

ALMA Joint Receiver Design Group Meeting  
Charlottesville, 20-21 March 2000

## **Balanced and Sideband Separating SIS Mixers for ALMA, and Some Thoughts on Vacuum Windows**

A. R. Kerr  
NRAO

Why Sideband Separating Mixers?

Why Balanced Mixers?

Realization of Balanced and Sideband Separating Mixers for 100-700 GHz

Quasi-Optical

Waveguide

W/G loss

MMIC

MMIC Sideband Separating Mixer -- with JPL

MMIC Balanced Mixer -- with UVA

MMIC Balanced Sideband Separating mixer -- with UVA

A Building Block Mixer for 602-720 GHz

Implications of the ALMA IF requirements

Building Block SIS Mixer with Low IF Parasitics

Vacuum Windows

### Why Sideband Separating Mixers?

⇒ To eliminate atmospheric noise in the image band during spectral line observations.

In spectral line observations quadrature phase switching in the back end of an interferometer allows upper and lower sideband signals common to the whole array to be separated out, but atmospheric noise in the image sideband cannot be removed in this way and degrades the system sensitivity. This is because the atmospheric noise received at each antenna originates in the patch of atmosphere in the line of sight of that antenna and is not correlated with the atmospheric noise arriving at any other antenna.

The benefits of sideband separating mixers in the ALMA context have been discussed in MMA Memo. 168, and I think there is now general agreement that sideband separating mixers should be used on ALMA if they are practical.

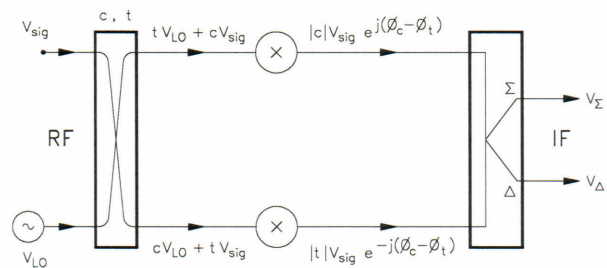
Note that an image rejection of  $\geq 10$  dB is sufficient to suppress atmospheric noise in the image band.

### Why Balanced Mixers?

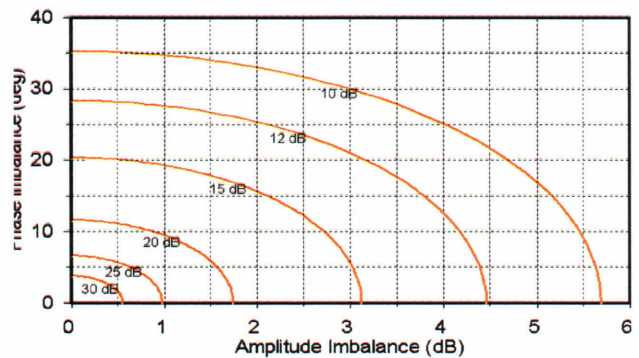
⇒ Balanced mixers have been used in commercial and military equipment since before WWII to:

- eliminate the need for a LO diplexer
- reduce LO power required by  $\sim 17$  dB
- obtain additional rejection of sideband noise accompanying the LO power

IF  $180^\circ$  hybrid not required if mixers are biased oppositely so IF's from the two mixers are in phase.



Amplitude and phase balance requirements of balanced and sideband separating mixers are not stringent.



Conventional LO coupling schemes:

- Beam splitter or directional coupler
  - High LO power loss
  - Low signal loss
  - No LO noise rejection
  - Physically large

- Martin-Puplett interferometer

Efficient LO coupling only for DSB operation. In SSB operation the image must be terminated in a cold load, so *EITHER* a cold LO attenuator must be used, which requires ~20 dB more LO power, *OR* a second (tunable) MP interferometer and cold image load is required for efficient LO diplexing (but this gives reduced LO noise rejection bandwidth).

With  $f_{IF} = 8$  GHz:

Limited signal bandwidth: SSB tuning: 0.7 dB signal loss with  $B = 8$  GHz

DSB tuning: 0.7 dB signal loss with  $B = 4$  GHz

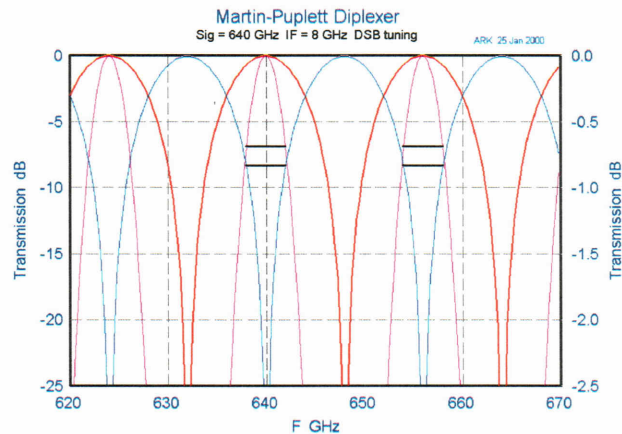
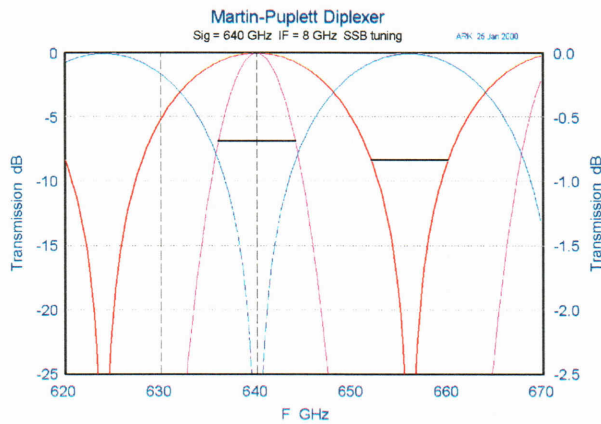
Limited LO noise rejection bandwidth:

SSB tuning: 8 dB LO sideband rejection with  $B = 8$  GHz

DSB tuning: 8 dB LO sideband rejection with  $B = 4$  GHz

Physically large.

