



PRELIMINARY  
NOTES ON  
VLA OPTICAL PROCESSOR  
Nov 1976

## SYSTEM PERFORMANCE OBJECTIVES

GENERATE SKY MAP DATA  
BY OPTICAL FOURIER TRANSFORM  
OF VISIBILITY DATA

$$V(u,v) \longrightarrow B(x,y) \sim F[V]$$

PROVIDE SUITABLE :

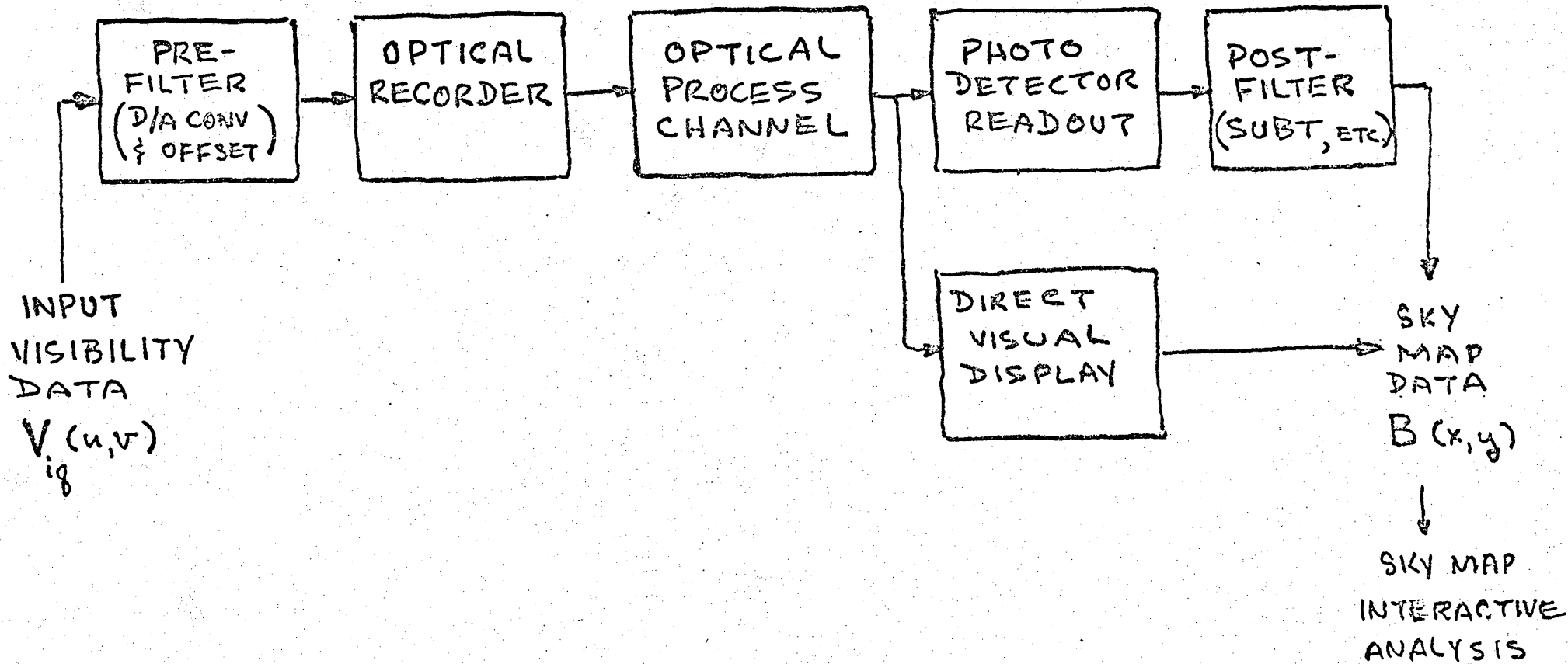
ACCURACY

RESOLUTION

DYNAMIC RANGE

OPERATING FEATURES

# SYSTEM FUNCTIONAL ELEMENTS



# CONCEPT SUMMARY

## PRE-FILTER

$$V_{i,q}(u,v) \longrightarrow A(u,v) = S(u,v) + S_{*}(u,v) + S_0(u,v)$$

## OPTICAL RECORDER

$$A(u,v) \longrightarrow t(u,v) = T(u,v) + T_{*}(u,v) + T_0(u,v)$$

## OPTICAL F-T PROCESSOR

$$t(u,v) \longrightarrow I(x,y) \sim B(x,y) \cos(x) + n_T$$

$$B \sim F[V(u,v)]$$

## MAP DATA READOUT (ELECTRONIC AND VISUAL)

$$I(x,y) \longrightarrow E(x,y) \sim B(x,y) \cos(x), \text{ ELECTRONIC}$$

$$I(x,y) \sim B(x,y) \cos(x), \text{ VISUAL}$$

## POST FILTER (ELECTRONIC SKY MAP DATA)

$$\left. \begin{array}{l} E_0(x,y) \\ - E_{\pi}(x,y) \end{array} \right\} \longrightarrow E_B(x,y) \sim B(x,y) + n_E$$

↑  
SKY  
MAP DATA

# PROPOSED DESIGN

## KEY FEATURES

### RECORDER

ENCODE: REAL SIGNAL ON CARRIER  
FORMAT: ELLIPTICAL TRACKS  
(RECT RASTER IF POSSIBLE)

APERTURE: 50 mm SQUARE

BANDWIDTH: 60 c/mm

MATERIAL: 70 mm WIDE FILM STRIPS  
TYPE: CRT/FILM

### OPTICAL PROCESSING CHANNEL

CONFIG: BEYOND LENS INPUT PLANE, WITH  
COMPENSATION FOR PHASE ERRORS

FOCAL LGTH:  $\sim 3.3$  M ;  $\lambda \sim 0.5 \times 10^{-3}$  mm

MAP SIZE: 100 X 100 mm

RESOL SIZE:  $80 \times 10^{-3}$  mm (BETWEEN ZEROES)

### SKY MAP ELECTRONIC READOUT

COOLED PHOTO-DETECTOR ARRAY (LINEAR PUSH BRM)

DETECTOR ELEMENT SIZE:  $15 \times 10^{-3}$  mm

NO OF ELEMETS:  $\sim 7000$

DWELL TIME:  $\sim 0.03$  SEC / LINE

SAMPLES PER DIRTY BEAM MAIN LOBE: 5.5

### SKY MAP DIRECT VISUAL READOUT (DISPLAY)

DIRECT PROJECTION OF CONJUGATE MAP

### CALIBRATION

FOR SYSTEM GAIN AND SPATIAL SCALE FACTOR

### ENVIROMENT:

ENCLOSED OPTICAL CHANNEL

TEMP & HUMIDITY CONTROLLED ROOM

# SYSTEM OVERVIEW

INPUT (EXAMPLE FOR  $n$  STARS)

$$V_n(u, v) = \sum_n |V_n| e^{j\phi_n(u, v)}$$

OUTPUT (ELECTRONIC OUTPUT MAP DATA)

$$E_B(x, y) = K |V_n| a_T(x - w_u \lambda d, y - w_v \lambda d) \otimes p(x, y) \otimes g_d(x, y)$$

$a_T = F[A_T] \cdot F[\delta]$  TRANSFORM OF TRACK FUNCTION

$p = F[P_1 \cdot P_2]$  TRANSFORM OF PHASE  
ERROR FUNCTION

$g_d =$  READOUT ARRAY SAMPLING FUNCTION

$K = 4 A_i A_r k_b k_f K_d \Delta G(x, y)$  GAIN CONSTANT

$\delta =$  TRACK ERROR FUNCTION

$$G = F[g_b \otimes g_f]$$

$$F[\ ] = \iint [\ ] e^{-j \left( \frac{2\pi x}{\lambda d} u + \frac{2\pi y}{\lambda d} v \right)} dx dy$$

## PRE - FILTER

( D/A CONVERSION ; FREQUENCY OFFSET )

