NATIONAL RADIO ASTRONOMY OBSERVATORY P. O. Box O Socorro, New Mexico

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ATTENUATION, RIPPLE AND PHASE STABILITY IN VLA WAVEGUIDE TRANSMISSION SYSTEM

M. Ogai

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In waveguide transmission line, there are many sources causing ripples in attenuation characteristics. Some of these affect the IF transmission characteristics and local oscillator system stability. These ripples are especially bothersome because they are affected by small waveguide length changes and hence are unstable.

In this report, all the ripple sources that can be considered are reviewed and stability against waveguide length change is calculated. The analysis will be done in the case of many ripple sources and the specification of couplers and some other components will be reviewed.

1. GENERAL RELATIONSHIP BETWEEN SPURIOUS SIGNAL LEVEL

AND PHASE SHIFT

Under the following definitions:

- C ; TE₀₁ mode spurious signal amplitude
- ϕ ; phase shift caused by spurious signal
- ψ ; phase difference between main and spurious signals

The amplitude and phase shift of TE_{01} mode after addition of a spurious signal can be expressed as follows:

$$A = |A|e^{j\phi}$$

= $A_0 + Ce^{j\psi}$ (1-1)
= $1 + Ce^{j\psi}$

When ψ changes with frequency, ripple is caused in |A|and its amplitude is given as:

$$R_{\max}^{P-P} = 20 \log (1+C) - 20 \log (1-C)$$

$$= 17.3C (dB) (C \le 0.1)$$
(1-2)

Also the phase shift caused by a spurious signal can be expressed as follows:

$$\Delta \phi = \sin^{-1} (C \sin \psi) \tag{1-3}$$

and maximum peak-peak variation becomes;

$$\Delta \phi_{\max} = 2 \sin^{-1} (C).$$
 (1-4)

Figure 1-1 shows the relationship between spurious signal level, R $_{\rm max}^{\rm P-P}$ and $\Delta \phi_{\rm max}^{\rm P-P}$.

- 2. SPURIOUS SIGNAL SOURCES IN TE₀₁ MODE CIRCULAR WAVEGUIDE SYSTEM The TE₀₁ mode spurious signals generated in waveguide can be classified into two kinds as follows:
 - A. Spurious signal caused by mode conversionreconversion between TE mode and unwanted modes.

B. Spurious signal caused by TE₀₁ mode reflections.
 In both cases, one source of mode conversion or reflection
 does not cause ripple, but combinations or interactions of



Spurious Signal Level C (dB)

FIGURE 1-1: THE RELATIONSHIP BETWEEN SPURIOUS SIGNAL LEVEL AND PHASE STABILITY

more than two sources do cause ripple. Generally the ripple period depends on the distance between those sources, and the larger the distance becomes, the smaller the period becomes. For the VLA Waveguide System, it is important to suppress the ripples of less than 50 MHz period to a level of \leq 1 dB peak-to-peak and ripples of less than 10 MHz period to \leq 0.2 dB peak-to-peak.

2.1 Spurious Signal Caused by Mode Conversion Effect

Actual cases of the spurious signal caused by mode conversion effect can be listed as follows:

SOURCE

SPURIOUS MODES

Α.	Between taper waveguides	$TE_{on}(n \geq 2)$
в.	Between flexible waveguides	$\mathbf{TE}_{11}\mathbf{TE}_{12}\cdots\mathbf{TE}_{21}\mathbf{TE}_{22}\cdots\mathbf{TM}_{11}$
c.	Between imperfect connections	$\mathbf{TE}_{11}\mathbf{TE}_{12}\cdots\mathbf{TE}_{21}\mathbf{TE}_{22}\cdots\mathbf{TM}_{11}$
D.	In uniform or random dimensional imperfections	Depends upon deformation
E.	Between TE _{on} mode generation source and helical coupler	TE _{on} (n <u>></u> 2) (especially TE ₀₂)
F.	Between Michelson inter- ferometer couplers (beam splitter couplers)	$TE_{on}(n\geq 2)$

Out of those, C and D are small enough to neglect when helix waveguides with random length (as NRAO Spec.) are used. Much attention must be paid to A, E, and F, because $TE_{on}(n\geq 2)$ cannot be absorbed without special mode filter and the attenuation of TE_{on} mode in the main waveguide is too small to attenuate this effect.

2.2 Spurious Signal Caused by TE Mode Reflection Effect

As TE₀₁ mode reflection effects in the VLA waveguide system, the following can be listed:

1. Between couplers (in main line)

- A. Reflection from front port and back port
- B. Reflection from front port and reverse coupling
- 2. Between a coupler (front port) and signal distributor
- Between a coupler (coupled port) and circularrectangular adapter

3. MODE CONVERSION EFFECT

3.1 Ripple Amount

When there are two mode conversion sources, as shown in Figure 3-1, the output TE_{01} amplitude is as follows:



FIGURE 3-1

 $A = |A|e^{j\phi}$ $= \sqrt{1-C_c^2} \cdot \sqrt{1-C_r^2} e^{-\alpha_0 i\ell - j\beta_0 i\ell} - C_c C_r e^{-\alpha k\ell - j\beta k\ell}$ (3-1) $\stackrel{\circ}{=} e^{-\alpha_0 i\ell - j\beta_0 i\ell} (1 - C_c C_r e^{-\Delta \alpha \ell} \cdot e^{-j\Delta \beta \ell})$

 C_c , C_r ; mode conversion coefficients $\alpha_{01} + j\beta_{01}$; propagation constantant of TE_{01} mode $\alpha x + j\beta x$; propagation constantant of spurious mode (unwanted) $\Delta \alpha$ (= αx - α_{01}); the difference in attenuation constant $\Delta \beta$ (= βx - β_{01}); the difference in phase constant ℓ ; the distance between two mode generation sources In this case $C_c C_r \cdot e^{-\Delta \alpha \ell}$ corresponds to C in Formula 3-1 and to suppress R_{max} less than 0.1 dB

$$20 \log |C_{c} \cdot C_{r} \cdot e^{-\Delta \alpha \ell}| \leq -44 \text{ dB}$$
(3-2)

must be fulfilled.

3.2 Ripple Period

Ripple period of this kind of ripple is determined by $\Delta\beta$ and l.

Since

$$\frac{d(\Delta\beta x)}{df} = B_{x} = \frac{2\pi}{C} \left\{ \frac{1}{\sqrt{1 - (f_{cx}/f)^{2}}} - \frac{1}{\sqrt{1 - (f_{c_{01}}/f)^{2}}} \right\} (3-3)$$

$$f_{c01}; \text{ cut off frequency of TE}_{01} \text{ mode}$$

$$f_{cx}; \text{ cut off frequency of unwanted mode}$$

$$C; \text{ velocity of light } (= \frac{1}{\sqrt{\epsilon_{0}}\mu_{0}} = 2.98 \times 10^{8} \text{ m/sec})$$
ripple period f_{px} can be shown to be:

$$f_{px} = \frac{2\pi}{B_{x} \cdot \ell}$$
(3-4)

The values $\int_{0}^{1} f f_{px} \cdot l = \frac{2\pi}{Bx}$ for critical spurious modes are shown in Figure 3-2 and the actual period of TE₀₂ mode and e^{- $\Delta \alpha l$} for different lengths are shown in Figure 3-3.

3.3 Contribution to Phase Stability of Pilot Signals

When the length of waveguide line changes with the temperature change, mode conversions that are mentioned above affect stability.

Two effects must be considered:

 The phase of 5 MHz and 600 MHz pilot signals transmitted to the antennas through the waveguide are affected by both delay changes and mode-conversion





Distance Between Two TE_{02} Mode Generation Sources (km)

FIGURE 3-3: RIPPLE PERIOD CAUSED BY TE02 MODE CONVERSION EFFECT

phase changes. However, since the waveguide path is reciprocal, both of the changes are corrected by the L.O. round-trip measuring system. It is worthwhile, however, to calculate how much additional one-way instability is caused by mode conversion.

2) The round-trip L.O. correction system will have an offset in the 1 KHz to 100 KHz range between outgoing and return pilot signals. Any phase change which occurs between pilot signals differing by this offset frequency will <u>not</u> be corrected by the round-trip system. Hence it is important to predict the magnitude of this phase change.