Requires precise mechanical tuning in cryogenic environment.

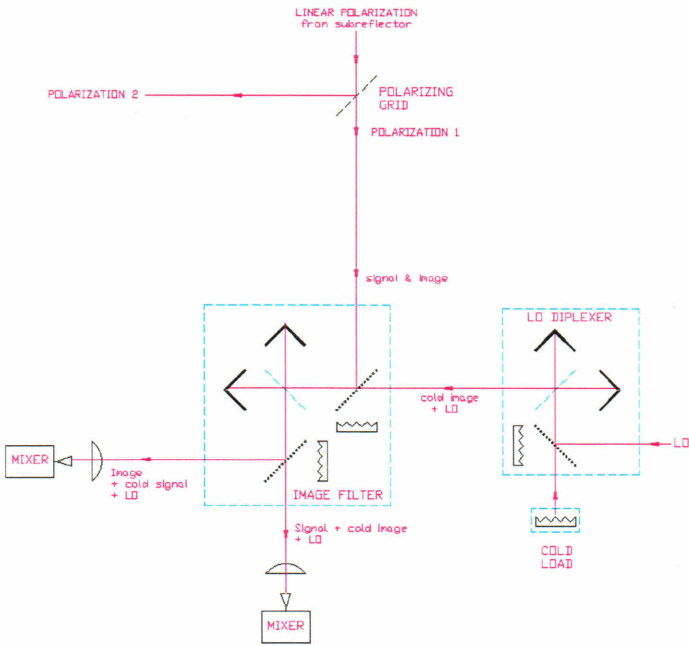


⇒ Question: Is the overall cost of making balanced SIS mixers less than the cost of either:

- (a) a cold attenuator (beam splitter & cold load) and a LO with ~20 dB more power across the band, or
- (b) a cryogenic MP diplexer with mechanical tuning AND a penalty in receiver performance, especially for continuum work (DSB tuning)?

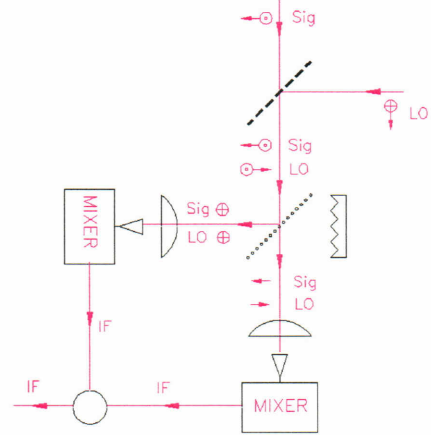
Realization of Balanced and Sideband Separating Mixers for 100-700 GHz

Quasi-Optical Balanced and Sideband Separating Mixers



ARK 1 Feb 92 MMA1291/H

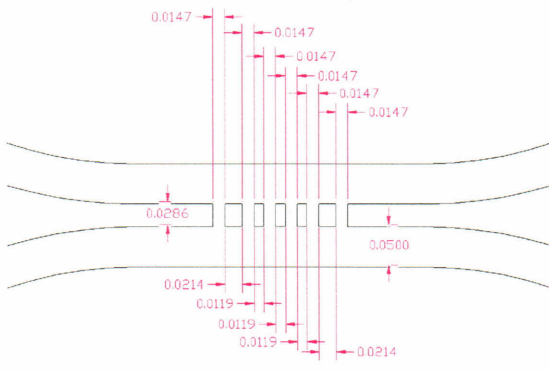
**QUASI-OPTICAL BALANCED MIXER**



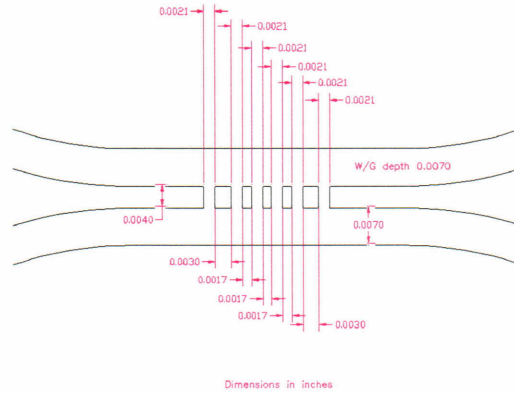
ARK 31 May 94 MMA9405A/BM

Waveguide Balanced and Sideband Separating Mixers

A waveguide quadrature hybrid for 82-107 GHz (1.31:1), suitable for scaling to 602-720 GHz.