FROM INPUT  $V_i(u, v)$  ,  $V_o(u, v)$

$$V(u, v) = |V(u, v)| e^{j\phi(u, v)}$$

TO

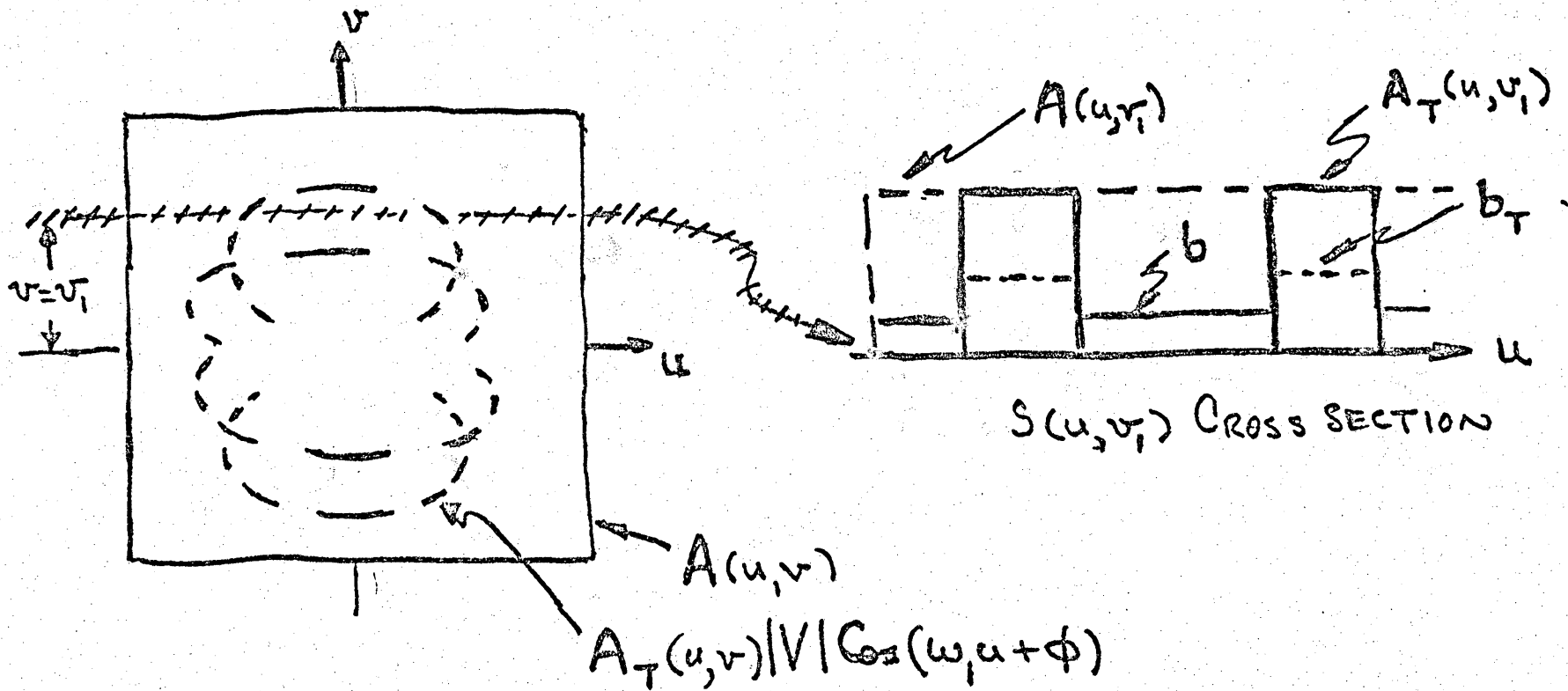
$$Q(u, v) = A(u, v) \left\{ A_T(u, v) \left[ b_T + |V| \cos(\omega_1 u + \phi) \right] \right\}$$

$$+ A(u, v) \left\{ b [1 - A_T(u, v)] \right\}$$

$$= A A_T |V| e^{j(\omega_1 u + \phi)} + A A_T |V| e^{-j(\omega_1 u + \phi)}$$

$$+ [A b + A A_T (b_T - b)]$$

# S(u,v) DATA FRAME PROPERTIES





## OPTICAL RECORDER

FROM:

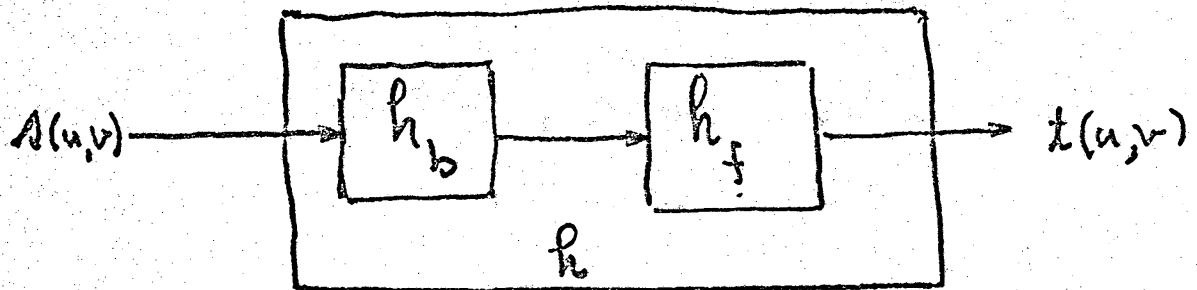
$$\Delta(u, v) = \underbrace{A(u, v) b + A_T(u, v) [b_T - b]}_{S_o(u, v)} + \underbrace{A_T(u, v) |V| e^{-j[\omega_1 u + \phi(u, v)]}}_{S_*^*(u, v)} + \underbrace{A_T(u, v) |V| e^{j[\omega_1 u + \phi(u, v)]}}_{S(u, v)}$$

TO:

$$\begin{aligned}
 \hat{t}(u, v) &= \Delta(u, v) \otimes h(u, v) + \eta_b \otimes h(u, v) + \eta_f(u, v) \\
 &= S_o(u, v) \otimes h(u, v) + S_*^*(u, v) \otimes h(u, v) + S(u, v) \otimes h(u, v) + \eta_b \otimes h(u, v) + \eta_f(u, v) \\
 &\equiv T_o(u, v) + T_*^*(u, v) + T(u, v) + T_b(u, v) + T_f(u, v)
 \end{aligned}$$

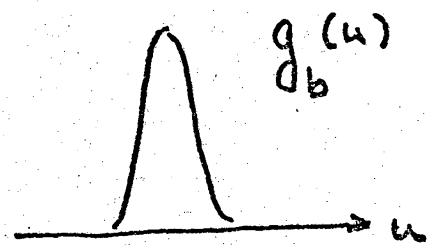
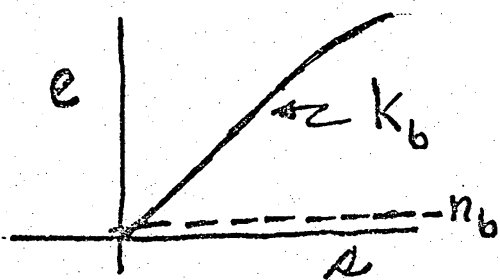
$$h(u, v) = k g(u, v) \quad ; \quad \eta_b = \text{WRITE BEAM NOISE} \quad ; \quad \eta_f = \text{RECORD MEDIUM NOISE}$$

# OPTICAL RECORDER IMPULSE RESPONSE PROPERTIES

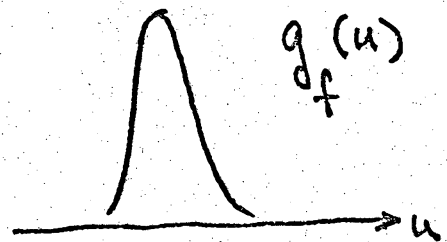
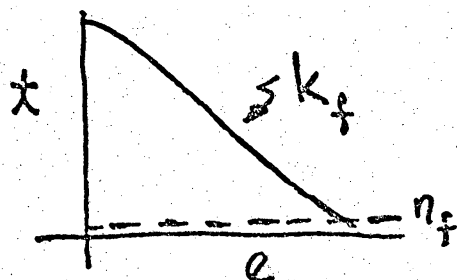


$$h(u,v) = h_b(u,v) \otimes h_f(u,v)$$

$$h_b(u,v) = k_b g_b(u,v)$$



$$h_f(u,v) = k_f g_f(u,v)$$



# OPTICAL RECORDER

## NOISE SOURCES

WRITING BEAM

$$\eta_b \sim .002 \text{ rms}$$

OF PK SIGNAL

INPUT AMPLIFIER (BW)

BEAM SOURCE (SHOT) (EXCIT, MODE)  
(PHOS)

RECORDING MATERIAL

$$\eta_f \sim .005 \text{ rms}$$

OF PK SIGNAL

FILM : GRAIN

### GAIN LINEARITY

$$k_b \cdot k_f$$

• LINEARIZED .001

$$\text{FOR } \approx T_0 \pm \frac{1}{2} T_0$$

• MAGNITUDE MEASURED  
FOR EACH DATA RUN

# OPTICAL RECORDER GEOMETRIC ACCURACY

## WRITING BEAM

$\epsilon_u, \epsilon_v$  POSITION ERROR FUNCTIONS

$$\left. \begin{array}{l} u \rightarrow u + \epsilon_u \\ v \rightarrow v + \epsilon_v \end{array} \right\} \sim .00002$$

OF SCAN  
LENGTH MAX

## FILM SHRINK - STRETCH

$m_u, m_v$  POSITION DISTORTION FUNCTIONS

$M_u, M_v$  UNIFORM SIZE CHANGE FACTOR

$$\left. \begin{array}{l} u \rightarrow u + m_u \\ v \rightarrow v + m_v \end{array} \right\} \sim .00002$$

OF FILM  
WIDTH

$$M_u, M_v \text{ SCALE ALL } u, v \left. \right\} \sim 1 \pm .03$$

## RECORDER IMPULSE RESPONSE

$$h_b(u, v) \rightarrow h_b(u + \epsilon_u, v + \epsilon_v)$$

$$h_f(u, v) \rightarrow h_f(u + m_u, v + m_v)$$

# OPTICAL RECORDER

## GEOMETRIC ERROR MODEL

$$x(u, v) = \Lambda(u, v) \otimes h_b(u + \epsilon_u, v + \epsilon_v) \otimes h_f(u + m_u, v + m_v)$$

WITH  $u, v$  SCALED BY  $M_u, M_v$

LET :

$$h_b(u + \epsilon_u, v + \epsilon_v) = h_b(u, v) \otimes \delta(u + \epsilon_u, v + \epsilon_v)$$

$$h_f(u + m_u, v + m_v) = h_f(u, v) \otimes \delta(u + m_u, v + m_v)$$

WHERE  $\delta \equiv$  DELTA FUNCTION,

$\delta_\epsilon(u, v) \equiv \delta(u + \epsilon_u, v + \epsilon_v)$ , ETC..

