NATIONAL RADIO ASTRONOMY OBSERVATORY Socorro, New Mexico

VLBA TECHNICAL REPORT NO. 32

FRONT-END F108 (15 GHz) CARD CAGE CIRCUITRY

Addendum to VLBA TECHNICAL REPORT NO. 24

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1.0 INTRODUCTION

Technical Report No. 32 is an addendum to VLBA TECHNICAL REPORT NO. 24 (f1108, 14 GHz, 2 CM). This report augments the RF, thermal and physical descriptions contained in TECHNICAL REPORT NO. 24 (TR 24) by describing the card cage circuitry and its interfaces with the RF amplifiers, vacuum and temperature sensors, vacuum valve, refrigerator, heater, calibration circuitry, and the Monitor and Control system. The temperature and pressure transducer characteristics are also described. Since the Front-End's RF and thermal characteristics are described in TR 24, these topics are not included in this report.

An important graphic feature of the Theory of Operation (Section 2.0) is a detailed Front-End block diagram that shows all Front-End interconnect and interface circuitry. Reduced scale copies of the schematic and assembly drawings for the five card types and the associated BOM are included. The card descriptions include alignment procedures.

Section 3 contains a list of relevant NRAO Technical Reports and memoranda.

Section 4 contains data sheets for special-purpose components used in the card cage circuitry.

Since TR 24 contains System Block Diagram, the card cage wire list and figures that are referenced by this report's text, they are not included in this addendum and are referenced as required in the circuitry descriptions.

2.0 THEORY OF OPERATION

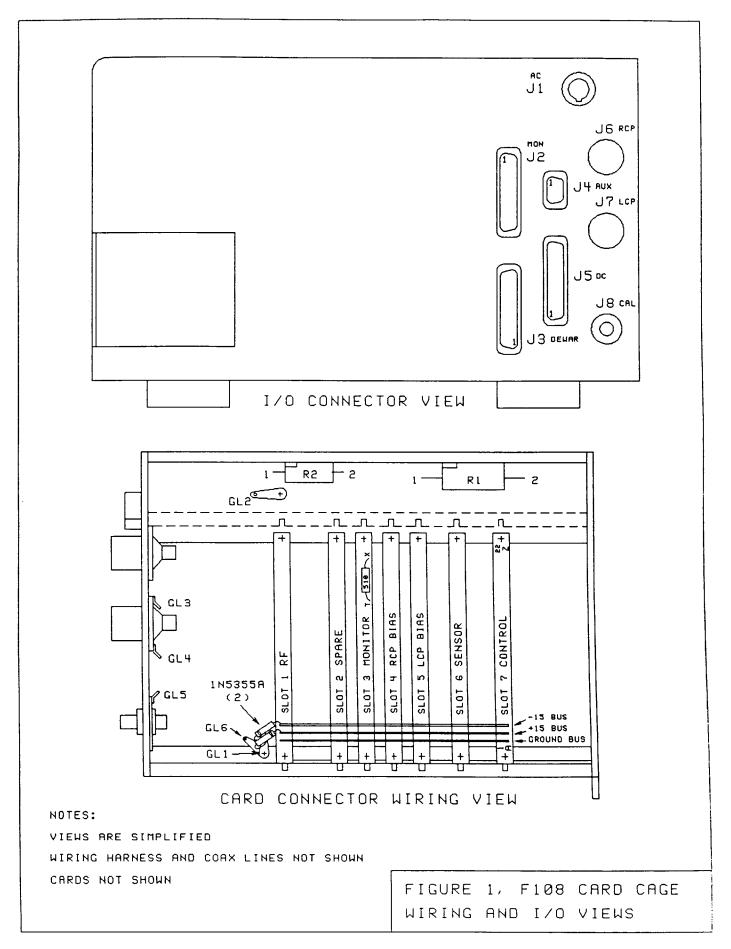
2.1 Front-End Block Diagram

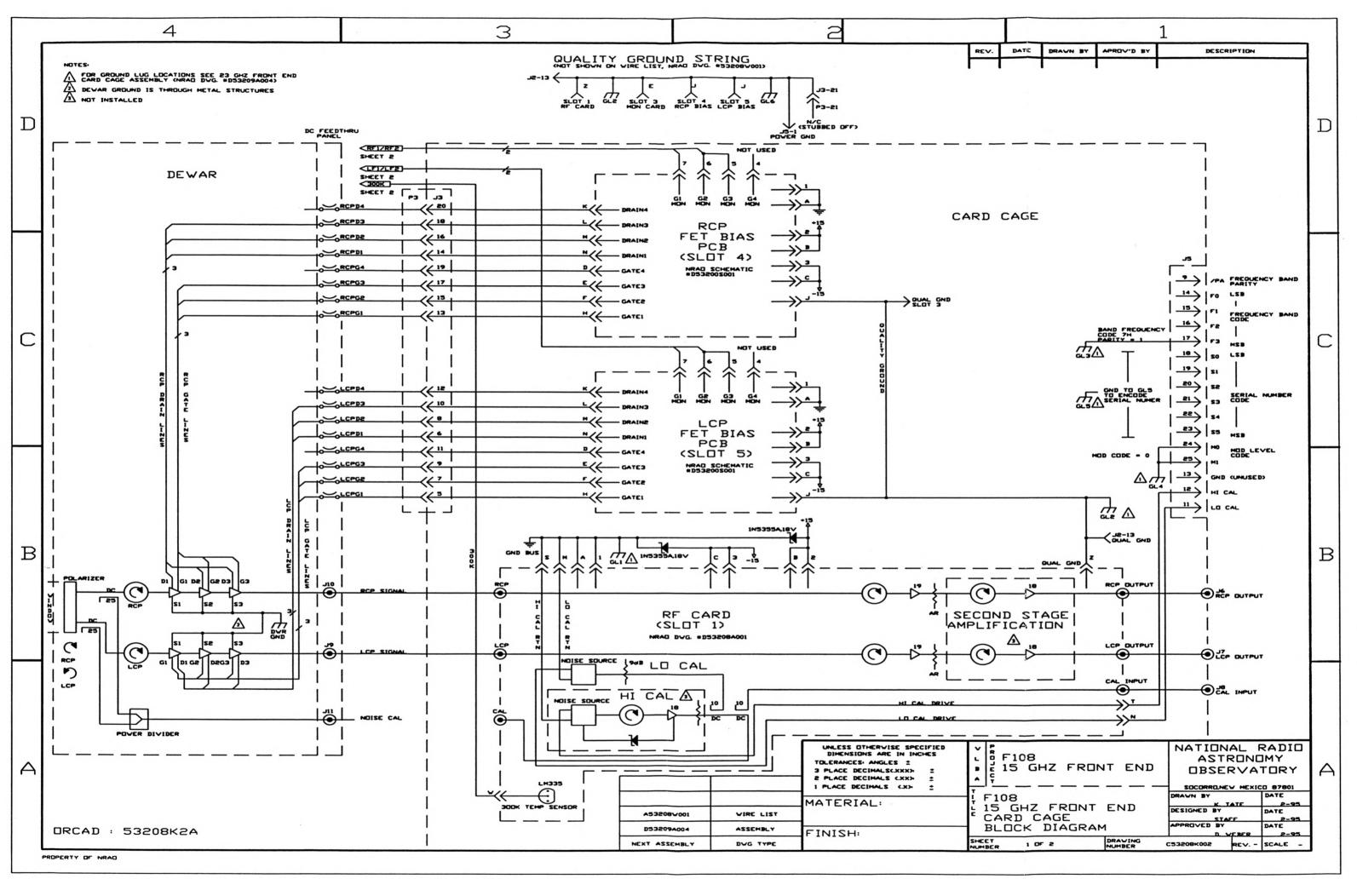
Drawing C53208K003, following this text, is the F108 block diagram and provides a functional overview of the F108 circuitry. It shows the card cage, dewar, pressure and temperature transducers, vacuum valve, refrigerator control, RF Card, and the Monitor and Control interface circuitry. The five card types are shown in block form; the card's schematic and assembly drawings are included for reference in the circuit card descriptions.

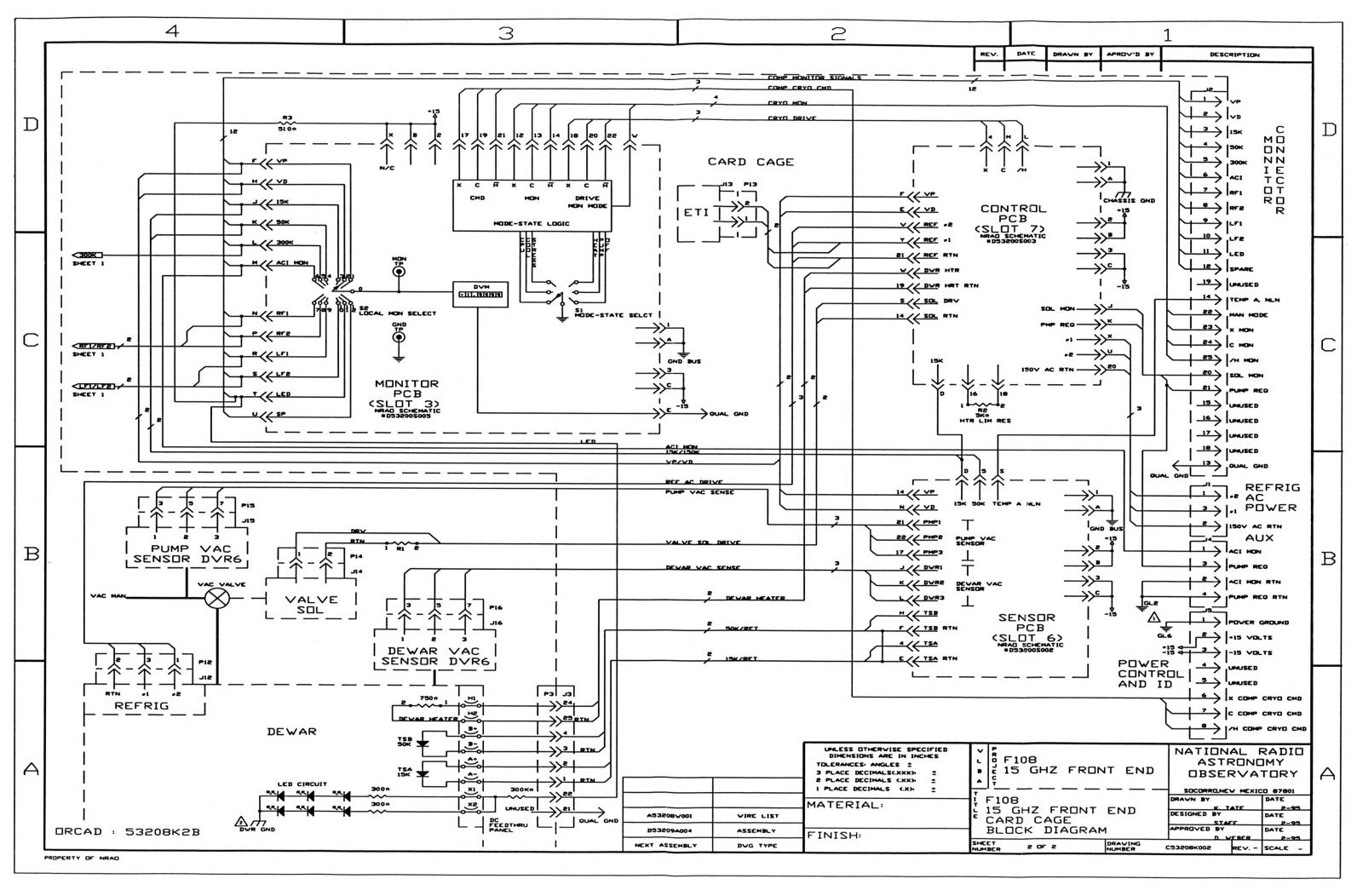
I/O connector pins and signals are tabulated in section 2.3. Figure 1, following the block diagram, shows the card cage connector configuration.

F108 does not have a card cage assembly drawing specific to F108. The card cage assembly drawing listed on page 49 of TR 24 (the F108 list of assembly drawings and BOMs) is D53209A004, which is the F109 (23 GHz) card cage assembly drawing. Page 56 (Card Cage BOM) lists D53206A005 as the card cage assembly drawing, which is the F106 (8.4 GHz Front-End) card cage assembly drawing. Both drawings resemble the F108 card cage assembly but the F106 (8.4 GHz) card cage assembly is closer to F108 because the 23 GHz Front-End has an additional I/O connector, J17, used for the 1st LO. Figure 1 was adapted from D53209A004 to provide a more accurate picture of the F108 card cage layout.

Card slot assignments on these two drawings are identical to those in F108. Card cage ground lug locations in F108 are identical to those shown on D53209A004 (F109, 23 GHz). F108 card cage I/O connector locations are shown on sheet 14 (page 82 in TR 24) of the wire list.







2.2 Front-End Interface Signals and Characteristics

Card Cage I/O Panel Connectors

J2-1	Monitor		J5-P	WR, C	ontrol & ID	J3-0	Dewar Bias, LED & Temp
Pin	Name	Function/Type	Pin	Name	Function/Type	Pin	Name Function/Type
1	VP	PUMP VAC Mon/analog	1	GND	POWER GROUND	1	TSA Ret (15K) Ret/analog
2	VD	DEWAR VAC Mon/analog	2	+15	+15V/FE Power	2	TSA Sig (15K) Sig/analog
3	15K	15K TEMP Mon/analog	3	- 15	-15V/FE Power	3	TSB Ret (50K) Ret/analog
4	50K	50K TEMP Mon/analog	4	Not	Used	4	TSB Sig (50K) Sig/analog
5	300K	300K TEMP Mon/analog	5	Not	Used	5	LCP GATE 1 BIAS/analog
6	ACI	AC CURRENT Mon/analog	6	х	CONTROL BIT/TTL	6	LCP DRAIN 1 BIAS/analog
7	RF1	RCP STAGE 1 Mon/analog	7	С	CONTROL BIT/TTL	7	LCP GATE 2 BIAS/ananlog
8	RF2	OTHER STAGES Mon/analog	8	н	CONTROL BIT/TTL	8	LCP DRAIN 2 BIAS/analog
9	LF1	LCP STAGE 1 Mon/analog	9	PA	FE PARITY/TTL	9	LCP GATE 4 BIAS/analog
10	LF2	OTHER STAGES Mon/analog	10	Not	Used	10	LCP DRAIN 3 BIAS/analog
11	LED	LED VOLTAGE Mon/analog	11	CAL	+28V DRIVE/CMD	11	LCP GATE 4 BIAS/analog
12	Not Us	ed	12	HI	CAL +28V DRIVE/CMD	12	LCP DRAIN 4 BIAS/analog
13	QGND	QUALITY GND/analog	13	GND	Not Used*	13	RCP GATE 1 BIAS/analog
14	SENS	TEMP SENSE A Mon/analog	14	FO	LSB /TTL	14	RCP DRAIN 1 BIAS/analog
15	Not Us	ed	15	F1	FREQUENCY /TTL	15	RCP GATE 2 BIAS/analog
16	Not Us	ed	16	F2	ID /TTL	16	RCP DRAIN 2 BIAS/analog
17	Not Us	ed	17	F3	MSB /TTL	17	RCP GATE 3 BIAS/analog
18	Not Us	ed	18	S0	LSB /TTL	18	RCP DRAIN 3 BIAS/analog
19	Not Us	ed	19	S1	LSB /TTL	19	RCP GATE 4 BIAS/analog
20	S	SOLENOID MON/TTL	20	S2	SERIAL /TTL	20	RCP DRAIN 4 BIAS/analog
21	P	PUMP REQUEST MON/TTL	21	S3	NUMBER /TTL	21	DEWAR GND Not Used*
22	М	MANUAL MON/TTL	22	S 4	ID /TTL	22	LED LED DRIVE/analog
23	Х	CONTROL MON/TTL	23	S5	MSB /TTL	23	Not Used
24	С	MODE MON/TTL	24	MO	MODIFICATION/TTL	24	DEWAR HEATER/150 VAC
25	Н	MONITOR MON/TTL	25	M1	MSB /TTL	25	DEWAR HEATER RET/AC
J4-	Auxili	ary	J1-	AC PO	WER INTERFACE	•	J6 RCP OUTPUT
Pin	Name	Function/Type	Pin	Name	Function/Type		J7 LCP OUTPUT
1	AC+	CURRENT MON/analog	1	ø1	SHIFTED PHASE/150 VAC	: .	J8 PHASE CAL INPUT
2	AC-	CURRENT MON/analog	2	¢ 2	LINE PHASE/150 VAC		
3	Ρ	PUMP REQUEST CMD/TTL	3	Ŕ	RETURN		

4 GND GROUND PUMP REQ RET/GND

5 through 9, Not Used

DEWAR DC FEED THROUGH - See Figure 4 in Section 2.10.

AC Power Cables

See page 18, Wire List A53208W001, Sheet 8 (TR 24 page 76) and 15 GHz FE Block Diagram C53208K003 for connections.

P12 Refrigerator AC Power J12

P13 AC power to Elapsed Time Indicator J13

P14 AC drive to Solenoid J14

Vacuum Sensor Cables

See Wire List A53208W001, Sheet 7 (TR 24 page 75) and 15 GHz FE Block Diagram C53208K003 for connections.

P15 Pump Vacuum Sense to Pump DV-R6 J15

P16 Dewar Vacuum Sense to Dewar DV-R6 J16

* Although TR 24, page 12 designates this pin as Ground, it is not wired; see TR 24 page 80 (Wire List Sheet 12).

2.3 Front-End Modes and Cryogenics Control States

The F108 Front-End operates in two Modes: Local (manual) and CPU (remote). The mode is manually selected by S1, the Heat, Pump, Off, Load, Cool, CPU manual selector switch on the card cage Control-Monitor panel. When the switch pointer is in the CPU position, the mode is computer-remote; if the pointer is in any other position, the mode is Local-manual. When the switch is in the Local mode, the control computer cannot override the mode switch setting.

In both modes, there are five Cryogenic States selected by either the manual selector switch in the Local mode or by the control computer in the CPU mode. These five states are: Heat, Pump, Off, Load, and Cool. The table below briefly describes the operations performed by the cryogenic components as a function of the Cryogenic State. The three control discretes X, C, and \overline{H} (described in the Monitor Card description) determine the operation of the refrigerator, vacuum valve and pump request drive circuitry in the Control Card (described below).

State	х	С	Ħ	Cryogenic Functions
OFF	1	0	1	No refrigerator power, heater power or vacuum pumping.
COOL	1	1	1	Normal cooled operation.
STRESS	1	0	0	COOL with a small added heat load to stress-test the cryogenic system.
НЕАТ	1	1	0	Fast warm-up of the dewar with 35 watts of heat added. PUMP REQ goes high when dewar vacuum is greater than 10 microns.
PUMP	0	1	0	No refrigerator or heater power. PUMP REQ is high. The vacuum solenoid is open when the manifold pressure is less than the dewar pressure.

In the CPU mode, three computer-commanded X, C, and \overline{H} control discretes from the F117 (VLBA) or the F14 (VLA) control the cryogenic state. \overline{H} is the standard terminology for this term and the bar on top does not imply logic negation. The * suffix denotes a logic negation; thus \overline{H} is true and \overline{H}^* is false.

2.4 Cryogenic Control Equations

From the table above, it would appear that when the X, C and \overline{H} control bits are set to the state appropriate for a desired cryogenic state, the cryogenic functions are automatically activated. This implied automatic activation is not the case; the commanded action will happen only if TA (15 °K stage temperature), VD (dewar vacuum), and VP (pump vacuum) parameters are in ranges appropriate for these actions and the relationship between VD and VP is correct. Control logic equations for these cryogenic functions contain discrete terms which are a function of the parameter level and an associated threshold value. If the parameter is within the specified range, the term is true and is an enabling factor in the activation of the function. If a parameter is outside the specified range, it is false and the term inhibits the activation of the function. With the exception of the OFF state, which is unconditional, all equation terms must be true to activate the selected action. The + symbol denotes an OR function and the • symbol denotes an AND function. Parenthesis brackets delimit an AND term and a * suffix denotes a logic negation.

When the logic equations are true, they activate the following:

- L activates a 1/2 W dewar power load to stress-test the refrigerator.
- P the Pump Request activates the vacuum pump.
- Q activates a 30 W power load to heat the dewar.
- R activates refrigerator AC power.
- S activates the solenoid valve to enable the vacuum pump to reduce dewar pressure.

The equations are:

$$\begin{split} L &= C^* \bullet \overline{H}^* \bullet (TA < 360 \ ^{\circ}K) \\ P &= (C + C^* \bullet \overline{H}^*) \bullet (VD > 3 \mu m) \\ Q &= (X^* + C^*) \bullet \overline{H} \bullet (TA < 360 \ ^{\circ}K) \\ R &= (C \bullet \overline{H}^* + C^* \bullet \overline{H}) \bullet (VD < 50 \mu m) \\ S &= (C + C^* \bullet \overline{H}^*) \bullet \{ (VD > 5 \mu m) \bullet (VP < VD) \bullet (TA > 30 \ ^{\circ}K) + (VD > 50 \mu m) \bullet (TA > 280 \ ^{\circ}K) \} \end{split}$$

These equations are implemented on the Control Card, schematic D53200S003, described below. The X, C and \overline{H} control discretes come from the Monitor Card, schematic D53200S005, described below. The TA, VD and VP analog signals come from the Sensor Card, schematic DD53200S002, described below.

2.5 Control Card Description

The Control Card (schematic D53200S003) is installed in slot 7 and implements the cryogenic control logic equations described above. During the following discussion, refer to the reduced copy of this drawing following this text. A description of the implementation of these control equations follows a description of the card inputs and outputs.

The card inputs are the TTL level X, C and \overline{H} control terms from the Monitor Card and the TA, VD and VP analog signals from the Sensor Card. TA is the 15 °K stage dewar temperature, VD is dewar vacuum and VP is the pump vacuum.

The card outputs are P, the pump request discrete, and 150 VAC power to the refrigerator, vacuum solenoid, 760 Ω dewar heater resistor and the 5 k Ω dewar heater limiting resistor. The AC power outputs are switched by relays K1 through K5. During the following discussion refer to Figure 1.3.3 on TR 24, page 18, which shows the Front-End AC wiring. Note that a PCB track connects the 150 VAC unshifted phase input on pin X (designated 150V A on the schematic) to pins Y, W and S. Also note that a PCB track connects the 150 VAC shifted phase input on pin U (designated 150V C on the schematic) to pin V. The AC circuitry is described in Section 2.11.

See Block Diagram C53208K003 for the Control Card connections. Wire list A53208W001, page 69, also describes the wiring connections.

The control equations are implemented in LS-TTL digital logic. The analog signals are thresholdcompared and the comparator outputs are compatible with TTL logic. The comparator threshold levels are described below.

Three LM339N analog comparator outputs change state at three preset levels of TA. The U1-1, U1-2 and U1-14 outputs switch states when TA>30 K, TA>280 K and TA<360 K, respectively.

Three LM339N analog comparator outputs change state at three preset levels of VD. The U2-1, U2-2 and U2-14 outputs switch states when VD>3 μ m, VD>5 μ m and VD<50 μ m, respectively. One LM339N comparator, U2-13, compares VD with VP and switches high when VP<VD.

An analog comparator is a form of operational amplifier whose output makes large level changes for small differences in the two input terminals. Typically, one of the inputs, either the + or - input, is connected to a preset reference level. When the other input slightly exceeds or is slightly less than the reference input, the output makes a large change.

The LM339N comparator output is high when the voltage on the negative (-) input is more negative than the voltage on the positive (+) input. Comparators can be either inverting or non-inverting depending upon the choice of inputs for reference level and input signal. U1-14 is an inverting comparator because the + input is connected to a reference voltage and the negative (-) input is connected to the variable signal. The output swings low if the variable signal is more positive than the reference level. The operation is analagous to an inverting operational amplifier. The non-inverting comparator has the - input connected to the reference level and the variable signal is connected to the + input. The output swings high (positive) when the variable signal is more positive than the reference level. The operation is analagous to a non-inverting operational amplifier. U1-1, U1-2, U2-1, U2-2 and U2-14 are noninverting comparators. U2-13 is a basic comparator because both inputs are variable levels. An LM339 data sheet is included in Section 4.

The comparator outputs have positive feedbacks so that the comparator's switching thresholds exhibit hysterisis. The hysterisis effect (or signal overdrive requirement) requires that the variable analog signal swing past the level that would cause the output to switch if hysterisis were not a factor. The hysteresis property applies to both positive-going and negative-going levels of the variable signal. Hysterisis is often used in analog comparator circuits to eliminate noise-induced switching when the variable level is near the reference level. Low-level noise is generally present in analog signals and comparator hysterisis prevents noise-induced switching in this situation.

TA scaling is 10 mV/°K. The TA comparator reference levels and associated temperatures are: U1-1, +0.297 V (29.7 °K); U1-2, +2.816 V (282 °K); U1-14, +3.602 V (360 °K). The VD comparator reference levels and associated vacuums are: U2-1, +0.745 V (3 μ m); U2-2, +1.334 V (5 μ m) and U2-14, +4.521 V (50 μ m). These vacuum levels are based upon the chart of vacuum monitor voltage versus vacuum on page 15, in TR 24.

The TA comparator hysterisis values are: U1-1, 50 mV (5 °K); U1-2, 50 mV (5 °K), U1-14, 10 mV (10 °K). The VD comparator hysterisis values are: U2-1, 278 mV (\approx 1.8 µ); U2-2, 350 mV (\approx 3 µm); U2-14, 10 mV (\approx 0.4 µm) and U2-13, 50 mV (\approx 2 µm).

U10, an Analog Devices AD581JH precision voltage reference, provides a +10 volt DC reference for the comparator reference voltage dividers. Since the load on the AD581 does not vary and the Front-Ends operate at about 25 °C, the +10 reference is stable within a few millivolts. An AD581 data sheet is included in Section 4.

Refer to the equations above. Examination of the equations shows that the terms $C \bullet \overline{H}^*$ and $C^* \bullet \overline{H}$ are used in four of the five equations. These two terms are formed in OR-gates U6-6 and U6-11 and are combined as required in the equations. Since the X, C, and \overline{H} control discretes are used in all the equations, the yellow CR6 (X), red CR8 (C) and CR9 (\overline{H}) LEDs are provided to make it easier to check the card logic.

The solid-state relays K1, K2, K3 and K4 and their associated LEDs are driven by 75452 dual peripheral drivers. Each driver has a two input AND gate that drives an open-collector, high current sinking capacity output transistor. K1 through K5 are all solid-state relays with an LED input optically coupled to a solid-state AC switch.

L, the 1/2 watt load equation $L = C^* \bullet \overline{H} \bullet (TA < 360K)$, causes a 5 k Ω limiting resistor to be inserted in series with the 760 Ω dewar heater resistor. The resistor is inserted by closing relay K2; K3 is open in this state. (See the Front-End AC wiring schematic on TR 24 page 18.) The term T3 (TA < 360 °K) from comparator U1-14 is AND-ed with H in U6-4. This is AND-ed with C* in U7-3 (a 75452) and the output is low when all three terms are high-true. The low-true output sinks current from +15 V through the coil of relay K2 and CR4, a yellow LED (5 k Ω). The relay's output switch connects the lower end of the 5 K Ω resistor to AC low.

Q, the dewar heater equation $Q = (X^*+C^*) \bullet \overline{H} \bullet (TA < 360K)$, uses the T3 $\bullet \overline{H}$ product from U6-6. It is AND-ed with X* + C* from U11-1 in gate U8-5 (a 75452). The output is low-true when all three terms are high-true and sinks current from +15 V through the LED of relay K3 and the red LED (HEATER), CR3. K3's output applies 150 VAC to the 760 Ω dewar heater resistor.

P is the pump request equation $P = (C+C^* \bullet H) \bullet (VD>3\mu m)$. AND gate U6-3 uses the $C + C^* \bullet H$ term from U5-3 (mentioned above) and the V1 term from comparator U2-1 (VD>3 μm). The output is high-true if both input terms are high-true. This P (pump request) output goes to the auxiliary connector pin J4-3 to drive an external vacuum pump control circuit. It is also connected to the monitor connector J2-21 to enable the monitor and control system to read the P state. CR7 (PUMP), a yellow LED, sinks current through inverter U3-2 from +5 volts when P is high.

