

# VLBA ACQUISITION MEMO # 319

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To: VLBA Data Acquisition Group  
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Subject: Tape winding and stretched tape

Memo #228 considers the effect of thickness non-uniformity and tape winding instability. I now add an additional term to equation (6) of Memo #228 to account for a tape with stretched edge:

$$p_r \sim Y_t (y/r-s) (t/r) n \quad (6R)$$

where  $s$  = fractional stretch in the tape edge

Inequality (9) becomes:

$$\mu + \left( \frac{Y_t}{Y_r} \right) stn/r \leq K\theta - \theta^2/2 \quad (9R)$$

and with  $n = r/t$  inequality (13) becomes (neglecting Poisson's ratio which has a small influence):

$$\mu + \left(\frac{Y_t}{Y_r}\right)s \leq \left(\left(\frac{Y_t}{Y_r}\right)^2 t/(2r)\right) \quad (13R)$$

For a tape which is only stretched and is otherwise uniform:

$$s \leq \left(\frac{Y_t}{Y_r}\right) t/(2r)$$

placing a limit of  $s \leq 0.2\%$  for  $(Y_t/Y_r) = 40$ .

The value of  $s$  for a given tape can be judged by determining the strain at which the "rippled" edge becomes flat. For example if the edge ripple can still be seen at 5" vacuum,  $s \sim 0.04\%$  for 16  $\mu\text{m}$  tape assuming  $Y_t \sim 10^6$  psi.

The motivation for adding the effect of a stretched edge is a concern that an unstable pack, shipping deformation or I/O roller misalignment might result in stretched edges which in turn could produce a tape which will not pack satisfactorily.