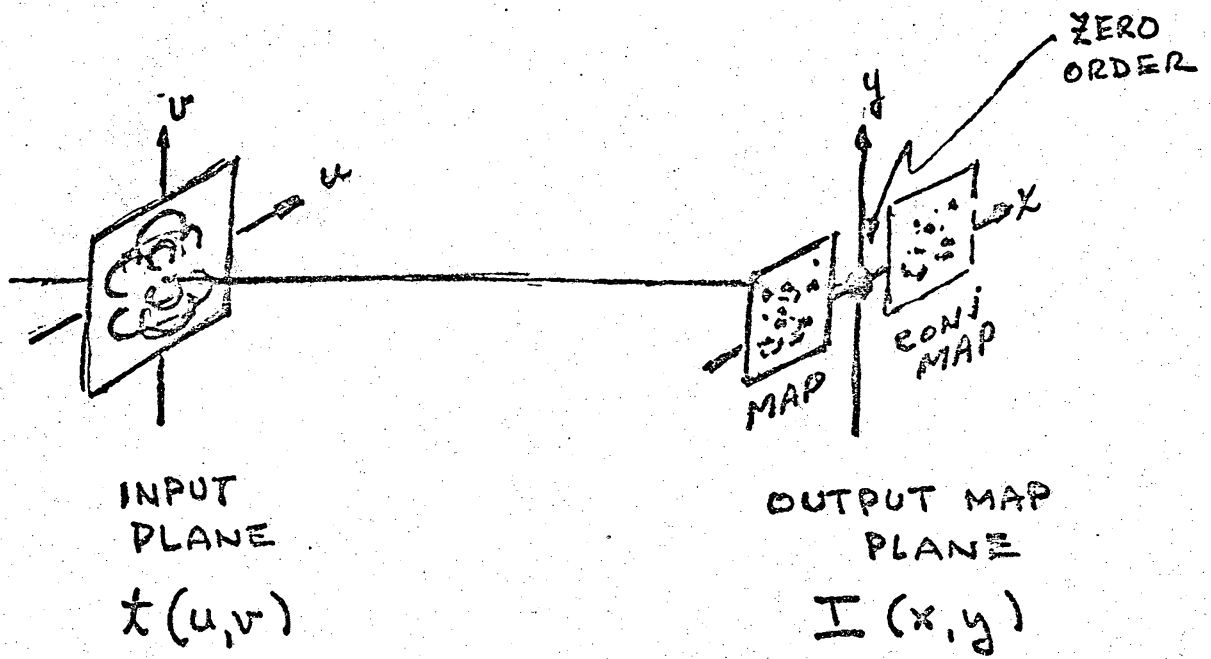
THEREFORE :

$$x(u, v) = \Lambda(u, v) \otimes h_b(u, v) \otimes h_f(u, v) \otimes \underbrace{\delta_\epsilon(u, v) \otimes \delta_m(u, v)}_{\text{RECORDER POSITION ERROR FUNCTION}}$$

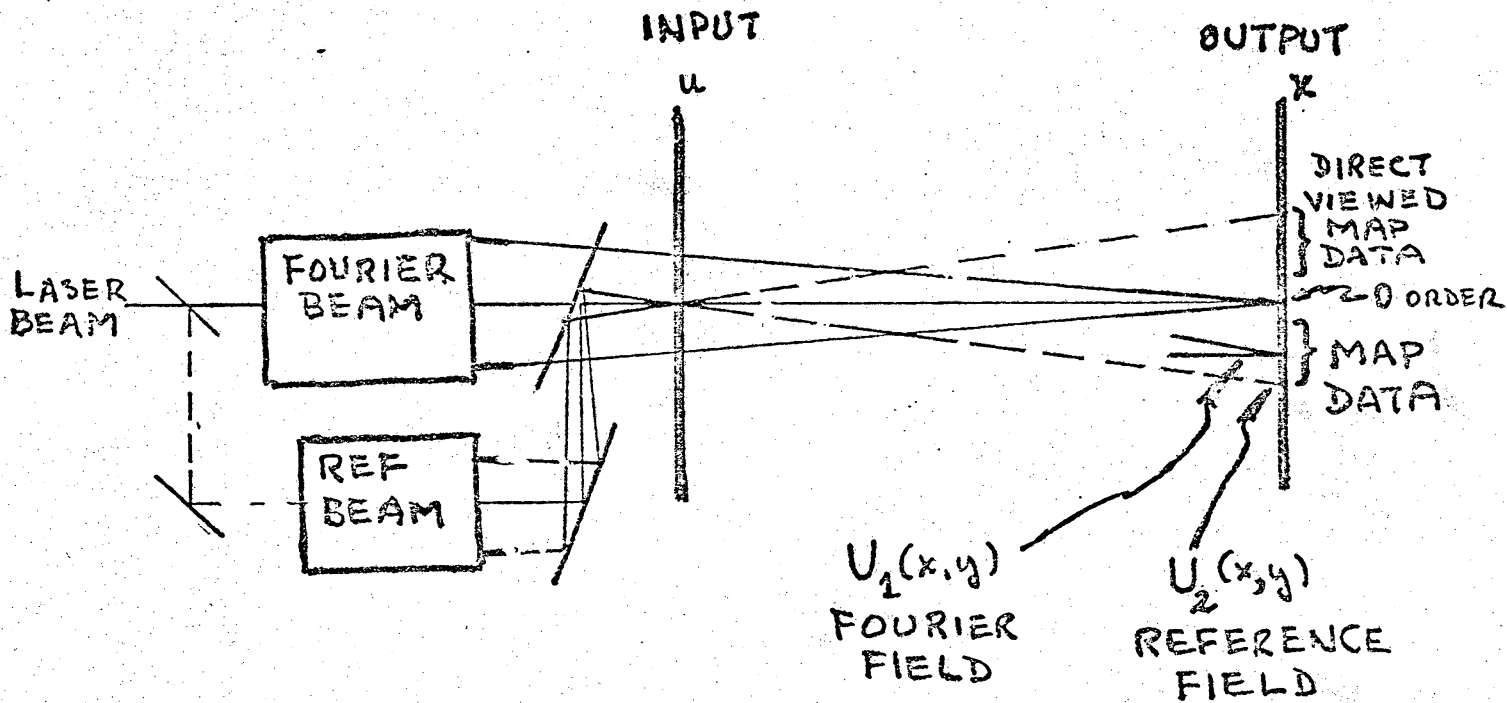
$$= \underbrace{\Lambda(u, v) \otimes \delta_\epsilon(u, v) \otimes \delta_m(u, v)}_{\text{ERROR MODELED AS MODIFIED INPUT SIGNAL}} \otimes h_b(u, v) \otimes h_f(u, v)$$

ERROR MODELED AS  
MODIFIED INPUT SIGNAL

# OPTICAL PROCESSING CHANNEL



# OPTICAL PROCESSING CHANNEL SCHEMATIC



FROM INPUT DATA RECORD  $t(u,v)$

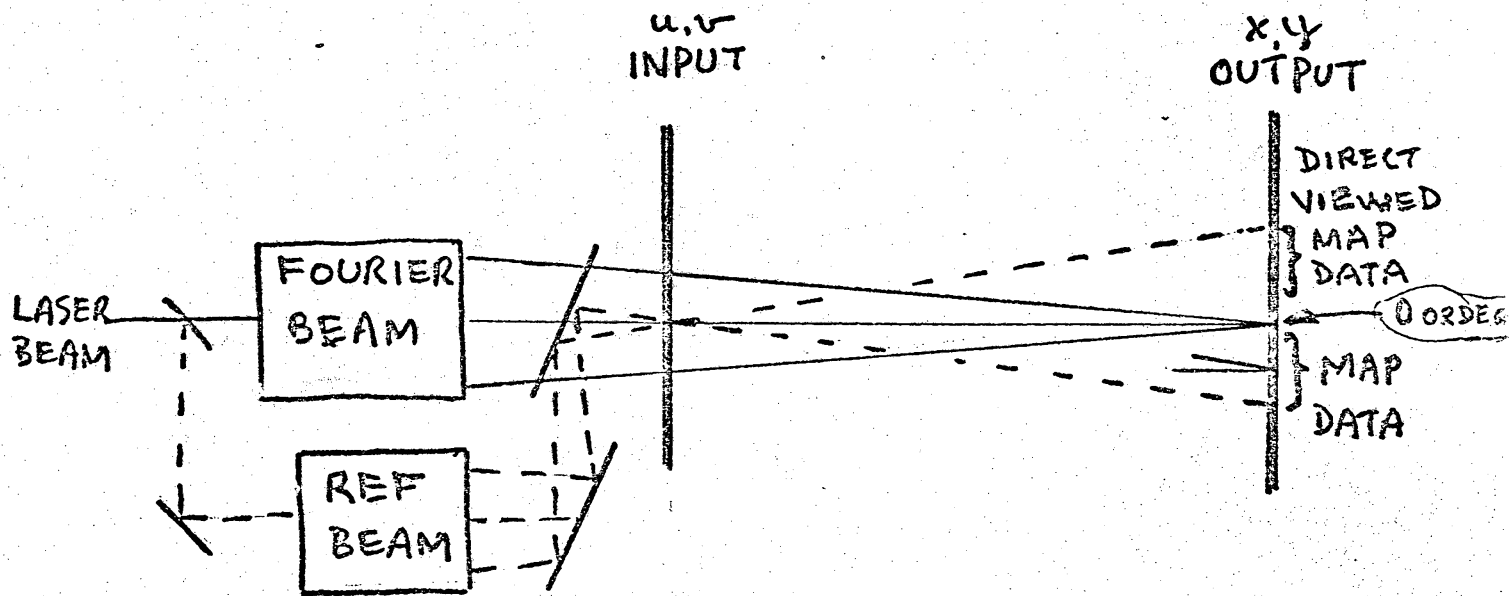
$$\lambda(u,v) = T_0(u,v) + T_*(u,v) P_* + T(u,v) P + T_b(u,v) + T_f(u,v)$$