WR-10 coupler length = 0.167" (4.24 mm)



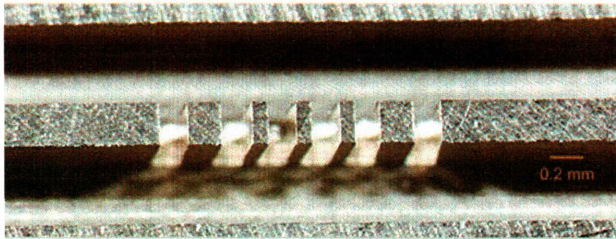
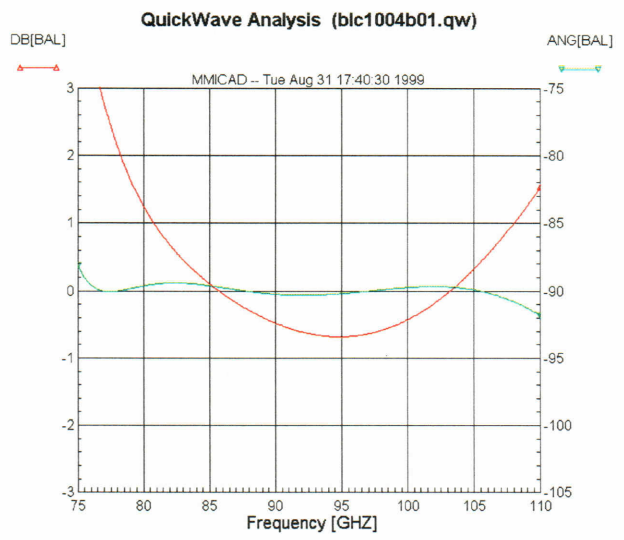
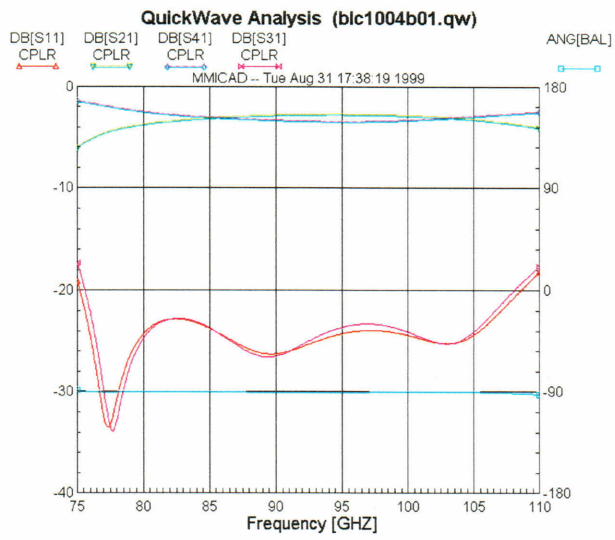
Dimensions in inches

WR-1.4 (540-790 GHz) Experimental Quadrature Hybrid

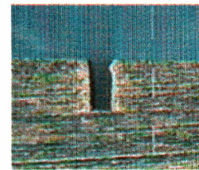
WR-1.4 coupler length = 0.023" (0.59 mm).

ARK 8 Feb 2000

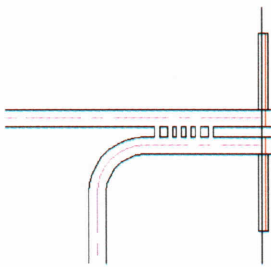
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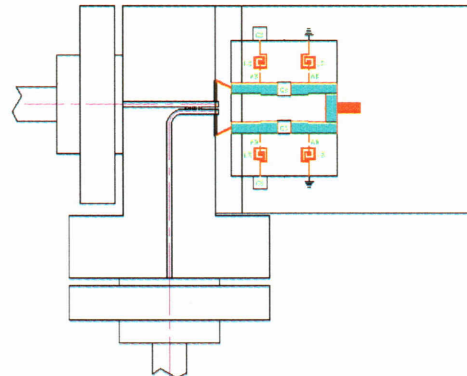
WR-3.7 (200-300 GHz) quadrature coupler.  
(from Claude & Cunningham at HIA)

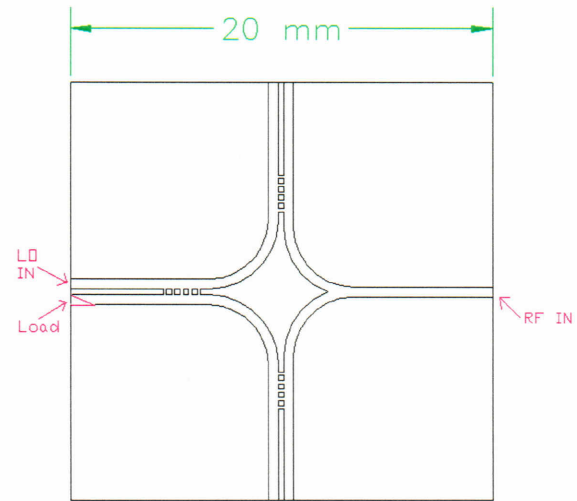
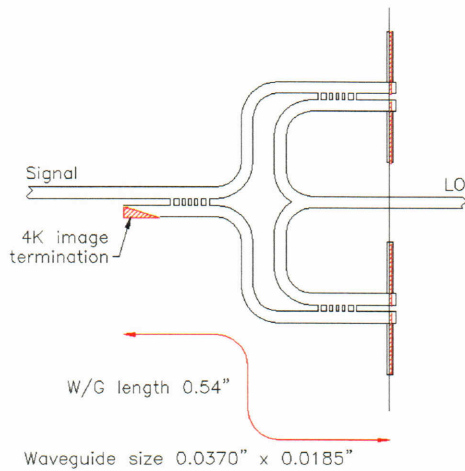


0.002" x 0.006" channel made with a 0.0018" end mill  
(from Custom Microwave).



