#### VLA TECHNICAL REPORT NO. 48

MODULE T4C BASEBAND FILTER

W. E. Dumke December 1980

CONTENTS

1.0	GENERAL DESCRIPTION	1
2.0	CIRCUIT DETAILS	1
	2.1 Module Shielding and Filtering	1
	2.2 Filters	3
	2.3 Pin Diode Switches	3
	2.4 Filter Attenuators	4
	2.5 Amplifiers and Monitor Network	4
3.0	FRONT PANEL INDICATORS AND CONTROLS	5
	3.1 Filter LED Display	5
	3.2 Baseband Out BNC Connector	5
4.0	MODULE TEST PROCEDURE	5
5.0	MEASUREMENTS	6
	5.1 Test Setups	6
	5.2 T4C Passband Amplitude Response	6
	5.3 T4C Phase-Nonlinearity Versus Frequency	6
	5.4 Stopband Rejection	7
6.0	SPECIFICATIONS	9
7.0	DATA SHEETS	10
8.0	DRAWING LIST	11

#### 1.0 GENERAL DESCRIPTION

The T4C Baseband Filter modules provide the final analog filtering for the IF signals after down conversion to a baseband 200 KHz to 50 MHz range in the T3 IF to Baseband Converter module. The filtered signals are then amplified by the T5C Baseband Driver and transmitted to the D1 Sampler modules in the Screen Room for analog to digital conversion.

Filtering takes place with low pass filters in octave step bandwidth reduction from 46 MHz to 0.719 MHz. A 0.201 to 0.390 MHz bandpass filter is used for the narrowest bandpass range. Refer to Block Diagram C13820B2D for further details.

#### 2.0 CIRCUIT DETAILS

Most of the T4C circuitry is mounted on a single double sided PC board. Refer to D13820S3D for details. The module schematic is given in D13820S13.

#### 2.1 Module Shielding and Filtering

Because of the operating frequency range of 200 KHz to 50 MHz in the T4C and T5C baseband system, special precautions had to be taken to insure adequate shielding and filtering to prevent interference from LO and digital signals. Special modules were designed with shielding as the prime concern. To prevent interference from LO signals (5 MHz and above) the module was designed with tight fitting lids (with eleven fastening screws rather than the usual six), and all inputs and outputs filtered, through shielded compartments. All power supply lines are filtered with  $\pi$  section low pass feedthrough filters. All digital signals are fed through 0.01 µF feedthrough capacitors to not degrade rise and fall times excessively. No wires or cables enter or leave the chassis without feedthrough filtering or proper grounding. This prevents signals entering the module flowing on the outsides of coax, for example.

However, even these steps proved inadequate for lower frequency interference from the fundamental and harmonics of





	T-4
NEXT ASSY	USED O



	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ± 3 PLACE DECIMALS (.XXX): ± 2 PLACE DECIMALS (.XXX): ±	T4-C	NATIONAL RADIO ASTRONOMY OBSERVATORY
	1 PLACE DECIMALS (.X); ±	PASERAND ENTER	DRAWN BY DATE
	MATERIAL:		DESIGNED BY DATE
		SCHEMATIC	4/15/74
	FINISH:		APPROVED BY DATE (4) 25 /74
ON		SHEET DRAWING DI38	320513 REV.A SCALE

various digital communications system clock signals. The worst culprit, in this case, was a 10 KHz LED driver clock signal from the M2 Data Tap module. It and its harmonics could enter the module on any of the power supply buss lines common to the entire "D" rack. Since the specified bandwidth of operation in the entire baseband system is 200 KHz to 50 MHz with less than 1.5 dB peak to peak variation, and since signal levels are low in several locations, serious interference could occur in the spectral line mode which uses the narrower and consequently lower frequency filters.

A filter for general use on the T3, T4, T5 module power supply lines consists of a 250  $\mu$ H low resistance choke with a 33  $\mu$ Fd low series resistance tantalum capacitor. This provides -30 dB attenuation at 10 KHz under worst case conditions. The capacitors are mounted on the printed circuit boards in the T4C and T5C modules. The chokes are mounted inside the rear module shielded compartment near the Amp connector.

