

SECTION 5.0

National Radio Astronomy Observatory

Post Office Box 2 GREEN BANK, WEST VIRGINIA 24944

TÉLEPHONE ARBOVALE 456-2011

REPORT NO. H79-7

CONTRACT NO. RAP-79

PAGE 5. OF 20

NOV. 1968

PROJECT: 300 FT. DIA HOMOLOGY RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM

APPENDIX - I-

5.0 APPENDIX I

ANALYSIS

<u>ITEM</u>	DESCRIPTION	PAGE NO.
A	INERTIA CALCULATIONS	5.2
В	PLATFORM INSULATION HEAT DISSIPATION	5.4
С	PLATFORM WEIGHT	5.4
D	FRICTION TORQUE	5.5
E	SERVO ANALYSIS	5.6
F	COMPENSATION APPROACHES	5.12
G	CONCLUSIONS	5.13
н	BODE DIAGRAMS	5.14 ÷ 20
ı	ADDENDUM	A

National Radio Astronomy Observatory Post Office Box 2 Green Bank, West Virginia 24944

REPORT NO. H 79-7

CONTRACT NO. RAP-79

PAGE 5.2 OF 20

DATE OCT 16'68

TELEPHONE ARBOVALE 456-2011

PROJECT: 300 FT - HOMOLOGY- RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM

APPENDIX I

CALCULATIONS

A. INERTIA

I- AZIMUTH AXIS:

- Q- POLYGON , QUARTZ AND ALUMINUM
 I = 2600 OZ-IN2
- b- SHAFT, ALUMINUM, HOLLOW
 I = 2700 OZ IN2
- C BEARING INNER RACES, STAINLESS I = 700 OZ - IN2 (FOR TWO)
- d TRANSDUCER ROTOR 1 = 180 OZ -IN²
- e SERVO MOTOR ROTOR

I = 230 0Z-IN2 FOR T-5135

1 = 380 02-1N2 FOR T-5730

I = 1720 OZ-IN2 FOR T-7203

2- ELEVATION AXIS:

- a SHAFT, STEEL, HOLLOW

 I = 3680 OZ-IN2
- b POLYGON AND SUPPORT, QUARTZ AND ALUMINUM

I = 3300 0Z - IN2

PREPARED BY	1, A. MURADLITAN APPROVED	BY	SUBMITTED	BY	5.D.L.
-------------	---------------------------	----	-----------	----	--------

NATIONAL RADIO ASTRONOMY OBSERVATORY POST OFFICE BOX 2 GREEN BANK, WEST VIRGINIA 24944

TELEPHONE ARBOVALE 456-2011

PROJECT:	300	FT	DIA -	HOMOLOGY -	RADIO TI	ELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM APPENDIX-I-

- C TRANSDUCER AND COUPLING I = 1200 0Z-1N2
- d TRANSDUCER SUPPORT BRACKETS, AL. I = 2200 0Z-1N2
- e BEARING AND MOTOR BRACKET I = 1750 0Z-1N2
- f INSULATION , HOUSING , POLYGONE WINDOWS .

I = 5000 07-1N2

FOR 1/2" THICK POLY URETHANE IN SULATION.

TOTAL ELEVATION AXIS INERTIA: 18,000 OZ-INZ

18000 × 1.3 × 10-5 = 0.23 LB-FT-SEC2

THIS IS WORST CASE INERTIA FOR SERVO CALCULATIONS.

PREPARED BY J.M. APPROVED BY ______SUBMITTED BY S.D.L.

NATIONAL RADIO ASTRONOMY OBSERVATORY POST OFFICE Box 2

GREEN BANK, WEST VIRGINIA 24944

TELEPHONE ARBOVALE 456-2011

REPORT NO. H 79-7

CONTRACT NO. RAP79

PAGE 5.4 of 20

DATE 10/16/68

PROJECT: 300 FT. DIA. - HOMOLOGY - RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM

APPENDIX-I-

B PLATFORM INSULATION HEAT DISSIPATION

I CUBIC INCH OF POLYURETHENE DISSIPATES 0.02 WATTS FOR A AT OF 130°F WHERE WORST CASE OUTSIDE TEMPERATURE IS 0° TO 120°F AND THE PLATFORM IS KEPT AT 130°F.

2400 IN2 X 0.02 WATTS = 48 WATTS

IF I INCH INSULATION THICK NESS IS USED.

1/2 INCH INSULATION WILL GIVE 96 WATTS.

UNDER THIS CONDITION, THE AVERAGE

DISSIPATION FOR AN AVERAGE OF 60°F

WILL BE 52 WATTS.

C- PLAT FORM WEIGHT

1- AZIMUTH AXIS:

9 - POLYGON - 9 LBS

b- SHAFT 10.8 LBS

C- BEARINGS 1,8 LBS (FOR TWO)

d- TRANSDUCER 21.0 LBS

e - SERVO MOTOR

T-5730 (7.3LBS) T-7203 (18.3LBS) T-5135 (6.4 LBS)

WORST CASE AZIMUTH WEIGHT GOLBS

PREPARED BY	7 M		SUBMITTED BY S.D.L.	
PREPARED BY	J. 17.	APPROVED BY	SHEMITTED BY . Q, U.L.	

NATIONAL RADIO ASTRONOMY OBSERVATORY

POST OFFICE BOX 2
GREEN BANK, WEST VIRGINIA 24944

TELEPHONE ARBOVALE 456-2011

REPORT NO. H 79-7 CONTRACT NO. RAP-79 PAGE 5.5 OF 20 OCT 19'68

PROJECT: 300 FT. DIA . - HOMOLOGY- RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM

APPENDIX - I-

2- ELEVATION AXIS	
a- SHAFT	- 37 LBS
b- TRANSDUCER SUPPORT BRACKETS	3 "
C- TRANSDUCER BASE PLATES	3 "
d - BEARING AND MOTOR BRACKET	10 "
e - THERMAL INSULATION, HOUSING, WINDOWS	7 "
f - BEARINGS	1 "
g - MOTOR	18 4

TOTAL ELEVATION AXIS WEIGHT 69 LBS

TOTAL WEIGHT THE ELEVATION AXIS SERVO DRIVE HAS TO POSITION IS 60 LBS FOR AZIMUTH PLUS 69 LBS FOR ELEVATION.

USE 140 LBS IN CALCULATIONS FOR TOTAL WEIGHT.