211-275 GHz Waveguide Balanced Mixer





Stephane Claude, February 29, 2000  
HIA/NRC

Balanced sideband separating mixers for 211-275 GHz  
(1.30:1)

### Waveguide loss

For room temperature copper or coin silver WR-10 at 100 GHz, 0.1 dB/in is typically measured. For a given  $f/f_c$  (e.g., at midband), the loss of a waveguide goes as  $f^{(3/2)}$ . Scaling from 100 GHz gives (for the appropriate size waveguide):

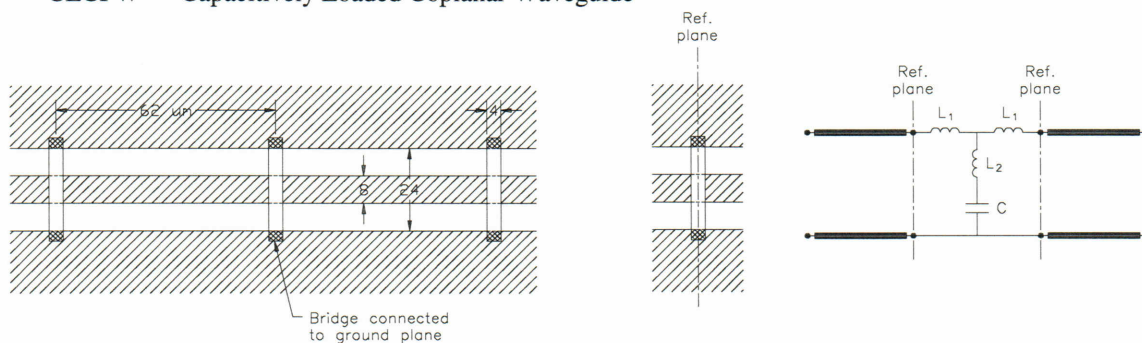
100 GHz	0.1 dB/in	0.012 dB/ $\lambda_0$
200	0.28	0.017
300	0.52	0.020
600	1.5	0.030
700	1.9	0.032

The type of metal and the surface finish are important. For mixers, I like brass blocks (for stability and ease of machining) with good gold plating. Cooling reduces the loss but I don't have any data on that.

Waveguide loss should not be a problem for a 600-720 GHz mixer with gold plated w/g, as long as the w/g length less than  $\sim 1/4$ ".

### MMIC Balanced and Sideband Separating Mixers

#### CLCPW — Capacitively Loaded Coplanar Waveguide



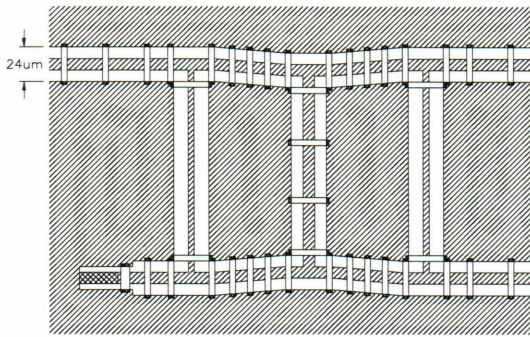
CLCPW Characteristics:

Thick substrate OK -- in contrast to conventional MMIC, CLCPW width  $\ll$  substrate thickness  
 All conductors on same side of the substrate

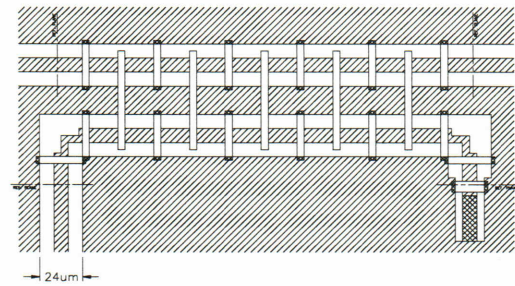
- Bridges: (i) greatly reduce coupling between adjacent components  
 (ii) prevent odd-mode gap resonances in long CPW lines  
 (iii) give a convenient range of  $Z_0$  which allows fabrication of CLCPW couplers, etc.

CLCPW Loss:

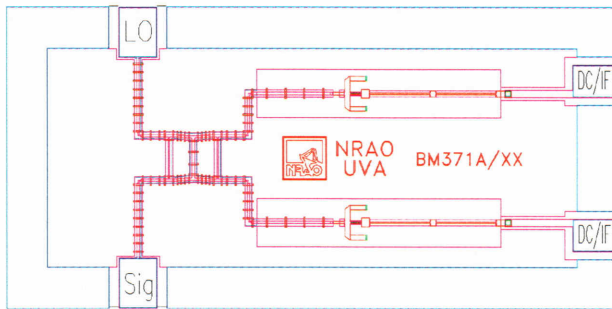
Nb CLCPW loss -- 12 dB/in at 720 GHz = 0.20 dB/ $\lambda_0$  (Mattis-Bardeen + Sonnet).  
 cf: 10- $\Omega$  microstrip -- 51 dB/m at 720 GHz = 0.83 dB/ $\lambda_0$ .