R, the refrigerator power equation $R = (C \bullet \overline{H}^* + C^* \bullet \overline{H}) \bullet (VD < 50 \mu m)$, uses the $(C \bullet \overline{H}^* + C^* \bullet \overline{H})$ term from U5-6 (described above). This term is inverted to low-true by U3-8, which drives a 74LS32 gate U5-8. In this application, the 74LS32 functions as a low-true AND. The U5-8 output is low-true only if both inputs are low. V3, VD>50 µm is the other U5 input. This term is high when VD>50 µm and low when VD<50 μ m. Thus the U5-8 output is low when (C \bullet H * + C $^*\bullet$ H) \bullet (VD<50 μ m). U8 is a 75452. The pin 1 input is connected to +5 through a 4.7 K Ω resistor so that output U8-3 is high when the equation is true. The U8-3 output sinks current from +15 V through K4's LED and a 750 Ω resistor. When K5 is actuated, it connects the 150 VAC return (or common) to the refrigerator. Note from the block diagram above that card pin X is connected to 150 VAC, Phase 1, the unshifted phase. This line drives a rectifier-divider-filter circuit consisting of CR2 (1N4007), R35 (10k Ω), R36 (1k Ω) and C9 (100 μ F). When the 150 VAC, Phase 1 power is present at the filter input, C9 charges to about 19.3 volts. Note that K4's contacts are connected to the junction of the 10 k Ω and 1 k Ω resistors and to the low side of the capacitor so that when K4 is actuated, the filter input is shorted. When the equation is true, K4 is not actuated, its contacts are open, and the capacitor is charged to about 19 volts. This DC voltage drives K5's LED, which closes its output contacts to pass the 150 VAC return (or common) to the refrigerator. Section 4 has data sheets for the 75452 and the relays.

S, the solenoid equation is the most complicated and is the OR sum of two sets of AND products. $S = (C+C^* \bullet \overline{H}) \bullet \{(VD > 5\mu m) \bullet (VP < VD) \bullet (TA > 30K) + (VD > 50\mu m) \bullet (TA > 280K)\}$. The term D (C+C $\star \overline{H}$) is common to both products. Consider the first set of products. The first term, C+C $\star \overline{H}$, is formed by U5-3. The second term, V2 (VD > 5 μ m), is the output of comparator U2-1. The third term, V4 (VP < VD), is the output of comparator U2-13. The fourth term T1, (TA > 30 °K), is the output of comparator U1-1. (VD > 5 μ m), (VP < VD) and ((TA > 30 °K) are AND-ed in gate U4-6. The output is ORR-ed in gate U5-11, a 75452 driver, with the second product. The second product is formed in U4-12, which has the inputs V3 (VD > 50 μ m) and T2 (TA > 280 °K). The U5-11 output drives one input on U7-5. The other input is the D (C +C*H) term from U5-3. U7-5 sinks current through K1's LED and CR1 (SOL), a yellow LED. The SMON term, a monitor discrete, is formed in gate U4-8 by the output of U5-11 and D. The Solenoid valve is an inductive device and if it does not actuate, the solenoid's AC current demand can be as high as 0.40 amperes. To protect K1 from current-induced voltage surges, an MOV and series RC circuit are connected across K1's output. The MOV clips voltage peaks and the RC circuit provides additional surge protection to K1.

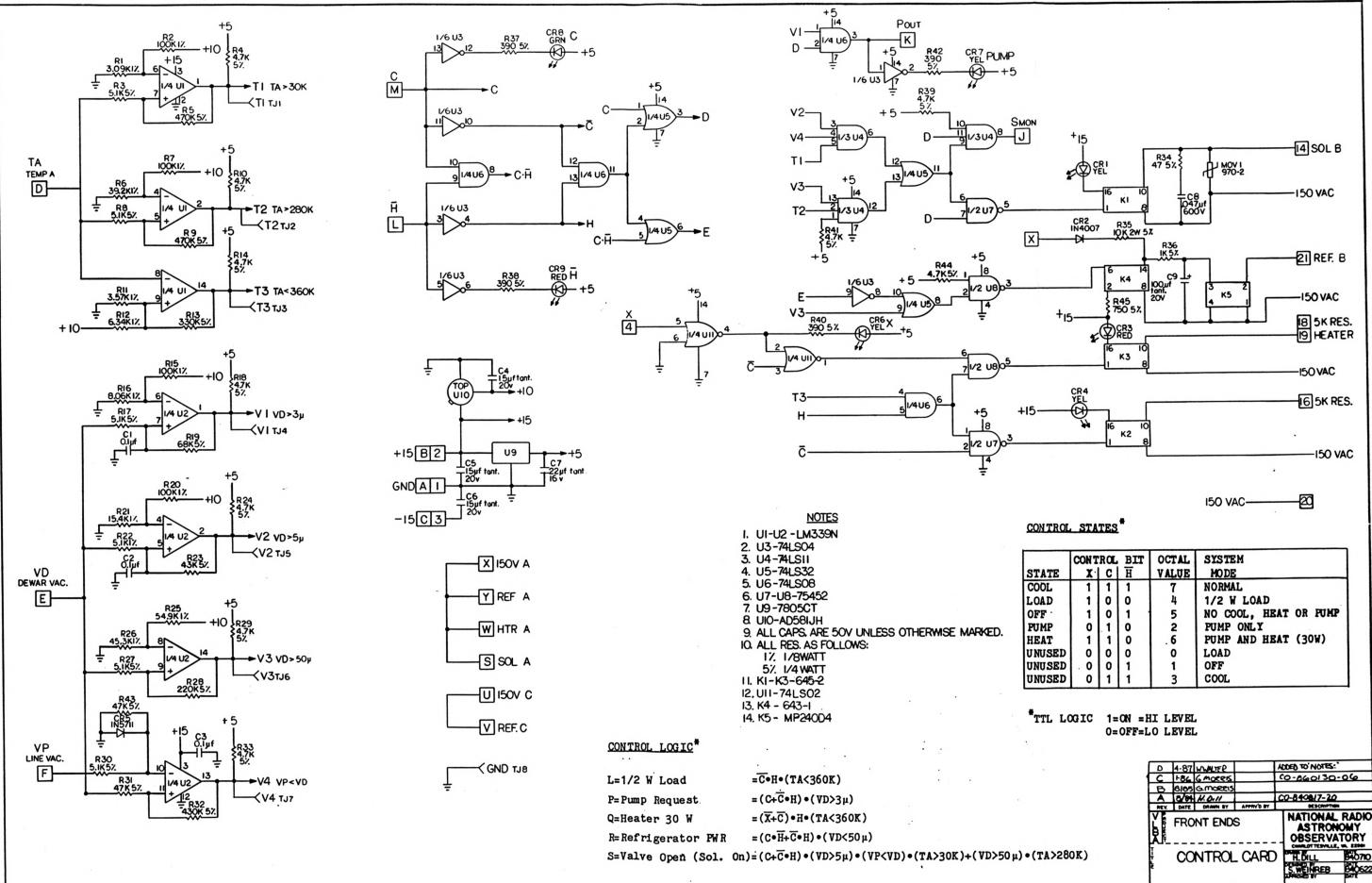
For convenience in maintenance, the card LEDs mentioned above and circuit level test jacks are placed on the card edge for easy access. LED and test jack labels are silkscreened on the card. See the card assembly drawing D53200A004, for the locations.

The card's +5 volt logic power is derived from +15 volt power by U9, a MC7805, 5-volt DC

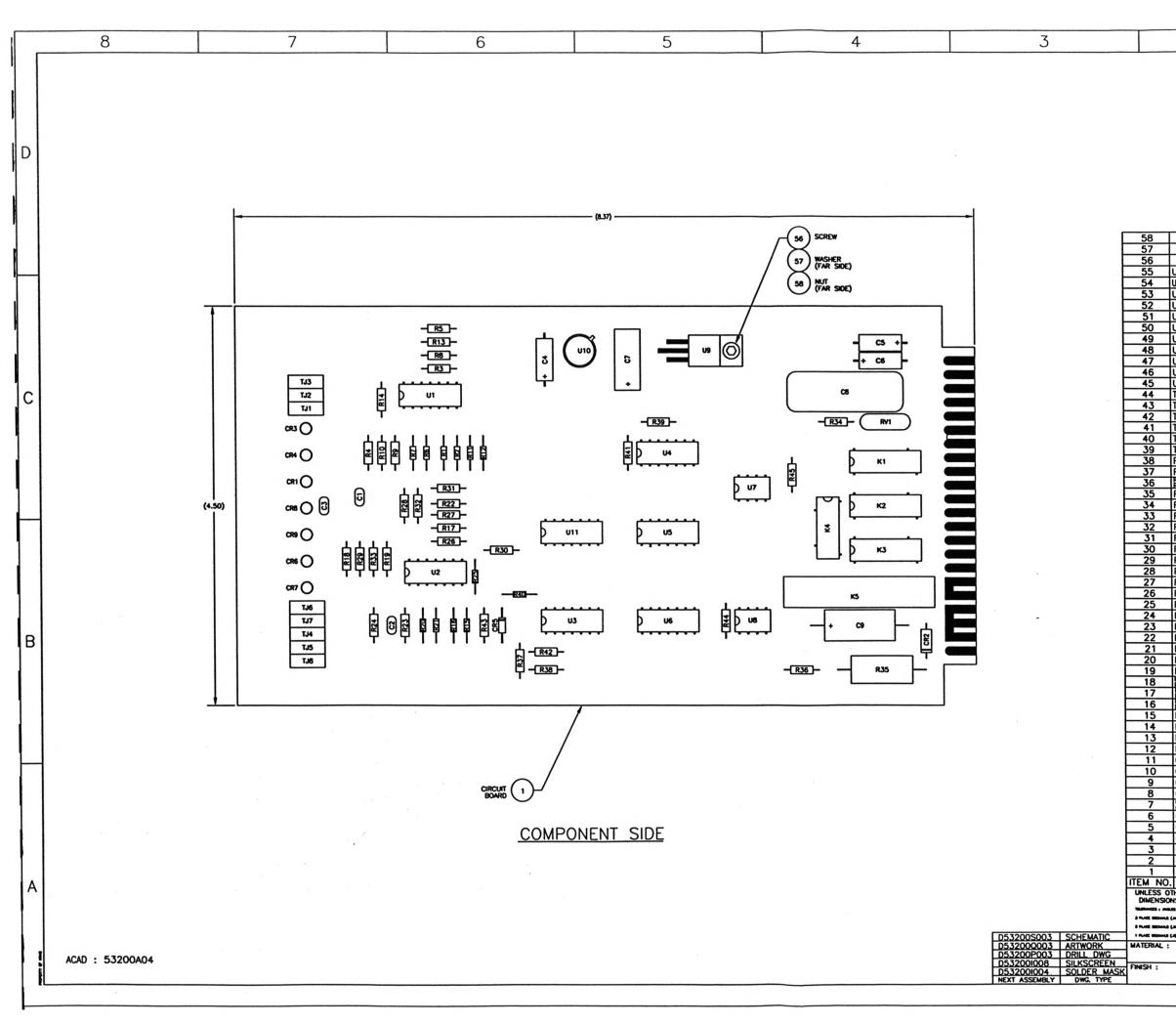
regulator.

Control Card Alignment

The Control Card does not have any alignment adjustments. There is not a Control Card tester or formal card alignment procedure but the circuit operations can be evaluated using the card's maintenance features, the Monitor Panel DVM and the Monitor Panel State Select switch, S1. The levels of four analog signals, TA (15 °K), VD, VP and ACI (AC current load), can be measured using the DVM. The states of the comparator outputs (via card test jacks) can be related to these analog signal levels. LEDs on the X, C and H control discretes enable verification of the control inputs from the Monitor Card. LEDs on the outputs of the five equation's logic circuits indicate the state of the equation's logic output. The Monitor Panel's State switch S1 can be set to select any of the five possible manual-mode states. This will cause the X, C and H states to activate the logic equations as described above. In most cases, the card circuitry can be evaluated by selecting a cryogenic state, noting the TA, VD, VP, and ACI analog levels, the associated comparator outputs, and the response of the solenoid, the refrigerator, vacuum pump, dewar heater, and 1/2 watt load to these signal levels and control states.