TO OUTPUT LIGHT INTENSITY  $I(x,y)$

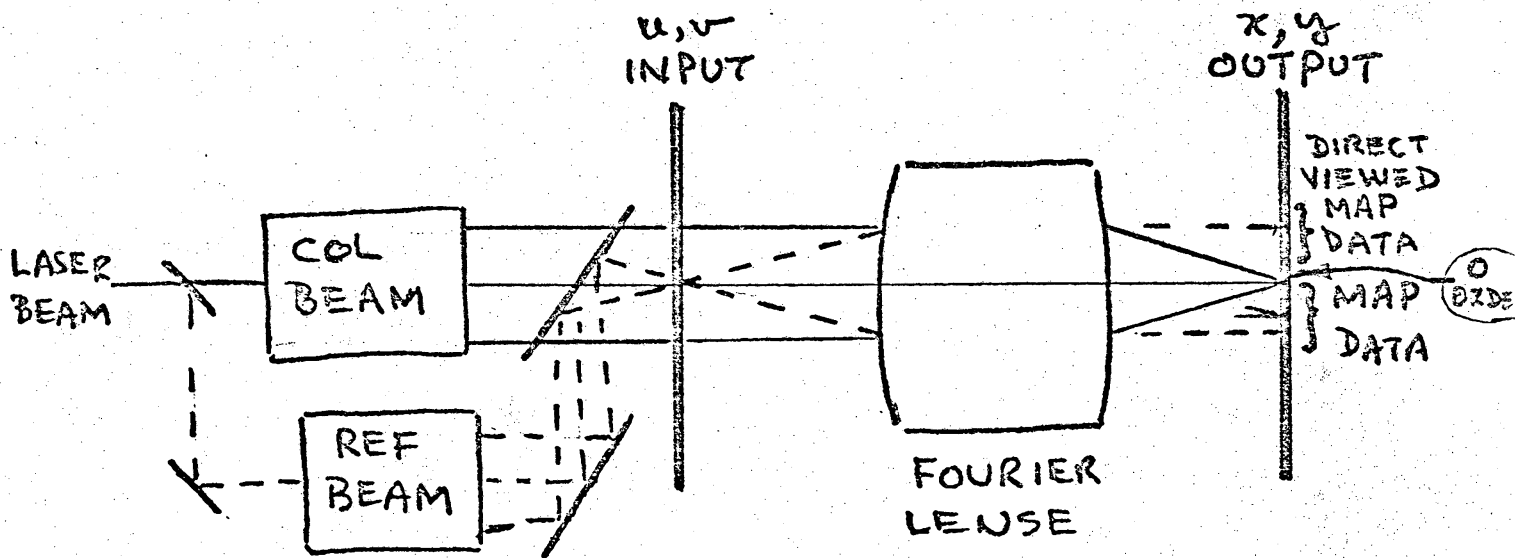
$$I(x,y) = |U_1(x,y) + U_2(x,y)|^2$$

$$\equiv \underbrace{I_B(x,y)}_{\text{SKY MAP DATA}} + \underbrace{I_N(x,y)}_{\text{NOISE AND BACKGROUND}}$$

# OPTICAL CHANNEL CONFIGURATION CANDIDATES



BEYOND THE LENSE  
INPUT PLANE

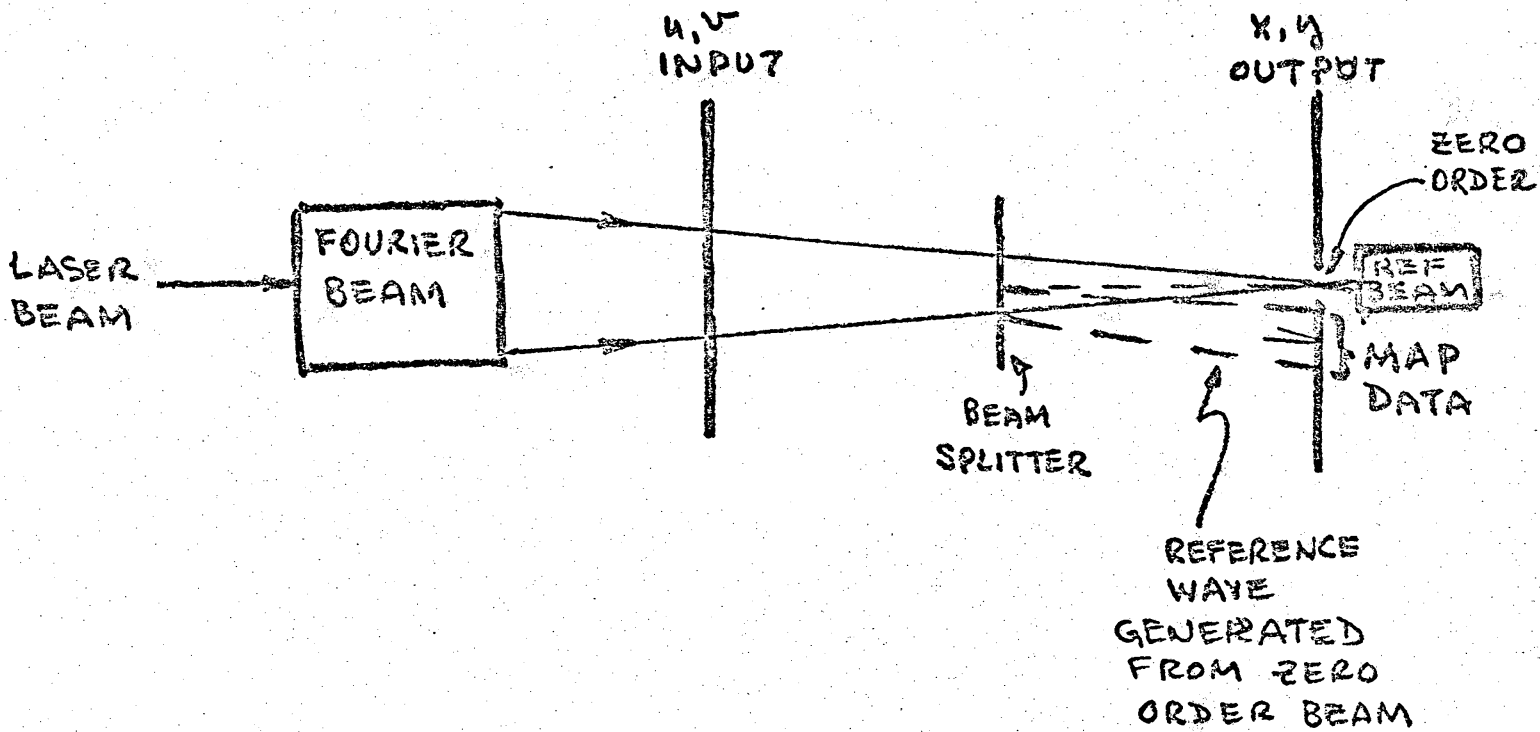


BEFORE THE LENSE  
INPUT PLANE



# OPTICAL CHANNEL

## CONFIGURATION CONSIDERATIONS



USE OF THE ZERO ORDER  
OUTPUT PLANE BEAM  
AS THE REFERENCE BEAM  
SOURCE

(ALSO USEFUL WITH BEFORE THE  
LENS INPUT PLANE)