Both of the above effects can be analyzed as follows:

$$/A_0 = e^{-\alpha 0 l \ell} \cdot e^{-j\beta 0 l \ell} (l - C_c \cdot C_r \cdot e^{-\Delta \alpha \cdot \ell} e^{-j\Delta \beta \ell})$$
(3-5)

 $\Delta\beta,~\Delta\beta';$ the difference in phase constant between ${\rm TE}_{01}$ mode and spurious mode at f and f _p2

Phase shift caused by mode conversions Φ_0 and Φ_0 can be shown as follows:

$$\Phi_{0} = \Phi_{\chi} + \Phi_{c}$$

$$= -\beta_{01} \cdot \ell + \sin^{-1} (C_{c} \cdot C_{r} \cdot e^{-\Delta \alpha \ell} \cdot \sin \Delta \beta \ell) \qquad (3-7)$$

$$\stackrel{=}{=} -\beta_{01} \cdot \ell + C_{c} \cdot C_{r} \cdot e^{-\Delta \alpha \ell} \sin \Delta \beta \ell$$

$$\Phi_{0}^{\prime} = \Phi_{\ell}^{\prime} + \Phi_{c}^{\prime}$$

$$\stackrel{=}{=} -\beta_{01}^{\prime} \cdot \ell + C_{c}^{\prime} C_{r}^{\prime} \cdot e^{-\Delta \alpha^{\prime} \ell} \sin \Delta \beta^{\prime} \ell \qquad (3-8)$$
(in case of $C_{c} C_{r} e^{-\Delta \alpha \ell} \leq 0.01$)

where

 Φ_0 , Φ_0 ; phase shift of TE₀₁ mode at f_{p1} and f_{p2} Φ_l , Φ_l ; phase shift caused by first order delay Φ_c , Φ_c ; phase shift caused by mode conversion

3.4 The Instability of Pilot Signals

The phase shift difference $\Delta \Phi_p$ between two pilot frequencies f_p and f_p can be calculated as follows:

$$\Delta \Phi_{\mathbf{p}} = \Phi_{0} - \Phi_{0}^{\prime}$$

$$= -(\beta_{01} - \beta_{01}^{\prime}) \cdot \ell + C_{\mathbf{c}} \cdot C_{\mathbf{r}} \cdot e^{-\Delta \alpha \cdot \ell} \sin \Delta \beta \ell - C_{\mathbf{c}}^{\prime} \cdot C_{\mathbf{r}}^{\prime} e^{-\Delta \alpha^{\prime} \ell} \sin \Delta \beta^{\prime} \ell$$
(3-9)

When f and f are close enough to assume $C_c = C_c'$, $C_r = C_r'$, $\Delta \alpha = \Delta \alpha'$, $\Delta \Phi_p$ becomes:

$$\Delta \Phi_{\mathbf{p}} = \Delta \Phi_{\mathbf{\ell}} + \Delta \Phi_{\mathbf{c}}$$

$$= -(\beta_{01} - \beta_{01})\ell + C_{\mathbf{c}} \cdot C_{\mathbf{r}} \cdot e^{-\Delta \alpha \ell} (\sin \Delta \beta \ell - \sin \Delta \beta' \ell) \qquad (3-10)$$

$$= -(\beta_{01} - \beta_{01})\ell + C_{\mathbf{c}} \cdot C_{\mathbf{r}} \cdot e^{-\Delta \alpha \ell} \cdot 2\cos \frac{\Delta \beta \ell + \Delta \beta' \ell}{2} \sin \frac{\Delta \beta \ell - \Delta \beta' \ell}{2}$$

where

- $\Delta \varphi l$; phase difference derived from the first order delay between f and f pl and f p²
- $\Delta \Phi_{\rm C}$; phase difference derived from mode conversion effect between f and f _p_2

Using Formula (3-3) and (3-4), $\Delta \Phi$ can be expressed as follows:

$$\Delta \Phi_{c} = C_{c} \cdot C_{r} e^{-\Delta \alpha \ell} 2 \cdot \cos \frac{(\Delta \beta + \Delta \beta') \ell}{2} \sin \frac{\Delta f}{f} \cdot \pi \qquad (3-11)$$

where

 Δf_p ; frequency difference between two pilot signals f_{px} ; ripple period around pilot signals $\left(\frac{2\pi}{B_p \ell}\right)$

Therefore, the mode conversion that causes the ripple whose period is $f_{px} = \frac{\Delta f}{m}$ (m = 1, 2,...) does not affect the stability of L.O. measuring system. As our f_{px} and $C_c \cdot C_r e^{-\Delta \alpha l}$ can be got from loss measurement, $\Delta \Phi_c$ can be presumed from this formula.

 $\Delta \Phi_{c}$ can also be shown in graph as a function of distance ℓ . One example is shown in Figure 3-4. It shows, even the same amount of the distance change happens, the change of $\Delta \Phi_{c}$ is different from distance to distance and depends upon the initial distance. The smaller mechanical ripple period ℓ_{c}





FIGURE 3-4

can be expressed as follows:

$$\ell_{1} = \frac{4\pi}{\Delta\beta + \Delta\beta^{2}}$$

$$\Rightarrow \frac{2\pi}{\Delta\beta} = \lambda_{b} \quad (beat wavelength between TE_{01} mode and spurious mode, shown in Figure 3-6)$$
(3-12)

The distances that offer $\phi_c = 0$ can be expressed as follows:

$$\ell_{i} = \frac{2\pi}{\Delta\beta - \Delta\beta} \quad i \quad (i = 1, 2, \cdots)$$

$$= \frac{2\pi}{B_{x} \Delta f_{p}} \quad i \quad (3-13)$$

As shown in Figure 3-2, $\frac{2\pi}{B_x}$ depends upon frequency and spurious mode and it is 7.8 (MHz^{*}Km) for TE₀₂ mode at 35 GHz in 60 mm waveguide.

When pilot signals of both 5 MHz and 600 MHz are concerned, $|l_{i+1} - l_i|$ becomes more than 7.5 km and much bigger than l_1 .

Therefore, when one spurious mode generation exists at the station, the channel that has the frequency close to the frequency fulfilling the following formula should be used.

$$\frac{2\pi}{B_{x}} = \frac{\Delta f_{p} l_{s}}{i} \quad (i = 1, 2, \cdots) \quad (3-14)$$

where

\$; the distance between the station and another
spurious mode generation source

In such a case, the distance change from l_s to $l_s + \Delta l_s$ causes the following phase difference change $\Delta \Delta \Phi_c$:

$$\Delta \Delta \Phi_{c} = 2 \cdot C_{c} \cdot C_{r} \cdot e^{-\Delta \alpha \ell} \cos \frac{(\Delta \beta + \Delta \beta') (\ell_{s} + \Delta \ell)}{2} \cdot \sin \frac{(\Delta \beta - \Delta \beta') (\ell_{s} + \Delta \ell)}{2}$$

$$\Rightarrow (-1)^{i} C_{c} \cdot C_{r} \cdot e^{-\Delta \alpha \ell} \cos \left[\frac{(\Delta \beta + \Delta \beta') (\ell_{s} + \Delta \ell)}{2} \right] \cdot (\Delta \beta - \Delta \beta') \Delta \ell$$
(3-15)

 $\Delta\Delta\Phi_{\rm C}$ for MHz pilot signals on carrier around 35 GHz becomes as follows:

$$\Delta \Delta \Phi_{c} \leq C_{c} \cdot C_{r} e^{-\Delta \alpha \ell} \cdot B_{x} \Delta f_{p} \cdot \Delta \ell$$

$$\Rightarrow 4.68 \times 10^{-4} \cdot C_{c} \cdot C_{r} e^{-\Delta \alpha \ell} \Delta \ell (deg)$$
(3-16)

When $C_c \cdot C_r$ is specified below 0.0057 (-44 dB) this is negligible compared with the contribution by the first order delay shown below:

$$\Delta \Delta \Phi_{\ell} = -(\beta_{01} - \beta_{01}) \Delta \ell$$

$$(3-17)$$

$$\div .012 \ \Delta \ell \ deg \ (\Delta \ell; \ in \ mm)$$

But if channel allocation to the station was very bad, $\Delta \Delta \Phi_c$ could increase as follows:

$$\Delta \Delta \Phi_{c} \stackrel{:}{=} C_{c} \cdot C_{r} e^{-\Delta \alpha \ell} 2\Delta \beta \cdot \Delta \ell$$

$$= 4 \cdot C_{c} \cdot C_{r} e^{-\Delta \alpha \ell} \cdot \frac{\Delta \ell}{\lambda_{b}} \pi \qquad (3-18)$$

$$\stackrel{:}{=} 3.4 \times C_{c} \cdot C_{r} \cdot e^{-\Delta \alpha \ell} \cdot \Delta \ell \quad (deg)$$

This could be comparable with $\Delta \Delta \Phi_{\ell}$ in actual case. It means when the distance is carefully set, the effect of first delay could be reduced by mode conversion.

3.5 Instability of Amplitude Response

If mode conversion sources exist in line, the distance change between these sources does not only cause affect to the stability of the L.O. system but also to the amplitude response. The amplitude response to frequency involving mode conversion effect has ripples of which properties are shown in 3-1 and 3-2. It can be shown on Figure 3-5. When the distance becomes longer by $\Delta \ell$ the frequency response shifts toward lower frequency as shown in Figure 3-5. And the relationship between Δf and $\Delta \ell$ can be shown as follows:



And the change Δl_p that gives $\Delta f = f_{px}$ can be expressed as follows:

$$\Delta \ell p = \frac{2\pi}{\Delta \beta} (= \lambda_{\rm b}) \text{ (beat wavelength between TE}_{01} (3-20)$$

and spurious mode, shown in Figure 3-6)

Effect of 1-100 KHz offset frequency will be discussed in Appendix A.