The T4C and T5C module housings are unique designs that provide sheilding, optimum air flow, and excellent grounding for the microstrip and analog printed circuit boards. Maximum air flow is achieved by using the largest diameter holes consistent with the mechanical constraints of the top and bottom rail design. The holes are small enough to also provide adequate shielding in the operating frequency range.

The modules are designed such that the PC Boards are accessible from both sides by removing each side plate for ease in servicing. By using adjustable divider rails, PC Boards can be moved to different positions within the module. Also PC Boards of different sizes can be accommodated for versatility with possible future changes.

Microwave power transistors or hybrid amplifiers (such as those used in the T5C modules) can be readily heatsunk to the top or bottom rails using special heatsink brackets, that allow for short R.F. connections to the PC Board microstrip lines as well as low thermal resistance. These heatsink brackets can be moved to any rail location again for versatility with possible future changes.

#### 2.2 Filters

The specifications of the matched filters for use in the T4C baseband filter module are given in A13820N5A. Filter delay versus temperature is dependent on both "Q" and the number of poles in a filter. A low pass filter with the same out of band rejection has half the number of poles as a bandpass filter and obviously minimum Q.

Therefore, low pass filters are used for all bandwidths in octave steps with the exception of the narrowest (0.201 -.390 MHz) bandpass filter. This results from the lack of definition of the -3 dB low frequency point in the baseband system, and the performance limits of the phase shift networks in the required image reject mixer system. A bandpass filter for the 189 KHz bandwidth function overcomes these problems.

#### 2.3 Pin Diode Switches

Two single pole - ten throw pin diode switches are utilized to select the required filter.

The Motorola MPN 3401 pin diodes are utilized because of their long storage times compared to other pin diodes which usually are not useable below 1 to 10 MHz. This storage time is not specified in the MPN 3401 data sheet, but appears to be greater than that encountered with usual microwave pin diodes.

A measurement of even order distortion @ 0 dBm sine wave input resulted in -39 dBc @ 200 KHz and -55 dBc @ 50 MHz. The actual operating condition is at a level of -20 dBm noise power. Therefore the switch distortion should be much better at the lower level, even with noise power. (Refer to WED 5/31/78)

Insertion loss for each switch is about -1 dB, with less than 0.1 dB peak to peak passband variation from 200 KHz to 50 MHz. Measured isolation for each switch was -37 dB minimum at -10 dBm. This corresponds nicely to a predicted worst case isolation of -36 dB based on a maximum diode capacitance of 1.0 pF. Therefore total module isolation between filters will be on the order of -72 dB assuming no lay-out effects.

The lay out, however, does degrade this somewhat. The lid over the input and output microstrip runs creates a ground loop which degrades input to output isolation to -48 dB at 100 MHz with filter #7. This could be improved with finger stock on the microstrip side of the PC Board.

#### 2.4 Filter Attenuators

Since the module operates with white noise instead of a coherent narrow band signal, the filter bandwidth causes a reduction in total power proportional to bandwidth. Attenuators, constructed of resistor "T" networks, match this bandwidth change to keep the output power constant regardless of selected filter. Thus the T5C ALC attenuator does not have to maintain low linear delay and amplitude flatness variations over as wide a dynamic range.

#### 2.5 Amplifiers and Monitor Network

One GPD 461 and one GPD 462 are cascaded to provide 26 dB typical gain and 5 dB typical noise figure.

A -7.5 dB attenuator at the output of the GPD 462 amplifier was used to lower the level into the T5B ALC amplifier, so that it would be operating -6 dB below maximum gain for best phase stability. (The T5C module has an additional -12.5 dB at the input to the ALC amplifier to minimize compression in the ALC amplifier and following GPD stages. An additional +12.5 dB gain low compression power amplifier was added at the T5C output.)

Removal of an amplifier stage would seem more logical from a passband response and stability standpoint. However, this would make the T4C Front Panel Monitor Jack next to useless because of inadequate level, particularly in the

filter #0 position. Therefore additional attenuation was added at the input to the T5C module to provide for ease in diagnostics.