OPTICAL PROCESSING  
CHANNEL OUTPUT  $I(x,y)$

$$I(x,y) = |U_1(x,y) + U_2(x,y)|^2$$

SIMPLIFIED CASE (NO NOISE)

$$U_1(x,y) = A_i e^{i\theta_i(x,y)} F\{t(u,v)\}$$

$$U_2(x,y) = A_r e^{i\theta_r(x,y)}$$

$$F\{t(u,v)\} = F\{T(u,v)\} + F\{T_*(u,v)\} + F\{T_0(u,v)\}$$

$$= B(x,y) + B_*(x,y) + B_0(x,y)$$

$$I(x,y) = [A_r e^{i\theta_r} + A_i e^{i\theta_i} F\{t\}] [A_r e^{-i\theta_r} + A_i e^{-i\theta_i} F\{t^*\}]$$

$$= 2A_i A_r B(x,y) \cos(\theta_i - \theta_r) \quad \leftarrow \text{MAP DATA}$$

$$+ 2A_i A_r B_*(x,y) \cos(\theta_i - \theta_r) \quad \leftarrow \text{CONJ-SEP MAP}$$

$$+ A_i B(x,y) + A_r \quad \leftarrow \text{SUBT / NOT SEP}$$

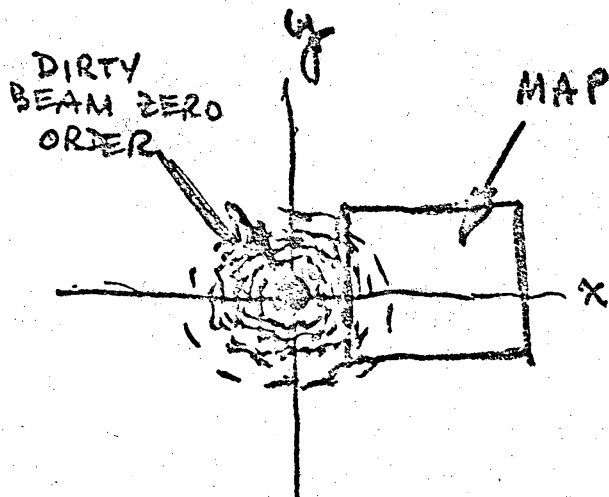
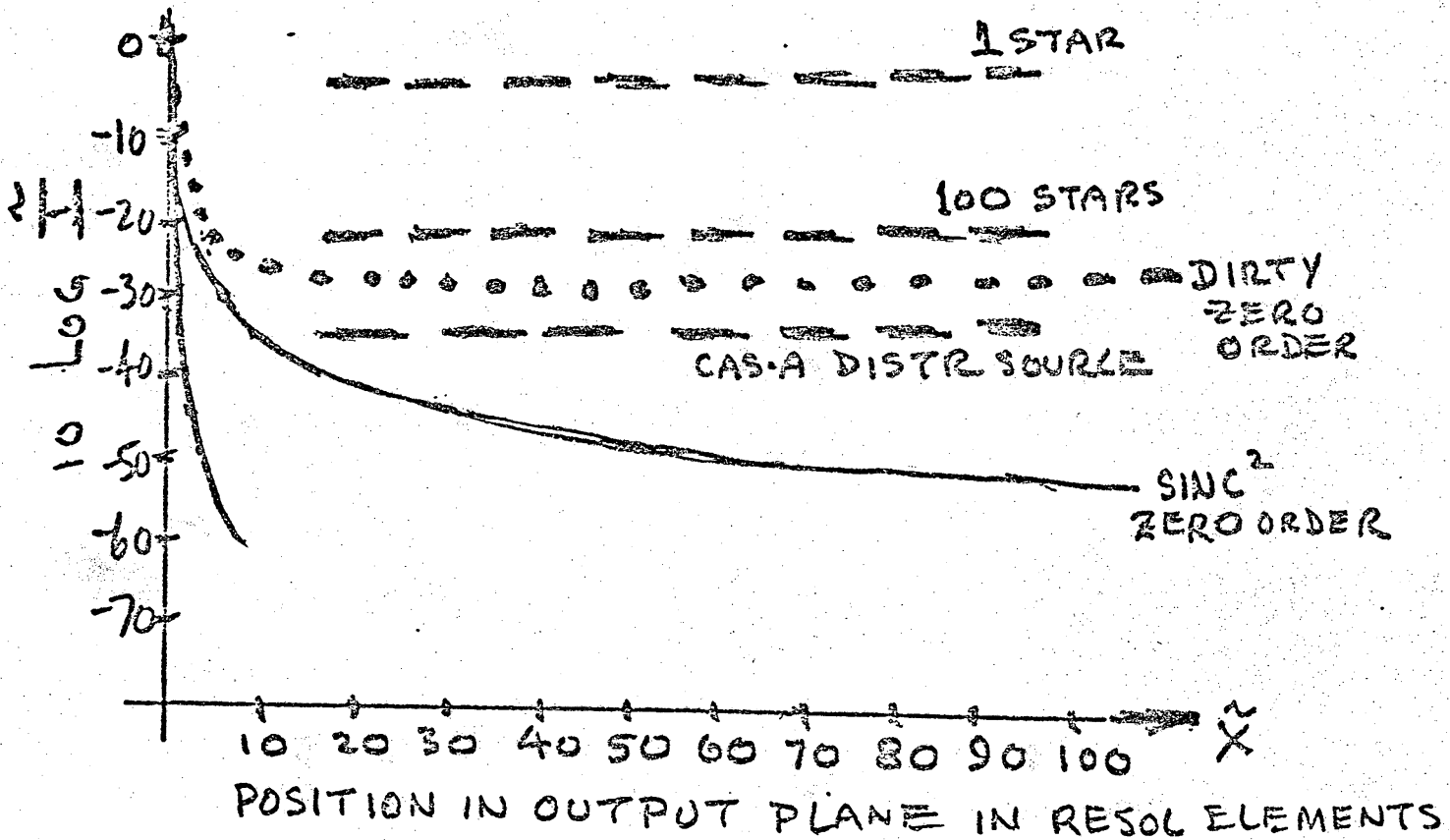
$$+ A_i^2 B_*(x,y) + A_i^2 B_0(x,y) \quad \leftarrow \text{SUBT / SEP}$$

$$+ A_i^2 [B_*(B^* + B_0^*) + B_0^* (B + B_0)] \quad \leftarrow \text{SUBT / PAR SEP}$$

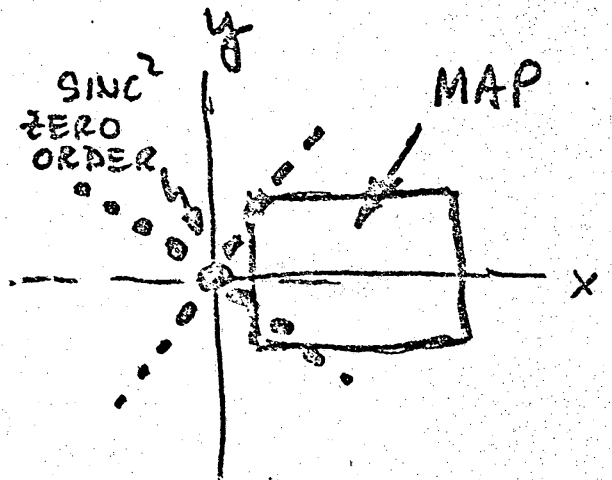
$$+ 2A_i A_r [B_0] \cos(\theta_i - \theta_r) \quad \leftarrow \text{NOT SUBT / SEP}$$

# RELATIVE LIGHT INTENSITY AT THE MAP PLANE

$$\tilde{I} = I / I_{B_0}$$



OUTPUT PLANE WITH  
UNMATCHED BIAS ( $b \neq b_T$ )  
WITH  $b = 0$



OUTPUT PLANE WITH  
MATCHED BIAS ( $b = b_T$ )  
AND  $A(u, v) = \text{RECT}(u), \text{RECT}(v)$

OPTICAL PROCESSING CHANNEL  
 INTENSITY OUTPUT  $I(x,y)$  AS A FUNCTION OF  $U_1(x,y) + U_2(x,y)$

$$I(x,y) = |U_1(x,y) + U_2(x,y)|^2$$

$$U_1(x,y) = [A_i + \eta_i(t)] e^{j[\theta_i(x,y) + W_i(x,y)]} \cdot F\{t(u,v) e^{j[W_1(u,v) + W_2(x,y,u,v)]}\} + \eta_{\Delta i}(x,y)$$

$\equiv U_i(x,y) + U_{ni}(x,y,t)$ ; WITH  $U_{ni}$  AMPLITUDE NOISE TERMS

$$U_2(x,y) = [A_r + \eta_r(t)] e^{j[\theta_r(x,y) + W_r(x,y)]} + \eta_{\Delta r}(x,y)$$

$\equiv U_r(x,y) + U_{nr}(x,y,t)$ ; WITH  $U_{nr}$  AMPLITUDE NOISE TERMS

$$I(x,y) = [U_i + U_r + U_{ni} + U_{nr}] \cdot [U_i^* + U_r^* + U_{ni}^* + U_{nr}^*]$$

$$= [U_i U_r^* + U_i^* U_r] + \underbrace{\left[ U_i U_i^* + U_r U_r^* + (U_{ni} + U_{nr})(U_{ni}^* + U_{nr}^*) + (U_i + U_r)(U_{ni}^* + U_{nr}^*) + (U_i^* + U_r^*)(U_{ni} + U_{nr}) \right]}_{\equiv \tilde{I}_N(x,y)}$$