D-FRICTION TORQUE

ASSUMING TORQUE ARM LENGTH AT BEARINGS OF 3" AND 170 OF THE WEIGHT FOR FRICTION

140 LBS × 1% = 1.4 LBS = 23 02

EL. 23 0Z × 3" = 69 0Z-1N

AZ. 0.6 LBS = 9.5 0Z

		= 30	0Z - IN	
PREPARED BY	J. M.	APPROVE	D BY	SUBMITTED BY S.D.L.
OPER				WITH THE NATIONAL SCIENCE FOUNDATION

Post Office Box 2

GREEN BANK, WEST VIRGINIA 24944

TELEPHONE ARBOVALE 456-2011

REPORT NO. H 79-7

CONTRACT NO. RAP-79

PAGE 5.GOF 20

DATE 0CT 19'68

PROJECT: 300 FT. DIA. - HOMOLOGY- RADIO TELESCOPE

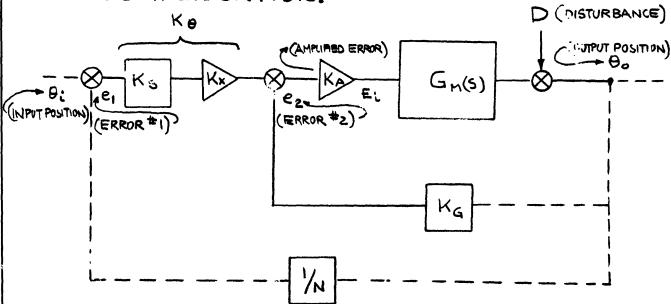
JBJECT: POSITION REFERENCE PLATFORM

APPENDIX - T-

FOR SERVU CALCULATIONS USE 140 02-IN (VS. 69 02-IN) 140 02-IN = 0.74 LB-FT

E - SERVO ANALYSIS

1- USE SERVO MOTOR T- 5730 AS DIRECT DRIVE (N=1) WITH TACHOMETER COMPENSATION.



MOTOR PLUS LUAD TRANSFER FUNCTION :

$$\frac{9_0}{\text{Ei}} = \frac{\frac{1}{\text{Kg}}}{\text{S}\left[1 + \frac{J_T}{\left(\frac{K_B K_T}{R_T}\right)^{\text{S}}}\right] \left(1 + \frac{L_M}{R_T}\right)}$$

KB = BACK EMF, FOR T-5730 = 0.72 V/RAD/SEC JT = TOTAL MOTOR PLUS LOAD INERTIA = 0.24 LB FT- SEC²

PREPARED BY J. M. APPROVED BY ______ SUBMITTED BY _______

NATIONAL RADIO ASTRONOMY OBSERVATORY POST OFFICE BOX 2 GREEN BANK, WEST VIRGINIA 24944

TELEPHONE ARBOVALE 456-2011

PAGE 5.7 20 DATE 0 47 19 '68

300 FT. DIA . - HOMOLOGY- RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM APPENDIX- I-

KT = TORQUE SENSITIVITY = 0.53 LB FT/AMP RT = MOTOR TOTAL ROTOR LOOP RESISTANCE , 1.5 OHMS FOR THE ROTOR, PLUS OIL OHMS FOR THE 300 A SERVO AMPLIFIER DUTPUT IMPEDANCE, = 1.6 OHMS. LM = MOTOR INDUCTANCE = 0,005 H

GM =
$$\frac{1.72}{\text{(MOTOR TRANSFER)}} 5 \left[1 + \frac{0.24}{\frac{.72 \times .93}{1.6}} \right] \left(1 + \frac{.005}{1.6} \right)$$

$$= \frac{1.4}{5(1+1.015)(1+.00315)}$$

$$(T_{M})^{*} (T_{E})^{*}$$

TO FIND OPEN LOOP GAIN REQUIREMENT, FRICTION TORQUE = 0.74 LB FT VOLTAGE SIGNAL AT MOTOR TERMINALS TO OVERCOME THIS

$$V_{\rm H} = 19.8 \times \frac{0.74}{7} = 2.1 \, \text{VOLTS}$$

WHERE THE RATING OF THE T-5730 MOTOR IS USED I.E. IT PRODUCES 7 LB-FT OF TORQUE FOR 19.8 V EXCITATION.

THE TRANSDUCER SIGNAL IS AMPLIFIED NEAR THE TRANSDUCER (ELEVATION) TO GIVE ± 10 V DC FOR ± 30 ARC SEC RANGE

 $K_{\theta} = \frac{10}{30} \times 60 \times 60 \times 57.5 = 68000 \, \text{V/RAD}$

* TM - MECHANIC, TIME CONSTANT TE = ELECTRICAL TIME CONSTANT

Post Office Box 2 GREEN BANK, WEST VIRGINIA 24944

TELEPHONE ARBOVALE 456-2011

PAGE 5.8 OF 20
DATE OCT 19'68

PROJECT: 300 FT. DIA . - HOMOLOGY- RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM APPENDIX- I-

TOTAL GAIN NEEDED FOR I LARC SEC HYSTERESIS IS :

±1 ARC SEC = 2.1V

2.1V × 60 × 60 × 57.5 = 435 000 V/RAD

THUS, KO × KA = 435 000

KA = 435000 = 6.4 VOLTS/VOLT

THE COMBINED MOTOR, TACH. TRANSFER FUNCTION IS:

R = G WHERE H IS TACH TRAN.

FOR FUNCTION KGS. TO FIND THE VALUE OF KG FOR STABLE INNER LOOP ASSUME W, AS V3 OF THE MOTOR TRANSFER FUNCTION ELECTRICAL TIME CONSTANT AS A RULE OF THUMB.

We = 330 RAD (Ye = 0.0031)

 $\omega_1 = 100 = \frac{K_A K_C}{K_B} = \frac{6.4 \times K_G}{0.72 \times 1.01} = 8.8 K_G$

KG = 100 = 11,3 V/RAD/SEC

THUS, TACH TRANSFER FUNCTION GT=11.35

$$= \frac{1.4 \times 6.4}{5(1+1.015)(1+.0035)}$$

$$1 + \frac{11.35 \times 1.4 \times 6.4}{5(1+1.015)(1+.0035)}$$

PREPARED BY J.M. APPROVED BY ______ SUBMITTED BY S.D.L.

Post Office Box 2
Green Bank, West Virginia 24944

TELEPHONE ARBOVALE 456-2011

REPORT NO. H 79-7

CONTRACT NO. RAP-79

PAGE 5,90F 20

DATE OCT 19 68

PROJECT: 300 FT. DIA . - HOMOLOGY- RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM

APPENDIX-I-

$$= \frac{8.95}{5(102 + 1.0135 + .0035^2)}$$

$$\frac{\theta_0}{e_2} = \frac{0.088}{5(1+.015)(1+.0035)}$$

TRANSFER FUNCTION OF THE POSITION OPEN LOOP IS THE ABOVE FUNCTION TIMES KD, GIVING A GAIN OF 6000 OR 20 × LOG 6000 = 75,406

A BODE PLOT IS DRAWN USING 75.4 Db AND CORNER FREQUENCIES OF 100 RAP/SEC AND 330 RAD/SEC

COMPENSATION TECHNIQUES ON THIS PLOT WILL BE DISCUSSED LATER.