A resistor divider provides a signal -20 dB relative to the output of the module when feeding 50  $\Omega$ .

#### 3.0 FRONT PANEL INDICATORS

3.1 Filter LED Display

Provides a decimal indication (0 - 9) of which filter has been selected by the BCD input from the T6C module.

FILTER	BANDWIDTH
0	46 MHz LPF
1	23 MHz LPF
2	11.5 MHz LPF
3	5.75 MHz LPF
4	2.88 MHz LPF
5	1.438 MHz LPF
6	0.719 MHz LPF
7	0.201 - 0.390 MHz BPF
8	External Filter*
9	Termination

\* NOTE: An attenuator (or gain) is required in cascade with the external filter to match the T4C total output level relative to 0 dB @ 189 KHz.

3.2 Baseband Out BNC Connector

A resistive divider at the T4C output which provides -20 dB relative to the output when both are terminated into 50  $\Omega$ .

#### 4.0 MODULE TEST PROCEDURE

Provide a 50 MHz LPF white noise signal at -20 dBm total power to J1 (baseband input). With a suitable power meter such as the HP 435A with 8482A thermocouple head measure the output

power at J2 (baseband output). This should be about -28.5 dBm no matter which filter position (0-7) is chosen by the attached test fixture switch box. Check the external filter position (8) by inserting 26 dB of attenuation between J3 and J4. Total output power should also be near -28.5 dBm. In position (9), the output power should drop to zero.

#### 5.0 MEASUREMENTS

5.1 Test Setups

Test setups for amplitude and phase non-linearity versus passband are given in Figure 5.1. Because of the high accuracy desired in relative measurements between modules, it is important to use identical test set-ups each time a measurement is made. Connector and cable VSWR have been shown to have serious effects, especially in the case of relative phase measurements. However, non-repeatable errors of the order of 0.1 dB and 1.0° phase appear attainable, assuming the same cables, etc., are used each time.

Note in both cases the module performance, exclusive of the filters is measured by use of the external filter position.

#### 5.2 T4C Passband Amplitude Response

-0.34 dB of amplitude rolloff from 200 KHz to 50 MHz is measured exclusive of the filters, for a typical module. This is shown in Figure 5.2A and B. The total amplitude rolloff for the T3, T4 and T5 module baseband amplifier system should be about -1.5 dB.

#### 5.3 T4C Phase-Nonlinearity Versus Frequency

2.4° peak to peak phase non-linearity versus frequency from 200 KHz to 50 MHz exclusive of the filters was measured for a typical module. Since a total of 5.0° peak to peak difference in phase non-linearity from baseband amplifier system to baseband amplifier system can be tolerated, this appears reasonable. The measurement is shown in Figure 5.3A and B.

### 5.4 Stopband Rejection

The worst stopband rejection with respect to sine wave carrier power was -48 dBc @ 100 MHz for Filter 7. This is shown in Figure 5.4A and B.



#### T4C Passband Response Test Set-Up





(Calibrate with BNC #2, 4, 3, 5 only)

46 0780

WED 7/27/79-1A

# TYC PASSBAND AMPLITUDE RESPONSE



#### 46 0780

VOB D 9920/99-18

### T4C PASSBAND AMPLITUDE RESPONSE



## WED 7/30/79-1A

46	0780	
----	------	--





KIELEFEL & ESSER CO. MADE IN U SA

46 0780





### 6.0 SPECIFICATIONS

#### NATIONAL RADIO ASTRONOMY OBSERVATORY SOCORRO, NEW MEXICO VERY LARGE ARRAY PROGRAM

#### 1.0 GENERAL DESCRIPTION

A series of eight different L-C filters, seven low-pass and one band-pass, is required for use ahead of a digital correlator. The filters cover a bandwidth range of approximately 200 kHz to 50 MHz. Special requirements include low temperature coefficient (Section 6.0) and matching (Section 7.0).