4. TE₀₂ MODE COUPLING EFFECT IN HELICAL COUPLER

A helical coupler couples not only to TE_{01} mode but also to TE_{on} mode. This effect can be considered similarly to mode conversion effect as explained in Section 3.

4.1 Ripple Amplitude

Output to rectangular waveguide is shown as follows:



FIGURE 4-1

$$A = e^{-\alpha_{01} \cdot \ell} \cdot e^{-j\beta_{01} \cdot \ell} \cdot C_{01} \{1 - C_{c} \cdot e^{-\Delta \alpha_{02} \ell} (\frac{C_{02}}{C_{01}}) e^{j\Delta \beta_{02}} \}$$
(4-1)

$$\begin{split} & C_c; \ TE_{02} \ \text{mode generation at taper waveguide} \\ & C_{01}, \ C_{02}; \ TE_{01}, \ TE_{02} \ \text{mode coupling in helical coupler} \\ & \alpha_{01}; \ TE_{01} \ \text{mode loss (shown in amplitude)} \\ & \Delta \alpha_{02}; \ \text{difference in attenuation constant between } TE_{01} \ \text{mode} \\ & \Delta \beta_{02}; \ \text{difference in phase constant between } TE_{01} \ \text{mode} \\ & \Delta \beta_{02}; \ \text{difference in phase constant between } TE_{01} \ \text{mode} \\ & \text{and } TE_{02} \ \text{mode} \end{split}$$

1; distance between taper waveguide or other TE_{02} mode generation source and helical coupler

In this case $C_c \cdot e^{-\Delta \alpha \ell} \cdot \left(\frac{C_{02}}{C_{01}}\right)$ corresponds to C in Formula 1-1 and to suppress R_{max} less than 0.1 dB

20
$$\log |C_c \cdot e^{-\Delta \alpha \cdot \ell} \cdot (\frac{C_{02}}{C_{01}})| \le 44 \text{ dB}$$
 (4-2)

is required. In the conventional design of helical coupler

20
$$\log \left| \frac{C_{02}}{C_{01}} \right| \neq -10 \text{ dB}$$

at the edges of 1 GHz frequency band.

In the case of using such helical couplers

$$|20 \log C_{c} + 20 \log (e^{-\Delta \alpha \cdot l})| \ge 34 \text{ dB}$$

is required.

4.2 Ripple Period

The same argument to that presented in Section 3.2 is valid in this case.

4.3 Contribution to Pilot Signal Phase Stability

The similar arguments to that presented in Section 3.3, 3.4 and 3.5 are valid in this case.

5. TE MODE CONVERSION EFFECT CAUSED BY MANY TE

MODE CONVERSION SOURCES

When there are many spurious mode conversion sources along waveguide lines as shown in Figure 5-1 the attenuation characteristics of TE_{01} mode can be expressed as follows:²

$$A = e^{-\alpha 0 l \mathbf{b} - \mathbf{j} \beta 0 l \mathbf{b}} \cdot e^{-\gamma}$$
 (5-1)

where

$$\gamma = (1 - a_1 - a_2 \cdots a_n) + \sum_{i,j>i}^n C_i C_j e^{-\Delta \alpha \cdot \ell i j} \cdot e^{-j\Delta \beta \cdot \ell i j} \quad (5-2)$$

lij; the distance between i th component and j th
 component

The second term in Formula 5-2 causes ripple in attenuation, and variation of attenuation, $\sigma^2,$ is given by:

$$\sigma^{2} = \frac{1}{2} \sum_{i,j>i}^{n} \{C_{i} \cdot C_{j} e^{-\Delta \alpha \ell i j}\}^{2} \quad (neper^{2}) \quad (5-3)$$

And maximum variation of this attenuation R_{max}^{P-P} can be shown to be:

$$R_{\max}^{P-P} = 2 \sum_{i,j>i}^{n} |c_i \cdot c_j| \cdot e^{-\Delta \alpha k i j} \quad (neper) \quad (5-4)$$

When mode conversion amounts of all sources are equal as follows:

$$C_1 = C_2 = \cdots = C_n = C_0$$
 (5-5)

those values are simplified as follows:

$$\sigma^{2} = \frac{1}{2} \sum_{i,j>i}^{n} (e^{-\Delta \alpha l i j})^{2} \cdot C_{0}^{4} \quad (neper^{2}) \quad (5-6)$$

$$R_{\max}^{P-P} = 2 \sum_{i,j>i}^{n} e^{-\Delta \alpha l i j} \cdot C_0^2 \quad (neper) \quad (5-7)$$

MODE GENERATION						
SOURCE NUMBER i	1	2	3	4	5	
	AW5	AW6	AW7	AW8	AW9	
		<u>ب</u> ل		L L		
DISTANCE FROM THE CENTER (Km)	7.66	10.47	²³ 13.64 ^{~34}	17.16	5 21.0	
MODE CONVERSION COEFFICIENT BETWEEN TE ₀₁ AND TE ₀₂ MODES	cı	c ₂	C3	Cų		
CHANNEL ASSIGNED	м _ц	M ₃	M ₂	Ml	м _о	
COUPLING VALUE	с ₀₅	с ₀₆	C ₀₇	с ₀₈	0	

<Some possibility on design and channel allocation>

- Channel M₀ and M₁ should be adjacent to each other when it is hard to get sufficient TE₀₂ mode suppression in wide band.
- To decrease coupled power loss, M₀ and M₁, should not be adjacent to each other.

When the specification for the total transmission performance is available in the term of σ^2 or R_{max}^{P-P} , the requirement for C or maximum allowable n can be determined.

As an actual case in the VLA waveguide system, couplers that generate some amount of TE_{02} mode at stations AW5 to AW8 on the southwest arm can be considered. In this case σ^2 and R $P-P_{max}$ can be written as follows with some assumption of $\Delta \alpha$.

$$\sigma^2 = 0.42 \cdot C_0^4$$
 (in case of $\Delta \alpha = 2 \text{ dB/km}$) (neper)

$$R_{max}^{P-P} = 17.3 \times 2.04 \times C_0^2$$
 (in case of $\Delta \alpha = 2 \text{ dB/km}$) (dB)

When the specifications are $4\sigma \le 0.1$ dB or R $\max_{max} = 0.1$ dB, the maximum allowable C₀ is:

$$C_0 \le 0.067$$
 (-23.5 dB) for $4\sigma \le 0.1$ dB
 $C_0 \le 0.053$ (-25.5 dB) for $R_{max} \xrightarrow{P-P} \le 0.1$ dB

Maximum allowable C_0 for the same requirement in different cases is shown in Figure 5-3.

The above argument is applicable for the evaluation of Michelson interferometer couplers that look promising as tight couplers but generate TE_{on} (n>2) modes.

Judging from Figure 5-3 and some other preliminary test results of this coupler, it looks possible to have at least three of these on one arm. But it may be necessary to suppress TE_{02} mode to have more than four of these couplers.

*also referred to as beamsplitter couplers

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Combination Of n TE ₀₂ Mode Generation Sources		The Distance Between Two Sources	Loss Dif In Main Lin	Remarks	
·····			$\Delta \alpha = 2 \text{ dB/km}$	$\Delta \alpha = 3 \text{ dB/km}$	
1.	AW5-AW6	2.81 km	0.53	0.38	
2.	AW6-AW7	3.17 km	0.49	0.33	
3.	AW7-AW8	3.52 km	0.45	0.30	
4.	AW5-AW7	5.99 km	0.25	0.13	
5.	AW6-AW8	6.68 km	0.21	0.10	
6.	AW5-AW8	9.49 km	0.11	0.03 ⁸	
	l	<u> </u>			
Case I.	Couplers *are installed at AW5~8	$\sum_{n=1}^{6} (e^{-\Delta \alpha \ell n})^2$	0.842	0.372	
Case II.	Couplers*are installed at AW6~8	$\sum_{n=2,3,5,6}^{(e^{-\Delta \alpha \ell n})^2}$	0.499	0.210	
Case III.	Couplers*are installed at AW7~8	$\sum_{n=3}^{2} (e^{-\Delta \alpha \ell n})^2$	0.202	0.09	

*couplers generate TE_{02} mode in the main line

Maximum Allowable Mode Conversion

<u>A.</u>	Requiremen	t: 4o<0.1 dB	
		$\Delta \alpha = 3 \text{ dB/km}$	
	Case I. Case II. Case III.	0.047(-26.5 dB) 0.054(-25.8 dB) 0.068(-23.4 dB)	0.058(-24.7 dB) 0.067(-23.5 dB) 0.083(-21.6 dB)
в.	Requiremen	t: $R_{max} \xrightarrow{P-P} < 0.1 dB$	
	Case I. Case II. Case III.	0.053(-25.5 dB) 0.068(-23.4 dB) 0.107(-19.4 dB)	0.073(-22.7 dB) 0.087(-21.2 dB) 0.139(-17.1 dB)

FIGURE 5-2: EVALUATION OF TE MODE CONVERSION EFFECT

(dB) 1. -10 1 . t level equirement fo dB> R max 1 mode -20 TE 02 $\Delta \alpha = 3 dB/km$ allowable $\Delta \alpha = 2 dB / km$ 1. ; Maximum 30 1 III II 1: Couplers that have some amount of TE02 mode Case I: 1generation are installed at AW5~AW8 on 1 the southwest arm. Couplers that have some amount of TE02 mode Case II: generation are installed at AW6~AW8 on the southwest arm. Couplers that have some amount of TE02 mode Case III: generation are installed at AW7~AW8 on the southwest arm.