SHEET IOF I ONANING D532005003 NEV D BOALE



2 1 Image:								
C 9-94 TATE PETENCIN REVISED AND REDRAWN D WITHEX,SS,4-40UNC-28 1 U7-UB AUGAT 608-CG1 2 U1-UGUIT AUGAT 608-CG1 SOCKET, 14-PIN U1-UGUIT AUGAT 614-CG1 SOCKET, 14-PIN 7 U1-UGUIT AUGAT 614-CG1 SOCKET, 14-PIN 7 U10 MALOG REVICES ADS BISTRUMENTS SIV/45/320P CATE, NAD, 2-NIPUT 1 U10 MALOG DEVICES ADSB LIJH REFERENCE, VOL AGE 1 U2 U6 TDXB INSTRUMENTS SIV45/320P CATE, NAD, 2-NIPUT 1 U3 TDXB INSTRUMENTS SIV45/320P CATE, NAD, 2-NIPUT 1		2			1			
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WASHER, LOCK, 44 I UT-UB AUGAT 608-CG1 SOCKET, 84-PIN 2 UT-UGUIT AUGAT 614-CG1 SOCKET, 84-PIN 2 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MAND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N MARCK, BLACK 1 U3 TDXM SISTRUMENTS SN74LS02N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>								
WASHER, LOCK, 44 I UT-UB AUGAT 608-CG1 SOCKET, 84-PIN 2 UT-UGUIT AUGAT 614-CG1 SOCKET, 84-PIN 2 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MAND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N MARCK, BLACK 1 U3 TDXM SISTRUMENTS SN74LS02N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>								
WASHER, LOCK, 44 I UT-UB AUGAT 608-CG1 SOCKET, 84-PIN 2 UT-UGUIT AUGAT 614-CG1 SOCKET, 84-PIN 2 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MAND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N MARCK, BLACK 1 U3 TDXM SISTRUMENTS SN74LS02N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>								
WASHER, LOCK, 44 I UT-UB AUGAT 608-CG1 SOCKET, 84-PIN 2 UT-UGUIT AUGAT 614-CG1 SOCKET, 84-PIN 2 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MAND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N MARCK, BLACK 1 U3 TDXM SISTRUMENTS SN74LS02N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>								
WASHER, LOCK, 44 I UT-UB AUGAT 608-CG1 SOCKET, 84-PIN 2 UT-UGUIT AUGAT 614-CG1 SOCKET, 84-PIN 2 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MAND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N MARCK, BLACK 1 U3 TDXM SISTRUMENTS SN74LS02N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>1</td></td<>								1
WASHER, LOCK, 44 I UT-UB AUGAT 608-CG1 SOCKET, 84-PIN 2 UT-UGUIT AUGAT 614-CG1 SOCKET, 84-PIN 2 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MOR, GUID INPUT 1 UT-USK INSTRUMENTS SN74LS02N GATE, MAND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 USK INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N GATE, AND, 2-INPUT 1 U3 TDXM INSTRUMENTS SN74LS02N MARCK, BLACK 1 U3 TDXM SISTRUMENTS SN74LS02N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS SN74LS12N MARCK, BLACK 1 1 U3 TDXM SISTRUMENTS <td< td=""><td></td><td></td><td></td><td></td><td></td><td>NINC_28</td><td>-</td><td>1</td></td<>						NINC_28	-	1
U7-U8 AUGAT 608-C51 SOCKET, 8-PIN Z U11-U5U11 TEXAS INSTRIMENTS SN74LS02N CATE, NOR, OUAD INPUT 1 U10 ANALOG DEVICES AD581JH REFERENCE, VULTAGE 1 U10 ANALOG DEVICES AD581JH REFERENCE, VULTAGE 1 U10 ANALOG DEVICES AD581JH REFERENCE, VULTAGE 1 U10 TEXAS INSTRUMENTS SN74LS32N CATE, AND, 2-INPUT 1 U3 TEXAS INSTRUMENTS SN74LS32N CATE, AND, 2-INPUT 1 U1,U2 MOTOROLA LM339N COMPARATOR, QUAD 2 U1,U2 MOTOROLA LM339N COMP							_	
U7-U8 AUGAT 608-C51 SOCKET, 8-PIN Z U11-U5U11 TEXAS INSTRIMENTS SN74LS02N CATE, NOR, OUAD INPUT 1 U10 ANALOG DEVICES AD581JH REFERENCE, VULTAGE 1 U10 ANALOG DEVICES AD581JH REFERENCE, VULTAGE 1 U10 ANALOG DEVICES AD581JH REFERENCE, VULTAGE 1 U10 TEXAS INSTRUMENTS SN74LS32N CATE, AND, 2-INPUT 1 U3 TEXAS INSTRUMENTS SN74LS32N CATE, AND, 2-INPUT 1 U1,U2 MOTOROLA LM339N COMPARATOR, QUAD 2 U1,U2 MOTOROLA LM339N COMP					-40UNC-2A *	EAD. SS.	1	
U11 TDXS INSTRUMENTS SN74LSO2N CATE, NOR, OUND NPUT 1 U10 ANALOG DEVICES ADS81JH REFERENCE, VOLTAGE 1 U19 MOTOROLA MC780SCT REGULATOR, POSITIVE 1 U10 TDXS INSTRUMENTS SN74LS32N GATE, AND, 2-INPUT 1 U15 TDXS INSTRUMENTS SN74LS32N GATE, AND, 3-INPUT 1 U13 TDXS INSTRUMENTS SN74LS32N GATE, AND, 3-INPUT 1 U13 TDXS INSTRUMENTS SN74LS32N GATE, AND, 3-INPUT 1 U13 TDXS INSTRUMENTS SN74LS32N INSTRUMENTS SN74LS32N INSTRUMENTS SN74LS32N INSTRUMENTS INSTRUMENTS SN74LS32N INSTRUMENTS				<u>i </u>	SOCKET, 8-F	PIN		-
U10 ANALOC DEVICES ADS81.JH REFERENCE, VOLTAGE 1 U9 MOTOROLA MC7805CT REGULATOR, POSITIVE 1 U7,U8 TEXAS INSTRUMENTS SN7452BP GATE, ANAD 2 U6 TEXAS INSTRUMENTS SN74532BP GATE, ANAD 2 U5 TEXAS INSTRUMENTS SN74532BP GATE, ANAD 2 U3 TEXAS INSTRUMENTS SN744532N GATE, CR, 2.–INPUT 1 U3 TEXAS INSTRUMENTS SN744532N GATE, CR, 2.–INPUT 1 U1,U2 MOTOROLA LM339N COMPARATOR, OUAD 2 TU8 E.F. JOHNSON 105-0751-001 TEST JACK, RELOW 1 1 U1,U2 MOTOROLA LM339N COMPARATOR, OUAD 2 TU1,T17 E.F. JOHNSON 105-0751-001 TEST JACK, RELOW 2 1 U1,2,1/J E.F. JOHNSON 105-0751-001 TEST JACK, RELOW 2 1 TU3,TU7 E.F. JOHNSON 105-0751-001 TEST JACK, RELOW 2 1 RV1 TELEDYNE 970-2 WRSTOR, MELA 0 1 R41 ALLEN-BRADLEY RC							_	1
U9 MOTOROLA MC7805CT REGULATOR, POSITIVE 1 U7,U8 TEXAS INSTRUMENTS SN734528P GATE, NAND 2 U6 TEXAS INSTRUMENTS SN7345328P GATE, AND, 2-INPUT 1 U3 TEXAS INSTRUMENTS SN7341532N GATE, CR, 2-INPUT 1 U3 TEXAS INSTRUMENTS SN7341532N GOMPARATOR, OUAD 2 TJ3 E.F. JOHNSON 105-0751-001 TEST JACK, MITE 1 TJ5 E.F. JOHNSON 105-0751-001 TEST JACK, MERCEN 1 TJ3 E.F. JOHNSON 105-0751-001 TEST JACK, MERCEN 1 TJ1,TJ2 E.F. JOHNSON 105-0751-001 TEST JACK, MERA 2 Rv1 TELE, JOHNSON 105-0751-001 TEST JACK, MERA 2 Rv1 TELE, JOHNSON 105-0751-001 TEST JACK, MUE 2 Rv1 TELE, JOHNSON 105-0751-001 TEST JACK, MUE 1 TJ33 E.F. JOHNSON 105-0751-001 TEST JACK, MUE 1 Rv1 TELEDYNE 970-2 WR3507, JACK, WISX 1 Rv1 TEL							_	
U6 TEXAS INSTRUMENTS SN74LS08N GATE, AND, 2-INPUT 1 U5 TEXAS INSTRUMENTS SN74LS11N GATE, AND, 3-INPUT 1 U4 TEXAS INSTRUMENTS SN74LS11N GATE, AND, 3-INPUT 1 U3 TEXAS INSTRUMENTS SN74LS04N INVERTER, HEX 1 U1,U2 MOTOROLA LM339N COMPARATOR, QUAD 2 TJ8 E.F. JOHNSON 105-0751-001 TEST JACK, BLACK 1 TJ3 E.F. JOHNSON 105-0751-001 TEST JACK, RED 1 TJ2,TJ4 E.F. JOHNSON 105-0751-001 TEST JACK, TELOW 2 TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST JACK, TELOW 2 R45 ALLEN-BRADLEY RC07GF751J RESISTOR, TS, 1/4W,5X 1 R45 ALLEN-BRADLEY RC07GF7403J RESISTOR, TA, 1/4W,5X 1 R35 ALLEN-BRADLEY RC07GF22RJ RESISTOR, 4/5K, 1/4W,5X 1 R31 R43 ALLEN-BRADLEY RC07GF433J RESISTOR, 4/5K, 1/4W,5X 1 <tr< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td>_</td><td></td></tr<>							_	
US TEXAS INSTRUMENTS SN74LS32N GATE, OR, 2-INPUT 1 U3 TEXAS INSTRUMENTS SN74LS311N GATE, AND, 3-INPUT 1 U3 TEXAS INSTRUMENTS SN74LS0AN INVERTER, HEX 1 U1,U2 MOTOROLA LM339N COMPRATOR, QUAD 2 TJ8 E.F., JOHNSON 105-0751-001 TEST JACK, WHITE 1 TJ3 E.F., JOHNSON 105-0751-001 TEST JACK, WHITE 1 TJ3,TJ4 E.F., JOHNSON 105-0751-001 TEST JACK, KED 1 TJ1,TJ7 E.F., JOHNSON 105-0751-001 TEST JACK, KELU 2 RV1 TELEDYNE 970-2 WRISTOR, METAL OXIDE 1 RV3 ALLEN-BRADLEY RC07GF731J RESISTOR, 70, 1/4W,5% 1 R35 ALLEN-BRADLEY RC42GF103J RESISTOR, 40, 1/4W,5% 1 R31,R43 ALLEN-BRADLEY RC42GF103J RESISTOR, 40, 1/4W,5% 1 R34 ALLEN-BRADLEY RC07GF4734J RESISTOR, 40, 1/4W,5% <td>U7,U8</td> <td>TEXAS INSTRUMENTS</td> <td>SN7545</td> <td></td> <td></td> <td></td> <td></td> <td></td>	U7,U8	TEXAS INSTRUMENTS	SN7545					
U4 TEXAS INSTRUMENTS SN74LS04N INVERTER, HEX 1 U3 TEXAS INSTRUMENTS SN74LS04N INVERTER, HEX 1 U1,U2 MOTORQIA LM33SN COMPARATOR, OUAD 2 TJ8 E.F. JOHNSON 105-0751-001 TEST JACK, RED 1 TJ3 E.F. JOHNSON 105-0751-001 TEST JACK, RED 1 TJ3 E.F. JOHNSON 105-0751-001 TEST JACK, RED 1 TJ2,TJ4 E.F. JOHNSON 105-0751-001 TEST JACK, REL 2 TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST JACK, BLUE 2 RV1 TELEDYNE 970-2 WRSTOR,METAL 0XIDE 1 R45 ALLEN-BRADLEY RC07GF751J RESISTOR, JUK,JSZ 1 R36 ALLEN-BRADLEY RC07GF43JA RESISTOR, JUK,J4W,5Z 1 R31,R43 ALLEN-BRADLEY RC07GF43JA RESISTOR, JUK,J4W,5Z 1 R31,R43 ALLEN-BRADLEY RC07GF43JA RESISTOR, JUK,J4W,5Z 1 R31,R43 ALLEN-BRADLEY							_	
U3 TEXE SITE/UNEXTS SN74LSO4N INVERTER, HEX 1 U1,U2 MOTOROLA LM339N COMPARATOR, QUAD 2 TJ8 E.F. JOHNSON 105-0751-001 TEST JACK, BLACK 1 TJ5 E.F. JOHNSON 105-0751-001 TEST JACK, WHITE 1 TJ5 E.F. JOHNSON 105-0751-001 TEST JACK, KED 1 TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST JACK, KED 1 TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST JACK, KED 1 TJ1,TJ7 TELEDYNE 970-2 VARSTOR, METAL DXUDE 1 R45 ALLEN-BRADLEY RC07GF751J RESSTOR,750,174W,5X 1 R36 ALLEN-BRADLEY RC07GF102J RESSTOR,10K,2W,5X 1 R35 ALLEN-BRADLEY RC07GF473J RESSTOR,430K,174W,5X 1 R31,R43 ALLEN-BRADLEY RC07GF473J RESSTOR,43K,174W,5X 1 R26 DALE RN55C5432F RESSTOR,43K,174W,5X 1 R21 DALE <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td>_</td><td></td></t<>							_	
U1_U2 MOTOROLA LM339N COMPARATOR, OUAD 2 U3 E.F. JOHNSON 105-0751-001 TEST_JACK, BLACK 1 TJ5 E.F. JOHNSON 105-0751-001 TEST_JACK, WHTE 1 TJ3 E.F. JOHNSON 105-0751-001 TEST_JACK, RED 1 TJ3_TJF, F. JOHNSON 105-0751-001 TEST_JACK, RED 1 TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST_JACK, RED 1 TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST_JACK, RED 1 R36 ALLEN-BRADLEY RC07GF751J RESISTOR,10,1/4W,5X 1 R35 ALLEN-BRADLEY RC07GF7222R, RESISTOR,10,1/4W,5X 1 R31 RA1LEN-BRADLEY RC07GF43J RESISTOR,47X,1/4W,5X 1 R32 ALLEN-BRADLEY RC07GF43J RESISTOR,47X,1/4W,5X 1 R31 R425 DALE RN55C4532F RESISTOR,47X,1/4W,5X 1 R23 ALLEN-BRADLEY RC07GF43J RESISTOR,47X,1/4W,5X 1 R23 ALLEN-BRADLEY						the second s	_	
TJ6 E.F. JOHNSON 105-0751-001 TEST JACK, WHITE 1 TJ3 E.F. JOHNSON 105-0751-001 TEST JACK, RED 1 TJ3 E.F. JOHNSON 105-0751-001 TEST JACK, RED 1 TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST JACK, GREEN 1 TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST JACK, GREEN 1 RV1 TELEDYNE 970-2 VARSTOR, METAL 0XIDE 2 RV1 TELEDYNE 970-2 VARSTOR, METAL 0XIDE 1 R454 ALLEN-BRADLEY RCO7GF102J RESISTOR, 300,1/4W,5X 1 R355 ALLEN-BRADLEY RCO7GF102J RESISTOR, 40K,2W,5X 1 R34 ALLEN-BRADLEY RCO7GF22R,1 RESISTOR, 40K,1/4W,5X 1 R34 ALLEN-BRADLEY RCO7GF473K RESISTOR, 43K,1/4W,5X 1 R25 DALE RN55C5492F RESISTOR, 43K,1/4W,5X 1 R26 DALE RN55C6341F RESISTOR, 43K,1/4W,5X 1 R10 DALE							_	
TJS E.F. JOHNSON 105-0751-001 TEST JACK, RED 1 TJJ E.F. JOHNSON 105-0751-001 TEST JACK, RED 1 TJJ, TJJ E.F. JOHNSON 105-0751-001 TEST JACK, RED 1 TJJ, TJJ E.F. JOHNSON 105-0751-001 TEST JACK, RED 1 TJJ, TJJ E.F. JOHNSON 105-0751-001 TEST JACK, RUL 2 RV1 TELEDYNE 970-2 WR8TOR, METALOW 2 RV1 TELEDYNE 970-2 WR8TOR, METALOW 1 RX5 ALLEN-BRADLEY RC07GF751J RESISTOR, 1K, 1/4W,5X 1 R36 ALLEN-BRADLEY RC07GF13J RESISTOR, 1K, 1/4W,5X 1 R31, R43 ALLEN-BRADLEY RC07GF473U RESISTOR, 47, 1/4W,5X 1 R34 ALLEN-BRADLEY RC07GF22RJ RESISTOR, 47, 1/4W,5X 1 R25 DALE RN55C15492F RESISTOR, 47, 1/4W,5X 1 R26 DALE RN55C15492F RESISTOR, 45, 4/, 1/8W,1X 1 R21 DALE RN55C3492F RESISTOR, 45, 4/, 1/8W,1X 1 R23 ALLEN-BRADLEY RC0							_	C
TJ3 E.F. JOHNSON 105-0751-001 TEST JACK, GREEN 1 TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST JACK, RULE 2 RV1 TELEDYNE 970-2 VR8TOR, METAL 0XIDE 2 RV1 TELEDYNE PC07GF751J RESISTOR, JON, ZW, SX 1 R36 ALLEN-BRADLEY RC07GF7391J RESISTOR, JON, ZW, SX 1 R35 ALLEN-BRADLEY RC07GF433K RESISTOR, JOK, ZW, SX 1 R31,R43 ALLEN-BRADLEY RC07GF433L RESISTOR, JOK, JWW, SX 1 R25 DALE RN55C1542F RESISTOR, JSW, JWW, IX 1 R26 DALE RN55C56341F RESISTOR, JSW, JWW, IX 1							_	-
Tu2,TJ4 E.F. JOHNSON 105-0751-001 TEST JACK, YELLOW 2 TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST JACK, BLUE 2 RV1 TELEDYNE 970-2 VRISTOR, METAL 0X0C 1 R45 ALLEN-BRADLEY RC07GF7511 RESISTOR, 750, 1/4W,5X 1 R45 ALLEN-BRADLEY RC07GF7511 RESISTOR, 390, 1/4W,5X 1 R36 ALLEN-BRADLEY RC07GF102J RESISTOR, 10K, 2W,5X 1 R35 ALLEN-BRADLEY RC07GF473J RESISTOR, 430K, 1/4W,5X 1 R31,R43 ALLEN-BRADLEY RC07GF473J RESISTOR, 47K, 1/4W,5X 1 R32 ALLEN-BRADLEY RC07GF473J RESISTOR, 47K, 1/4W,5X 1 R31,R43 ALLEN-BRADLEY RC07GF473J RESISTOR, 47K, 1/4W,5X 1 R26 DALE RN55C4532F RESISTOR, 43K, 1/4W,5X 1 R23 ALLEN-BRADLEY RC07GF683J RESISTOR, 454, 1/4W,1X 1 R21 DALE RN55C1542F RESISTOR, 454, 1/4W,1X 1 R11 DALE RN55C3571F RESISTOR, 454, 1/4W,1X 1 <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>_</td> <td></td>							_	
TJ1,TJ7 E.F. JOHNSON 105-0751-001 TEST JACK, BLUE 2 RV1 TELEDYNE 970-2 VARSTOR, METAL OXIDE 1 R45 ALLEN-BRADLEY RC07CF751J RESISTOR, 750, 1/4W, 5X 1 R45 ALLEN-BRADLEY RC07CF751J RESISTOR, 750, 1/4W, 5X 1 R36 ALLEN-BRADLEY RC07CF710J RESISTOR, 10K, 2W, 5X 1 R35 ALLEN-BRADLEY RC07CF470J RESISTOR, 10K, 2W, 5X 1 R32 ALLEN-BRADLEY RC07CF473K RESISTOR, 430K, 174W, 5X 1 R31, R43 ALLEN-BRADLEY RC07CF473K RESISTOR, 47K, 174W, 5X 1 R31, R43 ALLEN-BRADLEY RC07CF22RJ RESISTOR, 47K, 174W, 5X 1 R26 DALE RN55C5492F RESISTOR, 43K, 176W, 1X 1 R21 DALE RN55C5492F RESISTOR, 63K, 176W, 1X 1 R23 ALLEN-BRADLEY RC07CF6133J RESISTOR, 63K, 176W, 1X 1 R10 DALE RN55C392F RESISTOR, 63K, 176W, 1X 1 R11 DALE RN55C392F RESISTOR, 30K, 176W, 1X 1								
R45 ALLEN-BRADLEY RC07GF751J RESISTOR,750,1/4W,5X 1 R36 ALLEN-BRADLEY RC07GF7391J RESISTOR,300,1/4W,5X 1 R36 ALLEN-BRADLEY RC07GF7301J RESISTOR,10K,2W,5X 1 R35 ALLEN-BRADLEY RC07GF470J RESISTOR,10K,2W,5X 1 R31,R43 ALLEN-BRADLEY RC07GF470J RESISTOR,430K,1/4W,5X 1 R31,R43 ALLEN-BRADLEY RC07GF473K RESISTOR,430K,1/4W,5X 1 R36 ALLEN-BRADLEY RC07GF473K RESISTOR,430K,1/4W,5X 1 R31,R43 ALLEN-BRADLEY RC07GF473K RESISTOR,45,K,1/8W,1X 1 R25 DALE RN55C5492F RESISTOR,45,K,1/8W,1X 1 R21 DALE RN55C3492F RESISTOR,68K,1/4W,5X 1 R19 ALLEN-BRADLEY RC07GF6334J RESISTOR,63K,1/4W,5X 1 R10 DALE RN55C3601F RESISTOR,33K,1/8W,1X 1 R11 DALE RN55C3922F RESISTOR,33K,1/8W,1X 1 R5,R9								
BACK B3 ALLEN-BRADLEY RC07CF 39 1J RESISTOR, 390, 1/4W, 5X 4 R36 ALLEN-BRADLEY RC07CF 102J RESISTOR, 1K, 1/4W, 5X 1 R35 ALLEN-BRADLEY RC07CF 102J RESISTOR, 1K, 1/4W, 5X 1 R34 ALLEN-BRADLEY RC07CF 470J RESISTOR, 430K, 1/4W, 5X 1 R31, R43 ALLEN-BRADLEY RC07CF 474J RESISTOR, 430K, 1/4W, 5X 1 R28 ALLEN-BRADLEY RC07CF 474J RESISTOR, 430K, 1/4W, 5X 1 R25 DALE RN55C5492F RESISTOR, 45, 3K, 1/6W, 1X 1 R25 DALE RN55C1542F RESISTOR, 430K, 1/6W, 1X 1 R21 DALE RN55C1542F RESISTOR, 630K, 1/6W, 1X 1 R16 DALE RN55C392F RESISTOR, 630K, 1/6W, 1X 1 R13 ALLEN-BRADLEY RC07CF633.4J RESISTOR, 630K, 1/6W, 1X 1 R17 DALE RN55C392F RESISTOR, 630K, 1/6W, 1X 1 R11 DALE RN55C392F RESISTOR, 30K, 1/6W, 1X 1 <tr< td=""><td></td><td></td><td></td><td>_</td><td></td><td></td><td>_</td><td></td></tr<>				_			_	
R36 ALLEN-BRADLEY RC070F102J RESISTOR,10K,2W,5X 1 R35 ALLEN-BRADLEY RC42GF103J RESISTOR,10K,2W,5X 1 R34 ALLEN-BRADLEY RC070F470J RESISTOR,430K,1/4W,5X 1 R32 ALLEN-BRADLEY RC070F473JK RESISTOR,430K,1/4W,5X 1 R31 ALLEN-BRADLEY RC070F473JK RESISTOR,430K,1/4W,5X 2 R28 ALLEN-BRADLEY RC070F473JK RESISTOR,430K,1/4W,5X 1 R26 DALE RN55C4532F RESISTOR,430K,1/4W,5X 1 R27 DALE RN55C1542F RESISTOR,15.4K,1/8W,1X 1 R21 DALE RN55C1542F RESISTOR,86K,1/4W,5X 1 R13 ALLEN-BRADLEY RC070F683J RESISTOR,86K,1/4W,5X 1 R10 DALE RN55C3571F RESISTOR,80K,1/4W,5X 1 R11 DALE RN55C392F RESISTOR,30K,1/4W,5X 1 R12 DALE RN55C392F RESISTOR,30K,1/4W,5X 1 R5R9 ALLEN-BRADLEY RC070F472J RESISTOR,30K,1/4W,5X 2 R5K9				_				
R35 ALLEN-BRADLEY RC420F103J RESISTOR, 10K, 2W, 5X 1 R34 ALLEN-BRADLEY RC070F470J RESISTOR, 47, 1/4W, 5X 1 R32 ALLEN-BRADLEY RC070F473J RESISTOR, 47X, 1/4W, 5X 1 R31, R43 ALLEN-BRADLEY RC070F22RJ RESISTOR, 47X, 1/4W, 5X 1 R26 DALE RN55C432F RESISTOR, 433K, 1/4W, 5X 1 R25 DALE RN55C5492F RESISTOR, 43, 3K, 1/4W, 5X 1 R23 ALLEN-BRADLEY RC070F433J RESISTOR, 43, 3K, 1/4W, 5X 1 R21 DALE RN55C1542F RESISTOR, 43, 3K, 1/4W, 5X 1 R23 ALLEN-BRADLEY RC070F683J RESISTOR, 63, 3K, 1/4W, 5X 1 R16 DALE RN55C30F1 RESISTOR, 30K, 1/4W, 5X 1 R11 DALE RN55C30F1 RESISTOR, 33K, 1/4W, 5X 1 R12 DALE RN55C3091F RESISTOR, 47K, 1/4W, 5X 1 R11 DALE RN55C3091F RESISTOR, 47K, 1/4W, 5X 1 R5, R9<							_	
R32 ALLEN-BRADLEY RC07GF434J RESISTOR,430K,1/4W,5% 1 R31,R43 ALLEN-BRADLEY RC07GF473K RESISTOR,430K,1/4W,5% 2 R28 ALLEN-BRADLEY RC07GF22RJ RESISTOR,20K,1/4W,5% 1 R26 DALE RN55C4532F RESISTOR,43K,1/4W,5% 1 R25 DALE RN55C5492F RESISTOR,43K,1/4W,5% 1 R21 DALE RN55C1542F RESISTOR,43K,1/4W,5% 1 R21 DALE RN55C506061F RESISTOR,63K,1/4W,5% 1 R16 DALE RN55C6341F RESISTOR,63K,1/4W,5% 1 R12 DALE RN55C3922F RESISTOR,30K,1/4W,5% 1 R11 DALE RN55C3922F RESISTOR,30K,1/4W,5% 1 R5,R9 ALLEN-BRADLEY RC07GF474J RESISTOR,30K,1/4W,5% 1 R5,R9 ALLEN-BRADLEY RC07GF512J RESISTOR,30K,1/4W,5% 6 R11 DALE RN55C1003F RESISTOR,30K,1/4W,5% 6 R14 TELEOTRNIKS RELSS							_	
R31,R43 ALLEN-BRADLEY RC07GF473k RESISTOR,47K,1/4W,5X 2 R28 ALLEN-BRADLEY RC07GF22RJ RESISTOR,47K,1/4W,5X 1 R26 DALE RN55C5432F RESISTOR,45.3K,1/8W,1X 1 R25 DALE RN55C5492F RESISTOR,43.4K,1/8W,1X 1 R23 ALLEN-BRADLEY RC07GF43.3J RESISTOR,43.4K,1/8W,1X 1 R23 ALLEN-BRADLEY RC07GF68.3J RESISTOR,68K,1/4W,5X 1 R19 ALLEN-BRADLEY RC07GF68.3J RESISTOR,68K,1/4W,5X 1 R11 DALE RN55C6301F RESISTOR,63K,1/4W,5X 1 R13 ALLEN-BRADLEY RC07GF73.4J RESISTOR,63K,1/4W,5X 1 R11 DALE RN55C3571F RESISTOR,30K,1/4W,5X 1 R11 DALE RN55C3092F RESISTOR,470K,1/4W,5X 10 R55.00 DALE RN55C3091F RESISTOR,30K,1/4W,5X 10 R11 DALE RN55C3091F RESISTOR,30K,1/4W,5X 10 R55 MLEN-BRADLEY RC07GF512J RESISTOR,30K,1/4W,5X 10 R55	R34						_	
R28 ALLEN-BRADLEY RC07GF22RJ RESISTOR, 220K, 1/4W, 5% 1 R25 DALE RN55C4532F RESISTOR, 45.3K, 1/6W, 1% 1 R25 DALE RN55C4532F RESISTOR, 45.3K, 1/6W, 1% 1 R23 ALLEN-BRADLEY RC07GF433J RESISTOR, 45.3K, 1/6W, 1% 1 R21 DALE RN55C1542F RESISTOR, 68K, 1/4W, 5% 1 R16 DALE RN55C8061F RESISTOR, 80.6K, 1/6W, 1% 1 R16 DALE RN55C6341F RESISTOR, 63K, 1/6W, 1% 1 R12 DALE RN55C352F RESISTOR, 30.6K, 1/6W, 1% 1 R12 DALE RN55C392F RESISTOR, 30.9K, 1/6W, 1% 1 R1 DALE RN55C3092F RESISTOR, 30.9K, 1/6W, 1% 1 R5,R9 ALLEN-BRADLEY RC07GF512J RESISTOR, 30.9K, 1/6W, 1% 1 R5,R9 DALE RN55C1003F RESISTOR, 30.9K, 1/6W, 1% 1 R5 NTE ELCYTAJ RESISTOR, 30.9K, 1/6W, 1% 1 R1 DALE								
R26 DALE RN55C4532F RESISTOR, 45.3K, 1/8W, 1% 1 R25 DALE RN55C5492F RESISTOR, 45.3K, 1/8W, 1% 1 R21 DALE RN55C1542F RESISTOR, 43.K% 1/8W, 1% 1 R21 DALE RN55C1542F RESISTOR, 54.3K, 1/8W, 1% 1 R19 ALLEN-BRADLEY RC07GF683J RESISTOR, 56.4K, 1/8W, 1% 1 R16 DALE RN55C6341F RESISTOR, 50.4K, 1/8W, 1% 1 R12 DALE RN55C3922F RESISTOR, 30.4K, 1/8W, 1% 1 R6 DALE RN55C3922F RESISTOR, 30.4K, 1/8W, 1% 1 R6 DALE RN55C3022F RESISTOR, 30.4K, 1/8W, 1% 1 R6 DALE RN55C3022F RESISTOR, 30.4K, 1/8W, 1% 1 R5 DALE RN55C3092F RESISTOR, 30.4K, 1/8W, 1% 1 R5 DALE RN55C3091F RESISTOR, 10.K, 1/8W, 1% 1 R5 DALE RN55C3091F RESISTOR, 30.4K, 1/8W, 1% 1 K4 TELEDYNE							_	
R25 DALE RN55C5492F RESISTOR,54.9K,1/8W,1% 1 R23 ALLEN-BRADLEY RC07GF433J RESISTOR,43K1/4W,5% 1 R21 DALE RN55C1542F RESISTOR,43K1/4W,5% 1 R19 ALLEN-BRADLEY RC07GF334J RESISTOR,63K,1/4W,5% 1 R16 DALE RN55C6061F RESISTOR,63K,1/4W,5% 1 R11 DALE RN55C3571F RESISTOR,63K,1/4W,5% 1 R11 DALE RN55C3922F RESISTOR,330K,1/4W,5% 1 R11 DALE RN55C3922F RESISTOR,339.2K,1/8W,1% 1 R6 DALE RN55C3922F RESISTOR,337K,1/8W,1% 1 R5 R9 ALLEN-BRADLEY RC07GF472J RESISTOR,37K,1/8W,1% 1 R5 MIE READLEY RC07GF512J RESISTOR,309K,1/8W,1% 1 R5 MIE RECTRONKS RSI-I04-21 RELAY 1 K4 TELEDYNE 643-1 RELAY 3 1 CR8 GENER							_	
R21 DALE RN55C1542F RESISTOR,15.4K,1/8W,1% 1 R19 ALLEN-BRADLEY RC07GF683J RESISTOR,68K,1/4W,5% 1 R16 DALE RN55C8061F RESISTOR,68K,1/4W,5% 1 R13 ALLEN-BRADLEY RC07GF334J RESISTOR,63K,1/4W,5% 1 R12 DALE RN55C3571F RESISTOR,30K,1/4W,5% 1 R11 DALE RN55C3922F RESISTOR,30ZK,1/4W,5% 1 R5 R9 ALLEN-BRADLEY RC07GF474J RESISTOR,30ZK,1/4W,5% 10 R5 R5 ALLEN-BRADLEY RC07GF472J RESISTOR,30K,1/4W,5% 10 R5 R5 ALLEN-BRADLEY RC07GF512J RESISTOR,30K,1/4W,5% 10 R5 R5 ALLEN-BRADLEY RC07GF512J RESISTOR,30K,1/4W,5% 10 R5 R5 DALE RN55C1003F RESISTOR,30K,1/4W,5% 11 K5 NTE ELECTRONICS RSI-104-21 RELAY 1 K4 TELEDYNE 643-1 RELAY 1 K4 TELEDYNE 645-2	R25	DALE		5492F			_	
R19 ALLEN-BRADLEY RC07GF683J RESISTOR,88K,1/4W,5% 1 R16 DALE RN55C8061F RESISTOR,806K,1/4W,5% 1 R13 ALLEN-BRADLEY RC07GF334J RESISTOR,806K,1/8W,1% 1 R12 DALE RN55C6341F RESISTOR,330K,1/4W,5% 1 R11 DALE RN55C3571F RESISTOR,337K,1/8W,1% 1 R6 DALE RN55C3922F RESISTOR,337K,1/8W,1% 1 R6 DALE RN55C3922F RESISTOR,377K,1/8W,1% 1 R79 ALLEN-BRADLEY RC07GF474J RESISTOR,30K,1/8W,1% 1 R6 DALE RN55C3091F RESISTOR,30K,1/8W,1% 1 R71 DALE RN55C1003F RESISTOR,30K,1/8W,1% 1 K5 NTE ELECTRONICS RSI-ID4-21 RELAY 1 K4 TELEDYNE 643-1 RELAY 1 K4 TELEDYNE 645-2 RELAY 1 CR8 GENERAL INSTRUMENT CMD5274C LED, CREEN 1 CR3 GENERAL INSTRUMENT CMD5274C LED, CED, YELLOW							_	
R16 DALE RN55C8061F RESISTOR,8.06K,1/3W,1% 1 R13 ALLEN-BRADLEY RC07GF334J RESISTOR,8.06K,1/3W,1% 1 R12 DALE RN55C63341F RESISTOR,330K,1/4W,5% 1 R11 DALE RN55C63571F RESISTOR,3.57K,1/8W,1% 1 R5 R9 ALLEN-BRADLEY RC07GF474J RESISTOR,3.7K,1/8W,1% 1 R5 R9 ALLEN-BRADLEY RC07GF474J RESISTOR,4.7K,1/4W,5% 10 R5 R9 ALLEN-BRADLEY RC07GF474J RESISTOR,3.08K,1/8W,1% 1 R5 R9 ALLEN-BRADLEY RC07GF512J RESISTOR,3.09K,1/8W,1% 1 R5 R5 DALE RN55C3091F RESISTOR,3.09K,1/8W,1% 1 K5 NTE ELECTRONICS RSI-ID4-21 RELAY 1 K4 TELEDYNE 645-2 RELAY 3 CR8 GENERAL INSTRUMENT CMD5374C LED, RED 2 CR2 MOTOROLA 1N4007 DIODE 1							_	
R13 ALLEN-BRADLEY RC07GF334J RESISTOR,330K,1/4W,5X 1 R12 DALE RN55C6341F RESISTOR,330K,1/4W,5X 1 R11 DALE RN55C63571F RESISTOR,3.57K,1/8W,1X 1 R6 DALE RN55C3922F RESISTOR,3.92K,1/8W,1X 1 R5.R9 ALLEN-BRADLEY RC07GF474J RESISTOR,4.7K,1/4W,5X 10 R5.R9 ALLEN-BRADLEY RC07GF512J RESISTOR,3.92K,1/4W,5X 10 R5.R9 ALLEN-BRADLEY RC07GF512J RESISTOR,3.09K,1/4W,5X 10 R5.R9 ALLEN-BRADLEY RC07GF512J RESISTOR,3.09K,1/8W,1X 1 K5 NTE ELECTRONICS RSI-ID4-21 RELAY 1 K4 TELEDYTNE 643-1 RELAY 1 K4 TELEDYTNE 645-2 RELAY 1 CR8 GENERAL INSTRUMENT CMD5274C LED, RED 2 CR2 MOTOROLA 1N4007 DIODE 1 CR3 GENERAL INSTRUMENT CMD5374C LED, RED 2 CR2 MOTOROLA 1N4007		FREELIN DIWIDLET	1100701					
R11 DALE RN55C3571F RESISTOR,3.57K,1/8W,1% 1 R6 DALE RN55C3922F RESISTOR,47K,1/4W,5% 2 R70010458164 ALLEN-BRADLEY RC07GF472J RESISTOR,47K,1/4W,5% 6 R711 DALE RN55C1003F RESISTOR,10K,1/4W,5% 6 R11 DALE RN55C3091F RESISTOR,3.09K,1/8W,1% 1 K5 NTE ELECTRONICS RSI-ID4-21 RELAY 1 K4 TELEDYNE 643-1 RELAY 1 K4 TELEDYNE 645-2 RELAY 3 CR8 GENERAL INSTRUMENT CMD5274C LED, GREEN 1 CR3 CBMERAL INSTRUMENT CMD5774C LED, YELLOW 4 C9 MALLORY CSR13E107KP CAPACITOR,1ANT,1000,50V 1 C7 MALLORY CSR13E107KP CAPACITOR,1ANT,150,00V							1	
R11 DALE RN55C3571F RESIGN, 3.57K, 1/8W, 1% 1 R6 DALE RN55C3922F RESISTOR, 39.2K, 1/8W, 1% 1 R5, R9 ALLEN-BRADLEY RC07GF474J RESISTOR, 470K, 1/4W, 5% 10 R518/20 DALE RN55C1003F RESISTOR, 47K, 1/4W, 5% 10 R518/20 DALE RN55C1003F RESISTOR, 5.1K, 1/4W, 5% 6 R158/20 DALE RN55C1003F RESISTOR, 3.09K, 1/8W, 1% 1 K5 NTE ELECTRONICS RSI-ID4-21 RELAY 1 K4 TELEDYTNE 643-1 RELAY 1 K4 TELEDYTNE 645-2 RELAY 3 CR8 GENERAL INSTRUMENT CMD5274C LED, RED 2 CR2 MOTOROLA 1N4007 DIODE 1 CR3 GENERAL INSTRUMENT CMD5374C LED, RED 2 CR2 MOTOROLA 1N4007 DIODE 1 C8 SPRAGUE 6PS-S47 CAPACITOR, TANT, 220, 20V							_	B
R5,R9 ALLEN-BRADLEY RC07CF474J RESISTOR,470K,1/4W,5X 2 R70057876 ALLEN-BRADLEY RC07CF474J RESISTOR,470K,1/4W,5X 10 R5,R9 ALLEN-BRADLEY RC07CF512J RESISTOR,4.7K,1/4W,5X 10 R5,R20 ALLEN-BRADLEY RC07CF512J RESISTOR,5.1K,1/4W,5X 6 R15,R20 DALE RN55C1003F RESISTOR,3.09K,1/8W,1X 1 K5 NTE ELECTRONICS RSI-ID4-21 RELAY 1 K5 NTE ELECTRONICS RSI-ID4-21 RELAY 1 K4 TELEDYNE 645-2 RELAY 1 K1-K3 TELEDYNE 645-2 RELAY 1 CR8 CENERAL INSTRUMENT CMD5274C LED, GREEN 1 CR7 MOTOROLA 1N4007 DIODE 1 CR8 GENERAL INSTRUMENT CMD5374C LED, YELLOW 4 C9 MALLORY CSR13E107KP CAPACITOR,1ANT,220,001 1 C77 MALLORY CSR13E156KP CAPACITOR,1ANT,220,201 1							_	-
Mathematical ALEN-BRADLEY RC07GF472J RESISTOR,4.7K,1/4W,5% 10 R2262784b ALLEN-BRADLEY RC07GF512J RESISTOR,5.1K,1/4W,5% 10 R2262784b ALLEN-BRADLEY RC07GF512J RESISTOR,5.1K,1/4W,5% 6 R15/820 DALE RN55C1003F RESISTOR,100K,1/8W,1% 1 K5 NTE ELECTRONICS RSI-ID4-21 RELAY 1 K4 TELEDYNE 643-1 RELAY 1 K4 TELEDYNE 645-2 RELAY 3 CR8 GENERAL INSTRUMENT CMD5274C LED, GREEN 1 CR5 HEWLETT PACKARD 1N5711 DIODE, SCHOTTKY 1 CR2 MOTOROLA 1N4007 DIODE 1 CR3 GENERAL INSTRUMENT CMD5374C LED, RED 2 CR2 MOTOROLA 1N4007 DIODE 1 C8 SPRAGUE 6PS-S47 CAPACITOR,1ANT,220/ 1 C7 MALLORY CSR13E107KP CAPACITOR,1ATI,50/,20V 3	R5 RQ	ALLEN-BRADLEY					_	
R1 DALE RN35C309 IF RESIGN, SUBN, 1/8, 1/8, 1 K5 NTE ELECTRONICS RSI-ID4-2I RELAY 1 K4 TELEDYNE 643-1 RELAY 1 K1-K3 TELEDYNE 645-2 RELAY 3 CR8 GENERAL INSTRUMENT CMD5274C LED, GREEN 1 CR5 HEWLETT PACKARD 1N5711 DIODE, SCHOTTKY 1 CR2 MOTOROLA 1N4007 DIODE 1 CR3 GENERAL INSTRUMENT CMD5374C LED, RED 2 CR2 MOTOROLA 1N4007 DIODE 1 C8 SPRAGUE 6PS-S47 CAPACITOR, TANT, 200/ 1 C7 MALLORY CSR13E126KP CAPACITOR, TANT, 200/ 3 C1-C3 KEMET C330C104M5USCA CAPACITOR, TANT, 200/ 3 C1-C3 KEMET C330C104M5USCA CAPACITOR, 1uf, 50V 3 NRAO D532000003 BOARD, CIRCUIT 1 .REF. DES. MANUFACTURER PART NUMBER DESCRIPTION QT	RA PILIPIA PIB POA	ALLEN-BRADLEY	_				_	
R1 DALE RN35C309 IF RESIGN, SUBN, 1/8, 1/8, 1 K5 NTE ELECTRONICS RSI-ID4-2I RELAY 1 K4 TELEDYNE 643-1 RELAY 1 K1-K3 TELEDYNE 645-2 RELAY 3 CR8 GENERAL INSTRUMENT CMD5274C LED, GREEN 1 CR5 HEWLETT PACKARD 1N5711 DIODE, SCHOTTKY 1 CR2 MOTOROLA 1N4007 DIODE 1 CR3 GENERAL INSTRUMENT CMD5374C LED, RED 2 CR2 MOTOROLA 1N4007 DIODE 1 C8 SPRAGUE 6PS-S47 CAPACITOR, TANT, 200/ 1 C7 MALLORY CSR13E126KP CAPACITOR, TANT, 200/ 3 C1-C3 KEMET C330C104M5USCA CAPACITOR, TANT, 200/ 3 C1-C3 KEMET C330C104M5USCA CAPACITOR, 1uf, 50V 3 NRAO D532000003 BOARD, CIRCUIT 1 .REF. DES. MANUFACTURER PART NUMBER DESCRIPTION QT	R3 R21 R17 R22 R27 R30	ALLEN-BRADLEY	RC07G	F512J	RESISTOR, 5.1K,	1/4₩,5%	_	
R1 DALE RN35C309 IF RESIGN, SUBN, 1/8, 1/8, 1 K5 NTE ELECTRONICS RSI-ID4-2I RELAY 1 K4 TELEDYNE 643-1 RELAY 1 K1-K3 TELEDYNE 645-2 RELAY 3 CR8 GENERAL INSTRUMENT CMD5274C LED, GREEN 1 CR5 HEWLETT PACKARD 1N5711 DIODE, SCHOTTKY 1 CR2 MOTOROLA 1N4007 DIODE 1 CR3 GENERAL INSTRUMENT CMD5374C LED, RED 2 CR2 MOTOROLA 1N4007 DIODE 1 C8 SPRAGUE 6PS-S47 CAPACITOR, TANT, 200/ 1 C7 MALLORY CSR13E126KP CAPACITOR, TANT, 200/ 3 C1-C3 KEMET C330C104M5USCA CAPACITOR, TANT, 200/ 3 C1-C3 KEMET C330C104M5USCA CAPACITOR, 1uf, 50V 3 NRAO D532000003 BOARD, CIRCUIT 1 .REF. DES. MANUFACTURER PART NUMBER DESCRIPTION QT	R15.820	DALE						
K4 TELEDYNE 643-1 RELAY 1 K1-K3 TELEDYNE 645-2 RELAY 3 CR8 CENERAL INSTRUMENT CMD5274C LED, GREEN 1 CR5 HEWLETT PACKARD 1NS711 DIODE, SCHOTTKY 1 CR3,CR9 GENERAL INSTRUMENT CMD5774C LED, RED 2 CR2 MOTOROLA 1N4007 DIODE 1 CR8 SENERAL INSTRUMENT CMD5374C LED, YELLOW 4 C9 MALLORY CSR13E107KP CAPACITOR, TANT., 100uf, 50V 1 C8 SPRAGUE 6PS-S47 CAPACITOR, TANT., 22uf, 20V 1 C4-C6 MALLORY CSR13E156KP CAPACITOR, TANT., 15uf, 20V 3 C1-C3 KEMET C330C104M5U5CA CAPACITOR, TANT., 15uf, 20V 3 C1-C3 KEMET C330C104M5U5CA CAPACITOR, TANT., 15uf, 20V 3 NRAO D53200Q003 BOARD, CIRCUIT 1 NATIONAL RADIO NS ARE IN INCHES V E	RI	DALE				1/0W,1%		
K1-K3 TELEDYNE 645-2 RELAY 3 CR8 GENERAL INSTRUMENT CMD5274C LED, GREEN 1 CR5 HEWLETT PACKARD 1N5711 DIODE, SCHOTTKY 1 CR2 MOTOROLA 1N4007 DIODE 1 CR3 GENERAL INSTRUMENT CMD5774C LED, RED 2 CR2 MOTOROLA 1N4007 DIODE 1 CR3 GENERAL INSTRUMENT CMD5374C LED, YELLOW 4 C9 MALLORY CSR13E107KP CAPACITOR,TANT,1004,50V 1 C8 SPRAGUE 6PS-S47 CAPACITOR,TANT,224,20V 1 C7 MALLORY CSR13E107KP CAPACITOR,TANT,154,20V 3 C1-C3 KEMET C330C104M5USCA/CAPACITOR,1NT,1,54,20V 3 NRAO D53200Q003 BOARD, CIRCUIT 1 .REF. DES. MANUFACTURER PART NUMBER DESCRIPTION QTY NS ARE IN INCHES V COMMON FRONT END NATIONAL RADIO A V COMMON FRONT END ASSERVATORY SWEINRER DATE DATE DATE CONTROL PCB SWEINER AFR CONTROL PCB ASSEMBLY APROND BY			_					1
CR8 GENERAL INSTRUMENT CMD5274C LED, GREEN 1 CR5 HEWLETT PACKARD 1N5711 DIODE, SCHOTTKY 1 CR2 MOTOROLA 1N4007 DIODE 1 CR3 SPRAGUE 6PS-S47 CAPACITOR,TANT,1004,50V 1 C8 SPRAGUE 6PS-S47 CAPACITOR,TANT,220,20V 1 C4 C6 MALLORY CSR13E1056KP CAPACITOR,TANT,150,20V 3 C1-C3 KEMET C330C104M5USCA CAPACITOR,TANT,150,20V 3 NRAO D532000003 BOARD, CIRCUIT 1 <tr< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>1</td></tr<>								1
OTO OTO <td></td> <td>GENERAL INSTRUMENT</td> <td>_</td> <td></td> <td></td> <td></td> <td></td> <td></td>		GENERAL INSTRUMENT	_					
CR2 MOTOROLA 1N4007 DIODE 1 CR2 MALLORY CSR13E107KP CAPACITOR, TANT., 100/, 50V 1 C9 MALLORY CSR13E107KP CAPACITOR, TANT., 100/, 50V 1 C7 MALLORY CSR13E226KP CAPACITOR, TANT., 120/, 600V 1 C4-C6 MALLORY CSR13E156KP CAPACITOR, TANT., 150/, 20V 3 C1-C3 KEMET C332002003 BOARD, CIRCUIT 1 .REF. DES. MANUFACTURER PART <number< td=""> DESCRIPTION QTY NS ARE IN INCHES V COMMON FRONT END ASTRONOMY NS ARE IN INCHES V COMMON FRONT END ASTRONOMY MS ARE IN INCHES V E COMMON FRONT END ASSERVATORY MS V E SWEINREB 9-85 MS FRONT END DATE DATE MS H DUTOROL PCB SWEINREB 9-85 ASSEMBLY APROVED BY DATE</number<>			_			JIIKY		1
CBACKERS GENERAL INSTRUMENT CMD5374C LED, YELLOW 4 C9 MALLORY CSR13E107KP CAPACITOR, TANT, 100uf, 50V 1 C8 SPRAGUE 6PS-S47 CAPACITOR, 47uf, 600V 1 C7 MALLORY CSR13E107KP CAPACITOR, 47uf, 600V 1 C7 MALLORY CSR13E226KP CAPACITOR, 1NT, 100uf, 50V 1 C4-C6 MALLORY CSR13E156KP CAPACITOR, TANT, 15uf, 20V 3 C1-C3 KEMET C330C104M5U5CA CAPACITOR, TANT, 15uf, 20V 3 C1-C3 KEMET C330C104M5U5CA CAPACITOR, TANT, 15uf, 20V 3 Ins.a NRAO D53200Q003 BOARD, CIRCUIT 1 I. REF. DES. MANUFACTURER PART NUMBER DESCRIPTION QTY NS ARE IN INCHES V COMMON FRONT END ASTRONOMY NS ARE IN INCHES V COMMON FRONT END ASTRONOMY Mat V CONTROL PCB SWEINRER DATE VI FRONT END CONTROL PCB SWEINRER PATE ASSEMBLY APRONED BY DATE DATE			-				_	1
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C1-C3 KEMET C330C104M5U5CA CAPACITOR, 1 uf, 50V 3 INRAO D53200Q003 BOARD, CIRCUIT 1 I.REF. DES. MANUFACTURER PART NUMBER DESCRIPTION QTY Interwise SPECIFIED V I I I I INS ARE IN INCHES V I I I I Interwise SPECIFIED V I I I Interwise 005 V I I I Interview 005 V I I I Interview I I I							_	1
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		SHEET 1 OF		D5320	0A004	REV. C SCALE	2/1]