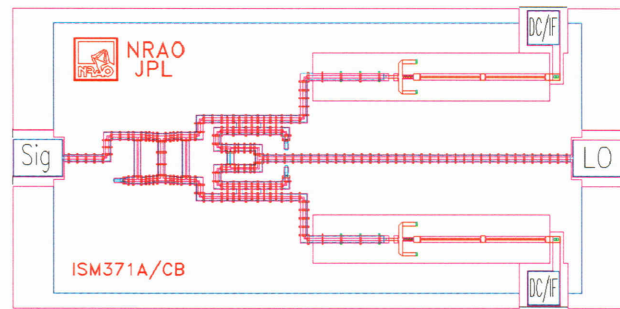
Quadrature hybrid for 200-300 GHz with integral 4 K image termination.



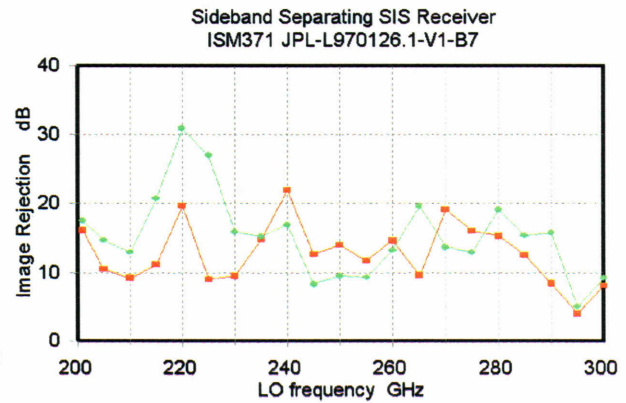
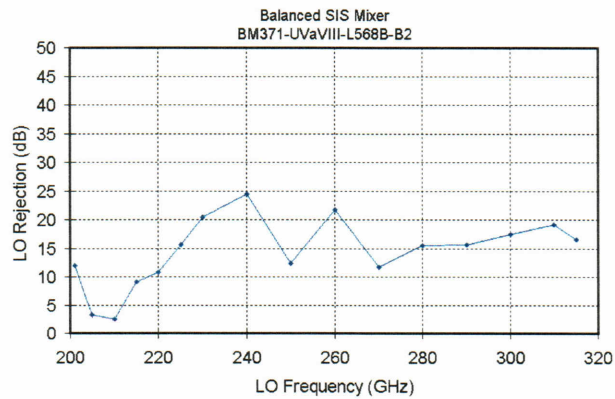
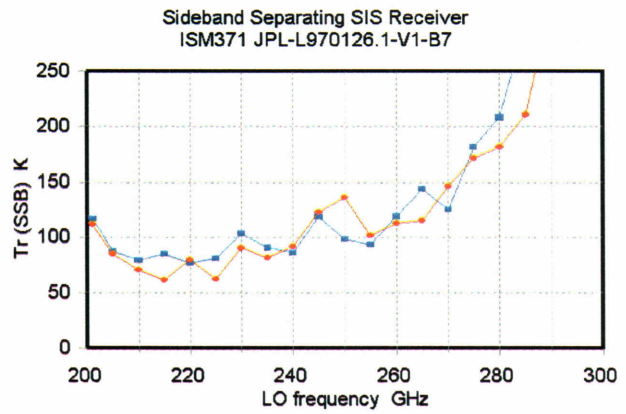
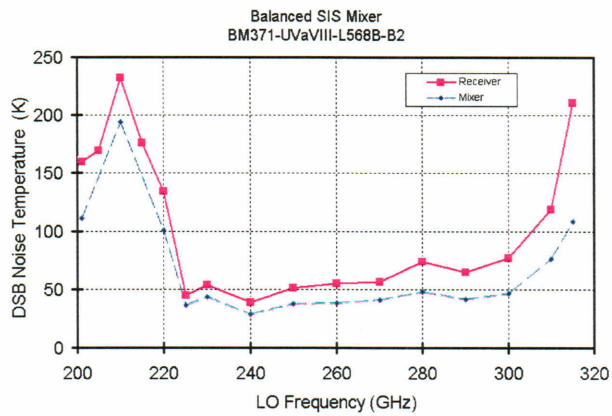
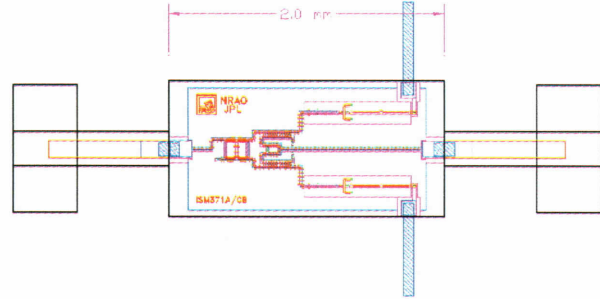
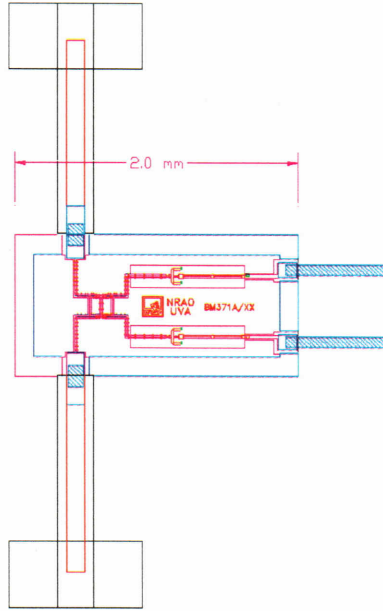
17-dB LO coupler for 200-300 GHz.