# OPTICAL PROCESSING CHANNEL

OUTPUT  $I(x, y)$

$$I(x, y) = U_i(x, y) U_r^*(x, y) + U_i^*(x, y) U_r(x, y) + \tilde{I}_N(x, y)$$

$$U_i(x, y) = A_i e^{j[\theta_i + W_i]} F\{t(u, v) \cdot P_1(u, v) \cdot P_2(u, v, x, y)\}$$

$$t(u, v) = [T(u, v) \cdot P(u, v)] + [T_0(u, v) + T_b(u, v) + T_f(u, v) + T_{*}(u, v) \cdot P_{*}(u, v)]$$

$$F\{t \cdot P_1 \cdot P_2\} = [B(x, y) \otimes p(x, y)] + \left[ B_0(x, y) \otimes p_{12}(x, y) + B_b(x, y) \otimes p_{12}(x, y) \right. \\ \left. + B_f(x, y) \otimes p_{12}(x, y) + B_{*}(x, y) \otimes p_{12*}(x, y) \right]$$

$$\equiv B(x, y) \otimes p(x, y) + \boxed{\tilde{B}(x, y)}$$

$$p(x, y) \equiv F\{P \cdot P_1 \cdot P_2\} \quad ; \quad p_{12}(x, y) = F\{P_1 \cdot P_2\}$$

$$U_i(x, y) \equiv U_B(x, y) + U_{\tilde{B}}(x, y) \quad ; \quad U_B(x, y) = A_i e^{j[\theta_i + W_i]} B(x, y) \otimes p(x, y)$$

# OPTICAL PROCESSING CHANNEL

OUTPUT  $I(x, y)$

$$I(x, y) = [U_B(x, y) + U_{\tilde{B}}(x, y)] U_r^*(x, y) + [U_B^*(x, y) + U_{\tilde{B}}^*(x, y)] U_r(x, y) + \tilde{I}_N(x, y)$$

$$= [U_B U_r^* + U_B^* U_r] + [U_{\tilde{B}} U_r^* + U_{\tilde{B}}^* U_r + \tilde{I}_N]$$

$$= \underbrace{I_B(x, y)}_{\text{SKY MAP DATA}} + \underbrace{I_N(x, y)}_{\text{NOISE AND BACKGROUND}}$$

$$I_B(x, y) = A_i A_r B(x, y) \otimes p(x, y) \cdot e^{j[\theta_i - \theta_r + w_i - w_r]} + A_i A_r B^*(x, y) \otimes p^*(x, y) \cdot e^{-j[\theta_i - \theta_r + w_i - w_r]}$$

$$= 2A_i A_r [B \otimes p]' \cos(\alpha) + 2A_i A_r [B \otimes p]'' \sin(\alpha)$$

WITH  $\alpha = (\theta_i - \theta_r + w_i - w_r)$ ,  $[ ]' \Rightarrow \text{REAL}$ ,  $[ ]'' \Rightarrow \text{IMAG}$

# PHASE ERRORS

THEY APPEAR AS  $W_2$  IN

$$F \left\{ T \cdot e^{j(W + W_1 + W_2)} \right\} = B(x, y) \otimes p(x, y)$$

## RECORDER ABERRATIONS

$$W(u, v) = \omega_u (\epsilon_u + m_u) + \omega_v (\epsilon_v + m_v)$$

$\omega_u$  OR  $\omega_v$  = MAX FREQ COMPONENT

$u, v$  PLANE OPTICAL COMPONENT  
ABERRATIONS

$$W_1(u, v) = \frac{2\pi}{\lambda} \delta_1(u, v)$$

$$\delta_1(u) \sim \underline{au}, \quad bu^2, \quad \underline{cu^3}, \dots$$

$u, v - x, y$  PLANE COUPLED ABERR EFFECTS

$$W_2(u, v, x, y) = \frac{2\pi}{\lambda} \delta_2(u, v, x, y)$$

$$\delta_2(u, x) \sim \underline{au^3x}, \quad \underline{bu^2x^2}, \quad \underline{cux^3}$$

PHASE ERROR TOLERANCES  
FOR ONE PERCENT ACCURACY  
AT PEAK AND 1st SIDELobe<sup>+</sup>  
FOR DIRTY BEAM

WITH  $I_0 - I_\pi$  PROCEDURE USED

FOR  $W(u, v)$  AND  $W_1(u, v)$  ERRORS

$$au \leq \frac{\lambda}{50} *$$

$$cu^3 \leq \frac{\lambda}{10}$$

$$(bu^2 + du^4 + eu^5 + \dots) \leq \frac{\lambda}{8}$$

FOR NON-PARAXIAL ERROR

$$W_2(u, v, x, y)$$

$$cu^3x^3 \leq \frac{\lambda}{50} *$$

$$bu^2x^2 \leq \frac{\lambda}{10} *$$

OTHERS TOLERABLE

\* LARGER ERRORS ARE  
COMPENSATABLE AT  $x, y$  OUTPUT



# PHASE ERRORS

THEY ALSO APPEAR IN  
THE PROCESSOR FRINGE  
PATTERN FUNCTION  $\cos \alpha$

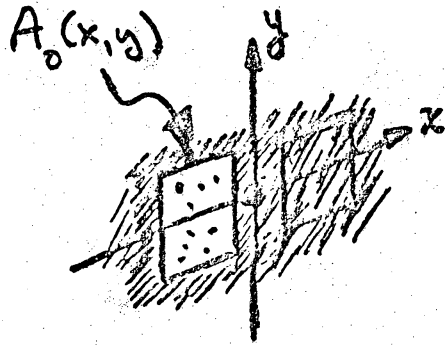
$$\cos(\alpha) = \cos[\theta_i - \theta_r + w_i - w_r]$$

AS  $w_i(x, y) - w_r(x, y)$

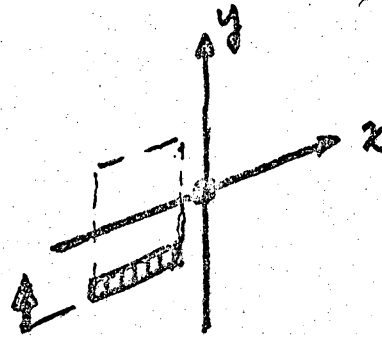
CAUSED BY AIR PATH  
OPTICAL PROPERTY  
FLUCTUATIONS

CONTROLLED BY  
PROCESSOR OPTICAL CHANNEL  
ENCLOSURE

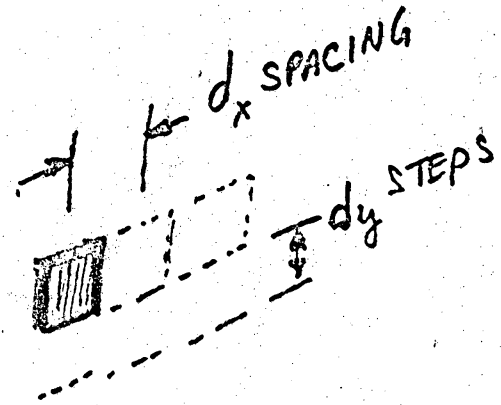
# PHOTO-DETECTOR ARRAY READOUT OF MAP DATA



OUTPUT MAP  
DATA  $A_0(x,y) I(x,y)$



LINEAR  
PUSH-BROOM  
ARRAY



INDIVIDUAL  
DETECTOR  
ELEMENT  
RESPONSE

$$R_d(x,y) = k_d g_d(x,y)$$

FROM INPUT  $I(x,y)$  AND DETECTOR DWELL TIME  $\Delta$

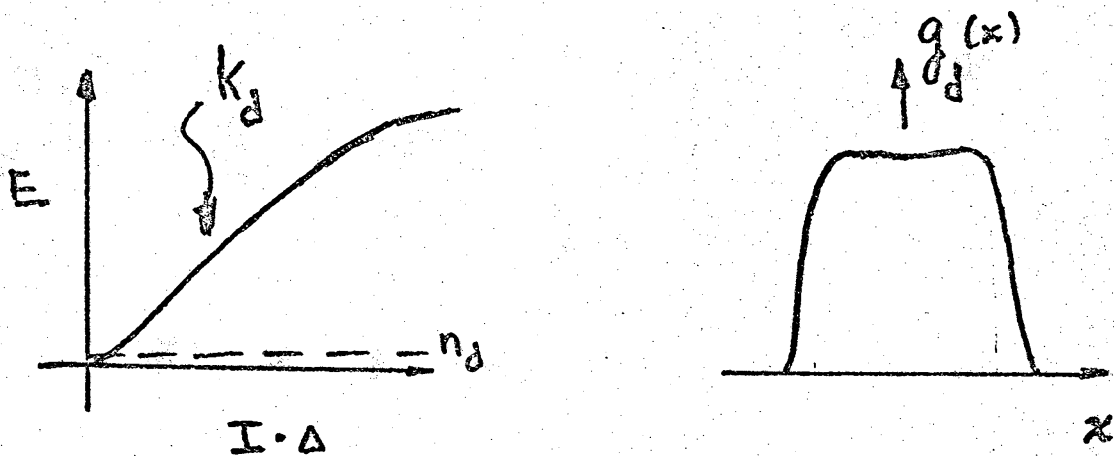
TO OUTPUT  $E(x,y)$

$$E(x,y) = [A_0(x,y) I(x+\epsilon_x, y+\epsilon_y) * R_d(x,y)] \text{III}\left(\frac{x}{d_x}\right) \text{III}\left(\frac{y}{d_y}\right) \cdot \Delta + n_d$$