#### 2.0 FREQUENCY RESPONSE

The -3 dB, -20 dB, and -40 dB cutoff frequencies for each filter are specified in Table I. Note that the -3 dB frequency is to be held to ±1% or ±2%, as indicated. The filters are all similar except for frequency scaling, and a normalized plct of the required frequency response is given in Figure 1. All attenuations are specified with respect to the zero-frequency insertion loss, except for No. 7 where they are with respect to the center-frequency insertion loss.

2.1 Passband Ripple

Over 80% of the -3 dB bandwidth, the response shall vary less than 0.5 dB (peak-to-peak).

2.2 Stopband Responses

Beyond the -40 dB frequencies specified in Table I, attenuation shall remain at or above 40 dB for all frequencies between zero and 150 MHz.

#### 3.0 COMPLEXITY

Note that the desired responses are achievable by using

#### \*formerly Al3450N5A

a 0.1 dB-ripple Chebyshev design with N = 8 lossless elements (8 resonators for the BPF). In practice, it is expected that  $N \leq 9$ will suffice. The temperature stability and matching requirements (see below) favor designs with small values of N. Note also that Section 2.2 allows designs which do not use all-pole transfer functions The type of design and number of elements may be selected by the manufacturer, but shall be stated in any proposals submitted under this specification.

#### 4.0 INSERTION LOSS

Absolute loss at one-half the -3 dB frequency for the low-pass filters, and at the center frequency for the band-pass filter, shall be  $\leq 3$  dB.

#### 5.0 IMPEDANCE

The nominal source and load impedances shall be 50 ohms, and the filter VSWR at each port shall be  $\leq 1.5$  over 80% of the -3 dB bandwidth.

#### 6.0 TEMPERATURE STABILITY

At any frequency within the -3 dB bandwidth, each filter shall have a temperature coefficient of gain of:

6.1 ≤0.1 dB per <sup>O</sup>C in amplitude, and

6.2  $\leq 0.2$  degrees per <sup>O</sup>C in phase.

#### 7.0 MATCHING

Filters for the same frequency may be ordered in batches of approximately 10 to 100 units. This Section applies to all units of the same type number (see Table I), whether or not they are in the same batch.

7.1 All units shall be of the same design (cf. Section 3.0), and shall use nominally identical components.

7.2 Over 90% of the 3 dB bandwidth, the responses of any two units shall differ by less than 5 degrees in phase and 0.2 dB in amplitude, except for Type 7 filters, which shall differ by less than 5 degrees in phase and 0.3 dB in amplitude.

7.3 Over the remaining 10% of the 3 dB bandwidth, the corresponding differences shall be less than 20 degrees and 0.5 dB.

#### 8.0 PACKAGING AND CONNECTORS

Each filter shall be supplied in a metal case suitable for printed circuit board mounting, with input and output connections via .040-inch diameter p.c. board pins. One input pin and one output pin may be connected to the case. The height above the board shall be <0.875 inch. The case shall contain markings, readable from the top after mounting, giving the manufacturer's name or symbol, model number, and serial number.

Proposals submitted under this specification shall include the outside dimensions of each filter type.

#### 9.0 ENVIRONMENT

All specifications shall be met at operating temperatures of 20 to  $40^{\circ}$ C, and in any orientation with respect to gravity. No degradation shall occur due to storage at temperatures of -10 to +60°C, or due to dropping from a height of one foot onto a wooden surface.

#### 10.0 TESTING AND DOCUMENTATION

The manufacturer shall conduct such tests on each filter as he judges are necessary to ensure that all specifications are met, but in any event shall measure the -3 dB, -20 dB and -40 dB frequencies to an accuracy of 0.1%. Copies of the results of all tests shall be supplied with each filter. An outline drawing for each type of filter shall be supplied with the initial order.