IF THE TACHOMETER FEED BACK IS INCREASED TO IMPROVE STABILITY SAY KG = 17 V OR W1 = 150 RAD. TACH LOOP TRANSFER FUNCTION BECOMES

$$\frac{\theta_0}{e_2} = \frac{0.061}{5(1+.00685+.0000252)}$$

THIS EXPRESSION HAS IMAGINARY ROOTS AND DOES NOT HELP STABILITY.

2 - CALCULATIONS FOR T-7203 GIVE THE FOLLOWING RESULTS AND DATA:

KB = 1.22 V/RAD/SEC

JT = 0.25 LB-FT-SEC2

KT = ,90 LB-FT/AMP

RT = .98 0HMS

LM = .005 H

PREPARED BY J.M. APPROVED BY SUBMITTED BY S.D.L.

NATIONAL RADIO ASTRONOMY OBSERVATORY POST OFFICE Box 2

GREEN BANK, WEST VIRGINIA 24944

TELEPHONE ARBOVALE 456-2011

REPORT NO. H79-7

CONTRACT NO. RAP-79

PAGE 510 OF 20

DATE OCT 19'68

PROJECT: 300 FT. DIA .- HOMO LOGY- RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM

APPENDIX-I-

CALCULATED KA = 2.7 V/V
KG 4.0 V/RAD/SEC

$$\frac{\theta_0}{e_2} = \frac{0.225}{5(1+.00655)(1+.01655)}$$

OPEN LOOP GAIN 836 Db CORNER FREQUENCIES 61 AND 154 A BOPE PLOT OF THIS FUNCTION IS ALSO PREPARED.

3 - CALCULATIONS FOR T-5135 GIVE THE FOLLOWING;

KB = 1.3 V/RAD/SEC

JT = 0.25 LB-FT- SEC 2

KT = 0.94 LB-FT AMP

RT = 6.7 OHMS

LM = 0.020 H

CALCULATED KA 16.2 KG 12.2 V/RAD/SEC

$$\frac{\theta_0}{e_2} = \frac{0.76}{5(1+.0835)(1+.0035)}$$

OPEN LOOP GAIN 94.3 Db

CORNER FREQUENCIES 12.0 AND 333 A BODE PLOT OF THIS FUNCTION IS ALSO PREPARED.

PREPARED BY J.M. APPROVED BY SUBMITTED BY S.D.L.

NATIONAL RADIO ASTRONOMY OBSERVATORY POST OFFICE BOX 2

GREEN BANK, WEST VIRGINIA 24944
TELEPHONE ARBOVALE 454-2011

REPORT NO. H79-7
CONTRACT NO. RAP-79
PAGE 5.11 OF 20
DATE OCT 23'68

PROJECT: 300 FT. DIA. - HOMOLOGY- RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM

APPENDIX - I -

4- USING T-5135 WITH N=100 I,E,
AS A GEARED DOWN DRIVE INSTEAD
OF DIRECT DRIVE.

KB = 1.3 V/RAD/SEC

JT = 0.025 LB-FT-SEC²

(REDUCED BY A FACTOR OF 10)

KT = .94 LB FT/AMP

RT = 6.7 OHMS

LM = .020 H

FRICTION = 0.3 LB-FT

KA CALCULATED AS 7
KG " 1 2.5
VH " 1 2.3

KO NOW HAS TO BE 100 × MORE TO GIVE THE SAME VOLTS / RAD SENSITIVITY

$$\frac{\theta_0}{\epsilon_2} = \frac{0.6}{5(1+.00865)(1+.0015)} = G(5)$$

OPEN LOOP GAIN = 68 000 × 100 × G(s)
= 132.2 Db

CORNER FREQUENCIES 115 AND 1000

PREPARED BY J.M. APPROVED BY SUBMITTED BY S.D.L.

NATIONAL RADIO ASTRONOMY OBSERVATORY

Post Office Box 2
Green Bank, West Virginia 24944

TELEPHONE ARBOVALE 456-2011

REPORT NO. H79-7
CONTRACT NO. RAP-79
PAGE 5.12 of 20
DATE OCT 26'68

PROJECT: 300 FT. DIA. - HOMOLOGY- RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM

APPENDIX - I-

F - COMPENSATION APPROACHES

I- LEAD - LAG NETWORK WITH A TRANS. FUNCTION OF

$$G(s) = \frac{(1+0.02s)^2}{(1+0.16s)^2}$$

IS TESTED ON THE BUDE PLOT OF T- 5730 WHICH GIVES THE BEST PER-FORMANCE.

THE PHASE ANGLES AT 50,75 AND 100 RAD ARE RESPECTIVELY AS FOLLOWS:

$$\frac{\sqrt{50} = \frac{(1+j_1)^2}{j(1+j_15)(1+j_15)(1+j_8)^2}$$

$$= \frac{\sqrt{45^\circ + \sqrt{45^\circ}}}{\sqrt{90^\circ + \sqrt{26^\circ + \sqrt{82^\circ + \sqrt{82^\circ + \sqrt{82^\circ}}}}} = -198^\circ$$

$$\sqrt{75} = -195^{\circ}$$

THUS NO PHASE MARGIN IS OBTAINED FROM THIS COMPENSATION NETWORK.

2- USE 70 OZ-IN FRICTION WHICH REDUCES OPEN LOOP GAIN TO 69,5 DB VS. 75,4

PREPARED BY J. M. APPROVED BY SUBMITTED BY S.D.L.

GREEN BANK, WEST VIRGINIA 24944

TELEPHONE ARBOVALE 456-2011

CONTRACT NO. RAP-79 PAGE 5.13 OF ZO DATE OLT 26'68

PROJECT: 300 FT. DIA .- HOMOLOGY- RADIO TELESCOPE

SUBJECT: POSITION REFERENCE PLATFORM APPENDIX-I-

BODE PLOT FOR COMPENSATION #2 GIVES THE VALUES FOR THE NETWORK TRANSPER FUNCTION :

$$G_5 = \frac{(1 + 0.0295)^2}{(1 + 0.25)^2}$$

THE PHASE ANGLE AT ODD CROSSING (65 RAD/SEC) 15: -179° WHICH IS QUITE AN IMPROVE MENT.