# PHOTO-DETECTOR ARRAY IMPULSE RESPONSE

FOR INDIVIDUAL ELEMENTS

$$h_d(x, y) = k_d g_d(x, y)$$



- $\Delta$  = INTEGRATION TIME  $\sim 10^{-1}$  SEC PER LINE AND ELEMENT
- $\eta_d$  = RESET NOISE (SHOT)  
+ AMPLIFIER NOISE (BW)  
+ DARK LEVEL (TEMP) }  $\sim 0.0002$  rms OF PK SIGNAL
- PATTERN NOISE  $k_d$  VARIATION FROM ELEMENT TO ELEMENT.
- $k_d$  LINEARIZED TO  $0.001 \rightarrow 0.0005$  OVER FINITE SIGNAL RANGE

# POST FILTER

SUBTRACTION OF (BALANCED MIXER) MAP FRAMES

$$E_B(x, y) = E_0(x, y) - E_\pi(x, y)$$

WHERE  $E_0 \Rightarrow \alpha = 0$  IN  $I(x, y) \equiv I_0$

$E_\pi \Rightarrow \alpha = \pi$  IN  $I(x, y) \equiv I_\pi$

AND

$$I(x, y) = 2A_i A_r (B \otimes p) \cos \alpha + 2A_i A_r (B \otimes \sin \alpha) + I_N$$

$$E_B(x, y) = \prod_{d_x} \left( \frac{x}{d_x} \right) \prod_{d_y} \left( \frac{y}{d_y} \right) \left[ A_0(x, y) I_0(x + \epsilon_x, y + \epsilon_y) * h_d(x, y) - A_0(x, y) I_\pi(x + \epsilon_x, y + \epsilon_y) * h_d(x, y) \right] \cdot \Delta + \eta_{d0} - \eta_{d\pi}$$

# EXPERIMENTAL BREADBOARD OPTICAL PROCESSOR ACTIVITY

## OPTICAL PROCESSING CHANNEL

- BEYOND LENSE INPUT PLANE
- 3.3 M FOCAL LENGTH
- FILM + GATE DATA ENTRY
- READOUT DETECTOR ARRAY  
(1024 RETICON LINEAR)
- HE-NE (100mw) AND ARGON LASER

## DATA INPUT

- CRT / FILM RECORDER
- DATA CONVERSION  
CCT → D/A → CRT/FILM

## DATA OUTPUT

- DIODE ARRAY → CCT → RAMTEK  
COMPUTER
- DIODE ARRAY → SCAN RECORDER  
→ INVERSE FT

# EXPERIMENTAL RESULTS

CRT/FILM RECORDING

SIMULATED VLA DATA (STAR)