#### TABLE I

Type <u>Number</u>	-3 dB Frequency	-20 dB Frequency Maximum MHz	-40 dB Frequency
	Fille	Plas Lindary Phila	Plaxinum, phiz
0	46.0±1%	52.0	63.0
1	23.0±1%	26.0	31.5
2	11.5±1%	13.0	15.8
. 3	5.75±1%	6.5	7.9
4	2.88±1%	3.25	3.94
5	1.438±1%	1.62	1.97
6	0.719±1%	0.812	0.985
7*	$\begin{cases} 0.380\pm2\$ \\ 0.201\pm2\$ \end{cases}$	0.396 0.192*	0.424 0.180*

#### FILTER CUTOFF FREQUENCIES

\*Filter 7 is band-pass, with upper and lower cutoff frequencies given. The lower -20 dB and -40 dB frequencies are <u>minimums</u>. All other filters are low-pass.



FIGURE 1: NORMALIZED LOW-PASS RESPONSE SPECIFICATION

#### 7.0 DATA SHEETS

# MPN3401 (SILICON) MPN3402



#### ELECTRICAL CHARACTERISTICS (TA = 25°C unless otherwise noted) Symbol Min Characteristic Typ Max Unit Reverse Breakdown Voltage V(BR)R 35 -\_ Volts (IR = 10 µA) Diode Capacitance (Note 1) MPN3401 ст ρF -1.0 (VR = 20 Vdc, f = 1.0 MHz) MPN 3402 \_ 2.0 Series Resistance (Figure 5) MPN3401 Rs \_ \_ 0.7 Ohms \_ MPN 3402 \_ (Ip = 10 mA) 0.6 Reverse Leakage Current 1<sub>R</sub> --0.1 Aщ (VR = 25 Vdc) Series Inductance (Note 2) -3.0 nH ٤s (f = 250 MHz) (Measured at Lead Stop ≈ 1/8")

NOTES

Case Capacitance

(f = 1.0 MHz)

1. Cy is measured using a capacitance bridge (Boonton Electronics Model 75A or equivalent)

cc

\_

 Ls is measured on a package having a short instead of a die, using an impedance bridge (800nton Radio Model 250A RX Mater).



--

0.1

ρF



TYPICAL ELECTRICAL CHARACTERISTICS



FIGURE 3 - DIODE CAPACITANCE



FIGURE 4 - LEAKAGE CURRENT





- Use a short length of wire to short the test circuit from point "A" to "B". Then connect the power supply providing 10 mA of bias current to the test circuit.
- Adjust the capacitance scale arm of the bridge and the "G" zero control for a minimum null on the "null meter". The null occurs at approximately 130 pf.
- Replace the wire short with the device to be tested. Bias the device to a forward conductance state of 10 mA
- Obtain a minimum null on the "null meter", with the capacitance and conductance scale adjustment arms.
- 6. Read conductance (G) direct from the scale. Now read the capacitance value from the scale ( $\approx$  130 pF) and sub-tract 120 pF which yields capacitance (C). The forward resistance (Rs) can now be calculated from:

$$R_S = \frac{2.533\,G}{C^2}$$
 Where:  
 $G = in micromhols,$   
 $C = in pF,$   
 $R_S = in ohms$ 

#### Boonton Model 33A or B to O All measurements @ 100 MHz Boonton For test finiture, leads should be as short as possible.

500 sz

10 oF

HI O

To measure series resistance, a 10 pF capacitor is used to reduce the forward capacitance of the circuit and to prevent shorting of the external power supply through the bridge. The small signal from the bridge is prevented from shorting through the power supply by the 500-ohni resistor. The resistance of the 10 pF capacitor can be considered negligible for this measurement.

1. The RF Admittance Bridge (Boonton 33A or B) must be initially balanced, with the test circuit connected to the bridge test terminals. The conductance scale will be set at zero and the capacitance scale will be set at 120 pF, as required when using the 100 MHz test coil.

# DATA SHEET

GPD-400 Series Patented\* Thin Film Amplifier 5 to 400 MHz

# Miniature Transistor Amplifier

#### FEATURES

Low Cost

Avantek

- Cascadable
- Low Profile TO-12 (4-leaded TO-5) Package
- Thin Film Sapphire Construction
- Over 6 Octaves of Amplifier Bandwidth
- Avantek Silicon Transistor Chips





#### DESCRIPTION

The GPD is a complete transistor amplifier, ready to operate in a microstrip circuit upon application of DC voltage. Packaged in a miniature TO-12 transistor package, the Avantek GPD serves as a completely cascadable amplifier, without bandwidth shrinkage, from 5 to 400 MHz. The low frequency response of the GPD-460 series may be set arbitrarily low by selection of external series input and output capacitors, and the DC bypass capacitor.