2.6 Monitor Card Description

The Monitor Card is installed in Slot 3 and has two functions: mode-state control via S1 (the Monitor Panel Mode-State switch) and its associated logic and local analog monitoring using the Monitor Panel DVM and S2, the Monitor Select Switch. Drawing C53200S005 shows the Monitor Card circuitry. Section 4 contains a data sheet for the DVM, a Texmate PM-45XU 4½ digit panel meter.

The Monitor Panel is attached to the Monitor Card so that the card and panel are a single assembly. Figure 2 shows the Monitor Panel.

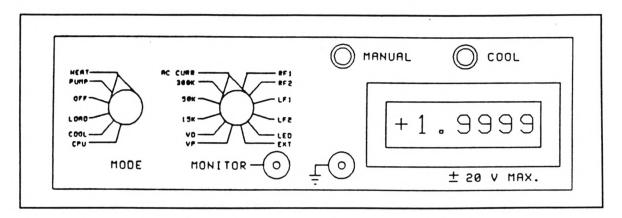


Figure 2 Monitor Panel

See Block Diagram C53208K003 for the Monitor Card connections. Wire list A53208W001, TR 24, page 69, also describes the wiring connections.

S1, the mode-state selector switch has six positions: HEAT, PUMP, OFF, LOAD, COOL and CPU. When the switch is in the CPU position, the Front-End is controlled by the control computer via F117 (VLBA) or F14 (VLA). In the other five positions, the Front-End cryogenic state is controlled by the setting of S1 as shown in the table in Section 2.3 above.

The Monitor mode-state logic is simple encoding and multiplexing logic. S1, the mode-state switch wiper, is connected to ground. The HEAT, PUMP, OFF, STRESS and COOL contacts are connected to +5 volt pull-up resistors and the inputs of U1, a 74LS148, 8-line to 3-line priority encoder. The sixth position, CPU A0, A1 and A2 outputs are the X, C, and \overline{H} control discretes, respectively. Since S1 has physical stops and the encoder inputs are low-true, the other three encoder inputs can safely float.

The X, C, and \overline{H} encoder outputs are connected to the B inputs of U2, a 74LS157 quad 2-input multiplexer. The multiplexer A inputs are the X, C, and \overline{H}^* cryogenic state command inputs from the CPU (via F14 or F117). The multiplexer outputs drive the X, C, and \overline{H}^* inputs of the Control Card described in Section 2.5 above. The multiplexer A/B input selection is controlled by S1. When S1 is in the CPU position, the 2 k Ω pull-up resistor to +5 volts causes the multiplexer to select the A inputs; in any of the other five positions, the encoder outputs are selected. The three multiplexer outputs are connected to the Control Card.

The choice of encoder states is rather important. If through some mis-chance or malfunction the C and H* bits are stuck high or low, the Control Card will assume either the COOL or LOAD states, the desired default cryogenic states.

Three OR gates in U3, a 74LS32, are used as isolating buffers on the X, C, and H lines to J2, the cryogenic state monitor outputs to F117 or F14 via J2. In the event of an inadvertant short on these lines, the buffers protect the X, C, and \overline{H} inputs to the Control Card.

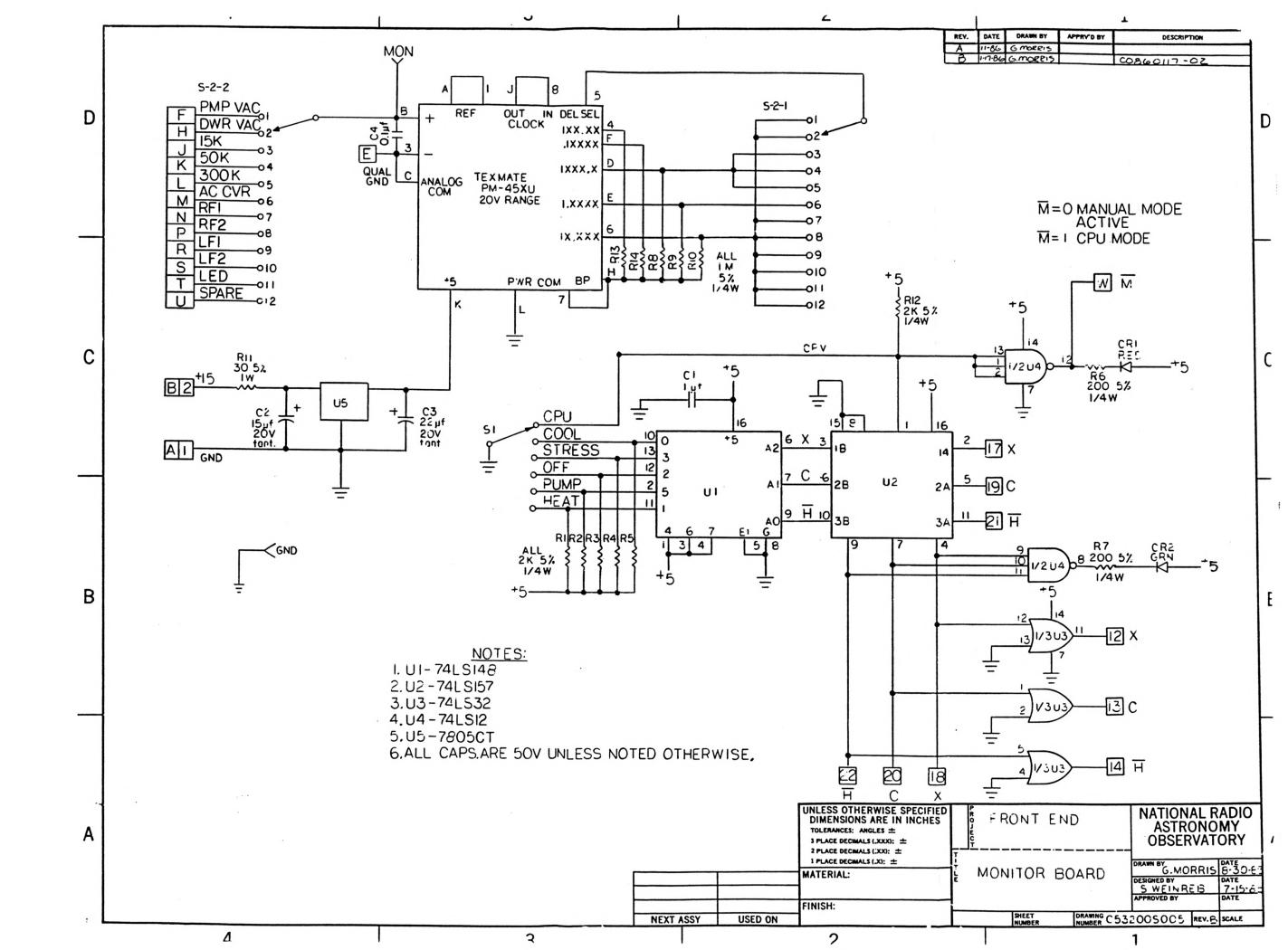
Gate U4-8 decodes the COOL state to sink current from a Monitor Panel red LED, CR2. When S1 is in the CPU position, gate U4-12 sinks current from a Monitor Panel red LED, CR1. The state of U4-12 is output to F117 and F14 via J2.

Five volt logic and DVM power is provided by U5, a 7805CT series regulator. Note that the DVM signal ground reference is Quality Ground from J2-13.

The Texmate PM-45-XU has jumper connectors to control its mode and the decimal point is selected by section 1 of the Monitor Select switch, S2. A pair of test jacks on the panel permits an external meter to be connected to the DVM input if there is some question about the DVM values. Since a DVM data sheet is included in Section 4, it is not described here.

Typical values and tolerances for the analog parameters measured by the DVM are described in Section 2.12.

There are no alignment adjustments for the Monitor Card. The card logic is so simple that it can be checked by setting the mode-state switch to the six positions and noting the states of the Monitor Panel LEDs (COOL and MAN) and the Control Card X, C, and \overline{H} LEDs.



 PART
 PART NO.

 DESCRIPTION
 C330CI05M5U5CA

 CAP 154 20V TANT.
 CSR13E156KP

 CAP 224 20V TANT.
 CSR13E226KP

 DIODE RED
 MU64521

 DES 2K 1/4W 5%
 RC07GF202J

 RES 2C0 1/2W 5%
 RC07GF202J

 RES 2C0 1/2W 5%
 RC07GF105J

 RES 1M 1/4W 5%
 RC07GF105J

 RES 1M 1/4W 5%
 RC07GF105J

 RES 1M 1/4W 5%
 RC07GF105J

 RES 2K 1/4W 5%
 RC07GF105J

 RES 1M 1/4W 5%
 RC07GF105J

 RES 2K 1/4W 5%
 RC07GF105J

 RES 1M 1/4W 5%
 RC07GF105J

 RES 2K 1/4W 5%
 RC07GF105J

 RES 2K 1/4W 5%
 RC07GF105J

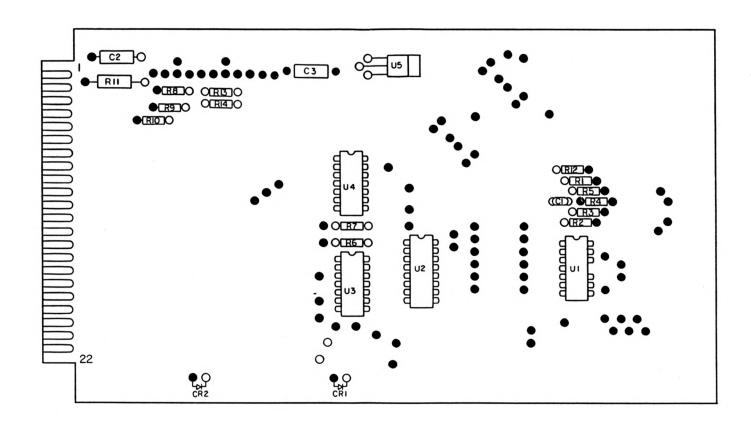
 RES 1M 1/4W 5%
 RC07GF105J

 RES 2K 1/4W 5%
 RC07GF105J

 RES 2K 1/4W 5%
 RC07GF105J

 RES 2K 1/4W 5%
 RC07GF105J
 ITEM NO. 123220

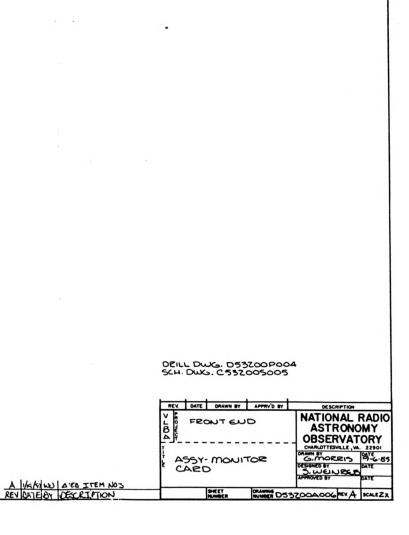
9



COMPONENT SIDE

UOTES: HOLES THAT ARE SHADED TO BE PLATED THRU.

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2.7 Sensor Card Description

The Sensor Card, slot 6, contains the interface circuitry for two Teledyne-Hastings DV-6R vacuum guages and two Lake Shore DT-500-KL diode temperature sensors. The vacuum guages sense dewar vacuum (VD) and the pump or manifold vacuum (VP) and the two diodes sense the 15 °K (TA) and 50 °K (TB) dewar temperature stages.

The conditioned VD, VP, and TA outputs of the Sensor Card are connected to the Control Card, slot 7, for use in controlling the Front-End's cryogenic states. They are also connected to the Monitor Card for local monitor readout on the DVM and to J2 for readout by the Monitor and Control System. A non-linear form of TA is also connected to J2 for Monitor and Control System readout. This signal has a higher sensitivity and potentially greater accuracy because it is not subjected to linearizing corrections. TB is not used by the Control Card but is connected to the Monitor Card for DVM readout and is also connected to J2 for Monitor and Control System readout. See Block Diagram C53208K003 for the Sensor Card connections. Wire list A53208W001, TR 24, page 69, also describes the wiring connections. The Sensor Card schematic is D53200S002 and the assembly drawing is D53200A003.

Teledyne-Hastings DV-R6 Vacuum Guages

The Hastings DV-6R vacuum gauge is a ruggedized, precision vacuum sensing guage with a specified range of 0 to 1000 μ m of Hg (sea-level atmospheric pressure is 760,000 μ m of Hg.). The DV-6R is a thermopile consisting of three identical noble-metal alloy thermocouples; see Figure 3 which shows the sensor and its connections to the VD interface amplifier. The + symbol indicates the thermal EMF polarity. The thermocouple alloys are Gold/Platinum and Platinum/Rhodium. All three thermocouples sense the gas pressure and the - (negative thermal EMF polarity) sides of all three are connected to DV-6R pin 8, which is simply a tie-point that is not connected to any external circuitry. The + sides of two thermocouples are connected to pins 3 and 5 and are heated by the AC excitation. The + side of the third thermocouple is connected to pin 7, is not heated by the AC excitation, and is analagous to the reference junction in a conventional thermocouple circuit. The thermal EMF of this third thermocouple is determined by the temperature of the sensed gas, is very small, and its polarity is in opposition to the thermal EMF of the heated thermocouples.

The vacuum-sensing properties of the DV-6R are a function of the sensed air's thermal conductivity, which decreases when the air pressure is decreased. A decreasing thermal conductivity increases the hot junction's temperatures, which increases the thermopile DC output. At a high vacuum, the hot junction temperature is about 300 °C. In the dewar and manifold vacuum-sensing applications, the DV-6R sensitivity is determined by the AC heating power delivered to the thermocouple junction; the Sensor Card VD ZERO and VP ZERO adjustments determine this power level. Hastings does not have an explicit mathematical expression for DC output as a function of the sensed air pressure but the DV-6R's output is

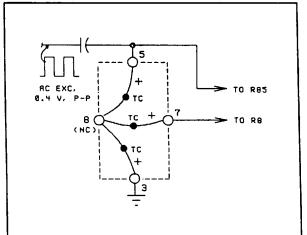


Figure 3 DV-6R Connections

roughly a logarithmic function of pressure. Hastings states that the DV-6R accuracy is about ± 2 % at a high vacuum ($\approx 1 \ \mu m$).

Page 15 (in TR 24) shows a graph of the Sensor Card vacuum interface circuit readout voltage versus dewar pressure. At a vacuum of 1 μ m Hg, and with the appropriate AC excitation, the nominal DV-6R sensitivity (output voltage change /vacuum change) is -161 mV/ μ m; this is the DV-6R's highest sensitivity. As pressure increases, the sensitivity rapidly decreases. At 1000 μ m the interface circuit output is +9652 mV and at sea level atmospheric pressure, the interface circuit output is +10,000 mV. The nominal sensitivity of -161 mV/ μ m at 1 μ m is the value used in Sensor Card alignment.

Hastings' vacuum thermopile interface circuit uses a center-tapped transformer secondary that drives pins 3 and 5 with a 0.38 volt, P-P square wave; this heats the two thermocouples connected back-to-back across pins 3 and 5. The primary is driven by a 5 kHz power oscillator. The thermopile's DC output connections are pin 7 (the + side of the unheated thermocouple) and the transformer center-tap. Relative to pin 7, the heated thermocouple's DC voltages on pins 3 and 5 are identical because the two heated thermocouples are in parallel. Hastings typically connects the DC output to an analog current meter with a 40 Ω current limiting resistor. The Hasting's interface's meter scale is calibrated for the sensor's working range.

The DV-6R interface circuits are aligned by substituting a Hastings DB-20 reference tube for the DV-6R. The DB-20 simulates the DV-6R at some high vacuum level, typically $2\mu m$. In a recent lab test, a Hastings DB-20 Reference Tube marked $2 \mu m$ was substituted for the DV-6R. The DB-20 DC output measured on pin L of the Sensor Card was -287 mV. Although this was slightly under the expected 322 mV, the Sensor Card circuit aligned normally. The vacuum interface alignment procedure is described below. A Hastings DV-6R data sheet is included in Section 4.

The vacuum guage interface circuitry is shown on the left half of the Sensor Card schematic drawing, D53200S002. Note that there are three connections to the DV-6R.

Vacuum Guage Interface Circuitry

The DV-6R vacuum gauges require an AC excitation. An oscillator and two power buffers provide the AC power to drive the thermopiles. The oscillator is U4-8, a TI TL084BCN operational amplifier used in an RC relaxation oscillator circuit. The oscillation results from an alternating sequence of capacitor charge-discharge ramps. One output cycle consists of a capacitor charge period and a capacitor discharge period; therefore the capacitor's voltage waveform is a sawtooth and the oscillator's output is a square wave. The amplifier's negative (-) input is connected to the capacitor-resistor junction. The amplifier's positive (+) input is connected to a center-tapped 48 k Ω resistive voltage divider connected to the amplifier's output; therefore, the amplifier's + input voltage is always half the output voltage. Capacitor C14 is charged (or discharged) through resistor R81 until a switching threshold is reached; at the threshold, the amplifier's output switches to the opposite polarity. This causes the charging current polarity to reverse so the capacitor begins to discharge (or charge). The TL084's two output levels are the positive and negative saturation limits, about +13.5 and -13.5 volts. The two switching thresholds are the levels at which the voltage difference between the two amplifier inputs is zero. Since the amplifier's + input is connected to the midpoint of the 48 k Ω resistive voltage divider, the switching thresholds are +6.25 and -6.25 volts.

The oscillator period is $2.2R_{81}C_{14}$, which is 52.8 μ S, so the frequency is about 18.9 kHz.

The + input connected to the voltage divider experiences positive feedback, which adds hysterisis to the switching thresholds. This prevents spurious noise-induced switching that might otherwise occur when the differential voltage between the inputs is very small. Low level noise is always present in virtually any analog circuit.

The voltage on the TL084 inputs are ± 6.5 volts above or below ground. This could be a problem in a conventional operational amplifier. The TL084 has JFET-inputs and is capable of operating with a differential input voltage of ± 30 volts and an input voltage of ± 15 volts. Section 4 has a data sheet for the TL084.

The oscillator output is clipped to a \pm 6.2 volt square wave by a zenar diode clipping circuit. R79, a 2 k Ω resistor, isolates the amplifier from the clipper to prevent clipper overload. A pair of paralleled 1N821, 6.2 volt zenar diodes make a precise + and - 6.2 volt square wave that is nearly independent of temperature. The 1N821 has a temperature coefficient of 0.01 %/°C. The 1N823, which may be used as an alternate zenar, has the same zenar voltage but a 0.005%/°C temperature coefficient.

Since there are two vacuum sensors, two independent sets of DV-R6 drivers and conditioning amplifiers are required. The driver circuits are power buffers and the conditioning amplifiers are a differential amplifier driving an inverting amplifier. The Hastings catalog does not specify a resistance value for the thermopile but it's reasonable to assume that it is small, probably less than an ohm. This low resistance requires a low impedance, high current drive.

We first consider the VD power buffer, driven by the clipper circuit described above. The power buffer is U8-1, an inverting operational amplifier with Q1, an emitter-follower power transistor in the feedback loop. The transistor provides the low impedance, high current drive required by the DV-6R.

The DV-6R must be driven by an AC signal. Therefore, the buffer amplifier input and output are both AC-coupled. The input is AC-coupled via C_1 (0.01 µF). At 18.9 kHz, C_1 's impedance is about 800 Ω , small in comparison to R_7 (130 k Ω) and R_3 (50 k Ω). The amplifier output drive to the DV-6R is ACcoupled via C_2 , 10 µF. C_2 's impedance is about 0.8 Ω , small in comparison to the DV-6R impedance.

Note that Q1's collector is connected to ground; a 0.3 mA offset current from ± 10 volts into U8-2, the summing junction, shifts Q1's emitter Q-point to about ± 3.0 volts. This avoids clipping the DV-6R drive. Diode CR₅ across the transistor base-emitter junction prevents base-emitter reverse voltage protection.

The amplifier gain is controlled by the ratio of feedback to input resistance. The feedback resistor is R_1 (10 k Ω) and the input resistance is R_7 (130 k Ω), and R_3 (a 50 k Ω pot). The maximum and minimum gains are 0.076 and 0.055, respectively, as a function of R_3 's setting. The clipper output is a 12.4 volt, P-P signal; with these two gain extremes, the corresponding Q1 output is about 0.95 volts P-P, and 0.69 volts, P-P. With R_3 set mid-range, the buffer output is about 0.79 volts P-P. Hastings uses a 0.38 volt drive across pins 5 and 3.

The drive is AC-coupled to the DV-6R pin 5 and the thermopile heating current flows through the two thermocouples to ground via DV-6R pin 3. The 100 pF capacitor across the 10 k Ω feedback resistor R₁₉ provides some high frequency pre-emphasis.

The DV-6R pin 7 output is amplified by cascaded amplifiers, U5-13 (noninverting) and U6-6

(inverting). The DV-6R thermal EMF output on pins 5 and 7 is a DC output that is connected to the inputs of differential amplifier U6-13. Note from Figure 2 that the two heated thermocouple's thermal EMFs are in opposition, thus pin 5 is actually at DC ground; this was verified in a recent measurement.

The DV-6R's negative polarity, thermal EMF output on pin 7, drives U5-4, the amplifier's noninverting (+) input. Since the noninverting input is driven and the noninverting input is static at DC ground, the amplifier's output signal polarity is the same as the DV-6R pin 7 polarity.

Note that the DV-6R AC excitation is also a normal-mode input to U5-13. The AC level on DV-6R pin 7 is half the AC excitation voltage. The normal-mode component is reduced by resistor R_{86} so that the AC level on U5-3 is also half the excitation level. The normal-mode component of the AC excitation is also reduced by the two amplifier's low-pass filtering.