3 - COMPENSATION NO. 3 USES 35 OZ-IN OF FRICTIONAL TURQUE, GIVING 63.2 Db. THE COMPENSATION NETWORK TRANSFER FUNCTION NOW 15;

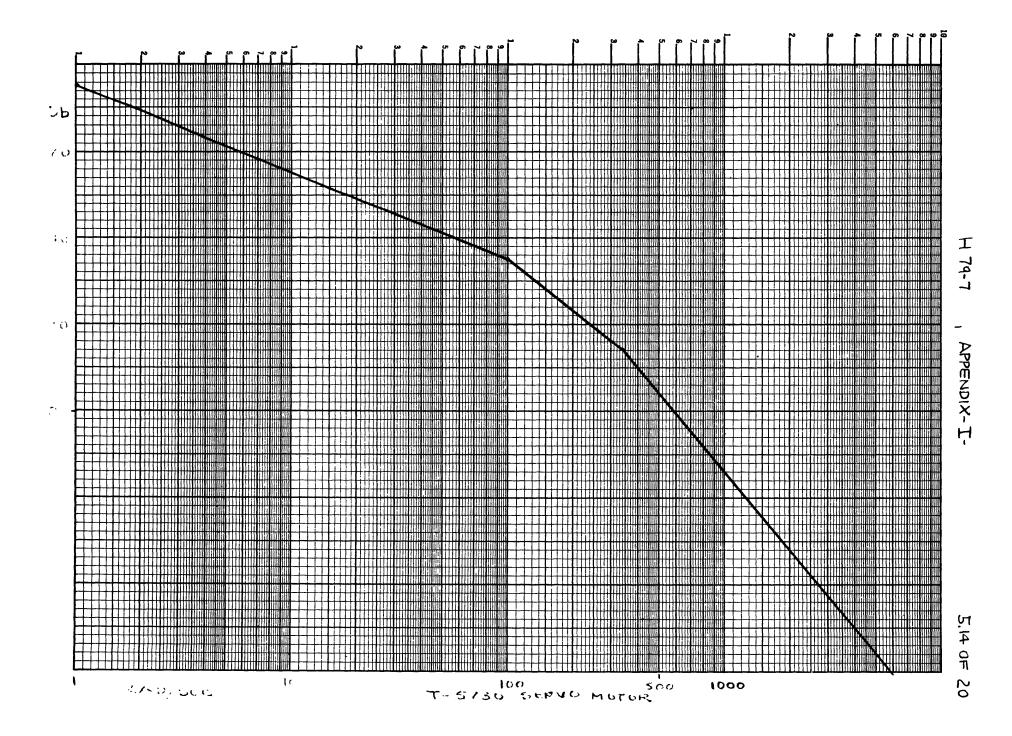
$$Gs = \frac{(1 + 0.04s)^2}{(1 + .25)^2}$$

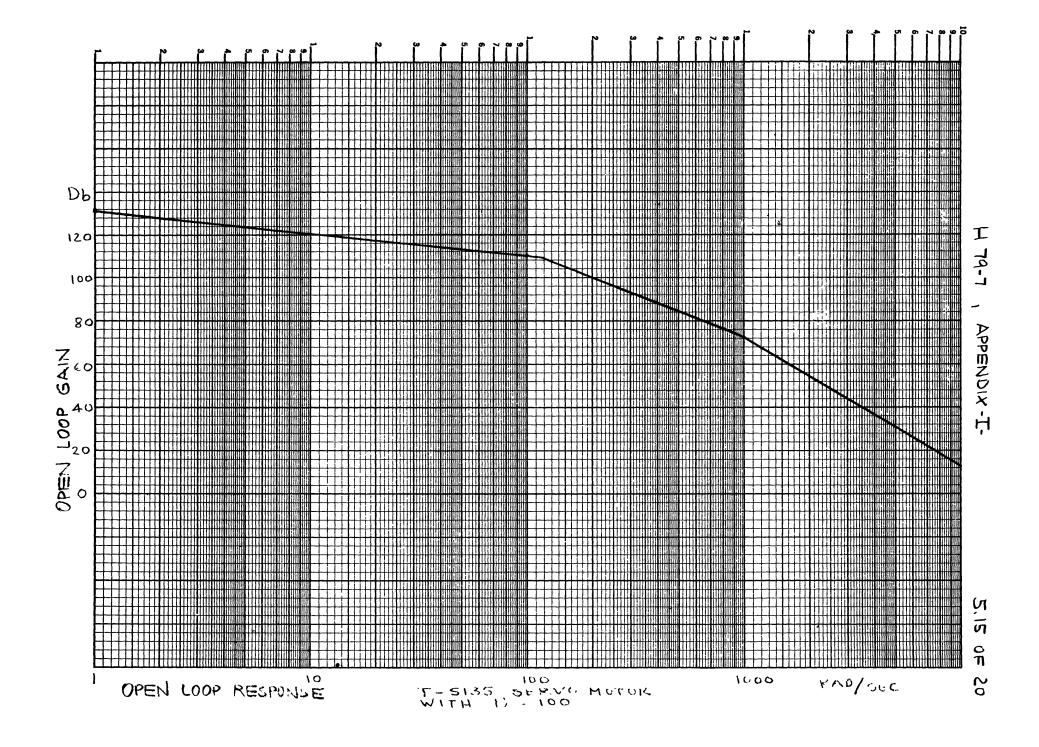
ODB CROSSING IS AT 50 RAD/S THE ODS CROSSING IS ALL
THIS GIVES A PHASE ANGLE OF -164° WHICH IS SATISFACTORY.