The Avantek GPD is an entirely new kind of basic device, designed to provide the circuit engineer major savings in both time and money. Various gain and power output choices are available to permit the user to cascade modules to meet the performance characteristics required in his equipment design. Small size, excellent performance, ready availability and substantial cost savings in equipment manufacture and parts handling are significant advantages that can be gained over standard discrete component methods of manufacture by the use of GPD amplifiers. The costly and time-consuming problems accompanying in-house amplifier design, construction and testing can be totally avoided by inserting GPD's, either singly or cascaded, into a system circuit.

The Avantek GPD is a wideband, single-stage unit of gain, featuring flat response across its greater-than-six-octave bandwidth. The tiny GPD modular amplifier is made with highly reliable sapphire substrates, Avantek microwave transistor chips, thin film circuits, thin film resistors and chip capacitors. All the complex circuitry is encapsulated inside the tiny TO-12 package. The using engineer is spared the normal frustrating RF design problems – impedance matching networks, feedback loops, biasing and stabilization elements.

#### **APPLICATIONS:**

The GPD-400 Series amplifier is designed for applications requiring very broadband amplifiers, preamplifiers, isolation amplifiers, and IF amplifiers. The patented circuit design of the GPD permits cascading of units to achieve gain up to any desired level without interstage matching when cascaded in 50-ohm systems. The specified band edges (5 to 400 MHz) are not 3 dB points, but are the points between which the specified gain performance is guaranteed. The low frequency response of the GPD-460 units may be set as close to DC as required (but not DC, for DC response see the UTD-561).

#### \* U.S. Patent 3493882

# **GPD-400 Series**

#### INSTALLATION AND OPERATING INSTRUCTIONS:

Installation of the GPD amplifier is similar to the installation of any standard semi-conductor product in a TO-8 or TO-5 package. A clamp is provided to secure the GPD firmly to the ground plane. This step insures positive contact between the GPD package and the ground plane so that no problems with VSWR or oscillation in a multi-stage system will be encountered.

The GPD amplifier is designed for use in a 50-ohm microstrip system. It can be used in other impedance systems, but performance may be degraded.

The microwave transistor used in the GPD must be protected from current surges which may be generated by energy storage in system capacitances. Always remove bias voltages from the GPD before inserting or removing the unit under test.

The use of a high-pass filter and/or pad is recommended at the output of gas-discharge-tube noise sources. This protects the transistor in the amplifier from possible high-level ignition-pulse transients which may appear at the RF output ports of these generators (see appropriate manufacturer's literature for further details).

The amplifiers may be stored at temperatures from  $.65^{\circ}$ C to  $+200^{\circ}$ C. The transistors are silicon and all metallization is gold. The operating case temperature is specified at  $+71^{\circ}$ C ( $+160^{\circ}$ F). The amplifiers will operate reliably at temperatures through  $+125^{\circ}$ C ( $+257^{\circ}$ F) although an external heat sink should be used, particularly on the GPD-403.

More information concerning applications and use of the GPD amplifier is available from Avantek. Write for the Applications Bulletin Designing With GPD Amplifiers.







#### **GUARANTEED SPECIFICATIONS**

	Frequency Response	Gain	Flatness	Noise Figure	Reverse Isolation	Power Output for 1 dB Gain Compression	Avantek Intercept Point for IM Products	VS (50	SWA uhms)	Ie	nput Power	Storage	
Model	Minimum	(dB) Minimum	(nB) Typical	(dB) Typical	Typical	(dBm) Typical	(dBm) Typicał	Ty In	tical 9u0	DC	Current (mA) Typical	Temperature (°C)	Weight (grams)
GPD 401	5 400	13	10	4 5	20	2	•8	20	20	15	10	65 to +200	10
GPD 461	Same as G	PD 401, except	three extern	nal capacito	is are require	e to establish low	trequency roll-off						
GPO 402	5 400	13	10	60	20	+6	+18	2.0	20	15	24	65 to +200	10
GPD 462	Same as G	PD 402, except	three extern	nal capacito	rs are require	d to establish low	frequency roll off						
GPD 403	5 400	9	10	15	20	+15	•26	20	20	24	65	65 to +200	10
GPD 463	Same as G	PD 403, Pacept	three extern	nal capacito	rs are require	d to establish low i	frequency roll off						