U5-13's gain is 50, determined by the R_9/R_{85} ratio. The 19.8 kHz AC signal on U5-13's inputs is filtered by capacitor C_4 across U5-13's feedback path. This capacitor in conjunction with R_{84} forms a single-pole, low-pass filter having a -3 dB frequency of about 3 Hz. Inverting amplifier U5-6 has a gain of 10, and capacitor C_8 provides additional AC filtering. U5-6's -3dB frequency is about 32 Hz.

When the pressure is 1 μ m, the U5-13's output is - 8.050 volts (50 x -0.161). When the air pressure is high, U5-13's output is very small.

The next amplifier stage, U5-6, is an inverting amplifier with a gain of 10. Note that the + input of U5-6 is biased to about +1 volt by the resistive voltage divider to +10 volts. This also causes the - input to be biased to the same +1 volt level. If the U5-13 output is about zero volts, which is the atmospheric pressure level output of the DV-6R, the U5-6 output is +10 volts. If the U5-13 output is - 8.050 volts, the result of a 1 μ m pressure in the DV-6R, the U5-6 output is zero volts.

The VD amplifier output may be measured at TJ-5; TJ7 is analog ground. The amplifier's three outputs (MON OUT, METER, and VD) have isolation resistors R_{16} (2 k Ω), R_{17} (10 k Ω) and R_{18} (100 Ω), respectively. The METER OUT signal could be used to drive an analog meter but is not used in F103. The MON OUT is also not used in F103. The VD output is connected to the Control Card (slot 7), the Monitor Card (slot 3), and to J2-2 for readout by the Monitor and Control System.

The VP power buffer (U8-14 and Q2) is similar to the VD power buffer but provides a slightly lower drive for its DV-6R; R_7 in the series attenuator is 200 k Ω . The maximum and minimum drives as a function of the R_7 setting are 0.49 and 0.30 volts, P-P respectively. With R_{21} set mid-range, the AC drive is 0.40 volts, P-P, close to Hastings drive level.

Vacuum Sensor Interface Circuit Alignment

This alignment procedure was abstracted from VLBA Technical Report No. 1.

The two DV-6R interface circuits are aligned by using a Sensor Card Tester. The tester contains a Hastings DB-20 Reference Tube, which simulates the output of a DV-6R at a specified vacuum level, typically 2 to 3 μ m, printed on the side of the Reference Tube. The vacuum interface circuitry in the tester has a VD/VP selector switch to connect the DB-20 to either interface circuit and a ZERO/ATMOS toggle switch for the two adjustments. The DV-6R interface circuits have two alignment adjustments, VP ZERO (or VD ZERO) and VP ATMOS (or VD ATMOS). The VP ZERO adjustment determines the AC drive level to the buffer circuit and the VP ATMOS adjustment determines the DC offset to the U6-6 (or U5-6) output amplifiers. In aligning the card's two DV-6R interface circuits, the tester's ZERO/ATMOS switch is first set to the ZERO position and the card's VP (or VD) ZERO potentiometer is adjusted to produce an output of 161 mV times the DB-20 reference pressure value. The output can be measured at TJ6 (or TJ5) on the tester on the EXT DVM jack or by the Monitor Panel DVM. Next, the ZERO/ATMOS is set to the ATMOS position and the VP (or VD) ATMOS potentiometer is adjusted to produce an output of +10230 mV (about positive full-scale on a 5 mV/LSB, 12-bit A/D converter). In the ATMOS position, the tester presents an open circuit to the interface circuit in place of the DV-6R; this causes the full-scale output. Section 4 contains a Hastings DB-20 data sheet. A field calibration procedure for the DV-6R vacuum sensors is included in the Appendix, Section 5.

DT-500 Temperature Sense Diodes, TSA and TSB

The temperatures of the dewar 15 °K and 50 °K stations is sensed by two Lake Shore DT-500-KL diode temperature sensors, TSA and TSB. The 15 °K stage conditioned signal is TA and TB is the 50 °K stage conditioned signal. Section 4 contains a data sheet for a similar Lake Shore diode temperature sensor. The 300 °K temperature is measured by a National Semiconductor LM335 chip and is described in the RF Card description, Section 2.9, below. Figure 3, on the next page, shows a plot of the DT-500 diode voltage vs. temperature. This plot was abstracted from NRAO EDIR Report No. 204, May 1980 by Michael Balister.

The diode's characteristics are determined by the diode equation: $I_F = I_S (e^{\frac{qv}{kT}} - 1)$. I_F is the diode forward current and I_S is the reverse-bias saturation current. Constants are: I_S , e, the electronic charge, and k, Boltzman's constant. Variables are I_F , V, the diode voltage, and T, the diode temperature, °K. If I_F is maintained at a constant value, there are only two variables, V and T. By using a suitable conversion table and holding I_F at a constant value, T may be determined by measuring V. Note from the Lake Shore data sheets that if I_F is 10 µA, V is 1.345 volts at 13 °K and 0.519 volts at 300 °K.

Diode Interface Circuitry

Block Diagram C53208K003 shows the TSA and TSB diode wiring connections to the Sensor Card, which has two identical temperature interface circuits. The diode anodes are connected to analog ground (pins E and F) and the cathodes are connected to the current sources and temperature sense interface circuit inputs (pins 4 and H). The TA and TB diode interface circuits are shown in the right half of Schematic diagram D53200S002.

Implementation of a two-segment linearization circuit is suggested by the character of the DT-500 thermal response curve shown in Figure 3. The Senor Card's diode interface circuitry is an adaptation of the design described in EDIR No. 204.¹

Consider the TA circuit. Transistor Q3 and associated components are the 10 μ A current sources for TSA. The base of Q3 is held at -8.8 volts by zenar diode CR₁ (V_z = 6.2 volts). Q3's collector current is determined by V_{CE} and the resistance between the emitter and -15 volts. Potentiometer R₃₉ adjusts the diode current to the 10 μ A value.

¹ Page 37, VLBA TECHNICAL REPORT NO. 1, August 29, 1984

Noninverting, unity-gain voltage followers, U1-1 and U2-1 isolate the diode's current source circuitry from the linearization circuitry. Since they simply buffer the diode's voltage, the amplifier's outputs are a nonlinear function of The TSA signal is temperature. connected to its linearization circuitry and to J2-14 for readout by the Monitor and Control System. R_{s7} , a 1 k Ω resistor, isolates the TA amplifier from the test point terminal TP1 and the nonlinear TA output on pin S. The nonlinear form of TA is not used by the Control Card and is not available to the Monitor Card DVM. The nonlinear TSB signal is only used by the TB linearization circuitry.

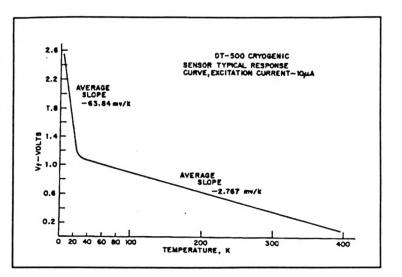


Figure 4 DT-500 Sensor Temperature Response

Note from the Lake Shore data sheets in Section 4 that at 13 °K, the nonlinear TA signal has a sensitivity (slope) of 21.9 mV/°K. The sensitivity decreases to 15.9 mV/°K at 24 °K. In this 11 degree region, the nonlinear TSA signal is more sensitive than the linearized TA and TB signals, which have a sensitivity of 10 mV/°K. In addition, in this region the nonlinear TA is more accurate than the linearized TA because the linearized signals are segmented approximations to the diode curve.

The TA and TB linearization circuitry approximates the diode's V versus T curve with two straight-line segment approximations, only one of which is operative at any given time. When the sensed temperature changes from one segment's range to the other segment's range, it crosses a segment transition temperature which causes the other segment's output signal to be selected for output. The segment amplifier's gains and offsets are adjusted for the best fit for its portion of the diode's V-T curve. The segment transition temperature is 27 °K. The linearized TA and TB signals can be adjusted to be in exact agreement with the diode V-T curves at 13, 18, 50 and 300 °K. Since TSB monitors the 50 °K stage, the lower temperature segment is never operative.

The linearization implementation consists of two independent segment gain paths with gain and offset adjustments appropriate for the segment, a segment signal level comparator, and a segment selector switch driven by the comparator.

The TA and TB linearization circuits are identical.

In each circuit both paths are driven by the input, unity-gain voltage follower, U1-1 or U2-1. The circuitry consists of two parallel-path independent, inverting operational amplifiers with different gains, an analog comparator that compares the two amplifier's outputs, an analog switch driven by the comparator that selects the most appropriate amplifier for output, and an inverting output amplifier.

Note from the schematic that one TA path is a HI GAIN path used for the higher temperature segment and the other path is the LO GAIN path used for the lower temperature segment. From the paragraph above describing the nonlinear TA signal, note that in the 13 to 24°K range, the diode's

sensitivity is greater than 10 mV/°K so the lower segment amplifier's gain must be less than 1. Also note that for temperatures greater than 25 degrees, the upper segment amplifier's gain must be greater than 1. 20 k Ω gain control potentiometers R₄₃ and R₄₄ control the gain of the two TA amplifiers U1-7 and U1-8. For extreme settings of these two potentiometers, the resultant gains are: 4.02 and 3.29, HI GAIN and 0.21 and 0.16, LO GAIN.

Both amplifiers use an offset current from an Analog Devices, AD581JH precision +10.000 reference voltage source. This chip was described in the Control Card description, Section 2.5. Potentiometers R_{40} and R_{47} , 100 k Ω , and 50 k Ω , respectively, are the offset current adjustments.

Comparator U3-1, a National Semiconductor LM393AN, compares the levels of the high and low gain amplifiers. If the HI GAIN level on the negative input (-) is more positive than the LO GAIN positive input (+), the output is low. In the converse case, the output is high. The comparator output is an open-collector transistor; a 22 k Ω pull-up resistor to +15 makes the output levels 0 and +15 volts. The LM393 features a very low input offset, typically 1 mV, important in this application.

U4 is an Analog Devices AD7512DIKN, dual-channel analog switch that selects either the HI GAIN signal or the LO GAIN signal as a function of the address (select control) input, pin 4. If pin 4 is high, the HI GAIN amplifier input on pin 9 is connected to the output, pin 10; if low, the LO GAIN signal on pin 11 is connected to the output. R_{74} provides isolation from the comparator for the control input and diode CR4 protects it in the event of a negative control input. The AD7512 features a low "ON" resistance, 75 Ω , and low leakage currents. Section 4 contains an AD7512DI data sheet.

Unity-gain, inverting amplifier U1-14 provides output buffering for the TA output on card pin D. R_{56} , a 100 Ω resistor, provides short-circuit protection for this output. The EXT MON output on pin 6 is not used in F108.

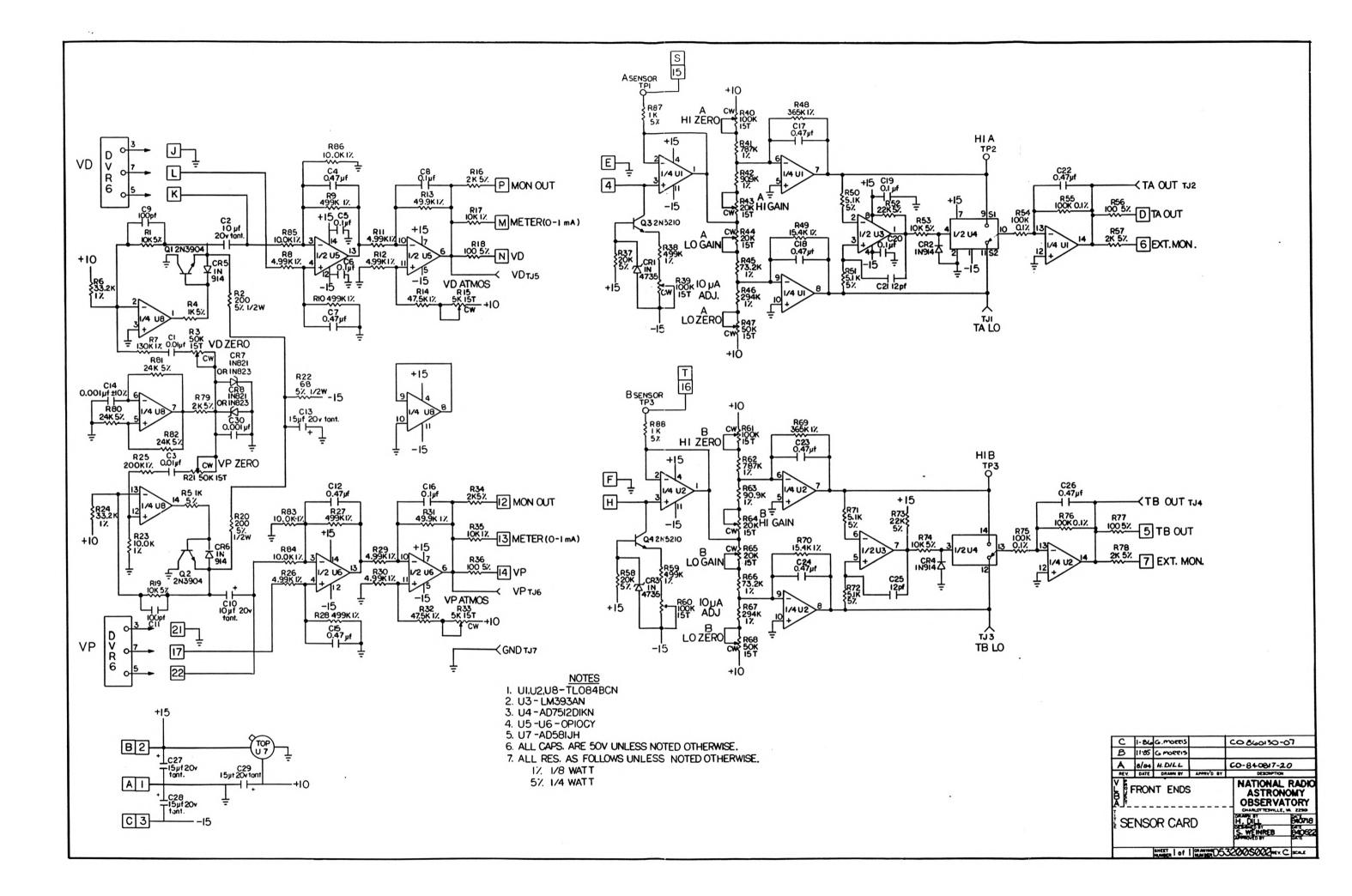
 $0.47 \ \mu F$ Capacitors across the operational amplifiers provide low-frequency filtering of the temperature signals.

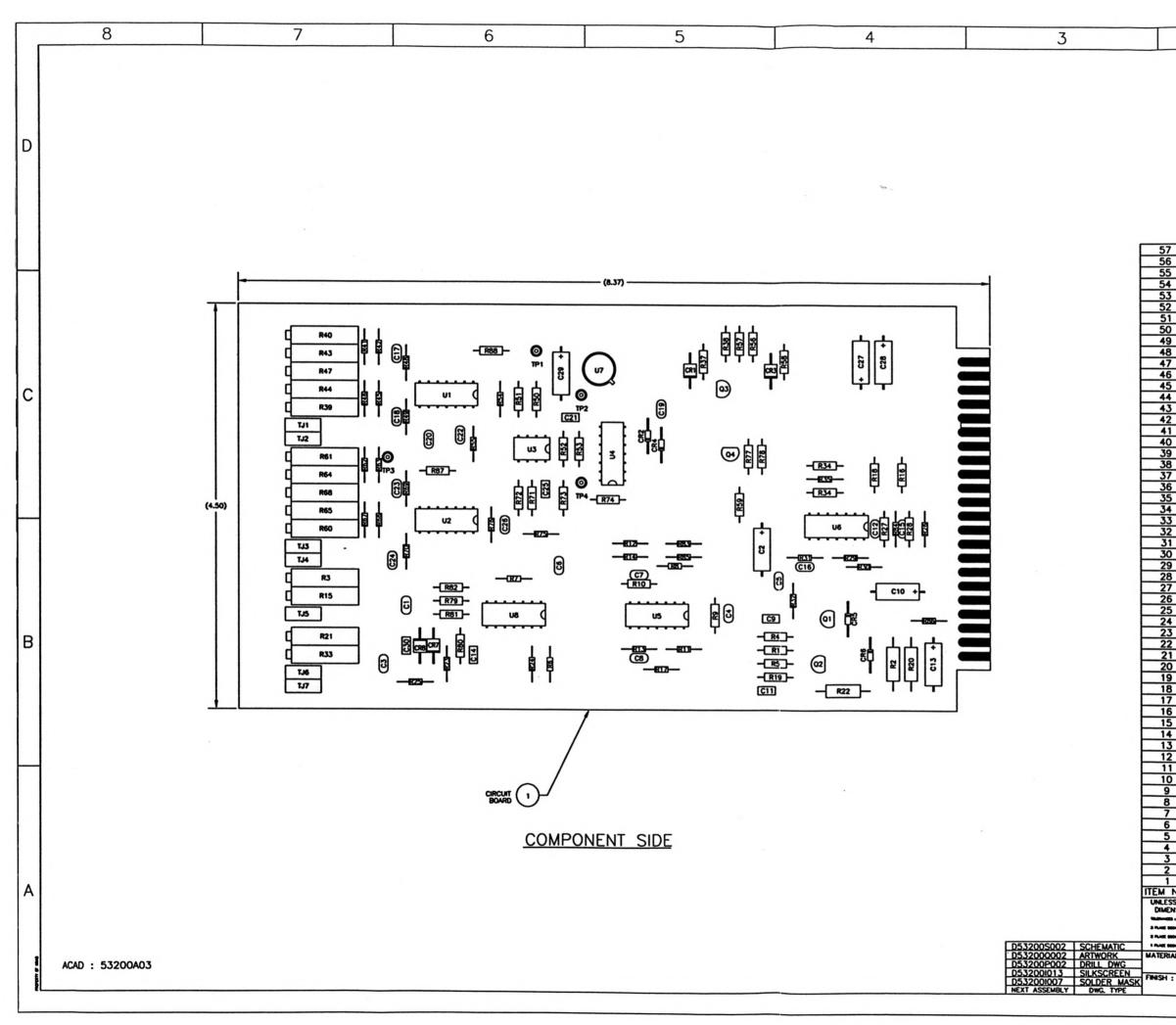
TJ1 and TJ3 enable measurement of the LO GAIN amplifier outputs and TJ2 and TJ4 enable measurement of the TA and TB outputs, respectively. TP2 and TP3 terminals enable measurement of the HI GAIN amplifier's outputs.

The Sensor Card Tester uses potentiometers and a buffer amplifier simulates the diode temperature sensors. Using this tester, the TA and TB interface circuits are aligned as follows:

- 1. Set the DVM switch to TA.
- 2. Set the Mode switch to A-10 μ A and adjust the A-10 μ A potentiometer for a reading of 1000 on the DVM.
- 3. Set the MODE switch to TA/TB and the TEMP switch to SHORT and adjust the TA HI GAIN potentiometer for 4350 mV on the DVM. Adjust the TA LO GAIN potentiometer for 445 mV, on the A LO GAIN test terminal, read by an external DVM.
- 4. Set the TEMP switch at 50 and adjust the TA HI GAIN potentiometer for 500 mV on the tester DVM.
- 5. Set the TEMP switch at 300 and readjust the TA HI GAIN potentiometer for a reading of 3000 mV on the tester DVM. Repeat steps 4 and 5 until 500 mV and 3000 mV readings are obtained.

- 6. Set the TEMP switch at 13 and adjust the TA LO GAIN potentiometer for 130 mV on the tester DVM.
- 7. Set the TEMP switch at 18 and readjust the TA LO GAIN potentiometer for 180 mV on the tester DVM. Repeat steps 6 and 7 until 130 mV and 180 mV readings are obtained.
- 8. Repeat steps 1 through 7 for the TB circuit.





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С	2-87	MORRIS		CHG ORDER 870218-5
D	8-94	TATE	PETENCIN	REVISED AND REDRAWN

D

, 1	U3	AUGAT	608-CG1	SOCKET, 8-PIN	1	
	UT.UZ. U4-U8	AUGAT		SOCKET, 14-PIN	7	
	U7	ADI		IC. 14-PIN	ήL	
_	U5,U6	PMI		IC, 14-PIN	2	
_	U4	ADI		IC, 14-PIN	1	
_	U3	MOTOROLA		IC. 8-PIN	i	
	U1,U2, U8	TI		IC. 14-PIN	3	
	TF-TP4	KEYSTONE		TURRET, TEST POINT	4	
_	TJ7			TEST JACK, BLACK	1	
_	TJ6			TEST JACK, GREEN	1	
	TJ5			TEST JACK, GRAY	1	
	TJ3		1	TEST JACK, ORANGE	1	
,	TJ2			TEST JACK, RED	1	
•	TJ1,TJ3			TEST JACK, WHITE	2	CL
		ALLEN-BRADLEY	RC07GF243J	RESISTOR,24K,1/4W,5%	3	
2	R75 R76	DALE	RN55C1003F	RESISTOR, 100K, 1/8W, 1%	4	
	R52,R73	ALLEN-BRADLEY	RC07GF223J	RESISTOR, 22K, 1/4W, 5%	2	
)	R50.851.	ALLEN-BRADLEY	RC07GH512J	RESISTOR, 5.1K, 1/4W, 5%	4	
	R49,R70	DALE	RN55C1542F	RESISTOR, 15.4K, 1/8W, 2%	2	
	R48,R69	DALE	RN55C3653F	RESISTOR, 356K, 1/8W, 1%	2	
_	R46,R67	DALE	RN55C2943F	RESISTOR, 294K, 1/8W, 1%	2	
	R45,R66	DALE	RN55C7322F	RESISTOR, 73.2, 1/8W, 1%	2	
	R43.R44. R64.k65	CEMET	3006P 20K	TRIM POT,20K,15T	4	
-	R42,R63	DALE	RN55C9092F	RESISTOR,90.9K,1/8W,1%	2	
-	R41,R62	DALE	RN55C7873F	RESISTOR, 787K, 1/8W, 1%	2	
					_	-
_	R:9.R40. RE0.R61	CEMET	3006P 100K	TRIM POT, 100K, 15T	4	
	R.37,R58	ALLEN-BRADLEY	RC07GF203K	RESISTOR, 20K, 1/4W, 5%	2	
2	R25	DALE	RN55C2003F	RESISTOR,200K,1/8W,1%	1	
,	R:22	ALLEN-BRADLEY	RC20GF680J	RESISTOR,68,1/2,5%	1	
3	R18.R36. R56.R7	ALLEN-BRADLEY	RC07GF101J	RESISTOR, 100, 1/4W, 5%	4	
/	R17.R23.R35. R83-R86 R16.R34.R57 R78.R79	DALE	RNC55C1002F	RESISTOR, 10K, 1/8W, 1%	7	
5	R78.R79	ALLEN-BRADLEY	RC07GF202J	RESISTOR, 2K, 1/4W, 5%	5	
5	R15,R33	CEMET	3006P 5K	TRIM POT,5K,15T	2	
F	R14,R32	DALE	RN55C4752F	RESISTOR, 47.5K, 1/8W, 1%	2	
5	R:3,R31	DALE	RN55C4992F	RESISTOR, 49.9K, 1/8W, 1%	2	
2	R9 R10 R27	DALE	RN60D4993F	RESISTOR, 499K, 1/4W, 1%	6	B
1	RE RIL RIZ R25.R29.R30	DALE	RN55C4991F	RESISTOR, 4.99K, 1/8W, 1%	6	
)	R7	DALE	RN55C1303F	RESISTOR, 130K, 1/8W, 1%	1	
	R5,R24	DALE	RN55C3322F	RESISTOR, 3.2K, 1/8W, 1%	2	
2	R4 R5 RE7.RB8	ALLEN-BRADLEY	RC07GF102J	RESISTOR, 1K, 1/4W, 5%	4	
,	R 7.868	CEMET	3006P 50K	TRIM POT,50K,15T	4	
	R2,R20	ALLEN-BRADLEY	RC20GF201J		2	
	R1 R19	ALLEN-BRADLEY		RESISTOR,200,1/2W,5%	4	
,			RC07GF103J	RESISTOR, 10K, 1/4W, 5%		
	03,04	MOTOROLA	2N5210	TRANSISTOR, NPN	2	
2	Q1,Q2	MOTOROLA	2N3904	TRANSISTOR, NPN	2	
	CR7,CR8	AMD	1N821	DIODE	2	
	CP4-CR6	AMD	1N914	DIODE	4	
)	CR1,CR3	MOTOROLA	1N4735	DIODE	2	
	C21,C25	KEMET	CK05BX120K	CAPACITOR, 12pf, 50V	2	
	C14,C30	KEMET	CK05BX102K	CAPACITOR,.001uf,50V	2	
	C13,C27-C29	MALLORY	CSR13E156KP	CAPACITOR, TANT., 15uf, 20V	4	
	C9,C11	KEMET	CK05BX101K	CAPACITOR, 100pf, 50V	2	
	C1 6 C8 C8	KEMET	C330C104M5U5CA	CAPACITOR, 1uf, 50V	6	
	C1 C6 C8 C15 C19 C20 C15 C19 C20 C1 C7 C12 C1C1 C1 C72 C4 C8	KEMET	C330C474M5U5CA	CAPACITOR,.47uf,50V	10	
	C2,C10	MALLORY		CAPACITOR, TANT., 10uf, 20V	2	
	C1.C3	KEMET		CAPACITOR01uf.50V	2	
		NRAO	D53200Q002	BOARD, CIRCUIT	1	
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2.8 FET Bias Card Description

The dewar RCP and LCP amplifiers each use three HEMT (high electron mobility transistor) GASFET amplifiers. The amplifier's RF gain and noise performance can be optimized by providing each HEMT stage an empirically-determined, optimum pair of DC drain voltage and DC drain current values. The amplifier stages are AC-coupled; therefore, each stage can have a distinct DC drain voltage and current. The FET Bias Card performs two functions: 1) it provides the optimal HEMT drain voltages and 2) it controls the gate voltages to maintain the optimal drain currents.

During the test phase of F108 fabrication, optimum VD and ID values at both 15 °K and 300 °K temperatures are determined. These values and the resultant VG are recorded on an amplifier data sheet for future reference. Page 42 in TR 24 is a copy of the F108, S/N 9 data sheet. These data sheets are maintained in the AOC Front-End Laboratory file and the VG values are entered into the VLA and VLBA Data Checker programs for fault monitoring. In order to permit replacement of FET Bias Cards without adjustment, all new or spare cards are adjusted to produce a VD of +3 volts and an ID of 1 mA; these values should enable the HEMT to function until the optimum settings are determined.

Each FET Bias Card contains four identical sets of bias control circuits. Since the F108 uses three HEMTs in each channel, two FET Bias Cards are used, one card for each channel. The RCP bias card is installed in slot 4 and the LCP bias card is installed in slot 5. Each card has an unused bias circuit that is wired to the dewar DC Feedthrough panel for potential future use. The spare bias circuit is thus immediately available in the event that a future dewar amplifier requires a fourth HEMT stage. Dewar ground is the return for these sixteen signals. Block Diagram C53208K003 shows the Bias Card-Dewar wiring connections and D53200S001 is the Bias Card Schematic. D53200A002 is the Bias Card assembly drawing.

Each bias circuit has a HEMT drain voltage (VD) and drain current (ID), adjustment potentiometer accessible on the edge of the card. HEMT sources are connected to dewar ground.

All four VD voltages can be measured on card-edge test jacks but cannot be measured by the DVM or the Monitor and Control System.

All four drain currents (ID) can be measured as voltages on card-edge test jacks. The ID voltage scaling factor is 1 mA/100 mV. The drain currents cannot be measured by the DVM or by the Monitor and Control System.

All four gate voltages (VG) can be measured on card-edge test jacks. The first stage VG can also be measured by the Monitor Card DVM (with the selector switch S2 in the LF1 and RF1 positions) and by the Monitor and Control System via J2-7 (RF1 signal) and J2-9 (LF1 signal). Second and third stage VG voltages cannot be individually measured by the DVM or Monitor and Control System but a composite form of these two VG signals can be measured. Note that the block diagram shows that the stage 2 and 3 VG monitor signals on pins 5 and 6 are connected together and to the DVM selector switch S2. This connection sums the two signals and the composite signal level is intermediate between the VG2 and VG3 levels. The DVM measures the composite VG signals in selector switch positions LF2 and RF2. These two composite VG signals are also connected to J2-8 (RF2) and J2-10 (LF2) for readout by the Monitor and Control System. Since the composite VG readout level is the sum of the stage 2 and stage 3 VG levels, its level will differ from the actual VG2 and VG3 levels and its level will be approximately intermediate between the two. It is important to remember this VG monitoring configuration when comparing the amplifier S/N data sheet VG2 and VG3 values (e.g., TR 24, page 44 example values) with the composite VG values read out as RF2 and LF2.