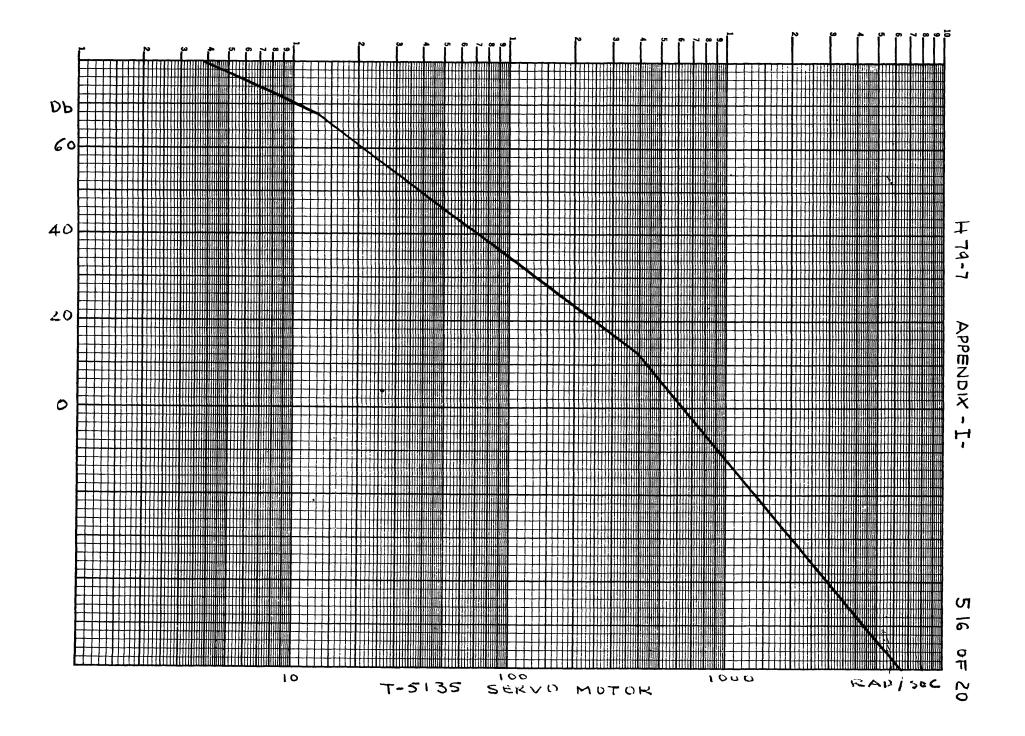
G CONCLUSIONS

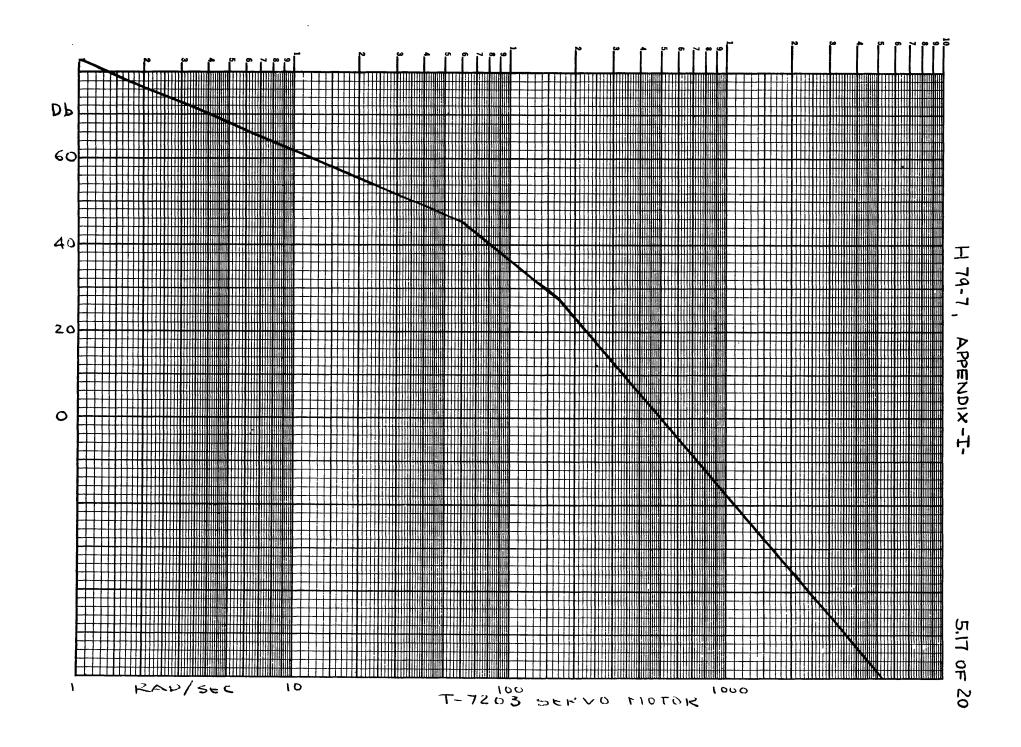
- 1- WEIGHT, INERTIA AND FRICTION OF ELEVATION AXIS IS CHRITICAL. 140 LB TOTAL WEIGHT, 35 OZ-INTURQUE 0,23 LB-FT - SEC INERTIA CAN BE TOLERATED.
- 2- I ARC SEC DEAD BAND IS POSSIBLE
- 3 TACHOMETER COMPENSATION IS NEEDED
- 4- T-5730 IS THE BEST SERVO MOTOR CHOICE

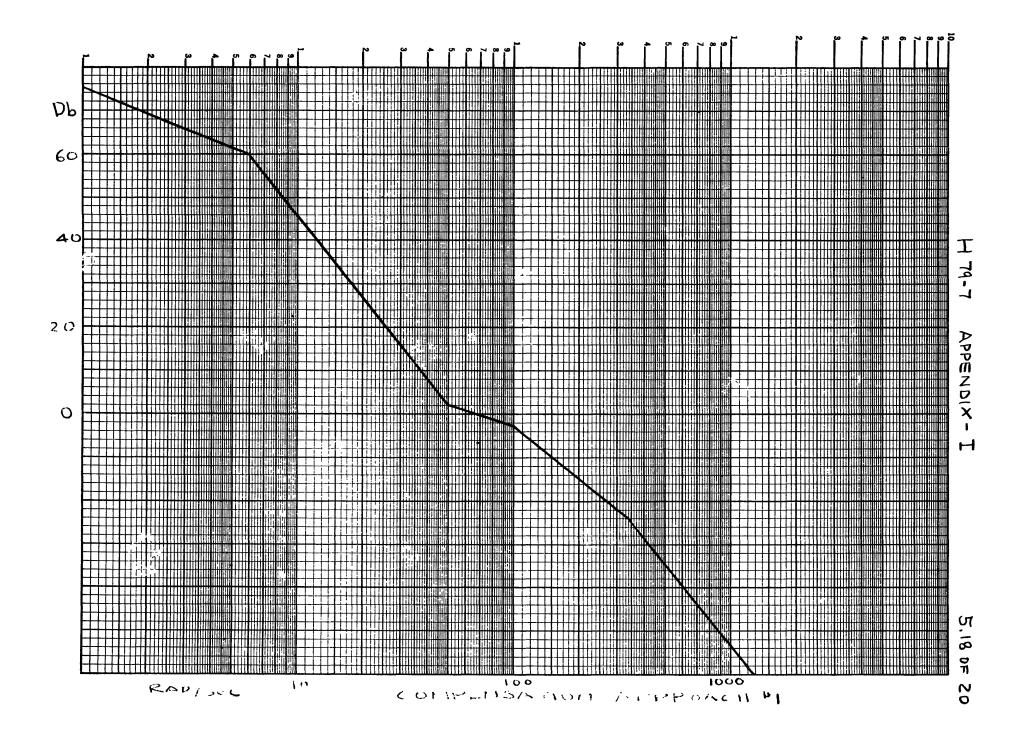
		M					\sim 1	D.L.
PREPARED	BY	0.11.	APPROVED	BY	SUBMITT	ED B	Y - 3.	,