#### 8.0 DRAWING LIST

[				REVISI	ONS	-			
REV	DATE	DRAWN BY	APPRV'D BY				DESCRIPTION		
A	11/5/17			RE-D.	RAWN	Bl	DRAFTING		
ļ									
	1 1		1	ł					
DRAWN B	Y	DATE						1	<u></u>
DESIGNED	BY	DATE							
APPROVE	D BY	DATE	-						<u></u> _
					<u> </u>		NEXT ASSY	USED	ON
					PPOJECT	-7	TACI		
IAVI		RADIO AS	H KONOMA	V	TITLE	( (			
	SOCORRO	NEW MEXICO	87801			BA	SEBAND	FILTER	
1 1					DWG NO	9139	2001	SHEET /	OF 3

	ASS	EM	BLY	YN	IAN	E	[-	Γ	4	- (	Ĉ,	)		B	À	5	E,	Ēv	4N	FILTER SERIES/MODEL	USED ON
						DI	A 9	N11	NG		10			_					REV.	TITLE	NOTES
	1 2	2	3	4		4	7   (		9    -	0		12	13	4	15	16	17	18			
	<u> </u>	<u>_</u>	각	2	20	갂	<u> </u>	2	2			_	_	_		╞			2	BASE SAND FILTEN MARKE - BOM	
	-4	21	,	2	3		2/	4		7	-	-	_				<u> </u>	┢	1	- <u>//SY</u>	
			, f			ŧ			7	Í		-	_	_		┞╴		$\vdash$		- ELDER DIFIGEN	
							士		1	2	$\dashv$	-			-	┞	-	┢	A	- SCHEMATIC	
		4	<u>,</u> †.		<u></u>	f				-'	-	-	-		-	┢	┝	┝╌		- WIRCHS	
	-								<b>b</b>		-	-		_	-	┢	┢	┝	$\frac{\pi}{D}$	BASEFAND FUTER PCR - DAM	
	[			1	3		~	2	F	Ì	2	-		-	-	┢╌		$\vdash$	G	- ASY	
	$\neg$		7			1		力	5	از	3					$\vdash$	┢─	┢╴	$\frac{1}{2}$	- SCHEMATIC	
	$\neg$	1	1	ù/		3	3	k	5	Ā	8	4				┢		t	Ĩ	- DRILL DWG	
				1	7		3	3	2	د	A	Ъ	3			T		F	$\mathcal{D}$	- ARTUJORK	
							Τ	Ţ	Τ									Γ			
N 6		4	15	<u>5</u>	3		2	2	2	4		_							-	TEST FIXTURE - BOM	
		4	2	4	3	3	2	2	5	2	3				L				_	- ASSY	
2		_	B/	1		<u> </u>	24	가	5h	Þ	9	_					_	ļ	-	- SCHEMATIC	
$\omega$				+					_		_	_		_	_	$\vdash$		_			
N		-4	4/1		<u>)</u> {	4		17			깈	.1		_		_	-	_		TEST FIXTURE CABLE - BOM	· · · · · · · · · · · · · · · · · · ·
0		╋	- -	4	1	<u>'</u>  =	1	4	4		4	4			-	┝	┝	┨──		- <u>ASSY</u>	
0	-					$\frac{1}{2}$	1		1	7	-	-		_	-	┢	┝	╞	77	FOALET FTEALT	
			f	1	1	Ŧ	7		-	-	-	-		_	-	┢─	┢	$\vdash$		PRIVE C, PROD P	
	Z	31		32	2		5	40	5	4		_					-		$\overline{\mathcal{D}}$	GUIDE	1
	4	=[/	13	3	3	<u>'</u> k	¥	Mý	揧	5	_	_					_		A	PANEL, REAR	
			/ =		2 -	+					-		_	_	┡	-		_			
HE	+	+	╡	4		f	7	14		2	-	-		_	-	-		┝	Ø	SIDE PLATE	
$\overline{\mathbf{N}}$	Ī	5/	1	;ŧ	32		ᅒ	10	1	7	┤					┢	┢─	┢	2	BAR SUPPORT, TOP, S' BOTTOM	
0				T		Γ				Ι	$\Box$										
*				L	1	1		1	1	_[								Ļ			
6	1	NO	TES	5:																	
			1		(	E	NE	RA	L	ι	JSE	Ε	1	ТΕ	м						