Balanced SIS mixer for 200-300 GHz.  
 Size 2 x 1 mm.

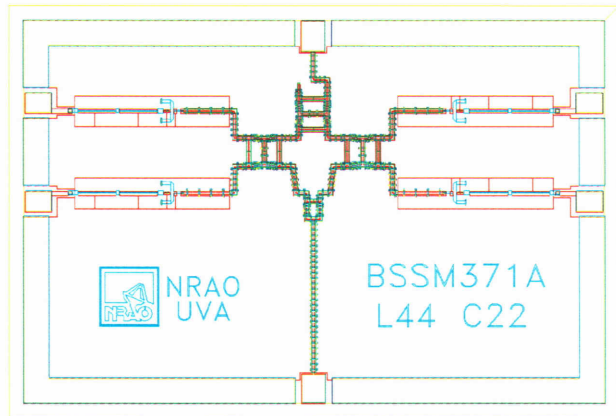


Sideband separating SIS mixer for 200-300 GHz.  
 Size 2 x 1 mm.

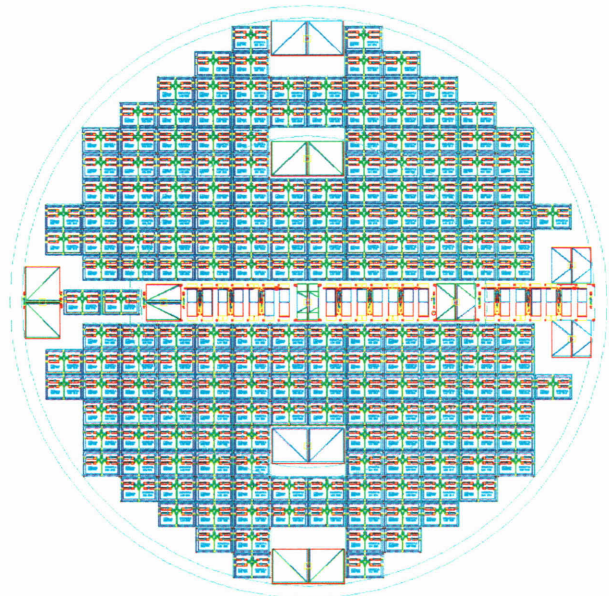




Balanced sideband separating mixer for 211-275 GHz.

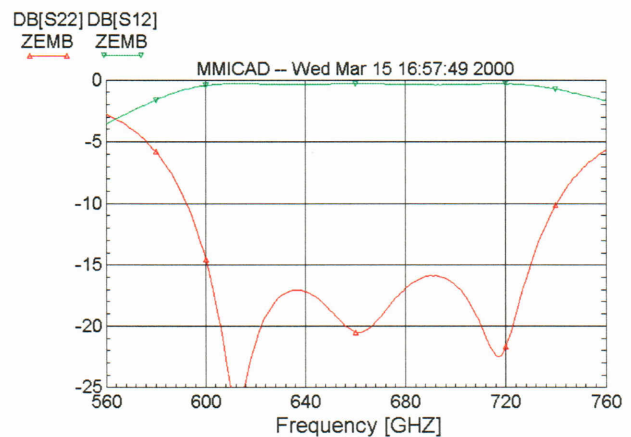
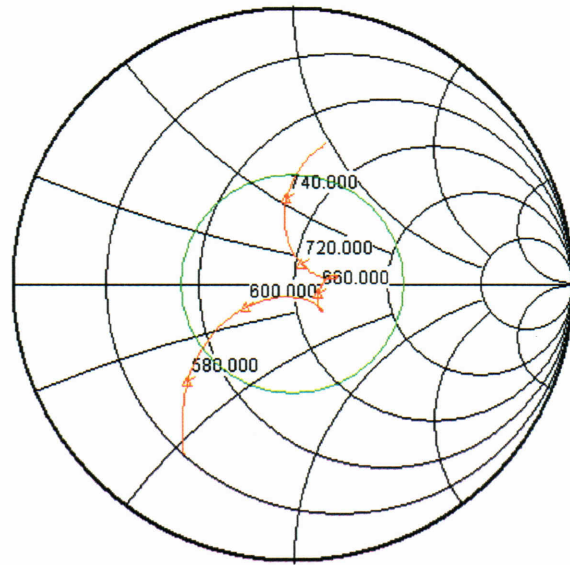
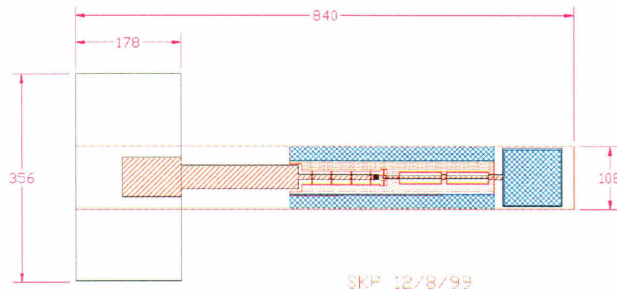


50-mm wafer containing 184 balanced sideband separating SIS mixers.