PULSE TRAIN

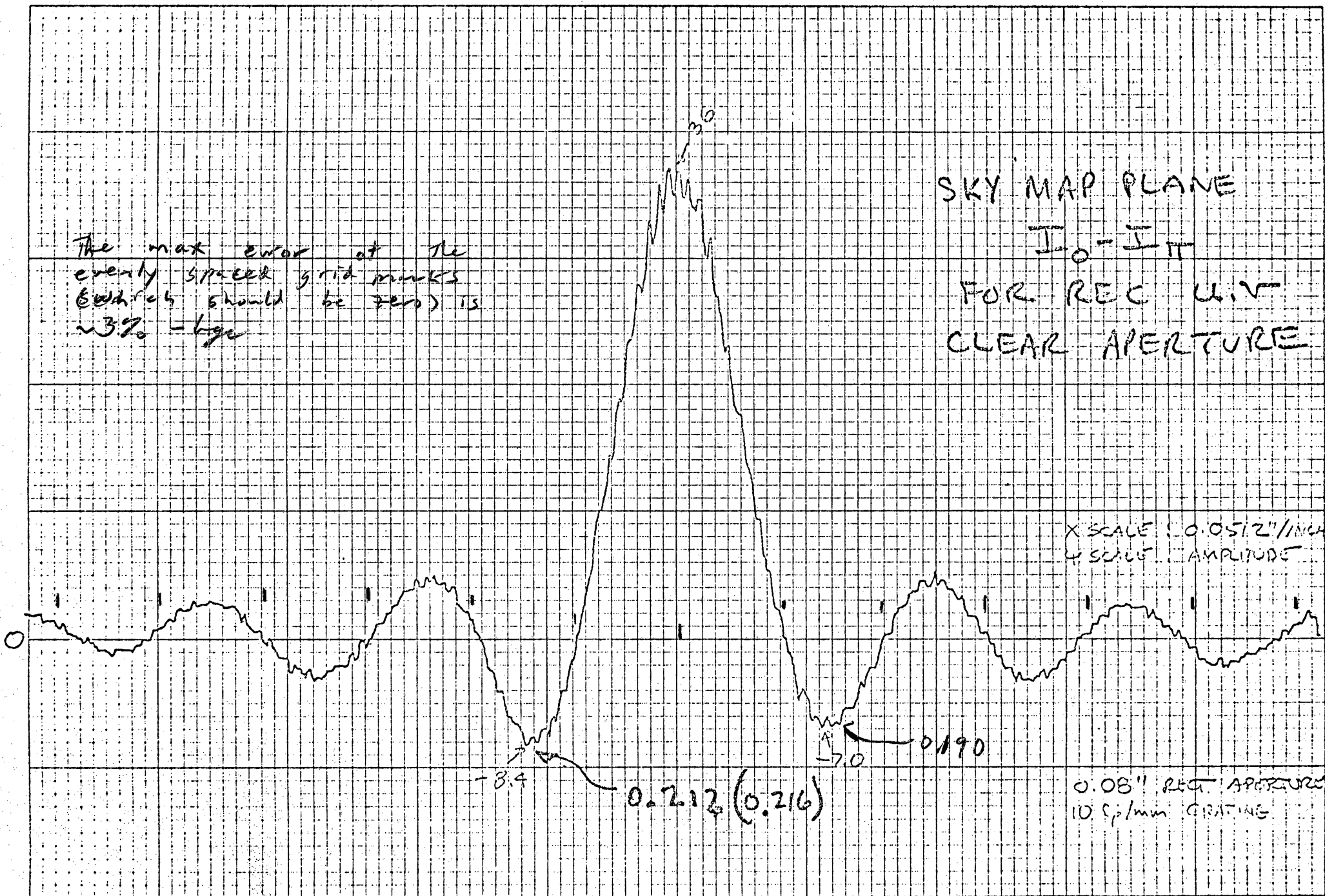
PROCESSOR OUTPUT

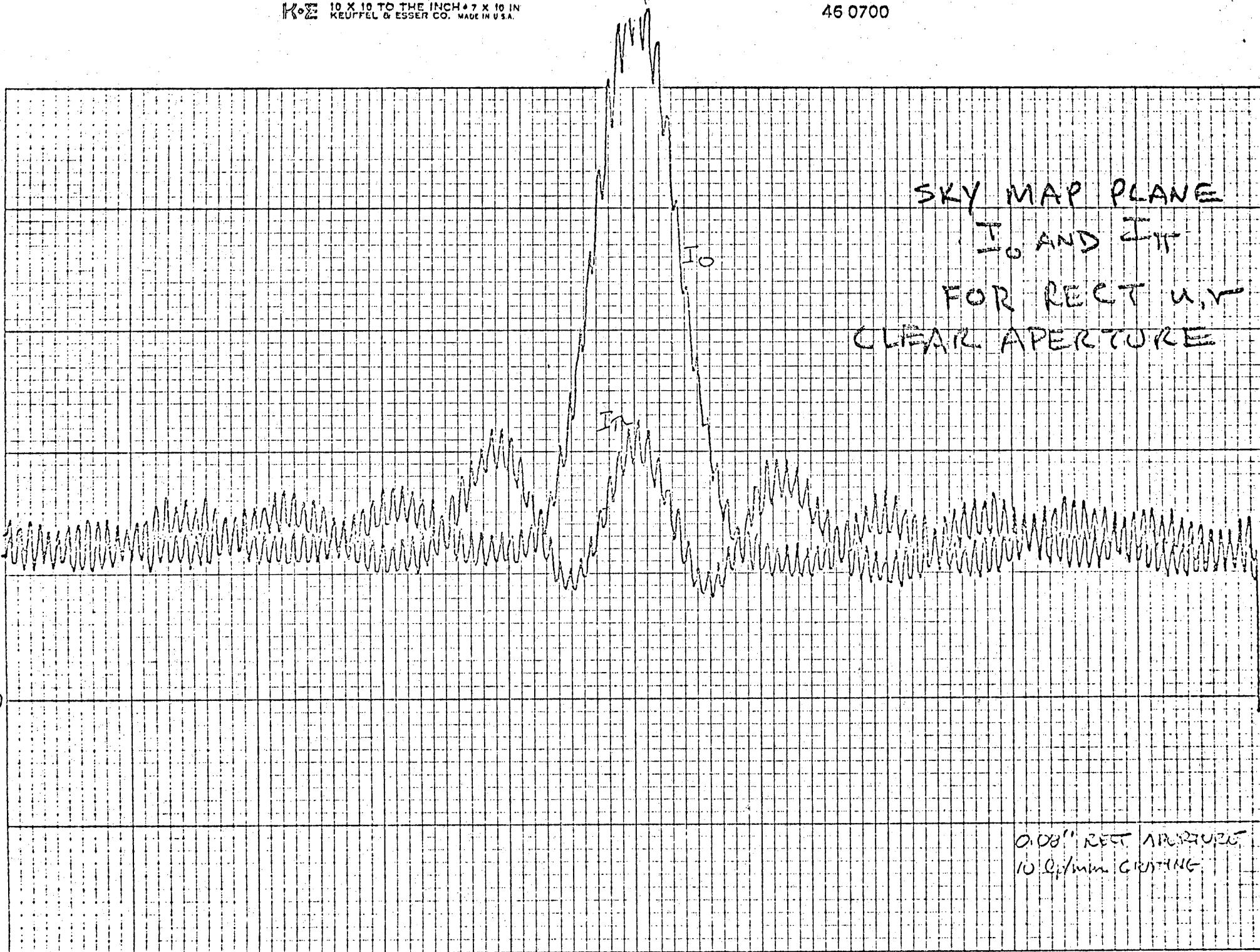
FOR VLA DATA INPUT  
WITH MATCHED BIAS

SKY MAP PLANE PHOTOS

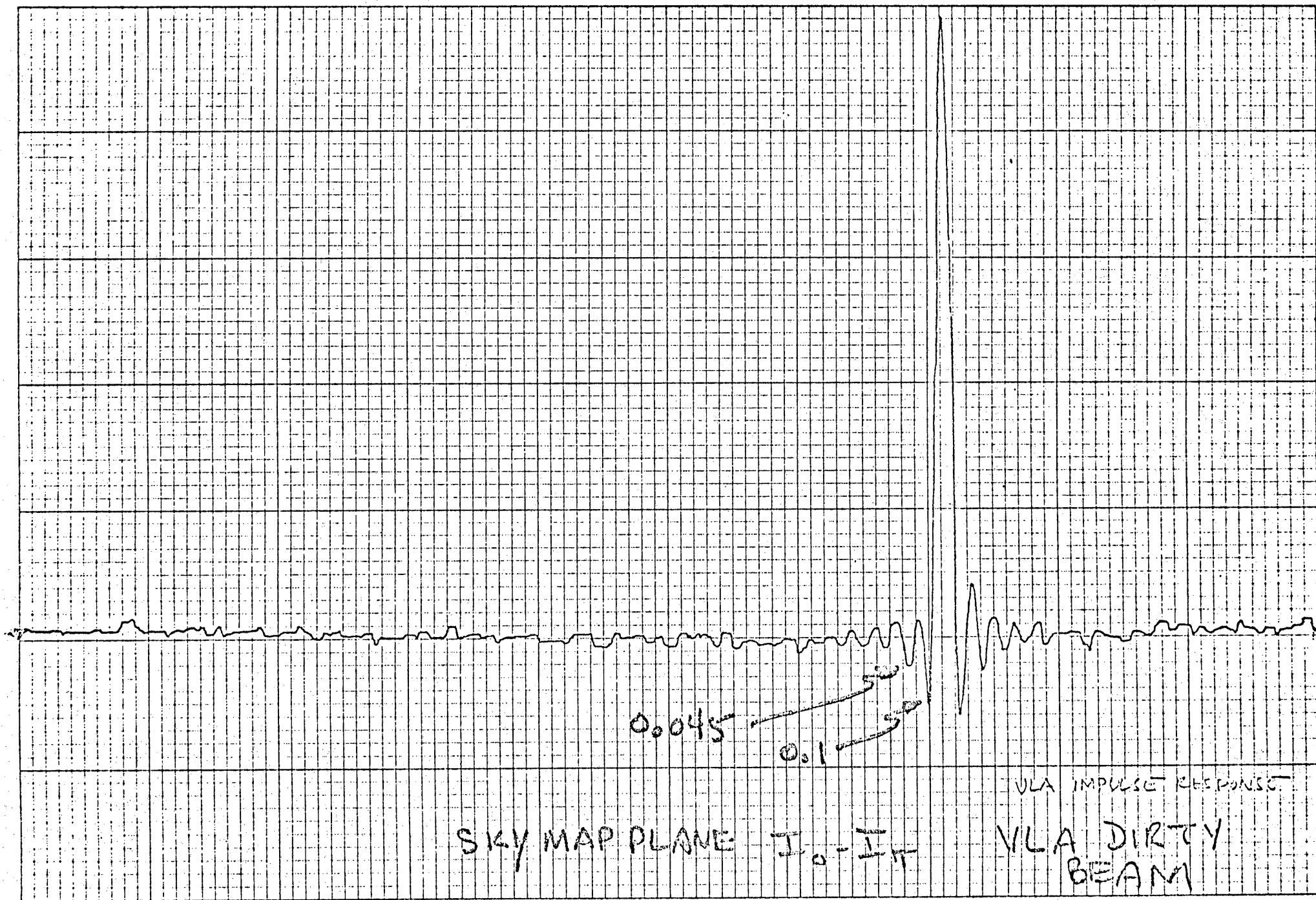
SKY MAP (ARRAY) OUTPUT  
WITH  $I_0 - I_{\pi}$  POST  
FILTER STEP

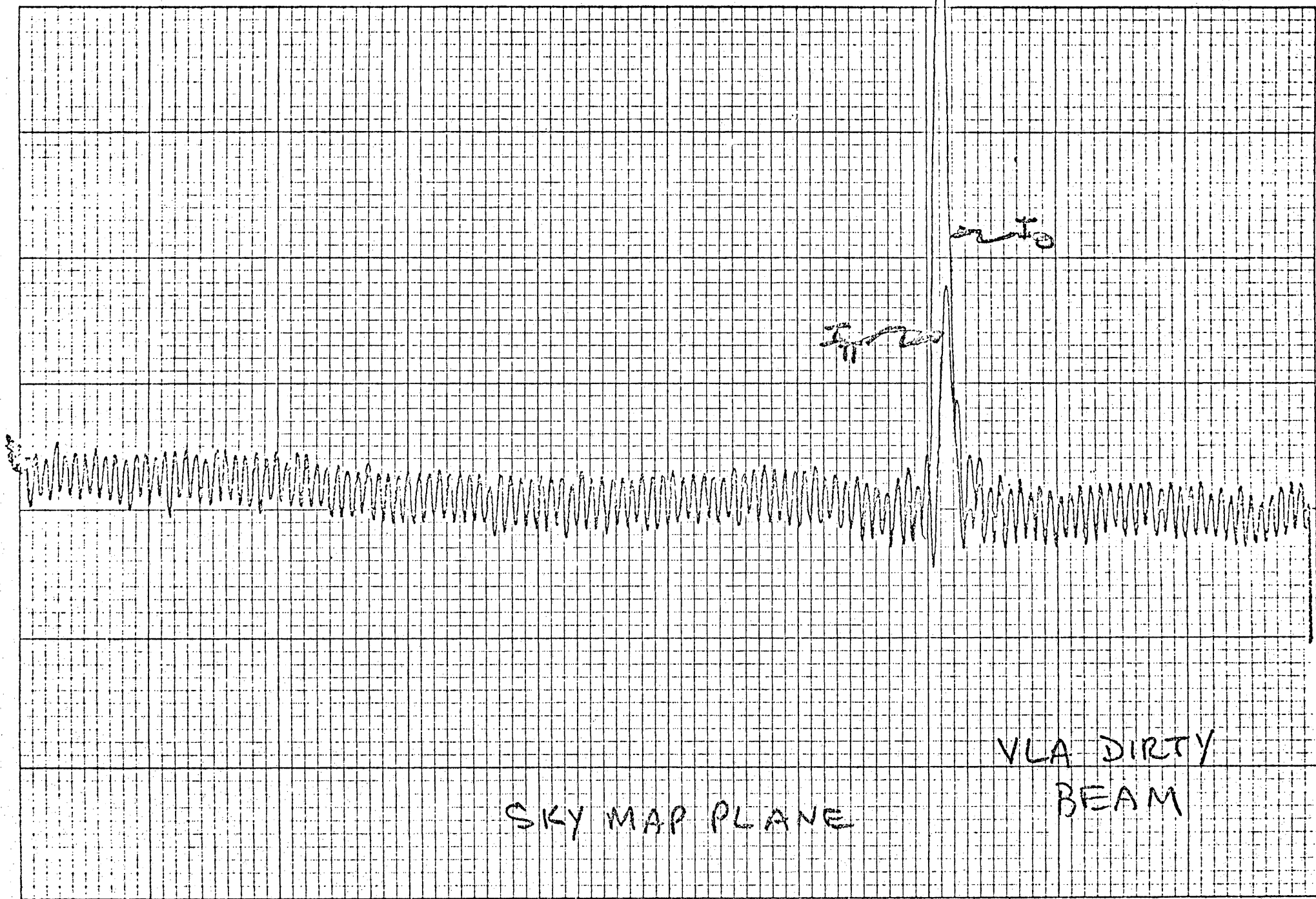
FOR CLEAR REST  
AND CIRC UV APERTURES











SKY MAP PLANE

VLA DIRTY  
BEAM

# PROPOSED PROGRAM

## CURRENT EFFORT

- ESTABLISH CONCEPTUAL APPROACH
- SYSTEM MODEL AND ERROR BUDGET
- PRELIMINARY PERFORMANCE SPECIFICATIONS AND COST ESTIMATES

## FUTURE EFFORT

- DEFINE DETAILED DESIGN; ESTABLISH FIRM COSTING
- DESIGN & TEST "SUB-SYSTEMS"
- INTEGRATE & TEST "SYSTEM"