	AS	SEM	BLY	' N/	AME	1	7	4	٢.	)	Ĩ	A	252	ځ 7	:AI	<i>J</i> ン	ويستقر	17:	= K?	,					s	ERIES	MODE	۲L	USED ON				
		2	3 4	5	D	7 1	41W	1G	NO.	213	14	151	610	7 18	REV							тп	TLE								NOTE	S	
		2,	13	3		2	1	93		+				1	2	₽	1911	75R	2 /	Shin	10 .	anda Anda		مو درمه		•							
																													 <u> </u>				
		<u>B /</u>	3	3	Z	2/	41	2	_						A	2	ピワ	11.	10)	NT	ING	<del>بر</del> 	320	じた	,								
			+	$\left  \right $			+	+	_		-		_		<b> </b>														 				
	-		┿		-		┽	+	+	+-	╀─	┝╍┝	_	╋															 <u></u>				
		+		+		+	╉	+		╋	+	┝╼┼		╉															 				
		$\uparrow$	╈			╉	╋		-	┿	┼─	┝╌┼	-	┽		+													 			<u></u>	
		+		$\uparrow$		╈	╈				+		╧	╈							·								 			······	
											T		╞			1				······	·								 				· · · · · ·
																						<u>-</u>							 				
0	_					_																											
NO.				4		_	+	<u> </u>			-			_		_																	
	-		+-	-		+	╇	-		_	-	-	_							<del></del>									 				
10		╋	┿	+		-	╋	+			+	$\mathbb{H}$	+	╉															 	<u>.</u>			
3	-	-+-	╋	$\left  \right $	-+		┼	+	-		+	┝╌┼	╉	╋		+													 ······	· · ·	<u>-</u> -		
ĩ	-†	-+-	┿	╉┤	-		╈	+			+	┼┼	+	╋												<u>.                                    </u>	<u> </u>		 				<u></u> .
0		-+-	+			+	1-			1	+			╈															 <u></u>			<u></u> .	
D				Π			╈	$\square$		1	$\uparrow$		+-		ļ								_					<b>-</b>	 				<u> </u>
							Ι																										
	_							$\square$																									<u> </u>
		_		$\left  - \right $		-	+-	$\left  - \right $	_	4-	-			1																			
	-			┢┤	$\rightarrow$	╉		+		+-																			 				
<u> </u>	+	+	+	$\left  \cdot \right $	-+	╉	┢	+	╶┼	╋	+	-		+-												. <u></u>			 <u></u>				
HEE	-+			$\left  \cdot \right $	-+	╉	╀	╋┥		+	+-	┝╌┼						. <u></u> .	<u></u>										 				
- -	+	$\uparrow$	+-		$\uparrow$	╉	+	+	+	╈	+	┝─╊	- -			+								<u> </u>					 <del></del>				<u> </u>
w v	$\uparrow$		+-		$\uparrow$	╉	╋		-†-	╈		┝╼┨╸		-					<u>-</u>									·	 · · · · · · · · · · · · · · · · · · ·		·		
7			1				T			1				1	<u> </u>						·												
ω		NO.	TES	:																													
<u> </u>			I.		GE	NE	RAI	LI	JSE		ITE	М																					
Ĩ																																	