## A building Block SIS Mixer for 600-720 GHz

- Fully integrated (MMIC) fixed-tuned waveguide mixer with feed horn build into the mixer block
- Design can be used as the building block in balanced and sideband separating mixers
- Return loss of the waveguide probe better than 25db
- Uses capacitively-loaded coplanar waveguide (CLCPW) as transmission line medium
- Uses twin-junction tuning circuit to tune out the junction capacitance
- Uses  $0.8 \mu\text{m}^2$  junction,  $J_c \sim 12,000 \text{ A/cm}^2$ : compatible with SUNY/Stony Brook process
- Do not need lossy multisection microstrip transformer for matching
- Low output capacitance ( $\sim 175 \text{ fF}$ ) and inductance ( $\sim 85 \text{ pH}$ ): compatible with proposed 4-12 GHz IF



## Implications of the ALMA IF requirements

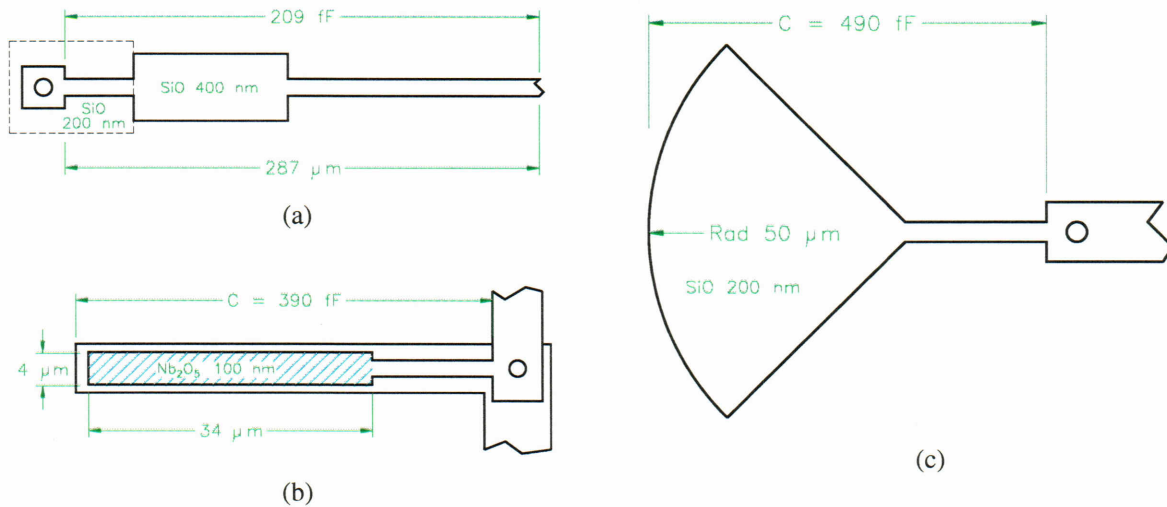
Isolator needed if IF amplifier is not in the mixer block.

Disadvantages of an IF isolator:

Max isolator bandwidth  $\sim 1$  octave  $\Rightarrow$  8-16 GHz IF or higher.

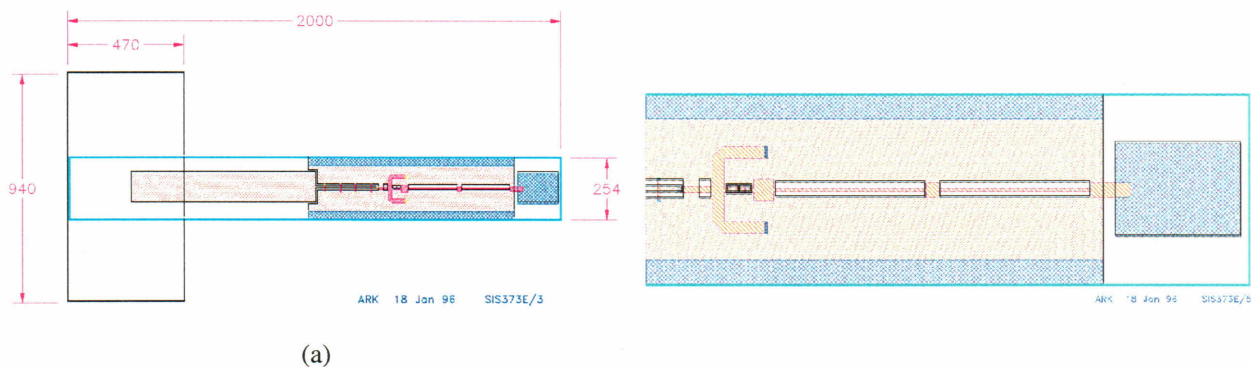
Noise from 4 K termination reflected from SIS mixer degrades  $T_{IF}$ .

IF preamp integrated into mixer block (Padin) allows wide fractional IF bandwidth as long as mixer parasitic L and C are small.



Three RF tuning circuits used in SIS mixers. Dimensions and capacitances indicated are for a center frequency of  $\sim 230$  GHz. (a) End loaded matching circuit. (b) Tuning inductor with  $\lambda/4$  microstrip stub. (c) Tuning inductor with radial microstrip stub. (Diagrams not to scale.)

## Building Block SIS Mixer with Low IF Parasitics



The low-parasitic SIS mixer for 200-300 GHz. (a) The whole mixer, showing the suspended stripline probe which couples to the signal/LO waveguide at the left. The ground plane contacts the mixer block along gold plated contact strips on the upper and lower edges of the substrate. The bonding pad for the IF connection is at the right end of the substrate. (b) The right-hand end of the substrate, showing the RF tuning circuit at the left, the two-section RF choke, and the DC/IF bonding pad.