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H*E 10 X 10 THE CENTIMETER 18 X 25 CM. KEUFFEL & ESSER CO. MANI W USA

> FIGURE 5-3: REQUIREMENT FOR TE₀₂ MODE SUPPRESSION OF COUPLER INSTALLED AW5~AW8

6.1 Loss Change

When there are two mode generation sources at both sides of the rotary joint (like the configuration around elevation rotary joint in the case shown in Figure 6-1), the rotation of the joints causes loss changes as shown below even if the rotary joint is perfect:

$$\mathbf{A} = e^{-\alpha 0 \mathbf{1} \ell} \{ \mathbf{1} - C_{\mathbf{f}1} \cdot C_{\mathbf{f}2} \cdot e^{-\alpha \mathbf{a} \cdot \mathbf{e}^{-j \Delta \beta \ell} \cdot \mathbf{e}^{j (\mathbf{n} \phi + \phi_{\mathbf{i}})} \}$$
(6-1)

where

n; the circumferential order of spurious mode (unwanted) C_{f1}, C_{f2} ; mode conversion in flexible waveguide 20 log $e^{-\alpha a}$; spurious mode attenuation between two flexible waveguides (dB) (is caused by 40" rigid helix waveguide in the actual case) α_{01} ; attenuation constant of TE₀₁ mode $\Delta\beta$; the difference in phase constant between spurious mode and TE₀₁ mode

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others; shown in Figure 6-1
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Usually flexible waveguide generates TE_{11} , TE_{12} , TM_{11} modes because of its bending and TE_{21} , TE_{22} , because of its elliptical deformation. These modes are not pure modes in solid waveguide but hybrid modes. Thus $\Delta\beta$ is different from that in solid waveguide.

In such cases loss variation R_{max}^{P-P} becomes as follows:

$$R_{\text{max}}^{\text{P-P}} = 20 \log (1 + C_{f1} \cdot C_{f2} \cdot e^{-\alpha a}) - 20 \log (1 - \frac{1}{2} C_{f1} \cdot C_{f2} \cdot e^{-\alpha a})$$

$$\stackrel{=}{=} 13.0 C_{f1} \cdot C_{f2} \cdot e^{-\alpha a} (\text{dB}) \text{ (for n=1)} \text{ (6-2)}$$

$$R_{\text{max}}^{\text{P-P}} = 20 \log (1 + C_{f1} \cdot C_{f2} \cdot e^{-\alpha a}) - 20 \log (1 - C_{f1} \cdot C_{f2} \cdot e^{-\alpha a})$$

$$\stackrel{=}{=} 17.3 C_{f1} \cdot C_{f2} \cdot e^{-\alpha a} (\text{dB}) \text{ (for n=2)} \text{ (6-3)}$$



$$l = (l_{f1} + l_{f2})/2 + lr$$

l; equivalent length between two bended
waveguides

FIGURE 6-1: ANTENNA WAVEGUIDE CONFIGURATION AROUND ELEVATION ROTARY JOINT When the bend or elliptical deformation is uniform along the bent sections, mode conversion amount C_{f1} , C_{f2} depends upon frequency and length of flexible waveguides and is given as follows:³

$$C_{f1} = C_0 \sin (\Delta \beta \ell_{f1}/2)$$
 (6-3)
 $C_{f2} = C_0 \sin (\Delta \beta \ell_{f2}/2)$ (6-4)

where

 C_0 ; maximum conversion

This means that at certain frequencies C_{f1} and C_{f2} become zero and loss variation does not occur even under rotation of antenna. The frequency period that has no loss change is defined as $f_p/2$ for later.

6.2 Pilot Signal Phase Stability

Mode conversions at both sides of the rotary joint cause not only loss change but also phase difference change of the two pilot signals. The latter can be analyzed as follows:

$$\Phi_{\mathbf{r}} = \sin^{-1} \{ \mathbf{C}_{\mathbf{c}} \cdot \mathbf{C}_{\mathbf{r}} \cdot \sin \Delta \beta \ell \cdot \sin (\mathbf{n} \phi_{0} + \phi_{1}) \}$$

$$(6-5)$$

$$= \mathbf{C}_{\mathbf{c}} \cdot \mathbf{C}_{\mathbf{r}} \cdot \sin \Delta \beta \ell \cdot \sin (\mathbf{n} \phi_{0} + \phi_{1})$$

$$\Phi_{\mathbf{r}} \stackrel{\prime}{=} \mathbf{C}_{\mathbf{c}} \stackrel{\prime}{\cdot} \mathbf{C}_{\mathbf{r}} \stackrel{\prime}{\cdot} \sin \Delta \beta^{2} \ell \cdot \sin (\mathbf{n} \phi_{0} + \phi_{1})$$

$$\Delta \Phi_{\mathbf{r}} = \Phi_{\mathbf{r}} - \Phi_{\mathbf{r}} \stackrel{\prime}{=}$$

$$= \sin (\mathbf{n} \phi_{0} + \phi_{1}) \{ \mathbf{C}_{\mathbf{c}} \cdot \mathbf{C}_{\mathbf{r}} \cdot \sin \Delta \beta \ell - \mathbf{C}_{\mathbf{c}} \stackrel{\prime}{\cdot} \mathbf{C}_{\mathbf{r}} \stackrel{\prime}{\cdot} \sin \Delta \beta^{2} \ell \}$$

$$(6-7)$$

where

 Φ_r , Φ_r ; TE mode phase shift caused by mode conversions in both sides of rotary joint at frequency f and f on which two pilot signals are sent. In the case of 5 MHz pilot signals, $C_{c}=C_{c}$ and $C_{r}=C_{r}$ can be assumed and $\Delta \Phi_{r}$ becomes as follows:

$$\Delta \Phi_{\mathbf{r}} = \operatorname{Sin}(\mathbf{n}\phi_{0} + \phi_{i}) \cdot C_{\mathbf{c}} \cdot C_{\mathbf{r}} \{\operatorname{Sin}\Delta\beta\ell - \operatorname{Sin}\Delta\beta'_{2}\}$$

$$= \operatorname{Sin}(\mathbf{n}\phi_{0} + \phi_{i}) \cdot C_{\mathbf{c}} \cdot C_{\mathbf{r}} \cdot (\Delta\beta - \Delta\beta') \cdot \ell \qquad (6-8)$$

Maximum deviation $\Delta \Delta \phi_{rmax}^{P-P}$ becomes as follows in the area of $-30^{0} \le \phi_{0} \le 90^{0}$; ($\phi_{1} = +180^{0}$)

$$\Delta \Delta \Phi_{\text{rmax}} = 1.5 \cdot C_{c} \cdot C_{r} \cdot (\Delta \beta - \Delta \beta') \cdot \ell \quad \text{(for n=1)} \quad (6-9)$$

$$\Delta \Delta \Phi_{\text{rmax}} = 2 \cdot C_{\text{c}} \cdot C_{\text{r}} \cdot (\Delta \beta - \Delta \beta') \cdot \ell \quad (\text{for } n=2) \quad (6-10)$$

P-P

From Formulas (6-2) and (6-3),

$$C_{c} \cdot C_{r} \text{ can be derived from } R_{max}^{P-1} \text{ as follows:}$$

$$C_{c} \cdot C_{r} = \frac{R_{max}^{P-P}}{13.0} - \text{ (for n=1)} \tag{6-11}$$

$$C_{c} \cdot C_{r} = \frac{\frac{R}{\max}}{17.3} \quad (for n=2) \quad (6-12)$$

From the definition of f

 $(\Delta\beta - \Delta\beta')$ · l can be shown to be:

$$(\Delta\beta - \Delta\beta') l = \frac{\Delta f_p}{f_p} \cdot 2\pi \quad (rad)$$
 (6-13)

where

 $f_{p}; \text{ the frequency period of no loss variation} under antenna rotation (150~2000 MHz)}$ $\Delta f_{p}; \text{ the frequency difference between two pilot} signals$ From (6-9) and (6-10)
Thus $\Delta \Delta \Phi_{rmax}$ can be written as follows: $\Delta \Delta \Phi_{rmax} = -3.1 \times 10^{2} \frac{R_{max}}{f_{p}} \qquad (\text{degree}) \qquad (6-14)$