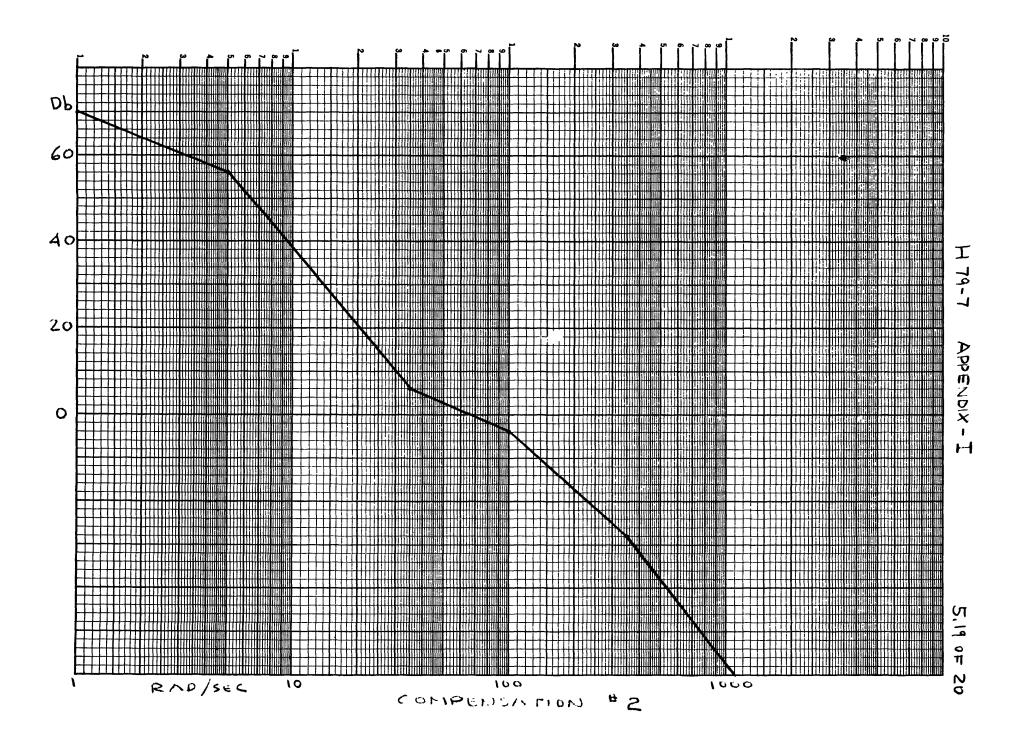


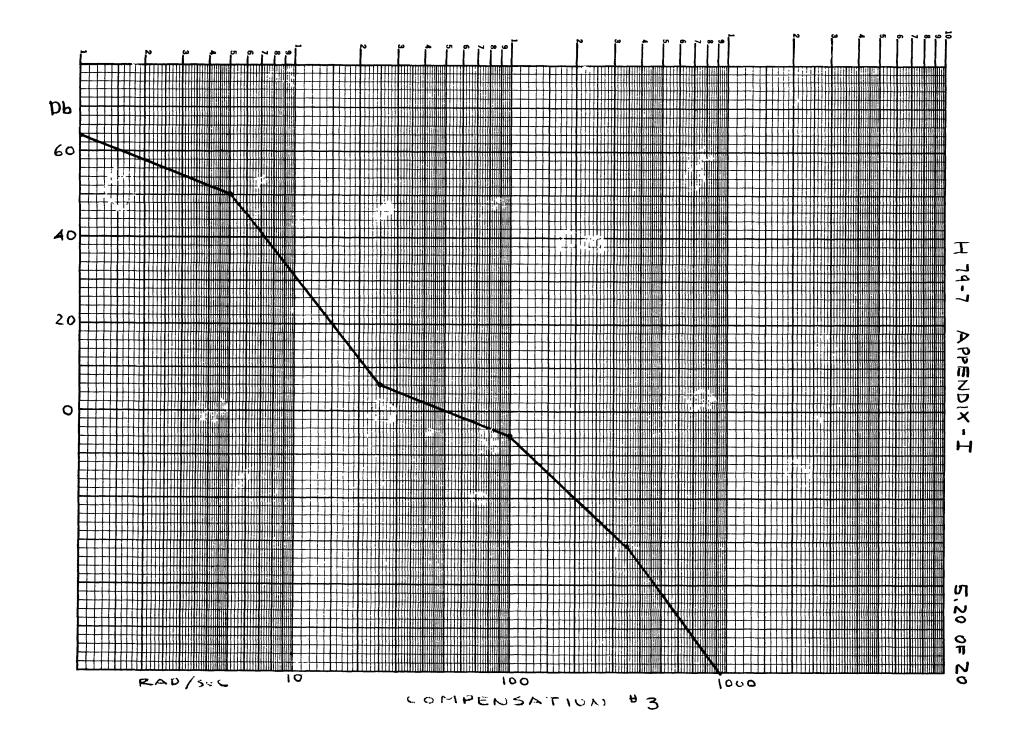












NATIONAL RADIO ASTRONOMY OBSERVATORY

POST OFFICE BOX 2 GREEN BANK, WEST VIRGINIA 24944

TELEPHONE ARBOVALE 456-2011

REPORT NO. <u>H 79-7</u>

CONTRACT NO. <u>RAP -79</u>

PAGE A OF 11

DATE

PROJECT: 300 FT. DIA.	HOMOLOGY RADIO	TELESCOPE
-----------------------	----------------	-----------

SUBJECT: POSITION REFERENCE PLATFORM

I. ADDENDUM TO APPENDIX I.

EXPLANATION OF APPLIED SERVO DESIGN METHOD

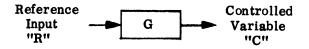
This step to step explanation of the applied servo design method contained herein was prepared for the benefit of those reviewers of this concept study who are not thoroug! ly familiar with this type of engineering discipline.

The analysis contained in section 5.0 demonstrates that attainments of both servo stability and desired frequency response is possible with the envisioned system through careful matching of suitable servo components and through shaping of the transfer function by application of lead-lag networks.

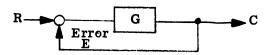
		J.	Muradliyan					S.D.L.
PREPARED	BY			APPROVED	BY	 SUBMITTED	BY	

A - TYPES OF SERVO SYSTEMS

Open Loop Control System



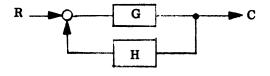
Feedback Control System



where
$$E \times G = C$$

 $E = R-C$
 $\therefore \frac{C}{R} = \frac{G}{1+G}$

Feedback Control System with Feedback Element

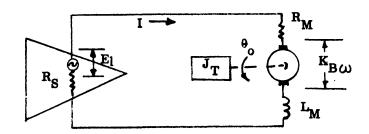


where
$$C = G(R-HC)$$

 $\frac{C}{R} = \frac{G}{1+GH}$

For a tachometer feedback element $H = K_G S$. For a gear reduction feedback element H = 1/N where "N" is the reduction ratio.