The normal range of VG is between 0 and -1 volts and is a function of temperature with a typical change of 100 to 300 mV from 300 °K to 15 °K. At 15 °K the VG value should be within ± 20 mV of the data sheet value. An open in the drain circuit will force the measured VG to the VG bias amplifier's positive limit, about +13.5 volts. In this condition, the forward gate current is limited to about 7 mA by a series resistor. A short in the drain or gate circuit (perhaps the result of insulation cold-flow on a dewar wire) will force the measured VG to the amplifier's negative limit, about -13.5 volts. In this condition, the actual HEMT gate voltage is limited to about -5 volts by the 1N821 protection diode.

Consider the first FET bias stage in the upper left quarter of D53200S001. Mentally picture the associated HEMT stage with the source connected to DC (dewar) ground, the gate connected to pin H (VG), and the drain connected to pin N (VD). Also assume that both the gate RF input and drain RF output are AC-coupled.

The bias circuit consists of a set of four interconnected operational amplifiers U1 (a TL084BCN quad operational amplifier) and a transistor Q1 (2N2219). The circuit descripton can be simplified if it is considered to consist of three sub-circuits: a VD driver circuit (U1-1, Q1 and U1-14), an ID sense circuit (U1-8), and a VG driver circuit (U1-7). The VD driver and ID sense circuit are described first because the VG driver circuit is a control loop that is dependent upon the outputs of the VD driver and ID sense circuits.

The bias circuit's first function is to set the VD voltage; this is the function of the VD driver, which consists of U1-1 and transistor Q1 (2N2219). This circuit is a voltage follower (noninverting operational amplifier with a gain of 1) with a Q1 emitter follower included in the feedback loop. Potentiometer R_{14} is the VD set point adjustment and provides a DC bias to U1-2, the + input. Since Q1 is inside the follower loop, U1's output is Q1's V_{BE} drop above the VD1 set point so the VD level is that set on R_{14} . Diode CR1 is a protective diode across Q1's emitter-base junction. The diode protects Q1 in the event that the U1-14 output ever swings negative (perhaps due to an accidental short while probing the board with a DVM, etc.). CR2 has a zenar voltage of 6.8 volts to protect the HEMT drain in the event of some malfunction or open in the operational amplifier circuit. U1-14 is a voltage follower used to isolate the drain from the VD1 test jack, TJ13. It also drives the ID sense circuit. R_1 , the 2 k Ω series resistor between U1-14 and the VD1 test jack, protects U1-14 in the event that TJ13 is inadvertantly shorted to ground. Finally, C_2 , a 1.0 μ F capacitor filters the driver circuit's DC bias value to keep the output noise free.

The ID sense circuit consists of U1-14, a voltage follower and U1-8, a differential amplifier. HEMT drain current flows from the +15 volt power source through Q1, through R_8 (200 Ω), out pin N to the HEMT drain, and through the HEMT to dewar ground. ID is sensed as a voltage drop across R_8 and amplified by differential amplifier U1-8, which has a gain of 0.5. U1-8 is a differential amplifier because VD1 is a common-mode voltage on both U1-8's inputs. U1-8's output is scaled at 100 mV per mA of ID current. 2 k Ω resistor R_2 isolates U1-8's output from TJ12 in the event of an inadvertant short to ground.

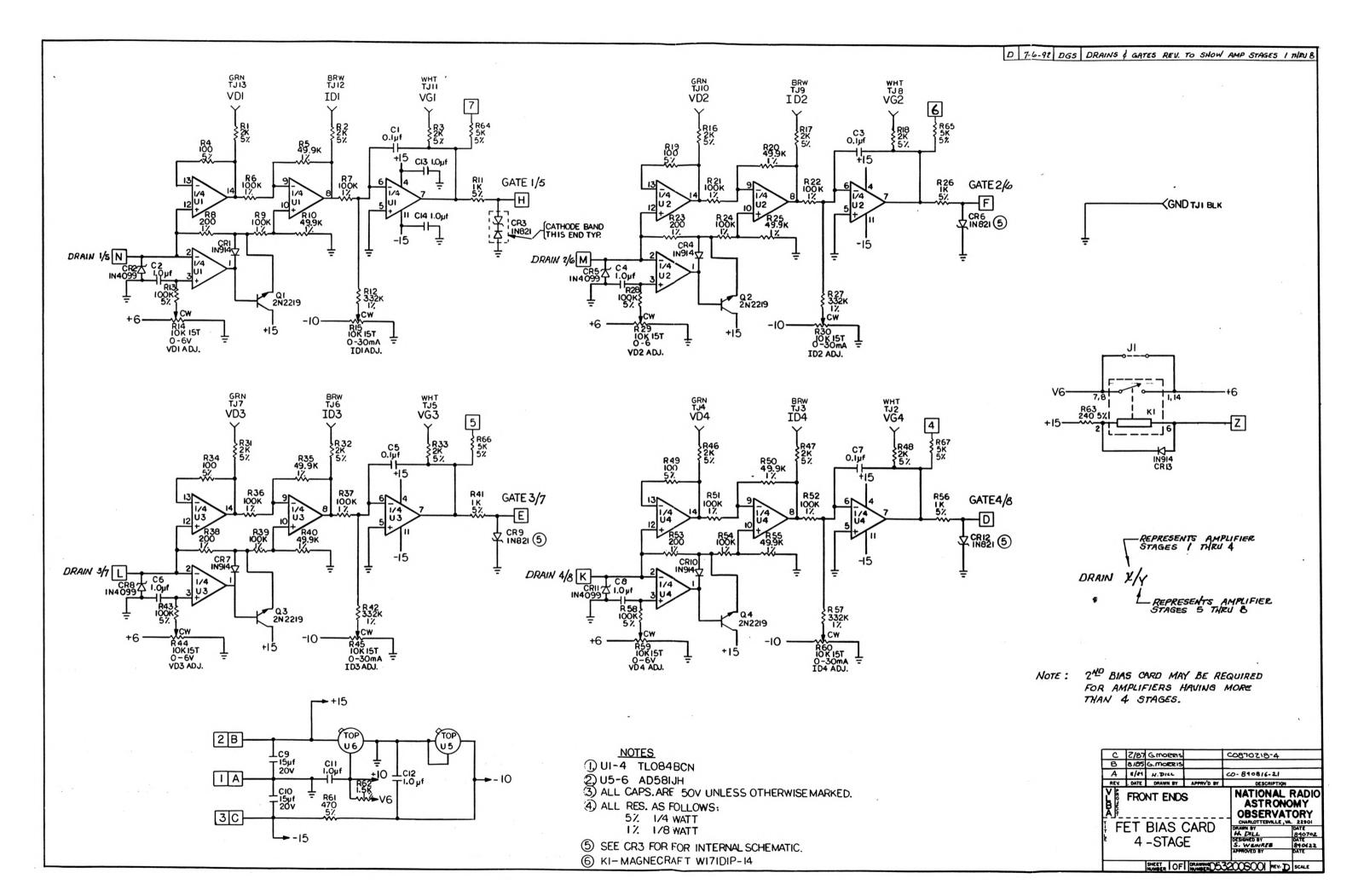
The second function of the FET bias circuit is to control VG so that ID is a constant, preset value; this is done by the VG drive circuit that closes the loop on ID. The VG driver consists of U1-7 with two

summing junction (U1-6) inputs: 1) a positive ID current input from U1-8, and 2) a negative offset current flowing to R_{15} , the ID1 adjustment potentiometer. U1-8's output is a positive voltage that is an analog of ID and is scaled at 100 mV/mA. A current proportional to this voltage is input to the U1-7 summing junction (the - input) via R_7 , 100 k Ω . When the loop is closed, the ID current into U1-6 is equal to the offset current through R_{12} , and the op-amp's output U1-7 is proportional to the offset current through R_{12} . Although it's not obvious, the HEMT's drain-source impedance is a factor in the feedback path.

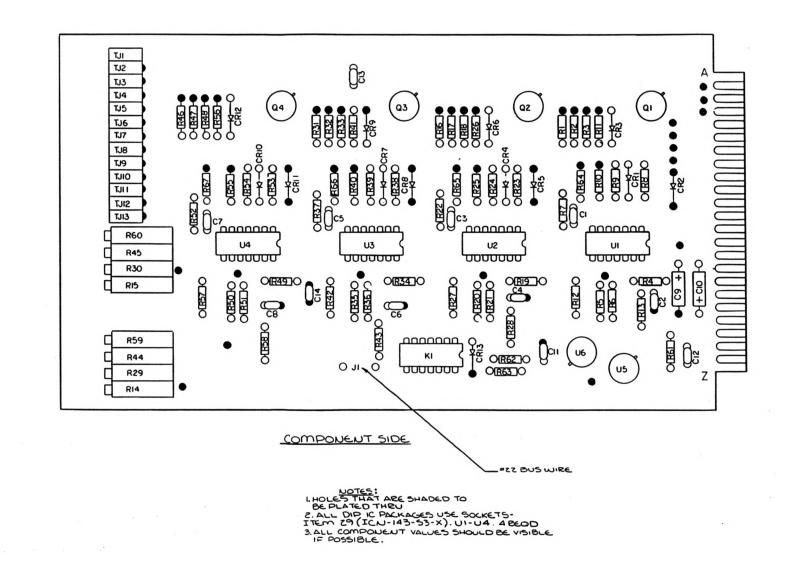
Two DC reference voltages are used by the bias circuits: -10 volts and +6 volts, derived from a pair of AD581JH +10 volt precision reference voltage sources. Four 10 k Ω VD adjustment pots are connected in parallel and to resistor R₆₂, 1.5 k Ω , which drops four volts to produce the +6 volts for the VD adjustment potentiometers. Data sheets for the AD581JH and TL084BCN are included in Section 4.

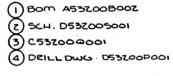
The 6 volt relay circuit on the right side of the schematic diagram is not used.

The FET Bias Card is tested on a Bias Card Tester that contains + and - 15 volt power supplies and four FETs with characteristics similar to cooled GASFETs. The card is plugged into the tester and a DVM is plugged into the card's ground (TJ1), VD, ID and VG test jacks. The four sets of VD and ID potentiometers are adjusted to produce a VD of +3 volts, an ID of 1 mA, and VG is measured to verify that it is about -400 mV with these VD and ID values.



REF. DES.	PART DESCRIPTION	PART NUMBER	ITEM#
C C C C C C C C C C C C C C C C C C C	TRIN FOT 10K 15T TRIN FOT 10K 15T RES. 470 1/4W 54 RES. 1.5K 1/6W 18 RES. 5K 1/4W 54 RES. 5K 1/4W 54	C33 OC104 M5 U5 CA C33 OC105 M5 U5 CA C33 OC105 M5 U5 CA C33 OC104 K5 U5 CA C33 OC105 M5 U5 CA C33 OC107 D1 M5 C1003 P RM5 SC1003 P RM5 SC10	5 5 6 6 7 7 7 7 6 6 6 6 8 8 9 9 10 8 8 8 9 9 10 8 8 8 9 9 10 8 8 8 9 9 10 10 24 4 24 4 18 8 13 3 12 9 20 20 4 14 24 9 12 23 23 23 18 8 18 13 13 19 20 20 14 4 24 18 18 13 13 19 20 20 14 4 24 24 18 18 13 13 19 20 20 14 4 24 24 18 18 13 13 19 20 20 14 4 24 24 24 18 18 18 13 19 10 20 20 14 20 20 20 14 20 20 20 14 20 20 20 14 20 20 20 14 20 20 20 14 20 20 20 20 14 20 20 20 20 14 20 20 20 20 14 20 20 20 20 20 20 20 20 20 20 20 20 20





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				SZOCAOOZ NEV.B	SCALEZX

2.9 **RF Card Description**

The RF card is installed in slot 1 and performs the 300 °K amplification and calibration functions shown on F108 Block Diagram C53208K001, TR 24, page 2. These are: amplification of the LCP and RCP signals from the cooled amplifiers in the dewar, the generation of a noise calibration signal, injection of a phase calibration signal, and measurement of the card cage temperature.

The RF Card Assembly drawing is D53208A001 and lists all card components. An additional parts list, BOM A53208B005, is shown on TR 24 page 58. There is not an RF Card Block diagram.

The F108 Block Diagram 53208K001 and RF Card Assembly drawing show two optional F108 features: a second stage of 300 °K amplification and a high level noise calibration source. Although these options are not installed, provisions have been made to permit installation of the optional feature components. The card cage wiring includes a wire for the high level noise calibration drive from J2-11 to the RF Card, slot 1, pin T.

Block Diagram C53208K003 shows the RF card functions in the context of this addendum's description. Since the emphasis of this addendum is on the theory of operation of the Control, Monitor, Sensor, and FET Bias cards, the RF Card functions are not described in detail. The specifications on pages 6 and 7 encompass the RF Card's performance. A reduced-scale copy of the RF Card Assembly, D53208A001 follows this text. Data sheets for some of the RF card components are included in TR 24, Appendix III, pages 89 - 91.

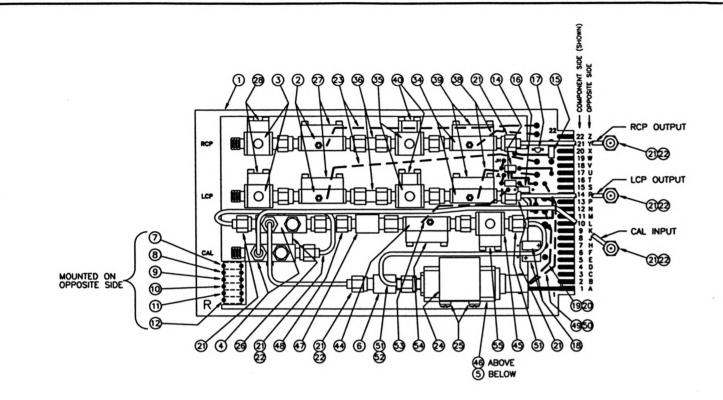
Calibration circuitry on the RF card supports two types of calibration signals:

a) A low-noise calibration signal, ≈ 3 °K, for continuous pulsed gain and noise calibration of the system. The calibration drive signal is input on J2-12. C53208K003 shows the connections.

b) An externally applied signal, coupled -39dB to both inputs, for the purposes of phase or timedelay calibration of the system.

The noise calibration (CAL) control signal requires +28 volts DC, at 4 to 10 mA. This signal directly drives the noise source. The coefficient of calibration power output versus supply voltage is less than 0.1 dB/%.

The RF Card has a National Semiconductor LM335Z Precision Temperature Sensor to measure the card cage temperature. The sensor output is designated 300 °K and connected to the Monitor Card for measurement by the DVM and to the Monitor and Control System on J2-5. The LM335 operates as a two-terminal zenar and has a breakdown voltage directly proportional to absolute temperature with a scaling of +10 mV/°K. Section 4 contains a LM335Z data sheet.



NOTES

- Δ the material list represents the total quantity of components required to assemble one RF card.
- A THE COMPONENT SIDE OF THE RF CARD IS SHOWN.
- REFER TO DRAWING D532080001, SHEET 1 OF 2, FOR RF CARD ARTWORK (TEST POINT SIDE).
- A REFER TO DRAWING D532080001, SHEET 2 OF 2 FOR RF CARD ARTWORK (COMPONENT SIDE).
- A REFER TO DRAWING D53208P001 FOR RF CARD MECHANICAL DETAILS.

A ITEM 13 SHALL BE MOUNTED ONTO COUPLER WHEN HI CAL CIRCUIT IS NOT INSTALLED.

A ITEM 16 SHALL BE MOUNTED ONTO THE STANDARD RF CARD EVEN THOUGH IT IS ONLY USED IN CONJUNCTION WITH THE HI CAL COMPONENTS.

- A ITEMS 29, 33, 41, 43, 56 & 59 ARE USED TO INSTALL THE COMPONENT MOUNTING BRACKETS TO THE RF CARD.
- Δ "AR" DESIGNATION IN THE MATERIAL LIST = AS REQUIRED.

	CONNECTO	R SCHEL	OULE
CONNECTOR	DESCRIPTION	CONNECTOR	DESCRIPTION
1	TO GROUND PLANE	A	TO GROUND PLANE
2		В	+15V SUPPLY
3		С	-15V
4		D	
5		E	
6		F	
7		Ĥ	
8		J	
9		к	
10		L	
11		м	LO CAL RETURN
12		N	LO CAL IN
13		Р	
14		R	
15		S	HI CAL RETURN
16		Ť	HI CAL IN
17		U	
18		v	
19		W	300K TEMP MONITOR
20		x	
21		Y	
22		Z	

UAN		LIGT		
UAN	MATERIAL DESCRIPTION		MANUFACTURER	REMARKS
	STANDARD RF CARD	The second se	COMPANY OF THE OWNER OF THE OWNER OF	REMARKS
1	RF CARD	COMI CITERIA	NRAO	SEE NOTES 3, 4 & 5
2	AMPLIFIER	S90-1172	SMT	
2	ISOLATOR	D3I-8016-2	DITOM	
2	COUPLER 10dB NOISE SOURCE ENR 32dB	C3207-10 NC3207A	MAC TECH NOISE COM	
1	ATTENUATOR	4779-(AR dB)	NARDA	
1	HORIZONTAL TEST JACK - RED		E. F. JOHNSON	
1	HORIZONTAL TEST JACK - VIOLET	105-0762-001		
1	HORIZONTAL TEST JACK - WHITE		E. F. JOHNSON	
1	HORIZONTAL TEST JACK - GREEN HORIZONTAL TEST JACK - YELLOW	105-0757-001	E. F. JOHNSON E. F. JOHNSON	
1	HORIZONTAL TEST JACK - BLACK	105-0753-001		
1	OSM 50 OHM TERMINATION	8018-6005	SOLITRON	SEE NOTE 6
2	RESISTOR, METAL FILM, 5%, 1/4W, 1 OHM	RCR07GF1R0J		
1	RESISTOR, METAL FILM, 5%, 1/4W, 12K OHM	RCR07GF123J	ALLEN-BRADLEY	
1	ZENER DIODE 15V	1N4744	MOTOROLA	SEE NOTE 7
2	TEMPERATURE SENSOR CAPACITOR, 15µF, 20V, TANT.	LM335Z CSR13E156KP	NATIONAL KEMET	
1	BNC-174 COAX CONNECTOR PLUG	31-315	AMPHENOL	
AR	COAXIAL WIRE RG-174/U	9239	BELDEN	
10	SMA PLUG .085	2906-6002	SOLITRON	
AR	.085 SEMI RIGID CABLE	AA50085	PRECISION TUBES	
AR	22 GA STRANDED RED WIRE	DE 10001004	NDAG	AMPLIFIERS
2	NOISE SOURCE MOUNTING BRACKET	B53208M024 A53208M025	NRAO NRAO	
1	COUPLER MOUNTING BRACKET	A53208M026	NRAO	
2	AMPLIFIER MOUNTING BRACKET	A53208M027	NRAO	
2	ISOLATOR MOUNTING BRACKET	A53208M028	NRAO	
10	S.S. SOCKET HD. CAP SCREW - 4-40UNC-2A X 1/4			SEE NOTE 8
2	S.S. SOCKET HD. CAP SCREW - 2-56UNC-2A X 1/2			COUPLERS
8	S.S. SOCKET HD. CAP SCREW - 2-56UNC-2A X 3/8 S.S. PAN HD. MACH. SCREW - 4-40UNC-2A X 1/4			AMPS & ISOLATORS NOISE SOURCE CLAMPS
10	44 S.S. FLAT WASHER			SEE NOTE 8
	OPTIONAL SECOND STAGE AMP	LIFICATION C	OMPONENTS -	
2	AMPLIFIER	S90-1172	SMT	[
2	ISOLATOR	D3I-8016-2	DITOM	
2	M/M SMA ADAPTER	2993-6001	SOLITRON	
AR	.085 SEMI RIGID CABLE	AA50085	PRECISION TUBES	and the second data with the second data in the second data in the second data in the second data in the second
AR	22 GA STRANDED RED WIRE			AMPLIFIERS
2	AMPLIFIER MOUNTING BRACKET	A53208M027	NRAO NRAO	
2	S.S. SOCKET HD. CAP SCREW - 4-40UNC-2A X 1/4	A53208M028	NKAU	SEE NOTE 8
8	S.S. SOCKET HD. CAP SCREW - 2-56UNC-2A X 3/8			AMPS & ISOLATORS
6	#4 S.S. FLAT WASHER			SEE NOTE 8
	OPTIONAL HI CAL	COMPONENTS		
1	AMPLIFIER	S90-1172	SMT	
1	ISOLATOR	D3I-8016-2	DITOM	
1	NOISE SOURCE ENR 32dB	NC3207A	NOISE COM	
_				
AR	COAXIAL WIRE RG-174/U			
2	SMA PLUG .085	2906-6002	SOLITRON	
AR	.085 SEMI RIGID CABLE	AA50085	PRECISION TUBES	
AR	22 GA STRANDED RED WIRE			AMPLIFIER
1	AMPLIFIER MOUNTING BRACKET	A53208M027	NRAO	
_			NRAO	
				and the second se
•				NOISE SOURCE CLAMPS
2	#4 S.S. FLAT WASHER		1	SEE NOTE 8
1 1 AR 2 AR AR	NOISE SOURCE ENR 32dB ATTENUATOR M/M SMA ADAPTER BNC-174 COAX CONNECTOR PLUG COAXIAL WIRE RG-174/U SMA PLUG .085 .085 SEMI RIGID CABLE 22 GA STRANDED RED WIRE AMPLIFIER MOUNTING BRACKET ISOLATOR MOUNTING BRACKET S.S. SOCKET HD. CAP SCREW - 4-40UNC-2A X 1/4 S.S. SOCKET HD. CAP SCREW - 2-56UNC-2A X 3/8 S.S. PAN HD. MACH. SCREW - 4-40UNC-2A X 1/4	NC3207A 4779-(AR dB) 2993-6001 31-315 9239 2906-6002 AA50085 A53208M027 A53208M028	NARDA SOLITRON AMPHENOL BELDEN SOLITRON PRECISION TUBES	AMPLIFIER SEE NOTE & AMPS & ISOLAT NOISE SOURCE C

2.10 Dewar DC Interface Description

DC wiring connections to the dewar circuitry are made through the DC Feedthrough. Wire list A53208W001 does not include the wiring between the card cage J3 and the DC Feedthrough. This wiring is shown on C53208K003, the 15 GHz FE Block Diagram.

The dewar DC Feedthrough is a hermetically-sealed interface panel that uses RFI feedthrough terminals soldered into a brass plate attached to the dewar inspection cover. Feedthrough terminal designations are shown on the artwork of a printed circuit board installed on the outside of the feedthrough. These designations are those used in C53208K003. Figure 4 below shows the PC board terminal designations.

Sixteen HEMT drain and gate bias lines pass through the DC Feedthrough and are connected to to the dewar amplifiers via two small 7-pin, Micro-Tech connectors. The HEMT source lines are connected to dewar metal frame ground. Since the emphasis of this report is the card cage circuitry, for simplicity, these connectors are not shown on C53208K003, the 15 GHz FE Block Diagram.

The 15 °K stage temperature sensor diode (TSA) is connected to terminals A^+ and A_- . The diode anode is connected to A^+ and the cathode to A_- . Similarly, the 50 °K stage temperature sensor diode (TSB) anode and cathode are connected to terminals B^+ and B_- .

Note from C53208K003 that the Quality Ground line is not connected from J3-21 to the DC Feedthrough; the wire from J3-21 is stubbed off at the DC Feedthrough. The amplifier's HEMT sources and LED strings are connected to dewar ground, which is the dewar metal structure. Therefore, all dewar analog ground return paths are through the dewar and card cage metal structures to the card cage ground lugs. See the Quality Ground note on C53208K003.

As shown on C53208K003, the dewar LEDs circuit consists of two series strings, each consisting of three LEDs and a 300 Ω limiting resistor. The bottom of the strings are connected to dewar ground and the tops are connected to terminals X1 and X2. Outside the dewar, X1 and X2 are jumpered and another 300 Ω limiting resistor is soldered to these terminals. The other end of the 300 Ω resistor is

connected to pin T on the Monitor Card, the LED monitor input for the DVM. A 510 Ω limiting resistor is connected between pin T and Pin X. Pin X is not connected to any Monitor Card circuitry and simply serves as a convenient mounting terminal for the resistor. Pin X is jumpered to Pin 2 and B, the +15 volt bus. This resistor is shown in Figure 1. The typical F108 LED monitor voltage is +9 volts but it can range between +7 to +11 volts. If one of the LED strings opens, the LED monitor voltage is about +13 volts and if both open, the monitor readout is +15 volts. This value can be read on the DVM but will be full-scale in the Monitor and Control system readout because it exceeds the working range of the Standard Interface Board's A/D converter in F117.

The dewar heater AC power is connected to terminals H1 and H2. Inside the dewar, these terminals are connected to the two 750 Ω , 75 watt, 240 volt heaters.

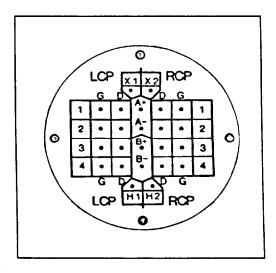


Figure 5 DC Feedthrough

2.11 AC Circuitry Description

The dewar's cryogenic functions are powered by two-phase, 150 volts AC power. Figure 1.3-3 on TR 24 page, 18 shows the Front-End's AC wiring. TR 24, Page 16 lists the cryogenic function's AC loads. Because the F108 AC power is peculiar to the refrigerator's requirements, it does not have an internal DC power supply for the card cage circuitry. DC + and - 15 volt power is provided by the control interface via J5. This DC power is described in Section 2.15.

Note that the 150 volt, two-phase power is supplied by a Model P111 power supply, which is described in TR 24, Sectin 2.9, page 35. Figure 2.9-1, page 36, shows the power supply schematic. An important P111 power supply output is the AC current monitor, which is a DC signal scaled at 10 amperes/volt. This is input to the Front-End on J4-1 (signal) and J4-2, (return) and the signal polarity is positive. This signal, designated ACI, is connected to the Monitor Panel for DVM measurement and to J2-6 for readout by the Monitor and Control System.

On TR 24, page 18, note the vacuum solenoid current limiting resistor R_1 , 300 Ω , 20 watts, which is installed on the card cage side plate. This resistor is pictured in Figure 1. If the vacuum solenoid is actuated for a long time, the plate will become quite hot from the resistor's power dissipation. Also note that a stuck vacuum solenoid will draw 0.40 amperes. The dewar heater limiter resistor R_2 5 k Ω , 10 watts, is also installed on the card cage side plate. This resistor is also shown in Figure 1.

The cryogenic control equations were described in Section 2.4 and Section 2.5, (Control Card) described the implementation of the control equations. Note that the R, S, H and X contacts shown on the Front-End Wiring schematic (TR 24, Figure 1.3-3, page 18), are the Control Card relay contacts.

The dewar heater is two 750 Ω , 75 watt, 240 volt Hotwatt heaters installed on the 15 °K stage. Heater current is 0.40 amperes and dissipation is 60 watts. Note from the Front-End AC wiring schematic on page 18 that the heater has an internal thermostat that opens at a high temperature level. This feature prevents overheating in the event of a Control Card failure.

2.12 DVM Readout Values and Tolerances

The table below shows the DVM analog selector switch position Label, Function, Scaling, Normal Value and acceptable Tolerance Range.