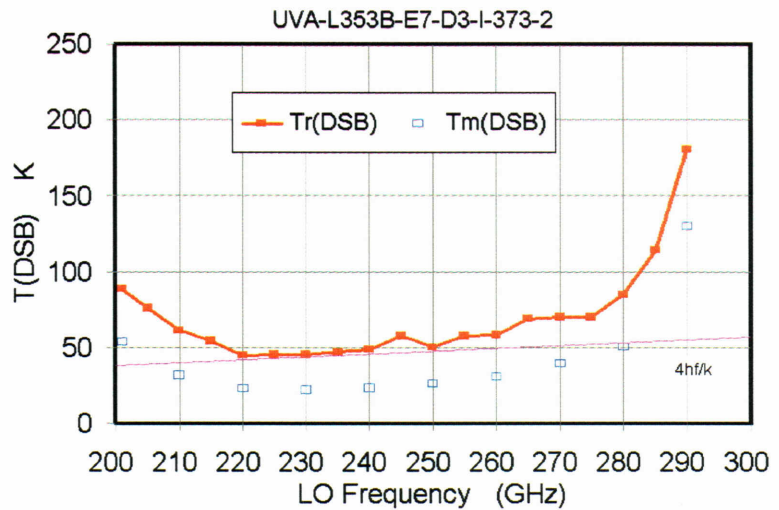
**CAPACITANCE**

	SAO Mixer	NRAO-373 2-section RFC	NRAO-373 1-section RFC
RFC	200 fF	137 fF	68 fF
RF circuit	210 fF	66 fF	66 fF
SIS junction	60 fF	38 fF	38 fF
<b>TOTAL</b>	<b>470 fF</b>	<b>241 fF</b>	<b>172 fF</b>

**INDUCTANCE**

	SAO Mixer	NRAO-373 2-section RFC	NRAO-373 1-section RFC
RFC	1660 pH	235 pH	115 pH
RF circuit	42 pH	59 pH	59 pH
SIS junction	--	--	--
<b>TOTAL</b>	<b>1702 pH</b>	<b>294 pH</b>	<b>174 pH</b>

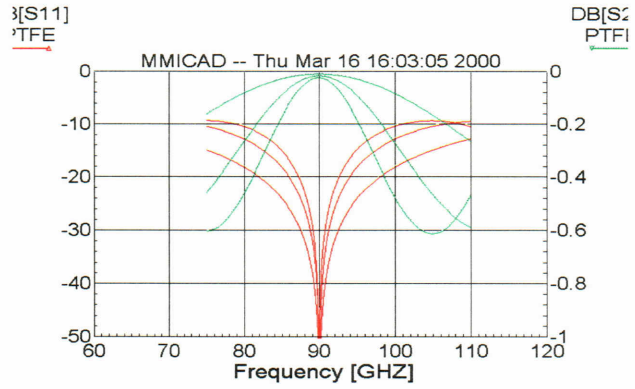
DSB receiver noise temperature (solid line) and mixer noise temperature (open squares). Shown for reference is the line  $4hf/k$ .



Vacuum Windows

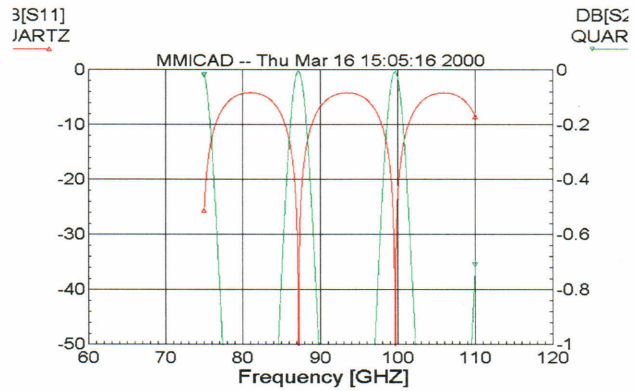
PTFE

Thickness	$f_2/f_1$ (0.1 dB)	$f_2/f_1$ (-20 dB)
0.0453"	1.29	1.18
0.0906"	1.13	1.09
0.1360"	1.08	1.06



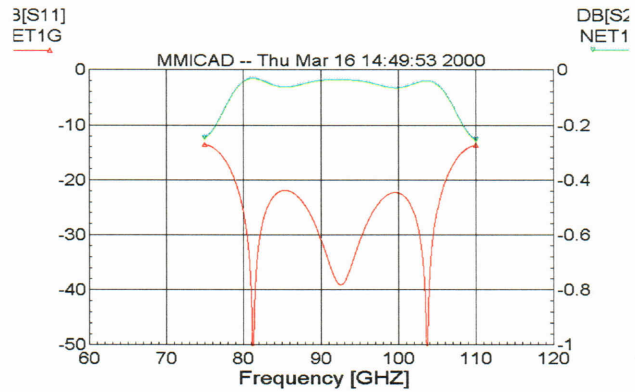
z-Quartz 0.223"

Clear aperture 3.5"



PTFE 0.022"  
z-Quartz 0.223"  
PTFE 0.022"

Clear aperture 3.5"



XPTFE 0.032"  
HDPE 0.022"  
z-Quartz 0.241"  
HDPE 0.022"  
XPTFE 0.032"

Clear aperture 3.5"