B - DC SERVO MOTOR TRANSFER FUNCTION



K_R = Back-electromotive force (volts/rad/sec)

K_T = Torque sensitivity (lb-ft/amp)

 ω = Angular velocity d9/dt (rad/sec)

R_M = Armature resistance (ohms)

 L_{M} = Armature inductance (h)

T_M = Motor torque (lb-ft)

9 = Shaft angle (rad)

J_T = Total moment of inertia referred to the armature (lb-ft-sec²)

R_S = Source resistance (ohms)

E₁ = Control voltage

I = Armature current (amps)

 $R_T = R_S + R_M$, total loop resistance (ohms)

 γ_{M} = Mechanical time constant (sec)

 $\gamma_{\rm E}$ = Electrical time constant (sec)

$$J_{\mathbf{T}} = \frac{J_{\mathbf{L}}}{N^2} + J_{\mathbf{A}}$$

where J_L is the load moment of inertia in lb-ft-sec², J_A is the motor armature, hub and gear inertia on the motor shaft and "N" is the gear reduction ratio between the motor shaft and the load.

$$T_{M} = J_{T} \frac{d^{2}\theta_{O}}{dt^{2}}$$

$$E_1 = I(R_M + R_S) = L_M \frac{dI}{dt} + K_B \frac{d\theta}{dt}$$

THE LAPLACE TRANSFORMS:

$$\mathbf{E}_1 = (\mathbf{R}_{\mathbf{M}} + \mathbf{R}_{\mathbf{S}})\mathbf{I} + \mathbf{L}_{\mathbf{M}}\mathbf{I}\mathbf{S} + \mathbf{K}_{\mathbf{B}}\boldsymbol{\theta}_{\mathbf{o}}\mathbf{S}$$

$$K_T I = J_T \theta_0 S^2$$

COMBINING THE LAST TWO EXPRESSIONS:

$$\frac{\theta_{o}}{E_{1}} = \frac{\frac{1}{K_{B}}}{s \left[1 + \frac{J_{T}}{(K_{B}K_{T})}s\right] \left(1 + \frac{L_{M}}{R_{T}}s\right)}$$

$$\gamma_{M} = \frac{J_{T}}{\left(\frac{K_{B}K_{T}}{R_{T}}\right)}$$
 MECHANICAL TIME CONSTANT

$$\mathcal{T}_{E} = \frac{L_{M}}{R_{T}}$$
 ELECTRICAL TIME CONSTANT

C - DETERMINATION OF PHASE ANGLE AND MAGNITUDE

G_S = Open loop transfer function

 G_{MT} = Motor-tachometer transfer function

G_{I,I} = Lead-lag compensation network transfer function

 K_{α} = Transducer plus preamplifier gain (volts/rad)

 K_{Δ} = Servo preamplifier gain

G_M = Motor transfer function

 $G_{\mathbf{T}}$ = Tachometer transfer function

EXAMPLE:

$$G_{M} = \frac{1.4}{S(1+1.01S)(1+.003S)}$$

$$G_{T} = 11.3S$$

$$G_{LL} = \frac{(1+0.028)^2}{(1+0.168)^2}$$

$$G_{MT} = \frac{0.09}{S(1 + .01S)(1 + .003S)} = \frac{K_A \times G_M}{1 + K_A \times G_M \times G_T} = \frac{G}{1 + GH}$$

$$K_{\theta} = 68000 \text{ v/rad}$$
 or 3v/arc sec

$$K_{\Delta} = 6.4 \text{v/volt}$$

$$G_S = K_{\theta} \times G_{LL} \times G_{MT}$$

$$G_{S} = \frac{6000 \times (1 + .02S)^{2}}{\$(1 + .01S)(1 + .003S)(1 + .16S)^{2}}$$

This expression contains angle and magnitude. The magnitude at S=1 can be approximated as 6000 or $20 \times \log 6000 = 75.4$ Db.

Thus, the bode plot starts at 75.4 Db for one radian. The first term "S" in the denominator causes the magnitude curve to proceed at $-20\,\mathrm{Db/decade}$ of frequency increase, until it hits the frequency corresponding to the next time constant, .16 sec in this case. For every term in the denominator of the G_S expression, the slope of the bode plot changes by $-20\,\mathrm{Db}$. Thus as the plot beyond 6 rad/sec [corresponding to $(1+.16S)^2$], the slope changes from $-20\,\mathrm{Db/decade}$ of frequency to $-60\,\mathrm{Db/decade}$. The next time constant is .02. This being in the numerator of G_S and a square term, the slope changes from $-60\,\mathrm{Db}$ to $-20\,\mathrm{Db}$, or for every $(1+T_S)$ term in the numerator the slope changes by $+20\,\mathrm{Db/decade}$.

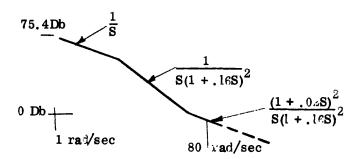


Figure No. 1

From the expression for closed loop transfer function:

$$\frac{C}{R} = \frac{G}{1 + GH}$$

the expression C/R becomes ∞ if the denominator of the transfer function becomes zero. Or,

$$1 = GH = 0$$
 $GH = 1$
 $GH = 1 / -180^{\circ}$

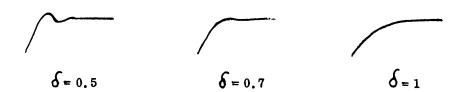
GH represents the open loop transfer function. Magnitude of "1" represents zero Db on the bode plot. -180° is the phase angle.

The angle has to be less than -180° for stable operation. The difference between -180° and actual phase at 0 Db is called phase margin.

$$\varphi_{\rm M} = -180^{\circ} - \varphi_{\rm O}$$

As a rule of thumb, a phase margin of 30° produces only one overshoot for a step input (or a damping ratio δ of 0.5).

A phase margin of 60" represents a damping ratio of 0.7 or a critically damped system with no overshoot. Phase margins over 60° represent overdamped systems without overshoot.



Responses for step input with various values of δ .

Figure No. 2

Calculations for phase angle are performed after the bode plot has been completed and the zero Db crossing has been determined. Thus, if the above bode plot crosses the 0 Db at 75 rad/sec, the phase angle in this area is needed.

 j_W is substituted for S (inverse transform) since the phase angle is of interest, the constant part of G_S is left out.

$$G_S$$
 = angle of G_S = $\frac{(1 + j.02\omega)^2}{S(1 + j.01\omega)(1 + j.003\omega)(1 + j.16\omega)^2}$

Substituting w = 50 rad/sec

$$\frac{G_{50}}{j_{50}(1+j_{0.5})(1+j_{0.5})(1+j_{0.5})(1+j_{0.5})} = \frac{45^{\circ} + 45^{\circ}}{90^{\circ} + 26^{\circ} + 8^{\circ} + 82^{\circ} + 82^{\circ}} = -198^{\circ}$$

Every j term represents an angle, Thus,

$$(1 + J1) = A_1^{j1} = 45^{\circ}$$

$$(1 + J1)^2 = 2 \times 45^{\circ}$$

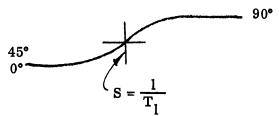
$$j50 = 90^{\circ}$$

Angles in the numerator are positive angles. Angles in the denominator are negative angles.