DVM S2 Label	Function	1 volt =	Normal Value	Tolerance Range
VP	Pump Vacuum ¹		+10.000 ²	+9.950 to +10.000
VD	Dewar Vacuum ¹		0.000	-0.200 to +0.200
15к	15 °K Stage	100 * K	+0.150	+0.100 to +0.200
50K	50 °K Stage	100 °K	+0.550	+0.400 to +0.700
300K	300 °K Station	100 °K	+2.900	+2.000 to +3.000
AC CURR	AC Current ³	10 Amps		
RF1	RCP Gate 1	1 Volt	-0.60 ⁴	-1.00 to +1.00
RF2	RCP Gates 2+3 ⁵	1 Volt	-0.60 ⁴	-1.00 to +1.00
LF1	LCP Gate 1	1 Volt	-0.60 ⁴	-1.00 to +1.00
LF2	LCP Gates 2+3 ⁵	1 Volt	-0.60 ⁴	-1.00 to +1.00
LED	LED Voltage	1 Volt	+9 ⁶	+5.000 to +8.000
EXT	Spare Mon	1 Volt		N/A

Notes:

1 Nonlinear vacuum readout scale, see TR 24, page 15.

2 Readout when pump manifold is at sea level atmospheric pressure.

3 AC current depends upon cryogenic state, see TR 24, page 16.

- 4 Typical value. Large changes indicate a dewar amplifier problem.
- 5 Approximate sum of Stage 2 and 3 Gate voltages.
- 6 If one LED string opens, the LED readout voltage is about +13 volts; if both strings open, the LED readout is +15 volts.

2.13 Monitor and Control System Readout Values

The Telescope Operator Front-End Cryogenic and Electronics displays show F108 status; Figures 6 and 7 below are similar to these displays. Figure 6 shows the calibration mode, monitored calibration current and voltage, and the four HEMT gate bias voltages. Figure 7 shows the commanded cryogenics mode, monitored mode, state, discretes, and selected analog monitor values.

 FRONT END ELECTRONICS
 2CM

 CAL MODE LOW SWITCHING
 CAL I 5.27
 V 27.832
 HEMT 9.11

 7.5 V
 7.505
 GRD
 0.000

 LF FET#1
 -0.317
 RT FET#1
 -0.654

 LF FET#2
 -0.522
 RT FET#2
 -0.576

FRONT END CRYOGENICS 2CMCMD COOL MANUALSTATE COOLPUMP REQ OFFAC 1 0.41VALVE CLOSED15K 14.2PUMP VAC 925350K 55.7DEWAR VAC1300K 300

Figure 6 VLBA F108 Electronics Screen

Figure 7 VLBA F108 Cryogenics Screen

The VLBA control interface is F117. It controls F108, reads F108 discretes, and converts F108 analog signals to digital values for input to the Antenna control computer via the Monitor and Control bus.

The first VLBA screen shows that the calibration level is LOW and is SWITCHING. F117 measures some additional Front-End analog parameters: cal voltage, cal current (CAL I), the F117 +7.5 volt reference (7.5V), and F117 ground reference (GRD). The example values show a calibration current of 5.27 mA and a cal voltage of 27.832 volts. The HEMT 9.11 voltage is the LED measurement described in Section 2.10. The FET voltages are the Bias Card HEMT gate voltages described in Section 2.8.

The second VLBA screen shows that the Front-End is commanded to the COOL state, is in the MANUAL mode, and the X, C and H monitor discretes show the COOL state. The PUMP REQ(uest) is OFF and the (vacuum) VALVE is CLOSED. The 150 volt AC current load is 0.41 amperes. PUMP (VP) VAC is 9253 because the vacuum manifold is at the antenna's atmospheric pressure (see the vacuum vs. monitor voltage curve on page 15). DEWAR VAC(uum) is 1 μ m. Note that this value has been converted from the voltage readout value to the corresponding vacuum level. The 15K (TA), 50K (TB), and 300K temperatures are shown degrees Kelvin. The SENS temperature (non-linear form of TA) is not shown.

F108 has not been installed on the VLA so F108 Telescope Operator monitor overlay screens have not been developed.

2.14 Band, Serial Number, and Modification Level Encoding

F108 has provisions to identify its serial number, frequency band and modification level as hardwired binary codes on the J5 connector. These codes are implemented by connecting the appropriate J5 pins to ground lugs near the connector. Grounded pins are 0's and floating pins are 1's. The control interfaces (such as F14, VLA or F117, VLBA) have pull-up resistors to +5 volts for input to TTL logic. Drawing C53208K003 shows the code bit assignments on J5.

The F108 band code is $7H_{H}$ and the associated parity bit is a 1. TR 24 page 14, describes the band, serial number and modification level encoding.

2.15 Front-End DC power and Quality Ground

Refer to Figure 1 which shows the card cage connector configurations.

The F108 card cage DC power is + and - 15 volts from J5, provided by the associated control interface (F14 in the VLA and F117 in the VLBA). The -15 volt power demand is 100 mA and the +15 volt power demand is 500 mA. The +15 volt current demand is dependent upon F108's cryogenic state. The Control and Monitor card's LS-TTL logic is powered by on-card +5 volt regulators from +15 volt inputs.

Bus-bars running through the card cage PC board connectors (including spare card slot 2) provide +15 and -15 and power from J5-2 (+15) and J5-3 (-15), respectively. Two 1N5355A 18 volt zenar diodes protect the Front-End circuitry in the event of an overvoltage failure in the power input. The bus-bar and zenar diode locations are shown in Figure 1. The J5-1 DC power ground is connected to GL6 and then is connected to the PC card cage ground bus. DC power distribution is shown in C53208K003.

Quality Ground is an analog ground reference that does not carry power currents. TR 24, Table I, page 12, shows J2-13 as a Quality Ground pin reference for the control interface. The card cage wire list A53208W001, Sheet 10, TR 24, page 78, does not show this J2-13 Quality Ground connection, but this pin was checked in an F108 and was found to be wired to Quality Ground as shown on C53208K003, Sheet 1.

Section 2.10 mentioned that the Quality Ground line from J3-21 is not connected to the DC Feedthrough; the wire from J3-21 is stubbed off at the DC Feedthrough. The amplifier's HEMT sources and LED strings are connected to dewar ground, which is the dewar metal structure. Therefore, all dewar analog ground return paths are through the dewar and card cage metal structures to the card cage ground lugs. See the Quality Ground note on C53208K003.

Note that TR 24, Table II, page 12 shows that J5-13 is a ground pin. This pin is floating as shown on the card cage wire list A53208W001, sheet 12, TR 24 page 80. This pin was also checked in an F108 and found to be unused.

Т (К)	Voltage	dV/dT (mV/K)	Т (К)	Voltage	dV/dT (mV/K)	т (К)	Voltage	dV/dT (mV/K)
1.40	1.69812	-13,1	16.0	1.28527	18.6	95.0	0.98564	·2.02
1.60	1.69521	-15.9	16.5	1.27607	-18.2	100.0	0.97550	-2.04
1.80	1.69177	-18.4	17.0	1.26702	-18.0	110.0	0.95487	-2.08
2.00	1.68786	-20.7	17.5	1.25810	-17.7	120.0	0.93383	-2.12
2.20	1.68352	-22.7	18.0	1.2492B	-17.6	130.0	0.91243	-2.18
2.40	1.67880	-24.4	18.5	1.24053	-17.4	140.0	0.89072	-2.19
2.60	1.67376	-25.9	19.0	1.23184	-17.4	150.0	0.86873	-2.21
2.80	1.66845	-27.1	19.5	1.22314	-17.4	160.0	0.84650	-2.24
3.00	1.66292	-28.1	20.0	1.21440	-17.6	170.0	0.82404	-2.26
3.20	1.65721	-29.0	21.0	1.19645	-18.5	180.0	0.80138	-2.28
3.40	1.65134	-29.8	22.0	1.17705	-20.6	190. 0	0.77855	-2.29
3.60	1.64529	-30.7	23.0	1,15558	-21.7	200.0	0.75554	-2.31
3.80	1.63905	-31.6	24.0	1.13598	-15.9	210.0	0.73238	-2.32
4.00	1.63263	-32.7	25.0	1.12463	-7.72	220.0	0.70908	-2.34
4.20	1.62602	-33.6	26.0	1.11896	-4.34	230.0	0.68564	-2.35
4.40	1.61920	-34.6	27.0	1.11517	-3.34	240.0	0.66208	-2.36
4.60	1.61220	-35.4	28.0	1.11212	-2.82	250.0	0.63841	-2.37
4.80	1.60506	-36.0	29.0	1.10945	-2.53	260.0	0.61465	-2.38
5.00	1.59782	-36.5	30.0	1.10702	-2.34	270.0	0.59080	-2.39
5.50	1.57928	-37.6	32.0	1.10263	-2.08	280.0	0.56690	-2.39
6.00	1.56027	-38.4	34.0	1.09864	-1.92	290.0	0.54294	-2.40
6.50	1.54097	-38.7	36.0	1.09490	-1.83	300.0	0.51892	-2.40
7.00	1.52166	-38.4	38.0	1.09131	-1.77	310.0	0.49484	-2.41
7.50	1.50272	-37.3	40.0	1.08781	-1.74	320.0	0.47069	-2.42
8.00	1.48443	-35.8	42.0	1.08436	-1.72	330.0	0.44647	-2.42
8.50	1.46700	-34.0	44.0	1.08093	+1.72	340.0	0.42221	-2.43
9.00	1.45048	-32.1	46.0	1.07748	-1.73	350.0	0.39783	-2.44
9.50	1,43488	-30.3	48.0	1.07402	-1.74	360.0	0.37337	-2.45
10.0	1.42013	-28.7	50.0	1.07053	-1.75	370.0	0.34881	-2.46
10.5	1.40615	-27.2	52.0	1.06700	-1.77	380.0	0.32418	-2.47
11.0	1.39287	-25.9	54.0	1.06346	-1.78	390.0	0.29941	-2.48
11.5	1.38021	-24.8	56.0	1.05988	-1.79	400.0	0.27456	-2.49
12.0	1.36809	-23.7	58.0	1.05629	-1.80	410.0	0.24963	-2.50
12.5	1.35647	-22.8	60.0	1.05267	-1.81	420.0	0.22463	-2.50
13.0	1.34530	-21.9	65.0	1.04353	-1.84	430.0	0.19961	-2.50
13.5	1.33453	-21.2	70.0	1.03425	-1.87	440.0	0.17464	-2.49
14.0	1.32412	-20.5	75.0	1.02482	-1.91	450.0	0.14985	-2.46
14.5	1.31403	-19.9	80.D	1.01525	-1.93	460.0	0.12547	-2.41
15.0	1.30422	-19.4	85.0	1.00552	-1.96	470.0	0.10191	-2.30
15.5	1.29464	-18.9	90.0	0.99565	-1.99	475.0	0.09062	-2.22

Standard Curve 10: Measurement Current = 10 μ A \pm 0.05%

Shaded portion highlights truncated portion of Standard Curve 10 corresponding to the reduced temperature range of DT-471 diode sensors. The 1.4 K to 325 K portion of Curve 10 is applicable to the DT-450 minieture silicon diode sensor.



Lake Shore Cryotronics,Inc. 64 East Walnut Street & Westerville, Ohio 43081-2399 Fax: (614) 891-1392 **Tel: (614) 891-2243**

	Sensor		Sensor	,	Sensor
<u>T, Kelvin</u>	Voltage	<u>T, Kelvin</u>	Voltage	<u>T, Kelvin</u>	Voltage
1.0		19.0	1.5944	160.0	0.75680
1.5	2.6647	20.0	1.5159	165.0	0.74276
1.6	2.6622	21.0	1.4389	170.0	0.72868
1.7	2.6593	22.0	1.3575	175.0	0.71457
1.8	2.6562	23.0	1.2895	180.0	0.70041
1.9	2.6528	24.0	1.2378	185.0	0.68622
2.0	2.6491	25.0	1.1955	190.0	0.67201
2.2	2.6410	26.0	1.1645	195.0	0.65777
2.4	2.6321	27.0	1.1434	200.0	0.64353
2.6	2.6223	28.0	1.1293	205.0	0.62928
2.8	2.6117	29.0	1.1192	210.0	0.61504
3.0	2.6005	30.0	1.1115	215.0	0.60084
3.2	2.5886	32.0	1.1003	220.0	0.58672
3.4	2.5762	34.0	1.0923	225.0	0.57268
3.6	2.5633		1.0859	230.0	0.55880
3.8	2.5499	38.0	1.0804	235.0	0.54508
4.0	2.5361	40.0	1.0752	240.0	0.53152
4.2	2.5220	45.0	1.0632	245.0	0.51810
4.4	2.5075	50.0	1.0515	250.0	0.50479
4.6	2.4928	55.0	1.0397	255.0	0.49151
4.8	2.4780	60.0	1.0276	260.0	0.47818
5.0	2.4631	65.0	1.0151	265.0	0.46483
5.5	2.4254	70.0	1.0024	270.0	0.45137
6.0	2.3877	75.0	0.98933	275.0	0.43773
6.5	2.3505	80.0	0.97610	280.0	0.42388
7.0 7.5	2.3142 2.2790	85.0	0.96277	285.0	0.40988
8.0	2.2452	90.0 95.0	0.94939	290.0	0.39574
8.5	2.2432	100.0	0.93591 0.92238	295.0	0.36729
9.0	2.1818	105.0		300.0	0.35294
9.5	2.1524	110.0	0.90881	305.0 310.0	0.33843
10.0	2.1246	115.0	0.89520	315.0	0.32375
11.0	2.0731	120.0	0.86788	320.0	0.30893
12.0	2.0236	125.0	0.85412	325.0	0.29407
13.0	1.9730	130.0	0.84035	330.0	0.27919
14.0	1.9186	135.0	0.82652	335.0	0.26432
15.0	1.8561	140.0	0.81265	340.0	0.24943
16.0	1.7942	145.0	0.79873	345.0	0.23458
17.0	1.7325	150.0	0.78478	350.0	0.21974
18.0	1.6651	155.0	0.77081	355.0	0.20500
			_	360.0	0.19037
				365.0	0.17596
				370.0	0.16192
				375.0	0.14846
				1 non n	0 10007

0.13597

380.0

DT-500-DRC (B) Voltage - Temperature Characteristic

HASTINGS INSTRUMENTS

Product VACUUM GAUGE TUBES

Product Bulletin 339

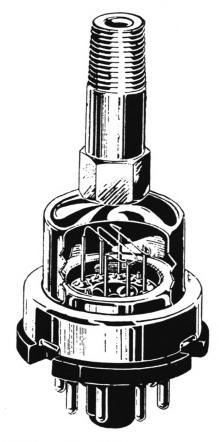
HASTINGS VACUUM GAUGE TUBES

For Economy and Reliability in Vacuum Measurement

- Corrosion-Resistant
- Non-Contaminating
- Stable Calibration
- Rugged Under Demanding Conditions



Standard Metal Type



TELEDYNE BROWN ENGINEERING Hastings Instruments

Design Features

Hastings Vacuum Gauge Tubes are precision sensing devices designed to provide maximum accuracy in the measurement and control of vacuum. Fully compensated for both temperature and rate of temperature change, the tubes are renowned worldwide for their dependability, and boast a history of success that has endured for over 40 years.

Hastings Gauge Tubes use the rugged but sensitive, time-tested Hastings thermopile sensor. Short, firmly connected thermocouples have no suspended weld to an external heater.

The unique Model DV-760 uses a piezo-resistive strain gauge on a silicon chip. The chip includes a sealed vacuum reference, a resistive bridge circuit, and a temperature compensation network.

Hastings Gauge Tubes are color-coded for matching to the appropriate vacuum gauge or controller.

CHARACTERISTICS OF HASTINGS VACUUM GAUGE TUBES

			[I			
Metal Tube	DV-4D	DV-5M	DV-6M	DV-8	DV-23	DV-24	DV-760
"R" Series	DV-4R		DV-6R	-	-	-	
Staini ess /Ceramic	DV-34		DV-36	-			
Рутех	DV-16D	DV-18	DV-20	DV-31	DV-43	DV-44	-
Metal w/VCR Connection	DV-4D-VCR	DV-5M-VCR	DV-6M-VCR	-	DV-23-VCR	-	-
Metal w/KF-16 Connection	DV-4D-KF-18		DV-6M-KF-16	-	DV-23-KF-16	DV-24-KF-16	-
Best Sensitivity Range	0.2 - 5 torr 0.1 - 5 mbar	2 - 20 mtorr 0.00205 mbar	10 - 200 mtorr .012 mb a r	0.1 - 10 mtorr	5 mtorr - 1 torr .01 - 2 mbar	.1 - 5 torr .1 - 5 mbar	1 - 800 torr 1 - 1100 mbar
Usable Range	0.1 - 20 torr 0.1 - 20 mbar	0.2 - 100 mtorr 0.0011 mbar	1 - 1000 mtorr .01 - 1 mbar	0.1 - 10 mtorr	5 mtorr - 5 torr .01 - 5 mbar	.1 - 20 torr .1 - 10 mb a r	1 - 800 torr 1 - 1100 mbar
Internal Volume of Gauge Tube	1/20 ^{*3} 0.8cc	1/2 ⁻³ 8.200	1/2 ⁻³ 8.200	1/2 ⁻³ 8.200	1/2 ⁻³ 8.200	1/2 ⁻³ 8.200	1/20 ⁻³ 0.8cc
Thermopile Temperature In a High Vacuum At Atmosphere	250°C 30°C	48°C 1.5℃	300°C 6°C	120°C 10°C	400°C 10°C	400°C 35°C	N/A N/A
A-C Ampheres Through Tube	0.029	0.03	0.021	0.053	.04/.04	.03/.04	N/A
A-C Volts Across Tube	0.32	0.20	0.38	0.32	.20/.20	.19/.19	N/A
Watts Required by Tube	0.009	0.006	0.008	0.017	.016	.11	.018
Output at High Vacuum mv D-C Internal Resistance - ohms	10 11	2 6	10 18	2 6	13 5/6	13 6.5/7.5	
Response Time Zero to ATM - seconds ATM to Zero - seconds	0.04 0.16	0.8 25	0.06 2.9	0.8 25	0.07 3.0	0.05 .2	.002 .002
A-C Connection Pin #	3-5	3-5	3-5	3-5	2-4, 6-8	2-4, 6-8	-
D-C Connection Pin #	7	7	7	7	-		-
Color of Base Metal Tube	Purple	Red	Yellow	Green	Orange	White	Lt. Blue

The above information includes nominal values only. Not to be used for design purposes or acceptance tests.

PRESSURE AND TEMPERATURE DATA

Tube Type	Max. Pressure	Max. Temperature
Metal: DV-4D, DV-4D-VCR, DV-4D-KF-1 All other metal (except Model DV-760	6 150 p sig) 50 psig	100°C 100°C
"B" Series	250 psig	1 50° C
Stainless/Ceramic	600 psig	300°C
Pyrex	15 psig	400°C
Model DV-760	15 psig	40°C

The gauge tubes can be expected to withstand the listed pressure and temperature without rupture but they are not warranted as safe under these conditions. For critical conditions or special testing, contact factory.

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Hastings Vacuum Gauge Model VT-6

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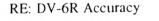
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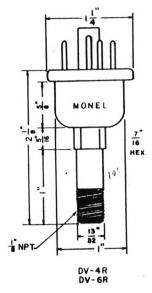
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Mr. William C. Baker, Hastings Sales Manager, specifies the DV-6R accuracy as \pm 0.2 mV (\pm 2% of FS) over the 0 to 10 mV (1 μm to 1000 $\mu m)$ range. At 1 μm the DV-6R sensitivity is 161 mV/ μ m; herefore the accuracy in this region is \pm 0.2 mV X 1 μ m/161 mV, or \pm 0.0012 μ m.

During production, Hastings checks the DV-6R output at zero scale (zero volts), half scale (60 $\mu m)$ and at atmospheric pressure.

Mr. Baker also stated that this calibration curve, the tabulated characteristics and the \pm 2% accuracy only apply when the DV-6R is used in their circuitry. D. Weber 1/8/95



HASTINGS REFERENCE TUBE

A Quick Calibration Device for Hastings Vacuum Gauges

- Instant Calibration Check
- Recalibration of Hastings Gauges
- Adjusts Gauge for Any Length Cable
- Stable, Accurate, Rugged, and Reliable



Reference Tube

TELEDYNE BROWN ENGINEERING Hastings Instruments

General

The Hastings Reference Tube is an evacuated, sealed vacuum gauge tube accurately calibrated to precisely simulate a gauge tube at a given operating pressure. It is electrically equivalent to the metal and glass gauge tubes used with Hastings Instruments. It permits quick and easy recalibration of Hastings Vacuum Gauge Indicators by merely plugging the instrument into the reference and adjusting the calibration "current set" potentiometer until the instrument reads the exact pressure noted on the reference. Hastings Reference Tubes are available equivalent to most Hastings Gauge Tubes.

Application

Hastings Vacuum Gauge Indicators, Controllers, or Recorders can be checked or recalibrated in seconds by merely plugging the gauge tube cable into the reference tube. If calibration adjustment is necessary, the "Current Set" potentiometer is adjusted until the instrument indicates the pressure marked on the reference tube. The customer now knows his instrument is correctly calibrated.

Whenever cable lengths between gauge tube and instrument are changed, some error may be introduced, requiring that the instrument be readjusted to compensate for any losses involved. By plugging the Reference Tube into the new cable and readjusting the instrument for a correct reading, this "error" is eliminated.

Selection

Choose the reference tube that is equivalent to the glass or metal Hastings Gauge Tube you are now using. The Reference Tube will be matched and sealed at a pressure falling on the lower portion of the scale and calibrated accurately at this exact pressure. For example, if an instrument uses a DV-6M Gauge Tube, a DB-20 Reference Tube is ordered. The customer receives a tube marked, possibly, 10 microns. This is the exact pressure to which the indicator should be adjusted when plugged into the reference tube.

Selection Chart

Equivalent Gauge Tube and Range			Reference Tube		
Metal	Glass	Range	Model No.	Stock No.	
DV-3M		0-1000µ Hg			
DV-4D		0-20mm Hg	DB-16D	55-100	
*DV-5M		0-100µ Hg	* DB-18	55-103	
DV-6M	DV-20	0-1000µ Hg	DB-20	55-104	
DV-8M		0.01-10µ Hg	DB-31	55-105	
DV-23		0-5000µ Hg	DB-33	55-106	
DV-24		0-50 Torr	DB-44	55-107	
DV-310		0-1000 mTorr and	DB-300	55-252	
		0-1400 mbar			

*State reference letter of your Gauge Tube type for matching purposes.

Construction

Hastings Reference Tubes employ the same Hastings noble metal thermopile used in all Hastings Vacuum Gauge Tubes. The thermopile is sealed in a glass capsule that has been evacuated, baked, outgassed, sealed, and then aged to ensure stability over long periods of time. The sealed capsule is then housed in a protective metal shell to provide a rugged, trouble-free assembly.

Calibration

Considerable care and time are required in the manufacture to obtain the high degree of precision and stability required for the reference tube.

The thermopile is matched to the reference letter of the customer's tubes and maintains its calibration over long periods of time. However, for applications requiring the highest possible degree of accuracy, a periodic return of the reference tube to the factory for a check and recalibration may be desirable. An annual or semiannual check assures the customer of an accurate and reliable reference at all times.

IMPORTANT NOTE:

These reference tubes are designed specifically for use with instruments employing Hastings circuitry and are NOT interchangeable with instruments using other circuitry. Connection to another manufacturer's instrument may result in burnout.

Hastings Instruments reserves the right to change or modify the design of its equipment without any obligation to provide notification of change or intent to change.

P.O. Box 1436 + Hampton, VA 23661

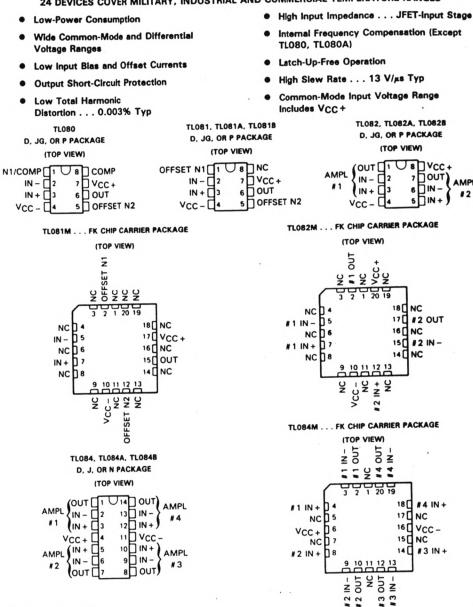
TL080, TL081, TL082, TL084, TL081A, TL082A, TL084A TL081B, TL082B, TL084B JFET-INPUT OPERATIONAL AMPLIFIERS

TL081B. TL082B. TL084B JFET-INPUT OPERATIONAL AMPLIFIERS D2297, FEBRUARY 1977-REVISED OCTOBER 1990

AMPL

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24 DEVICES COVER MILITARY, INDUSTRIAL AND COMMERCIAL TEMPERATURE RANGES



absolute maximum ratings over operating free-air temperature range (unless otherwise noted)

		TL08_C TL08_AC TL08_BC	TL08_1	TL08_M	UNIT
Supply voltage, V _{CC +} (see Note 1)		18	18	18	v
Supply voltage, V _{CC} _ (see Note 1)		- 18	- 18	- 18	V
Differential input voltage (see Note 2)		± 30	± 30	± 30	V
Input voltage (see Notes 1 and 3)		±15	±15	±15	V
Duration of output short circuit (see Note 4)		unlimited	unlimited	unlimited	
Continuous total dissipation	Se	e Dissipation	Rating Table		
Operating free-air temperature range	0 to 70	-40 to 85	-55 to 125	°C	
Storage temperature range		-65 to 150	-65 to 150	-65 to 150	°C
Case temperature for 60 seconds	FK package			260	°C
Lead temperature 1,6 mm (1/16 inch) from case for 60 seconds	J or JG package			300	•c
Lead temperature 1,6 mm (1/16 inch) from case for 10 seconds	D, N, or P package	260	260		•c

NOTES: 1. All voltage values, except differential voltages, are with respect to the midpoint between VCC+ and VCC-.

2. Differential voltages are at the noninverting input terminal with respect to the inverting input terminal.

3. The magnitude of the input voltage must never exceed the magnitude of the supply voltage or 15 V, whichever is less. 4. The output may be shorted to ground or to either supply. Temperature and/or supply voltages must be limited to ensure that the dissipation rating is not exceeded.

electrical characteristics, $V_{CC\pm} = \pm 15 V$ (unless otherwise noted)

TL080, TL081, TL082, TL084, TL081A, TL082A, TL084A

PARAMETER	TEST CON	DITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
	V ₀ = 0.	TA = 25°C		3	6		3	9	
Input offset voltage	R5 = 50 0	TA = -55°C to 125°C			9			15	٣V
Temperature coefficient of input offset voltage	$V_0 = 0,$ $T_A = -55^{\circ}C \text{ to } 125^{\circ}C$	R _S = 50 Ω,		18			18		,×/.•C
Input offeet current	Yo = 0	TA = 25°C		5	100		5	100	pA
input onset current	v0 = 0	TA = 125°C			20			20	nA
logut hiss current	Yo = 0	T _A = 25°C		30	200		30	200	pA
inpot bias corrent	•0 - 0	TA = 125°C			50			50	nA
Common mode				- 12			-12		
	TA = 25°C		±11	to		±11	to		v
input voitage range				15			15		
Maulan and	TA = 25°C.	RL = 10 kΩ	±12	±13.5		±12	±13.5		
		R _L ≥ 10 kΩ	±12			±12			v
output voltage swing	TA = -55°C to 125°C	RL ≥ 2 kΩ	±10	±12		±10	±12		
Large-signal differential	$V_0 = \pm 10 V,$ $T_A = 25 °C$	R _L ≥ 2 kΩ,	25	200		25	200		V/mV
AVD voltage amplification	$V_0 = \pm 10 V,$ $T_A = -55^{\circ}C \text{ to } 125^{\circ}C$	R _L ≥ 2 kΩ,	15	12 - 1		15			V/mV
Unity-gain bandwidth	TA = 25°C			3			3		MHz
Input resistance	TA = 25°C			1012			1012		9
Common-mode rejection ratio		•	80	86		80	86		d18
Supply voltage rejection ratio $(\Delta V_{CC} \pm /\Delta V_{10})$	$V_{CC} = \pm 15 V \text{ to } \pm 9 V$	v ₀ = 0,	80	86		80	86		dB
Supply current (per amplifier)	No load. TA = 25°C	V ₀ = 0.		1.4	2.8	<i>a</i>	1.4	2.8	mA
Crosstalk attenuation	AVD = 100,	T _A = 25°C		120			120		dB
	Input offset voltage Temperature coefficient of input offset voltage Input offset current [‡] Input bias current [‡] Common-mode input voltage range Maximum peak output voltage swing Large-signal differential voltage amplification Unity-gein bandwidth Input resistance Common-mode rejection ratio Supply voltage rejection ratio Supply voltage rejection ratio Supply voltage rejection ratio	$ \begin{array}{llllllllllllllllllllllllllllllllllll$			$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $

[†] All characteristics are measured under open-loop conditions with zero common-mode input voltage unless otherwise specified. [‡] Input bias currents of a FET-input operational amplifier are normal junction reverse currents, which are temperature sensitive as shown in Figure 18. Pulse techniques must be used that will maintain the junction temperatures as close to the ambient temperature as Is possible.