The measured values of R p-p and f on No. 2 antenna are 0.1~0.2 dB and 150~2000 MHz. So in the worst case

$$\Delta \Delta \phi_{\text{rmax worst}} = 0.41 \quad (\text{degrees}) \tag{6-15}$$

In the case of 600 MHz pilot signals

$$\Delta \Delta \Phi_{r} \leq 1.5 \cdot (C_{c} \cdot C_{r} + C_{c}^{-} \cdot C_{r}^{-})$$

$$= 3.12 \cdot (R_{max}^{P-P} + R_{max}^{P-P'}) \quad (deg)$$

$$R_{max}^{P-P}, R_{max}^{P-P'}; \text{ maximum variation caused by antenna rotation at } f_{p} \text{ and } f_{p}^{-}$$

To maintain $\Delta\Delta\Phi_r$ less than 1 degree in the worst case, the following is required:

$$R_{max}^{P-P} + R_{max}^{P-P'} \le 0.32 \text{ (dB)}$$
 (6-17)

7. TE MODE REFLECTION EFFECT

7.1 Reflection Sources

Reflection sources in TE_{01} mode circular waveguide have many different properties from rectangular waveguides or TE_{11} mode circular waveguide. In the usual TE_{01} mode waveguides, dimensional imperfections cause forward-going unwanted mode waves, but very few TE_{01} mode reflections. The main sources of TE_{01} mode reflection are circular-rectangular adapters and couplers that are inserted in the main line.

7.2 Ripple Amplitude

When there are two reflection sources as shown in Figure 7-1, the output TE_{01} mode can be given as follows:



$$A = e^{-\alpha 0 l \ell} (\sqrt{1 - \zeta_s^2} \cdot \sqrt{1 - \zeta_s^2} + \zeta_s \zeta_s^2 e^{-2\alpha 0 l \ell} \cdot e^{-2j\beta 0 l \ell})$$

$$= e^{-\alpha 0 l \ell} (1 + \zeta_s \zeta_s^2 e^{-2\alpha 0 l \ell} \cdot e^{-2j\beta 0 l \ell})$$
(7-1)

where

 ζ_s , ζ_s '; reflection co-efficient $\alpha 01$; attenuation constant of TE₀₁ mode $\beta 01$; phase constant of TE₀₁ mode l; the distance between two reflection sources

In such cases, $\zeta_s \cdot \zeta_s \cdot e^{-2\alpha_{01}\ell}$ corresponds to spurious signal level C shown in Formula (1-1).

To suppress peak-peak variation of attenuation less than 0.1 dB, the following requirement must be filled:

20 log
$$|\zeta_{\zeta_{1}} \cdot \zeta_{1} \cdot e^{-2\alpha 0 l \ell}| \leq -44 \, dB$$
 (7-2)

7.3 Ripple Period

Ripple period of this kind of ripple is determined by TE_{01} mode phase constant β_{01} and the distance ℓ between reflection sources, and can be expressed as follows:

$$f_{p} = \frac{C}{2\ell} = \frac{2\pi}{2 \cdot \ell \frac{d\beta 01}{df}}$$
(7-3)

The figures for C at different frequencies are shown in Table 7-1. The higher the operational frequency becomes from cut-off frequency, the closer constant C becomes to 300 (MHz-m).

An antenna waveguide is about 40 m long and when there are reflections at both ends of the antenna waveguide the ripple period is approximately 3.75 MHz.

When this amplitude is too large, it might cause some problem in observation of spectrum line radio sources. This means that specification of TE_{01} mode reflection in rectangular-

CONSTANT C (MHz m)

Frequency (GHz)	60 mm Waveguide	20 mm Waveguide				
30	304.4	376.0				
35	302.8	349.6				
40	301.6	335.1				
45	300.7	326.2				
50	300.2	320.2				

TABLE 7-1:MULTIPLE OF RIPPLE PERIOD ANDDISTANCE BETWEEN TWO REFLECTION SOURCES

circular adapter, modem input is very important. These should be suppressed to under - 25 dB.

In main line, as the distance between reflection sources becomes much longer except at the center of the "Y", the ripple period becomes much smaller.

7.4 Contribution to Phase Stability of Pilot Signals

When the length of waveguide line changes with the temperature, the ripple that arises from TE_{01} mode reflection affects the phase stability of pilot signals (together with other factors such as the first delay change or mode conversion effects). This contribution can be expressed as follows:

$$A_0 = e^{-\alpha 0 l \cdot \ell} \cdot e^{-j\beta 0 l \ell} (l - \zeta_{st} \zeta_{sr} e^{-2\alpha 0 l \ell} \cdot e^{-2j\beta 0 l \ell})$$
(7-4)

$$A_{0}^{\prime} = e^{-\alpha 01^{\prime} \cdot \ell} \cdot e^{-j\beta^{\prime} 01\ell} (1 - \zeta_{st}^{\prime} \zeta_{sr}^{\prime} e^{-2\alpha 01^{\prime} \ell} \cdot e^{-2j\beta 01^{\prime} \ell})$$
(7-5)

where

Phase shifts $\boldsymbol{\varphi}_0$ and $\boldsymbol{\varphi}_0^{-}$ between transmitting and receiving ports can be shown as follows:

$$\Phi_{0} = \Phi_{\ell} + \Phi_{\zeta}$$

$$= -\beta_{01} \cdot \ell + \operatorname{Sin}^{-1} (\zeta_{st} \zeta_{sr} e^{-2\alpha 01 \cdot \ell} \operatorname{Sin} \cdot 2\beta 01 \ell) \quad (7-6)$$

$$= -\beta_{01} \cdot \ell + \zeta_{st} \zeta_{sr} e^{-2\alpha 01 \cdot \ell} \operatorname{Sin} \cdot 2\beta 01 \ell)$$

$$\Phi_{0}^{\prime} = \Phi_{\ell}^{\prime} + \Phi_{\zeta}^{\prime}$$

$$= -\beta_{01}^{\prime} \cdot \ell + \zeta_{st}^{\prime} \cdot \zeta_{sr}^{\prime} e^{-2\alpha 01^{\prime} \cdot \ell} \operatorname{Sin} 2\beta_{01}^{\prime} \cdot \ell \quad (7-7)$$

The difference in phase shifts ϕ_0 , ϕ_0 between two pilot frequencies f_{p1} and f_{p2} can be expressed as follows:

$$\Delta \Phi_{p} = \Phi_{0} - \Phi_{0}$$

$$= -(\beta 01 - \beta 01') \cdot \ell + \zeta_{st} \zeta_{sr} e^{-2\alpha 01\ell} \sin 2\beta_{01} \ell \qquad (7-8)$$

$$- \zeta_{st} \zeta_{sr} e^{-2\alpha 01\ell} \sin 2\beta_{01} \ell$$

When f and f are close enough to assume $\zeta_{st} = \zeta_{st}$, $\zeta_{sr} = \zeta_{sr}$, $\alpha^{01} = \alpha^{01}$, $\Delta \Phi_p$ becomes as follows:

$$\begin{split} \Delta \Phi_{\mathbf{p}} &= \Delta \Phi_{\ell} + \Delta \Phi_{\zeta} \\ &= -(\beta_{01} - \beta_{01}^{-}) \cdot \ell + \zeta_{st} \cdot \zeta_{sr} e^{-2\alpha_{01}\ell} (\sin 2\beta_{01}\ell - \sin 2\beta_{01}^{-}\ell) \\ &= -(\beta_{01} - \beta_{01}^{-}) \cdot \ell + \zeta_{st}^{-} \zeta_{sr} e^{-2\alpha_{01}\ell} \cdot 2\cos(\beta_{01}^{-}+\beta_{01}^{-}) \ell \end{split}$$
(7-9)
where $\sin(\beta_{01}^{-}-\beta_{01}^{-}) \ell$

wnere

$$\Delta \Phi_{l}$$
; phase difference derived from the first order delay between f_{p1} and f_{p2}

 $\Delta \Phi_{\zeta}$; phase difference derived from TE $_{01}$ mode reflection effect

Using Formula 7-3 $\Delta \Phi_{\gamma}$ can be expressed as follows:

$$\Delta \phi_{\zeta} = \zeta_{\text{st}} \cdot \zeta_{\text{sr}} \cdot e^{-2\alpha_0 l \ell} \cdot 2 \cos(\beta_{0l} + \beta_{0l}^{\prime}) \cdot l \sin(\frac{\Delta f}{f_{p}} \cdot \pi) \quad (7-10)$$

It shows that the TE_{01} mode reflections that cause the ripple whose period is $f_p = -\frac{p}{m}$ (m=1,2,...) do not affect the L.O. system. As $\zeta_{st}\zeta_{sr}e^{-2\alpha_01\frac{N}{2}}$ and f_p can be known from loss measurement variation of $\Delta\Phi_{\zeta}$ can be presumed from this formula. $\Delta\Phi_{\gamma}$ can also be shown in graph as a function of distance ℓ .

