



NATIONAL RADIO ASTRONOMY OBSERVATORY

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12 METER MILLIMETER WAVE TELESCOPE

MEMO No. 128

January 27, 1982

Mr. R. D. Gillispie, III
Director of Manufacturing Services
Central Fabricators, Inc.
Post Office Box 10515
Lynchburg, Virginia 24506

Subject: Subcontract AUI-200 -
Approval of Welding Materials

Reference: CenFab Letter of January 7, 1982 -
Gillispie to Marymor

Dear Mr. Gillispie:

In accordance with Paragraph 3.1 of Schedule C of the subject contract, AUI hereby approves the welding rod and techniques set forth in the referenced letter. AUI has a preference for Class E-7018 rod for general welding; however, either E-7018 or E-7024 is acceptable.

Class ER70S-3 electrodes are acceptable for use on tubes and gauge sheets of the structure.

Please contact Lee King if you have any questions concerning this approval.

Sincerely yours,

J. Marymor, Manager,
Contracts/Legal

JM/lc

cc: B. Horne
H. Hvatum
L. King