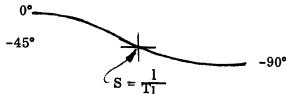
From the above expression for G_S , the entire excursion of the phase angle can be determined. Thus for very small values of w, $G_S = -90^{\circ}$. For very large values this becomes -270°.

An alternate method of determining phase angle is to plot on the bode plot the phase angle of each individual $(1 + T_S)$ function.

Thus for $(1 + T_1S)$ the phase angle is:



For $\frac{1}{(1+T_1S)}$ the phase angle is:



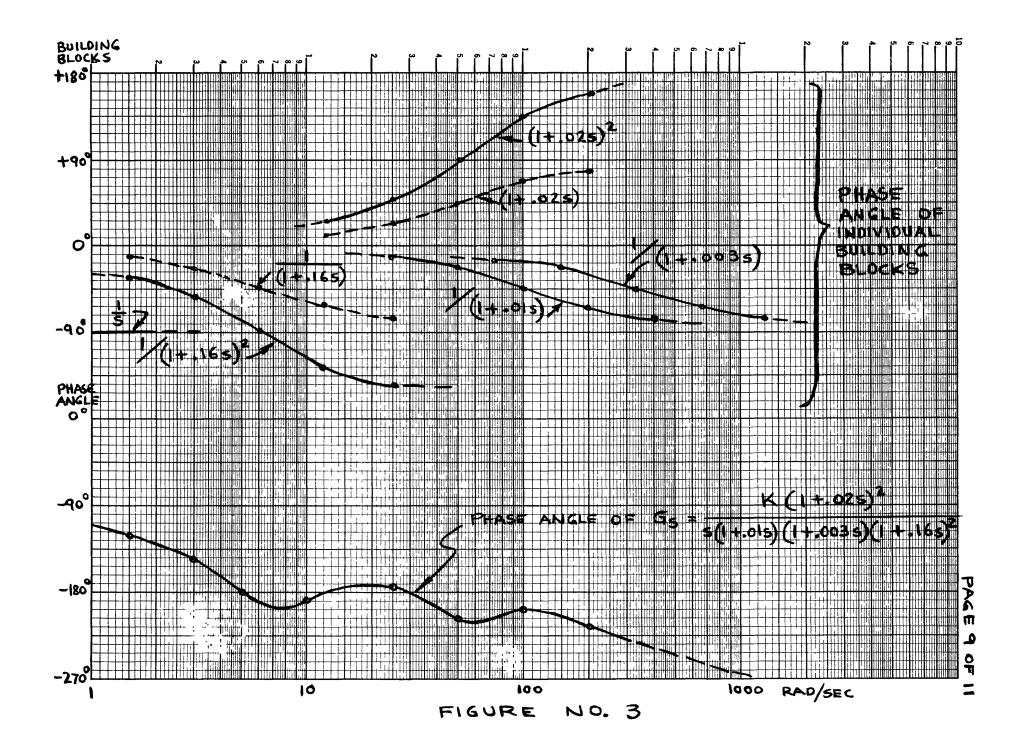
After all angle plots are drawn, their magnitudes can be added to find G_S .

The mathematical approach on the preceding page and the graphic approach on this page are identical.

Figure No. 3 shows this procedure. On the upper half of the semi-log paper the phase angle of each expression is drawn. Note that the phase angle of 1/S is a constant 90°. The phase angle of each expression is 45° when $T_S = 1$ for that expression or when S = 1/T. It also can be observed from Figure No. 3 that phase angle of an expression squared is equal to twice the phase angle of that expression.

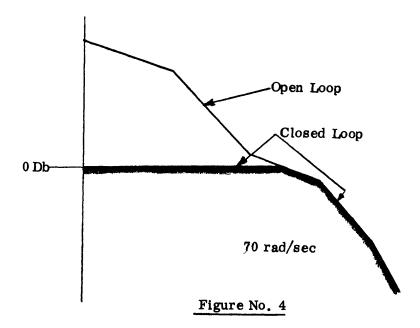
i.e.,
$$\sqrt{(1+.02S)^2} = 2 \times \sqrt{(1+.02S)}$$

If the expression is in the numerator, the phase angle increases from zero towards +90°. If the expression is in the denominator, the angle increases from zero towards -90°.



D - CLOSED LOOP TRANSFER FUNCTION

The magnitude of a closed loop system is unity up to its natural frequency, or within its band width.



Beyond the natural frequency the magnitude will decrease as shown.

The phase angle of the closed loop will start at 0 degrees. By the time the frequency increases to the value of natural frequency, it will be -180°. For frequencies beyond this it will become asymptotic to -270°. In practice the above band width plot reflects also closed loop system damping ratio as shown

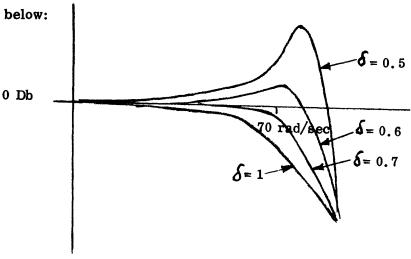


Figure No. 5

E - TYPICAL LEAD-LAG COMPENSATION NETWORKS

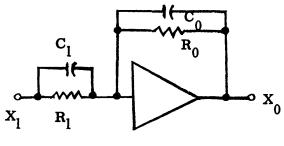


Figure No. 6

The diagram above represents an operational amplifier used as an active lead-lag network. C_0 and R_0 are the feedback components. C_1 and R_1 are the input components. X_1 is the input and X_0 the output signal. The transfer function is:

$$\frac{X_0}{X_1} = -\frac{R_0}{R_1} \left[\frac{1 + R_1 C_1}{1 + R_0 C_0 S} \right] = -K \frac{(1 + T_1)}{(1 + T_2 S)}$$

The parameters can be selected to give unity gain at steady state. The negative sign indicates polarity inversion. Non-inverting operational amplifiers or operational amplifiers with inverting and non-inverting inputs are also available.

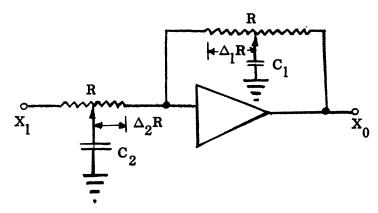


Figure No. 7

$$\frac{X_0}{X_1} = \frac{1 + (\Delta_1 - \Delta_1^2) RC_1 S}{1 + (\Delta_2 - \Delta_2^2) RC_2 S} = \frac{(1 + T_1 S)}{(1 + T_2 S)}$$