It is shown in Figure 7-2.



FIGURE 7-2

It shows, even if the same amount of the distance change happens, the change of $\Delta \Phi_{\zeta}$ varies with the initial distance. In the case of 5 MHz pilot signal, ℓ_2 is almost 15 m and when the distance between two reflection sources becomes integer times of this distance, variation of Λ ; with distance change $\Delta \ell$ can be minimized and shown as follows:

$$\Delta \Delta \Phi_{\zeta} = 2 \cdot \zeta_{st} \zeta_{sr} e^{-2\alpha_{01}\ell} \cos(\beta_{01} + \beta_{01}) (\ell_{i} + \Delta \ell)$$

$$\sin(\beta_{01} - \beta_{01}) (\ell_{i} + \Delta \ell) \qquad (7-11)$$

$$\stackrel{:}{\cdot} (-1)^{i} \cdot 2 \cdot \zeta_{st} \zeta_{st} e^{-2\alpha_{01}\ell} \cdot (\beta_{01} - \beta_{01}) \Delta \ell \cdot \cos(\beta_{01} + \beta_{01}) \ell$$

 $\Delta\Delta\phi_{\zeta}$ for 5 MHz pilot signals can be got as follows:

$$\Delta \Delta \phi_{\zeta} \leq 2.4 \times 10^{-3} \cdot \zeta_{st} \cdot \zeta_{sr} e^{-\alpha_{01}\ell} \Delta \ell \qquad (7-12)$$

But when reflection sources exist with unfavorable distance $\Delta \Delta \Phi_r$ could increase as follows:

$$\Delta\Delta\Phi_{\zeta} \leq 4 \cdot \zeta_{st} \zeta_{sr} e^{-2\alpha_{01}\ell}$$
(7-13)

The distance from a coupler to a circular-rectangular adapter in the vertex room is almost 40 m. This is not so bad a length but it seems nice to get pad about 13 m away from the coupler to minimize the unstability in wide frequency range. The pad will also be helpful to reduce the ripple caused between coupler and adapter. The position almost corresponds to the top of the ground.

7.4 Instability of Amplitude Response

Such reflections do not only affect the stability of L.O. system but also affect the stability of amplitude response when the distance between reflection sources changes. The ripple period of which property are explained in 7-1 and 7-2 can be shown in Figure 7-3. When the distance becomes longer by Δl the frequency response shifts toward lower frequency as shown in Figure 7-3. The relationship between Δf and Δl can be expressed as follows:

$$\Delta f = \frac{\beta}{\frac{d\beta}{df}} \cdot \frac{\Delta \ell}{\ell}$$

$$\vdots \frac{C}{2\pi} \cdot \frac{\Delta \ell}{\ell}$$
(7-14)

And, the change $\Delta \ell$ that gives $\Delta f = f$ can be expressed as follows:



FIGURE 7-3

8. EFFECT OF DIRECTIVITY OF COUPLERS

When some power goes to the reverse direction from main power and it hits reflection sources, it comes back again in the forward direction and becomes a spurious signal to main power. This mechanism is shown in Figure 8-1. In this case, similar effect to





the reflection effect occurs. The ripple amplitude, period and contribution can be obtained by converting some symbols in the foregoing section as follows:

> $\zeta_{s} \rightarrow D$; directivity of coupler $\zeta_{s} \rightarrow \zeta_{s}$

This shows the importance of coupler and to suppress the amplitude of this kind of ripples less than 0.1 dB

20 log $|\zeta_{s} \cdot e^{-2\alpha 0 l \ell} \cdot D| \leq -44 \text{ dB}$

9. TE MODE REFLECTION EFFECT CAUSED BY COUPLERS

When there are many TE₀₁ mode reflection sources such as couplers along waveguide line, shown in Figure 9-1, the attenuation characteristics of ith coupler can be expressed as follows (by centeral limit theorem).



FIGURE 9-1: MULTI-REFLECTION AND MODE CONVERSION EFFECT

$$A = e^{-(\alpha+j\beta)(\ell_0+\ell_1)}e^{-(r_0+r_1+r_2+r_3)} \cdot C_i$$

where

$$r_{0} = (1 - a_{1} - a_{2} - \dots - a_{i})$$

$$r_{1} = \sum_{j=1}^{N} \{\zeta_{s}\zeta_{fj} e^{-2\alpha(\ell_{0} + \ell_{j}) - 2\alpha0j} \cdot e^{-2j\beta(\ell_{0} + \ell_{j})}\}$$

$$r_{2} = \sum_{j=1}^{i-1} \sum_{k=j+1}^{N} \{\zeta_{bj}\zeta_{fk} e^{-2\alpha(\ell_{k} - \ell_{j}) - 2\alpha jk} e^{-2j\beta(\ell_{k} - \ell_{j})}\}$$

$$r_{3} = \sum_{j=i+1}^{N} \{D_{i}\zeta_{fj} e^{-2\alpha(\ell_{j} - \ell_{j}) - 2\alpha ij} e^{-2j\beta(\ell_{j} - \ell_{j})}\}$$

ai; insertion loss of i th coupler

ajk; the sum of insertion loss of couplers between
j th and k th couplers

$$(=\sum_{m=j+1}^{k-1}a_{m})$$

- ζ_s; reflection coefficient in circular port of signal distributor
- ζ_{fj}; reflection coefficient in front main circular port of j th coupler
- $\boldsymbol{\zeta}_{\text{bj}};$ reflection coefficient in back main circular port of j th coupler
- D_i; directivity of i th coupler
- C;; coupling of i th coupler
- l_i ; the distance between the center of the "Y" and i th antenna station
- α ; attenuation constant of TE₀₁ mode
- β ; phase constant of TE₀₁ mode

The terms r_1 , r_2 , r_3 causes ripple in attenuation and variation of attenuation σ^2 can be shown to be as follows:

$$\sigma^{2} = \sigma_{1}^{2} + \sigma_{2}^{2} + \sigma_{3}^{2}$$

$$\sigma_{1}^{2} = \frac{1}{2} \sum_{j=1}^{N} \{\zeta_{s}\zeta_{fj} e^{-2\alpha(\ell_{0}+\ell_{j})-2\alpha_{0}j\}^{2}}$$

$$\sigma_{2}^{2} = \frac{1}{2} \sum_{j=1}^{i-1} \sum_{k=j+1}^{N} \{\zeta_{bj}\zeta_{fk} e^{-2\alpha(\ell_{k}-\ell_{j})-2\alpha_{k}j\}^{2}}$$

$$\sigma_{3}^{2} = \frac{1}{2} \sum_{j=i+1}^{N} \{D_{i} \zeta_{fj} e^{-2\alpha(\ell_{j}-\ell_{i})-2\alpha_{i}j}\}^{2}$$

When the couplers have the identical performance as follows:

$$\zeta_{b1} = \zeta_{b2} = \cdots = \zeta_{bi} = = \zeta_{b0}$$

$$\zeta_{f1} = \zeta_{f2} = = \zeta_{f0}$$

$$D_1 = D_2 = = D_0$$

 σ_1^2 , σ_2^2 , σ_3^2 can be simplified to be as follows:

$$\sigma_{1}^{2} = \frac{1}{2} (\zeta_{s}\zeta_{f_{0}})^{2} \sum_{j=1}^{N} \{e^{-2\alpha(\ell_{0}+\ell_{j})-2\alpha0j}\}^{2} = \frac{1}{2} (\zeta_{s}\zeta_{f_{0}})^{2} R_{1}^{2}$$

$$\sigma_{2}^{2} = \frac{1}{2} (\zeta_{b_{0}}\zeta_{f_{0}})^{2} \sum_{j=1}^{i-1} \sum_{k=j+1}^{N} \{e^{-2\alpha(\ell_{k}-\ell_{j})-2\alphakj}\}^{2} = \frac{1}{2} (\zeta_{b_{0}}\zeta_{f_{0}})^{2} R_{2}^{2}$$

$$\sigma_{3}^{2} = \frac{1}{2} (D_{0}\zeta_{f_{0}})^{2} \sum_{j=i+1}^{N} \{e^{-2\alpha(\ell_{j}-\ell_{j})-2\alpha i j}\}^{2} = \frac{1}{2} (D_{0}\zeta_{f_{0}})^{2} R_{3}^{2}$$

Based on the following assumptions:

$$a_1 = a_{20} = 0.0114$$
 (=0.1 dB)
 $a_{21} = 0.025$ (13 dB coupler)
 $a_{22} = 0.051$ (10 dB coupler)
 $a_{23} = 0.135$ (6 dB coupler)
 $a_{24} = 0$
 $k_0 = 450$ m
 k_1 ; corresponds to antenna locations on the West Arm
 a_{01} ; 1.0 ~ 3.0 dB/km
i; 1 ~ 24

 R_1^2 , R_2^2 , R_3^2 were calculated for every antenna station of 1st to 24th on the West Arm and tabulated in Figures 9-2 and 9-3.

 ${R_1}^2$ is constant for every antenna station. ${R_2}^2$ increases when the antenna station becomes far away from the center, but ${R_3}^2$ is smaller near the center.

Requirement for getting $4\sigma_1 \le 0.1$ dB under $\alpha 01 = 1.2$ dB/km is:

$$\zeta_{s} \cdot \zeta_{f0} \leq 1.74 \times 10^{-3}$$
 (-55.2 dB)

Requirement for getting $4\sigma_2 \leq 0.1 \text{ dB}$ at 24th station under $\alpha 01 = 1.2 \text{ dB/km}$ is

$$\zeta_{f0} \cdot \zeta_{b0} \leq 4.80 \times 10^{-4} \quad (-66.4 \text{ dB})$$

Requirement for getting $4\sigma_3 \leq 0.1$ dB at the first station under $\alpha 01 = 1.2$ dB/km is

$$\zeta_{f0} \cdot D_0 \le 1.42 \times 10^{-3}$$
 (-56.9 dB)

Requirements at other stations are listed in Table 9-1.

10 0.2 $\rho_{4\sigma} \rightarrow 6 \text{ dB down (-73.8 dB)}$ $R_{4\sigma} dB \xrightarrow{R_{4\sigma}} Scale \rightarrow X 1/2$ R_2^2 $(\rho_4\sigma)$ 67.8^{dB} -100 $\alpha_{01} = 1.2 \text{ dB/km}$ 0.1 -66.3 46 6010 7 $\alpha_{01} = 2.0 \text{ dB/km}$ 0.05 -10 -57.8 70 DIVISIONS 0.025 K E SEMI-LOGARITHMIC 4 CYCLES X REUFFEL & ESSER CO. MADE IN USA. -47.8 10 --15 20 8 Station Number DW9 CW9 BW9 AW9 $\rho_{4\sigma}$; the requirement for $\zeta_{b} \cdot \zeta_{f0}$ to get $4\sigma_{2} \leq .1 \text{ dB}$ $\begin{array}{c} R_{4\sigma}; \ 4\sigma(dB) \ \text{under} \ \rho_{4\sigma} = -66.3 \ dB \ \text{at} \ 24\text{th} \ \text{station} \\ R_2^2; \substack{i \equiv 1 \\ j=1 \\ j=1 \\ k=j+1 \\ \sigma_2^2 = \frac{1}{2} (\zeta_{b0} \zeta_{f0})^2 R_2^2 \end{array}$ i; station number $R_{4\sigma} = 17.3 \times 2\sigma$



FIGURE 9-3: TE₀₁ MODE MULTI REFLECTION EFFECT BETWEEN COUPLERS AND SIGNAL DISTRIBUTOR AND REVERSE COUPLING

- Station No.	1	2	5	10	15	20	23	24
- Signal Distributor - coupler front	-55.2 dB (-75.0)	-55.2	-55.2	-55.2	-55.2	-55.2	-55.2 (-75.0)	-55.2
Coupler Back - coupler front	-56.6 dB (-85.0)	-56.2	-62.3	-65.1	-66.0	-66.3	-66.3 (-85.0)	-66.3
Directivity - coupler front	-56.9 dB (-55.0)		-55.9	-53.3	-49.1	-41.8	-44.0 (-70.0)	
TE ₀₂ Generation		-22.0 dB	-28.7 (-32.2)	-31.6 (-38.3)	-32.9 (-41.4)	-33.3	-33.4	-33.4 (43.1)
TE ₀₂ Coupling		+					• • • • • • • • • • • • • • • • • • •	

(); requirement to suppress variation less than 0.1 dB $^{\rm P-P}$

TABLE 9-1: REQUIREMENT FOR SPURIOUS SIGNAL LEVEL TO GET 40<0.1 dB

10. SPECIFICATION FOR COUPLERS

Almost all the ripple mechanisms in VLA Waveguide System has been reviewed in this report. In addition there are some waveguide components, such as couplers, adapters, and signal distributors, which cause some variation in attenuation response, but usually their frequency response is not so fast nor so complicated as the TE_{01} mode reflection effect or TE_{01} mode conversion effect. So when the performance in the narrow band of 10 MHz or so is considered, only the latter should be considered. Those are listed again below:

Main Waveguide]
1. TE₀₁ mode reflection effect caused by couplers
2. TE_{on} mode conversion effect
[Coupler]
3. TE_{on} mode coupling effect
[Antenna Waveguide]

4. TE_{01} mode reflection effect between adapter and coupler

Item 4 can be considered to be identical for all antenna stations and the effect of Item 3 becomes smaller at stations far away from the center. From those facts, it would seem reasonable to have the following assignment of variation to each factor to get the design goal of less than 0.2 dB between 2σ values in 10 MHz band through all the system.

```
\begin{cases} \text{Stations near the center} \\ 1. \\ 2. \\ \text{less than 0.14 dB} \\ 3. \text{ less than 0.10 dB} \\ 4. \text{ less than 0.10 dB} \\ \end{cases} \\ \begin{cases} \text{Stations far away from the center} \\ 1. \\ 2. \\ \end{cases} \\ \text{ less than 0.17 dB} \end{cases}
```

3. less than 0.05 dB

4. less than 0.10 dB

To get these values, the design goal of 9° sector coupler that seems to be the most promising and to be used at almost twenty stations should be set as shown in Table 10-1. Some more basic data to get this design goal is listed in Table 10-2.

<main< th=""><th>Line></th><th><design goal∕=""></design></th><th><present situation=""></present></th></main<>	Line>	<design goal∕=""></design>	<present situation=""></present>
1.	Insertion loss	less than 0.125 dB (in ch 7 ~ 11)	≃ .15 dB
2.	Return loss front	greater than 47 dB	(40 ~ 50 dB)
	back	greater than 20 dB	ok (≃ 40 dB)
3.	${\tt TE}_{02}$ mode generation	less than -33 dB	ok

<Coupling>

1.	Coupling value	$-20 \sim -30 \text{dB}$	ok (nominal -25 dB)
2.	Coupling variation	less than 1.0 dB in any channel	ok
		less than 0.5 dB in more than 6 channels	ok
3.	Return loss	greater than 20 dB	ok
3	TE ₀₂ discrimination	greater than 20 dB	13 ~ 14 dB

<directivity></directivity>	greater than 10 dB	ok (10 ~ 13 dB)
	•	• • •

TABLE 10-1: DESIGN GOAL OF 9° Sector Coupler

Station No.	1	2	5	10	15	20	23	24
I. TE ₀₁ Mode Reflection Effect A. Signal Distributor - coupler front	-55.2 dB (-75.0)	-55.2	-55.2	-55.2	-55.2	-55.2	-55.2 (-75.0)	-55.2
B. Coupler Back - coupler front	-56.6 dB (-85.0)	-56.2	-62.3	-65.1	-66.0	-66.3	-66.3 (-85.0)	-66.3
C. Directivity - coupler front	-56.9 dB (-55.0)		-55.9	-53.3	-49.1	-41.8	-44.0 (-70.0)	
II. TE Mode Effect TE 22 Mode Conversion Effect		-22.0 dB	-28.7 (-32.2)	-31.6 (-38.3)	-32.9 (-41.4)	-33.3	-33.4	-33.4 (43.1)
TE ₀₂ Coupling								

(); requirement to suppress variation less than 0.1 ${\rm dB}^{\rm P-P}$

TABLE 10-2: REQUIREMENT FOR SPURIOUS SIGNAL LEVEL TO GET 40<0.1 dB

11. SUMMARY OF ANALYSIS AND CONCLUSIONS

If there exist two mode conversion sources with the distance l_c , the ripple of the following properties occurs:

(ripple period)

$$f_{px} = \frac{2\pi}{B_{x}\ell_{c}}$$
(11-1)

(ripple amplitude)

$$R_{\max} = 17.3 C_{c} C_{r} e^{-\Delta \alpha \ell_{c}} (dB^{P-P})$$
(11-2)

(effect to L.O. system)

$$\Delta \Phi_{c} = C_{c} \cdot C_{r} \cdot e^{-\Delta \alpha \ell} c \cdot 2 \cos \frac{(\Delta \beta + \Delta \beta') \ell}{2} \sin \frac{(\Delta \beta - \Delta \beta') \ell}{2} \quad (11-3)$$

At that time when the distance l_c changes uniformly according to the waveguide line the following formula by Δl_c :

$$\Delta \ell = t \cdot \ell \tag{11-4}$$

t: constant (is determined by temperature change or other factors around waveguide and expected to be less than 10⁻⁴ in main 60 mm waveguide line)

The phase difference between two pilot signals is affected by this mode conversion by the following amount:

$$\Delta\Delta\Phi_{c} \leq C_{c}C_{r}e^{-\Delta\alpha\ell_{c}} \beta_{x} \cdot \Delta f_{p} \cdot \Delta\ell_{c}$$

$$= \frac{R_{max}}{17.3} \cdot \frac{f_{p}}{f_{px}} \cdot t \cdot 2\pi \text{ (rad)}$$
(11-5)
(11-5)
(11-5)

$$\begin{split} \Delta\Delta\Phi_{c} &\leq C_{c}C_{r}e^{-\Delta\alpha\&c} \cdot 2\Delta\beta\Delta\&c \\ &= \frac{R_{max}}{17.3} \cdot \frac{\&c}{\lambda_{b}} \cdot t \cdot 2\pi \text{ (rad)} \\ &\{\text{worst case; } \frac{(\Delta\beta-\Delta\beta^{\prime})\&}{2} = \frac{\Delta f}{f_{px}} \cdot \pi = \\ &(m+\frac{b}{2})\pi \text{ and } \Delta\&c \leq \frac{\pi}{2\Delta\beta} = \frac{\lambda}{4} \end{split}$$

If there exist two reflection sources with distance l_{ζ} , the ripple of the following properties occurs:

(ripple period)

$$f_{p} = \frac{2\pi}{2\frac{d\beta}{df} \cdot \ell_{\zeta}} \stackrel{:}{=} \frac{150}{\ell_{\zeta}} \quad (MHz, \ell_{i} \text{ in m}) \quad (11-7)$$

(ripple amplitude)

$$R_{max}^{P-P} = 17.3 \zeta_{s} \zeta_{s} e^{-2\alpha_{0} l^{\ell} s} (d\beta^{P-P})$$
(11-8)

(effect to L.O. system)

$$\Delta \Phi_{\zeta} = \zeta_{s} \cdot \zeta_{s} \cdot e^{-2\alpha_{01}\ell} \zeta \cdot 2 \cos(\beta_{01} + \beta_{01})\ell \cdot \sin(\beta_{01} - \beta_{01})\ell \qquad (11-9)$$

When the distance ℓ_{ζ} changes uniformly according Formula 11-4 the phase difference change between two pilot signals can be shown as follows:

$$\Delta \Delta \Phi_{\zeta} = \zeta_{s} \cdot \zeta_{s} \cdot e^{-2\alpha_{0}1^{\ell}\zeta} \cdot 2 \cdot (\beta_{01} - \beta_{01})^{\ell} \Delta \ell_{\zeta}$$

$$= \frac{R_{max}}{17.3} \cdot \frac{\Delta f}{f_{p}} \cdot t \cdot 2\pi \text{ (rad)}$$
(11-10)

{optimized case; $(\beta_{01}-\beta_{01}) \ell = m\pi$ }

$$= 4 \cdot \zeta_{s} \cdot \zeta_{s} e^{-2\alpha_{0} \ell_{\zeta}}$$

$$= \frac{4 \cdot R}{\frac{max}{17.3}} (rad)$$
(11-11)

{worst case; $(\beta_{01}-\beta_{01})^{\ell} = (m+\frac{1}{2}\pi)$ and

$$\Delta \ell_{\zeta} \geq \frac{\pi}{\beta_{1} + \beta_{1}} \stackrel{:}{\stackrel{:}{\stackrel{:}{\stackrel{:}{\stackrel{:}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{:}}{\stackrel{i}}{\stackrel{:}}}{\stackrel{:}}{\stackrel{:}}}{\stackrel{}}}{\stackrel{i}}{\stackrel{}$$

From those analysis, the following can be concluded:

- Usually, the ripple caused by TE₀₁ mode reflections has finer ripple and much more unstable than the one caused by mode conversions.
- 2) By suitable channel assignment to each station, the instability of the L.O. system caused by mode conversion could be minimized. (Especially 5 MHz pilot signals.)
- The ripple caused by coupler and adapter reflections could have worst effect to the L.O. system and would be most unstable ripple.
- By having a fixed attenuation at suitable positions in the antenna waveguide route, the instability of the L.O. system caused by TE₀₁ mode reflection effect between coupler and adapter could be minimized.
- 5) The effect of mode conversions or TE₀₁ mode conversions on to the L.O. system could be bigger than that of the first order delay.
- 6) The ripples caused by mode conversions become less unstable in higher frequency than lower frequency. But the ones caused by TE₀₁ mode reflection become more unstable in higher frequency than lower frequency.

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APPENDIX A. THE EFFECT OF 1-100 KHz OFFSET IN LO SYSTEM

The correction error caused by an offset in the LO round-trip measuring system can be calculated as follows: (refer to Formulae 3-7 and 3-8)

$$\begin{split} \Phi_{e} &= \Phi_{t} - \Phi_{r} \\ &= -(\beta_{01} - \beta_{01}^{-}) \cdot \ell + C_{c}C_{r}e^{-\Delta\alpha \cdot \ell} \sin\Delta\beta\ell - C_{c}^{-} \cdot C_{r}^{-}e^{-\Delta\alpha \cdot \ell} \sin\Delta\beta^{-}\ell \quad (1) \\ \Phi_{e}; \text{ correction error} \\ \Phi_{t}; \text{ phase shift of } TE_{01} \text{ mode at } f_{p} \\ \Phi_{r}; \text{ phase shift of } TE_{01} \text{ mode at } f_{p} + \Delta f_{p} \text{ (offset frequency)} \end{split}$$

As Δf_p is small enough to assume $C_c = C_c$, $C_r = C_r$, $\Delta \alpha = \Delta \alpha$, Φ_e becomes:

$$\Phi_{e} = \Phi_{e\ell} + \Phi_{ec}$$
(2)
= $-(\beta_{01} - \beta_{01}) \cdot \ell + C_{c} \cdot C_{r} e^{-\Delta \alpha \ell} (\sin \Delta \beta \ell - \sin \Delta \beta' \ell)$
 $\Phi_{c\ell};$ correction error caused by the first order delay

 $\Phi_{\rm ec}$; correction error caused by mode conversion

The first term in (2) can be calculated as follows:

$$\Phi_{e\ell} = -(\beta_{01} - \beta_{01})\ell$$

$$= \frac{2\pi}{300} \cdot \frac{1}{\sqrt{1 - (f_{c01}/f)^2}} \cdot \Delta f_p \cdot \ell \qquad (3)$$

$$\stackrel{\cdot}{=} \frac{2\pi}{300} \cdot \Delta f_p \cdot \ell$$

At the farthest station that is 21 Km away from the center,

$$\Phi_{el} \stackrel{:}{:} 25.5 \text{ (deg) for } \Delta f_p = 1 \text{ KHz}$$

 $\stackrel{:}{:} 2550 \text{ (deg) for } \Delta f_p = 100 \text{ KHz}$

The second term in (2) can be calculated as follows:

$$\Phi_{ec} = C_{c} \cdot C_{r} \cdot e^{-\Delta \alpha l} (\sin \Delta \beta l - \sin \Delta \beta l')$$

$$= C_{c} \cdot C_{r} \cdot e^{-\Delta \alpha l} (\Delta \beta - \Delta \beta') \cdot l \qquad (4)$$

$$= C_{c} \cdot C_{r} \cdot e^{-\Delta \alpha l} \beta_{x} \cdot \Delta f_{p} \cdot l$$

When TE_{02} mode is considered as spurious mode at 35 GHz:

$$\Phi_{ec} = 4.68 \times 10^{-2} \times \ell \cdot C_c C_r e^{-\Delta \alpha \ell} \cdot (deg) \text{ (for } \Delta f_p = 1 \text{ KHz})$$

$$= 4.68 \times \ell \cdot C_c \cdot C_r e^{-\Delta \alpha \ell} \text{ (deg)} \text{ (for } \Delta f_p = 100 \text{ KHz})$$

$$(\ell \text{ in } \text{km})$$
(5)

The correction error caused by an offset of 1 ~ 100 KHz goes up more than 25 degrees easily at the farthest antenna and cannot be neglected. Such error mostly depends upon the first order delay and is determined by the distance between transmitter and receiver. And it should be stable to temperature change. So once it is known, it could be corrected by another process. The author wishes to thank S. Weinreb, A. R. Thompson and L. R. D'Addario for their discussion and review of this report.

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