INSTRUMENTS POST OFFICE BOX 655303 . DALLAS, TEXAS 75265

TEXAS

NC-No internal connection

PRODUCTION DATA documents centain informati

current as of publication date. Products conform to

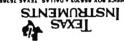
specifications per the terms of Texas Instruments standard warranty. Production processing does not

necessarily include testing of all parameters.

Copyright C 1990, Texas Instruments Incorporated urts compliant to MIL-STB-883. Class B, all param therwise sector. On all other products, production secontly include testing of all parameters. ors are tested

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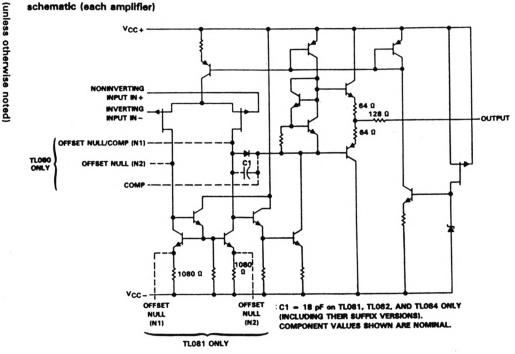
TL080, TL081, TL082, TL084, TL081A, TL082A, TL084A TL081B, TL082B, TL084B JFET-INPUT OPERATIONAL AMPLIFIERS

operating characteristics, VCC	$\pm = \pm 15$ V, TA = 25°C (unless otherw	ise not	ed)		
PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
	$V_{\rm I} = 10 \ V$, $R_{\rm L} = 2 \ k\Omega$,		13		

		$V_{I} = 10 V,$ $C_{L} = 100 \text{ pF},$	R _L = 2 kΩ, See Figure 1		8*	13	
SR	Slew rate at unity gain	V _I = 10 V, C _L = 100 pF, See Figure 1	$R_{L} = 2 k\Omega$ $T_{A} = -55^{\circ}C \text{ to } 125^{\circ}C$	TLO81M TLO82M TLO84M	5*		V/ µs
tr	Rise time	$V_1 = 20 \text{ mV},$	$R_{L} = 2 k\Omega$,			0.05	μS
	Overshoot factor	$C_{L} = 100 pF$,	See Figure 1	F		20%	
v		Ba = 100.0	f = 1 kHz			18	nV/√Hz
t _r Ri O' V _n Ec	Equivalent input noise voltage	R _S = 100 Ω	f = 10 Hz to 10 kHz			4	μV
In	Equivalent input noise current	$R_S = 100 \Omega$.	f = 1 kHz			0.01	pA/VHz
THD	Total harmonic distortion	$V_{O(rms)} = 10 V,$ $R_L \ge 2 k\Omega,$	R _S ≤ 1 kΩ, f = 1 kHz		0.0	03%	

"On products compliant to MIL-STD-883, Class B, this parameter is not production tested.





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TLO8_C.	0°C for	s 0°C to 7	forTA	ull range	fied. Fu	vise spec	s other	ge unler	put volt	modeli		LOB L.	85 °C for T	d under open-k nd - 40°C to	¹ All characteristics are measured under open-loop conditions with zero common-mode input voltage unless otherwise specified. Full range for T _A is 0°C to 70°C for TL08_C, ¹ IL08_AC, and TL08_BC, and - 40°C to 85°C for TL08_J.	TLO8
			T			ſ			ſ			$\left \right $				
48		120			120			120			120		TA = 25°C	Avp = 100.	Vo1/Vo2 Crosstalk attenuation	VolVo
mÅ	2.8	14		2.8	5		2.8	14		2.8	14		V0 = 0.	No load. T _A = 25 °C	Supply current (per emplifier)	lcc
			T			T						╞			IAVCC ± /AVIO/	
1					;	1		;	;			_	TA = 25°C	Rs = 50 D.		UAC.
8		86	80		86	8		86	8		70 86		10 ± 9 V. VC	VCC = # 15 V 10 # 9 V. VO =	rejection ratio	keyp
															Supply voltage	
													TA = 25°C	R _S = 50 Ω.	rejection ratio	
đ		86	80		86	8		86	8		70 86		n.Vo = 0.	VIC = VICR min. VO = 0.	Common-mode	CMRR
D		1012	Γ		1012			1012			1012	-		TA = 25°C	Input resistance	2
MHz		ω	T		ω			w			3	+		TA = 25°C	Unity-gain bandwidth	81
			T			Ι			Ι			+		. A		T
			25			26			26		15		R_ ≥ 2 k0	VO = ± 10 V.	voltage amplification	ċ
V/mV			T									╞		N		Avn
		200	8		200	8		200	8		25 200		R(≥ 2 k0.	VO = ±10 V.	Large-signal differential	
	L	±12	±10		±12	±10		±12	± 10		0 ±12	± 10	RL 2 2 KD		Burne offering and a	
<			±12			±12			±12		2	1 k0 ± 12		T full range		VOM
		±13.5	±12		± 13.5	±12		±13.5	±12		2 ±13.5	1 ±12	RL = 10 kg	TA = 25°C.	Maximum neak	
		15			15			15			15	\vdash				
~		to	#11		8	±11		to	±11	-		±11		TA = 25°C	input voltage range	VICR
		-12			-12			-12			- 12				Common-mode	
3	20		Γ	7			7			10		ŝ	TA - full range			ā
B	200	8		200	8		200	8		8	8	-	TA = 25°C	Vo = 0	Input bias current ‡	5
3	10			2			2			2		2	T _A = full range			ā
R	8	5		100	5		100	6		200	5	Ĺ	TA = 25°C	vo = 0	Input offset current*	5
												\vdash		T _A = full range	offset voltage	
VI°C		18			18			18			18		Rs = 50 D.	VO = 0.	Temperature coefficient of input	200
				5			7.5			20		nge	TA - full range	R _S = 50 0	index of the second sec	ē
k	a	ω		ع	2		8	з		15	3		TA = 25°C	VO = 0.		~
	MAX	TYP	MIN	MAX	TYP	MIN	MAX	TYP	MIN	MAX	ALL N	MIN				
		TL084									TL084C	-				
UNIT	'	TL083			TINEARC			TIMELAC			TL082C		TEST CONDITIONS [†]	TEST CO	PARAMETER	
		TL0821 -			TLUBTEC			TLOSIAC			TLOBIC					
		TL0811									TLOBOC	_				
									noted	WISO	± 15 V (Unless otherwise noted)		HID	s, vcc±	electrical characteristics, VCC±	electr
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TLO818, TLO828, TLO848 AP80JT ,AS80JT ,A180JT ,480JT ,280JT ,180JT ,080JT



EXMATE PM-45X & PM-45XU 4 1/2 DIGIT PANEL METERS

ACCURACY LCD METERS WITH 10 μ V RESOLUTION, TRUE DIFFERENTIAL INPUTS, ULTRA LOW POWER <25 mW AT +5 VDC, AND STANDARD MUX-BCD OR OPTIONAL PARALLEL BCD OUTPUTS

DESCRIPTION

The PM-45X and PM-45XU are truly unique and extremely versatile instruments. Believed to be the world's smallest and most energy efficient 4 1/2 Digit LCD Panel Meters, they nevertheless offer more high performance features than most larger and more expensive DPM's.

Both meters incorporate a crystal controlled 100KHz clock that provides an exceptionally high normal mode rejection of 120dB at multiples fo 50/60Hz. Bipolar differential and single-ended DC voltages from \pm 199.99mV to \pm 1200.0V full scale can be measured and scaled in almost any known engineering unit. Provision has been made for signal offsetting and the capability of attenuating both high and low signal inputs. Resolution is 10µV over \pm 19999 counts, and errors due to zero drift are virtually eliminated by autozeroing. Other modes of operation, selectable by the user, include an ohmmeter mode, current meter mode and ratiometric mode.

Multiplexed BCD data is available internally from a row of auxiliary solder pads. Both meters may be ordered with an internally mounted Tri-state Buffered Parallel BCD Output Board. This option, which is described in detail on a separate data sheet, can also be purchased for field retrofit.

The PM-45X features an ultra stable temperature compensated reference with selected low TC components. The PM-45XU is a derated economy priced model that provides all the features of the PM-45X but utilizes a standard reference, and components with less stringent specifications.

The true differential input capabilities and high 86dB common mode rejection ratio, combined with their low signal measurement range and high noise immunity, make these meters ideal for measuring various balanced transducers and bridge inputs. When measuring bridge circuits, long term drift of the excitation voltage can be compensated by using the ratiometric voltmeter mode of operation.

The proprietary high contrast, long life liquid crystal display provides excellent readability under high and low ambient light conditions. Since the meters normally draw only a small constant current (<25mW), operation from almost any DC power supply is simplified. If the supply has a stability of only 10%, a voltage dropping resistor in series with the meter is often sufficient. (See Application notes.)

SPECIFICATIONS

OF LOH ICAN	0110
Input Configuration:	True differential and single-ended
Full Scale Ranges:	±199.99mVDC
5	±1.9999VDC (standard)
	±19.999VDC
	±199.99VDC
	±1200.0VDC (max. Input Signal; higher
	voltages can be measured if voltage dividing
	resistors are located externally)
Input Impedance:	Exceeds 1000M Ω on 200mV and 2V ranges.
	$10M\Omega$ on all other ranges
Input Protection:	±170VDC or 120VAC on 200mV and 2V ranges:
	±1200VDC or 850VAC on all other ranges
Normal Mode Rejection:	120dB at multiples of 50/60Hz
Common Mode Rejection	86dB at DC; greater than 120dB at multiples of
•	50/60Hz
Common Mode Voltage:	-2.8V to + 2.8V (standard)
0	±2.8V or more if differential dividers are used
	(see Typical Application Circuits and
	Connection Instructions)
Accuracy:	PM-45X ±(0.01% of reading + 1 digit)
	±(0.015% of reading + 2 digits) for 200mV range.
	PM-45XU ±(0.015% of reading + 2 digits). ±(0.02%
	of reading + 3 digits) for 200mV range
Maximum Resolution:	10µV over ±19999 counts in 200mV
	range, 100µV over ±19999 counts in 2V range
Temperature Coefficient:	PM-45X: 5PPM/°C ratiometric,
	20PPM/°C using internal adjustable T.C. Reference.
	PM-45XU: 5PPM/°C ratiometric, 50PPM/°C using
	Internal reference
Zero Stability:	Autozeroed ±10µV at all ranges:
	±1µV/°C Typical
Conversion Rate:	2.5 readings per second
Clock Frequency:	100KHz system clock derived from 200KHz quartz
	crystal controlled oscillator of 0.05% accuracy
Display:	0.48" LCD
Polarity:	Automatic; displays both "+" and "-" signs; polarity
	symbols may be blanked (see page 6)
Overload Indication:	When input exceeds full scale on any range being
	used, the most significant "1" digit and "+" or "-"
	symbol is displayed with all other digits blank
Power Requirements:	Low ripple +4.5V to +5.5VDC at 3mA to 5mA
Warmup Time:	10 seconds to specified accuracy
Operating Temperature:	0°C to +60°C

ORDERING INFORMATION

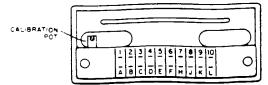
	Order Part No.
Standard High Accuracy 4 1/2 Digit Panel Meter (2V Range)	PM-45X
Standard Utility Version 4 1/2 Digit Panel Meter (2V Range)	PM-45XU
PM-45X W/Tri-State Parallel BCD Output	PM-45XBCD
PM-45XU W/Tri-State Parallel BCD Output	PM-45XUBCD
Retrofit Tri-State Parallel BCD Board for PM-45X/PM-45XU	PM-45XBCDO
Accessories: Edge Connector (20 pin solder tabs)	CN-L10
Options: Factory Installed 200mV Range	VG-200MVFI
Factory Installed 20V Range	VFA-0020V
Factory Installed 200V Range	VFA-0200V
Factory Installed 1200V Range	VFA-1200V
Factory Installed Special Scaling (Specify input signal, the spar	i, and digital reading
required, e.g. 1 to 5V input to display 0 to 10.000; 4 to 20mA input	t to display 0 to
15.000: 0 to 50mA input to display -1.000 to +8.000 r	VS-4-5

	Order Part No.
Range Change Kits: (matched resistors for u	ser installation)
200mV Range	VG-200MV
20V Range	VKA-0020V
200V Range	VKA-0200V
1200V Range	VKA-1200V
Optional Cases*: (see back page for details)	
End Mount Case (twin meter mounting)	EM-CASECLR
Center Mount Case (multiple array mounting) CM-CASECLR
Slim Bezel Case (supplied as standard)	SL-CASECLR

*Meters purchased prior to August 1989 require cases with a polarizer bonded to the rear side of the lens. To order these cases, use the following part numbers EM-CASELCD; CM-CASELCD; SL-CASELCD.

CONNECTOR PINOUTS

The Texmate Model PM-45X/PM-45XU is interconnected by means of a standard PC board edge connector having two rows of 10 pins, spaced on 0.156 " centers. The optional parallel BCD Output is interconnected by a standard PC board edge connector having two rows of 13 pins spaced on 0.1 "centers. (A standard 26 pin, PCB to Ribbon Cable Connector is recommended.) Connectors are available from Texmate, or from almost any connector manufacturer.

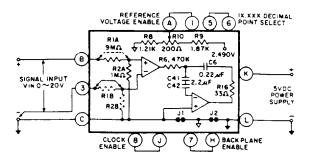


REAR VIEW OF METER CASE

A - Reference Output	1 - Reference Input
B - Signal High Input	2 - Offset Voltage Output
C - Analog Common	3 — Signal Low Input
D Decimal Select (1XXX,X)	4 - Decimal Select (1XX.XX)
E - Decimal Select (1.XXXX)	5 — Decimal Select Common
F — Decimal Select (JXXXX)	6 - Decimal Select (1X.XXX)
H — Back Plane Output	7 - Back Plane Input/Display Test
J - Clock Output	8 - Clock Input
K - +5VDC System Power Input	9 – Busy Output
L - Power Ground Input	10 — Run/Hold
AUTION: This meter employs high impedance	CMOS inputs. Although internal protection has b

CAUTION: This meter employs high impedance CMOS inputs. Although internal protection has been provided for several hundred voit overloads, the meter will be destroyed if subjected to the high kilovolts of static discharge that can be produced in low humidity environments. Always handle the meter with ground protection.

FUNCTIONAL DIAGRAM



SINGLE ENDED METER - >2V RANGES WITH VOLTAGE DIVIDER

NPUT

1) High single ended voltages, up to 1200V max, can be measured and/or scaled by install ing the appropriate voltage dividing resistors in RTA and R2A positions. Matched dividing resistors for the 20V (1-10), 200V (1-100), and 1200V (1-1000) ranges are available from Texmate, 2) Connect Pin 3 to the nearest end of the signal source ground to avoid possible errors caused by ground loop currents.

PIN DESCRIPTIONS

Pin A — **Reference Output:** Internal precision voltage reference. Standard output is 1.0000V, adjustable $\pm 5\%$ by R10 potentiometer. Usable voltages from 0.05V to 2.49V for special high impedance scaling can be obtained by changing the value of internal dividing resistors R8 and R9. The primary reference voltage of the PM-45X is trimmed by potentiometer R20 to obtain the optimum compensated temperature coefficient. This temperature compensation network is omitted on the PM-45XU utility meter. Please read CALIBRATION PROCEDURE (Page 7).

Pin B — **Signal High Input:** Pin B is the signal high input for all input signal ranges. When attenuation is not required the resistor position R1A must be shorted by a jumper. Dividing resistors may be mounted internally in R1A and R2A positions to attentuate voltages up to 1200V max. Matched dividing resistors for the 20V (1/10), 200V (1/100) and 1200V (1/1000) ranges are available from Texmate. Shunt resistors for current measurements up to 200mA may also be internally mounted in the R2A position. The current loop is then applied to Pin B and returned through Analog Common Pin C.

Pin C — **Analog Common:** Pin C is signal return common for differential inputs, ratiometric inputs, or external reference inputs. For single-ended inputs, Signal Low Input Pin 3 must be connected to Analog Common Pin C. To minimize any errors caused by ground loop currents it is recommended that this connection be made as close as possible to the input signal source ground. (See Typical Application Circuits and Connection Instructions, Pages 4-6.)

Pins D, E, F, 4 and 6 — **Decimal Select:** Decimal points may be displayed as required by connecting the appropriate pin to Decimal Select Common Pin 5. Any number of decimal points can be turned on at the same time. An open circuit will turn off the decimal points. However, static current pickup and/or PCB leakage of more than 100A can cause decimal points to turn on undesirably. Therefore, it is recommended that the unused decimal points be connected to Back Plane Output Pin H either directly or by a resistor of less than 5M Ω to insure an off condition. CAUTION: Any DC component introduced to the display drive circuitry can, in time, cause permanent damage. PLEASE READ PAGES 7 AND 8 FOR A DETAILED EXPLANATION OF LCD OPERATION.

Pin H — Back Plane Output: Liquid crystal displays are operated from an AC signal. Back Plane Output Pin H provides a square-ware signal of $60 \sim 160$ HZ that must be connected by the user to back plane input Pin 7 for normal operation. Pin 7 is internally connected to the LCD back plane which is the common base of the LCD capacitance structure. Those segments that are driven 180° out-of-phase with the back plane will turn on. Those segments that are driven in-phase with the back plane will turn off. PLEASE READ PAGES 7 AND 8 FOR A DETAILED EXPLANATION OF LCD OPERATION.

Pin J - Clock Output: A quartz crystal controlled oscillator provides a stable clock signal output of 100KHz.

Pin K — +**5VDC System Power Input:** The meter requires a low ripple DC power supply of 4.5V to 5.5VDC at 3mA to 5mA. The low power consumption of only 25mW enables the meter to be easily operated from various power sources with simple voltage regulating circuitry. The positive terminal of the power supply should be connected to Pin K.

Pin L - Power Ground Input: Negative terminal of the +5VDC power supply should be connected to Pin L. All digital signals, Display Test, and Run/Hold should be returned to this ground point. Pin L is internally connected to Analog Common Pin C.

Pin 1 — Reference Input: Reference voltage input for A to D converter. Normally supplied from Pin A. An external reference source referred to Pin C may be used instead. Pin 1 may be used as an input for ratiometric measurements. Minimum usable voltage is .05VOC, with a maximum voltage of 4.0V. For ratiometric operation; Displayed Reading = 10000 X (Signal Input Voltage ÷ Reference Input Voltage). The maximum signal input

voltage is \pm 4V. Higher voltages must be scaled down through a voltage divider. Reference input voltage must remain stable during measurement period.

DECIMAL SELECT

Pin 2 — **Offset Voltage Output:** 0 to +2.490V is available with the addition of a &, 20K Ω to 100K Ω pot in the R15 position on the printed circuit board. The offset voltage is derived from the internal precision voltage reference and is available for applications requiring a zero offset such as 4 \sim 20mA receiver and temperature measurements.

Pin 3 — **Signal Low Input:** Pin 3 is the signal low input for all input signals. A special feature of the meter is the provision for dividing resistors to be mounted internally in the R1B and R2B positions. This enables low signal inputs up to 1200V max to be attenuated, which is particularly useful when measuring small differential signals with a large common mode voltage. Matched dividing resistors for the 20V (1/10), 200V (1/100) and 1200V (1/1000) ranges are available from Texmate. Differential current measurements up to 200mA may also be made by internally mounting shunt resistors in the R2B position. The current loop is then applied to Pin B and returned through Analog Common Pin C. When attenuation is not required the resistor position R1B must be shorted by a jumper.

Pin 5 — **Decimal Select Common:** Pin 5 is 180° out-of-phase with back plane output Pin H. Thus it serves as a common for the decimal select Pins D, E, F, 4 and 6. To turn on any required decimal point, connect the appropriate Decimal Select Pin to Decimal Select Common Pin 5.

Pin 7 — Back Plane Input/Display Test: Pin 7 is connected to the display's back plane which forms the common base of the LCD capacitance structure. Join Pin 7 to back plane output Pin H for normal operation. For Display Test connect Pin 7 instead to Power Ground Pin L and all operative segments will turn on, indicating + 18888. CAUTION: The Display Test function is only intended for momentary operation. Continuous application of Display Test will, in time, damage the display. SEE PAGES 7 AND 8 FOR A DETAILED EX-PLANATION OF LCD OPERATION.

Pin 8 — **Clock Input:** Normally Pin 8 is connected to the 100KHz clock output from Pin J, thereby providing the optimum rejection of 50/60 Hz noise. However, an external clock source may be used instead (5V referenced to power ground with a recommended duty cycle of 50%). Minimum frequency is 10KHz, and maximum frequency is 1MHz (12.5 readings per sec.). For inputs below 100KHz or above 300KHz, changes to the integrator time constant and some component values are necessary.

Pin 9 — Busy Output: Pin 9 goes to logic "1" at the beginning of the signal integration and remains at "1" until the first clock pulse after the zero crossing is detected at the completion of deintegration. In addition to its use as a Busy or End-of-Conversion signal, the output on Pin 9 can be used in some control applications to indicate the digital reading of the meter as a function of time or clock pulses. Displayed Reading is equal to the total clock pulses during Busy less 10,000, or total elapsed time during Busy, less 100 milliseconds it the clock frequency is 100KHz.

Pin 10 — **Run/Hold:** If Pin 10 is left open (or connected to $\pm 5VDC$ System Power Input Pin K for logic control purposes), the meter will operate in a free-running mode. Under control of the internal 100KHz quartz crystal clock, readings will be updated every 400mS (2.5 per sec.). If Pin 10 is connected to Power Ground Input Pin L (logic low), the meter will continue the measurement cycle that it is doing, then latch up and continuously hold the reading obtained as long as Pin 10 is held low. If Pin 10 is released from Pin L (Pin 10 then goes logic high) for more than 300ns and returned to Pin L (logic low), the meter will complete one conversion, update, and then hold the new reading. For all practical purposes, a manually actuated normally closed pushbutton switch will provide sufficient timing for "press-to-update" operation.



FEATURES

Laser-Trimmed to High Accuracy: 10.000 Volts ±5mV (L and U) Trimmed Temperature Coefficient: 5ppm/°C max, 0 to +70°C (L) 10ppm/°C max, -55°C to +125°C (U) Excellent Long-Term Stability: 25ppm/1000 hrs. (Noncumulative) Negative 10 Volt Reference Capability Low Quiescent Current: 1.0mA max 10mA Current Output Capability 3-Terminal TO-5 Package

PRODUCT DESCRIPTION

The AD581 is a three-terminal, temperature compensated, monolithic band-gap voltage reference which provides a precise 10.00 volt output from an unregulated input level from 12 to 30 volts. Laser Wafer Trimming (LWT) is used to trim both the initial error at +25°C as well as the temperature coefficient, which results in high precision performance previously available only in expensive hybrids or oven-regulated modules. The 5mV initial error tolerance and 5ppm/°C guaranteed temperature coefficient of the AD581L represent the best performance combination available in a monolithic voltage reference.

The band-gap circuit design used in the AD581 offers several advantages over classical Zener breakdown diode techniques. Most important, no external components are required to achieve full accuracy and stability of significance to low power systems. In addition, total supply current to the device, including the output buffer amplifier (which can supply up to 10mA) is typically 750µA. The long-term stability of the band-gap design is equivalent or superior to selected Zener reference diodes.

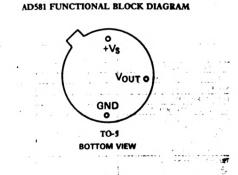
The AD581 is recommended for use as a reference for 8-, 10or 12-bit D/A converters which require an external precision reference. The device is also ideal for all types of A/D converters up to 14 bit accuracy, either successive approximation or integrating designs, and in general can offer better performance than that provided by standard self-contained references.

The AD581J, K, and L are specified for operation from 0 to +70°C; the AD581S, T, and U are specified for the -55°C to +125°C range. All grades are packaged in a hermeticallysealed three-terminal TO-5 metal can.

*Covered by Patent Nos. 3,887,863, RE 30,586

High Precision 10V IC Reference

AD581*



PRODUCT HIGHLIGHTS

1. Laser trimming of both initial accuracy and temperature coefficient results in very low errors over temperature without the use of external components. The AD501L has a maximum deviation from 10.000 volts of ±7.25mV from 0 to +70°C, while the AD581 Uguarantees =15mV, maximum total error without external trims from 755 C to +125 C.

- 2. Since the laser trimming is done on the water prior to separation into individual chips, the AD581 will be extremely valuable to hybrid designers for its case of use, lack of att required external trims, and inherent high performances
- 3. The AD581 can also be operated in a two-terminal "Zener" mode to provide a precision negative 10 volt reference with just one external resistor to the unregulated supply. The performance in this mode is nearly equal to that of the standard three-terminal configuration.
- 4. Advanced circuit design using the band-gap concept allows the AD581 to give full performance with an unregulated input voltage down to 13 volts. With an external resistor, the device will operate with a supply as low as 11.4 volts.

SPECIFICATIONS (@ V = +19/ pri 270)

Model	Min	AD581J Typ	Max	Min	ADSIK Typ	Max	Min	ADS#1L Typ	Max	Units
OUTPUT VOLTAGE TOLERANCE (Error from nominal 10,000V output)			±30			±10			±5	mV
OUTPUT VOLTAGE CHANGE Maximum Deviation from + 25°C			± 13.5			± 6.75			± 2.25	mV
Value, T _{min} to T _{min} (Temperature Coefficient)			30			15	_		5	ppm/*C
LINE REGULATION			3.0 (0.002)			3.0 (0.002)			3.0 (0.002)	mV %/V
13V × VIN × 15V			1.0 (0.005)			1.0 (0.005)			1.0 (0.005)	mV %/V
LOAD REGULATION 0≤ lout ≤ 5mA		200	500		200	500		200	500	µ.V/m.A
QUIESCENT CURRENT		0.75	1.0		0.75	1.0		0.75	1.0	mA
TURN-ON SETTLING TIME TOO. 1%		200			200			200		<u>в</u>
NOISE (0.1 to 10Hz)		50			50			50		μV/p-p
LONG-TERM STABILITY		25			25			25		ppm/1000 hrs.
SHORT-CIRCUIT CURRENT		30			30			30		mA
OUTPUT CURRENT										
Source (1 + 25°C	10			10			10		1.1	mA mA
Source T _{man} to T _{man} Sink T _{man} to T _{man} Sink - 55°C to + 85°C	5			3			5			μA mA
TEMPERATURE RANGE	1.								+ 70	*
Specified Operating	0 - 65		+ 70 + 150	0 - 65		+ 70 + 150	- 65		+ 70 + 150	5
PACKAGE OPTION ² TO-5(H-03B)		AD581J			AD5811			ADSEIL	н	,
Model	Min	AD541S	Max	Mia	ADSBIT Typ	Max	Min	ADSIU Typ	Max	Units
OUTPUT VOLTAGE TOLERANCE (Error from nominal 10,000V output)			± 30			± 10			¥5 .	m¥ in
OUTPUT VOLTAGE CHANGE Maximum Deviation from + 25°C			± 30			± 15			±10 : 1	a ∎¥olan in
Value, Tman to Tman (Temperature Coefficient)			30			15			10	ppm/C
LINE REGULATION			3.0 (0.002)			3.0 (0.002)			3.0 (0.002)	mV %V
13V × V _{IN} × 15V			1.0 (0.005)			1.0 (0.005)		*** 1	1.0 (0.005)	mV NV
LOAD REGULATION		200	500		200	500		200	500	µV'mA
QUIESCENT CURRENT		0.75	1.0		0.75	1.0		. 0.75	. 1.0	mA
TURN-ON SETTLING TIME TOO. 1%		200			200			200		μ6
NOISE (0.1 to 10Hz)		50			50			50		μV/p-p
LONG-TERM STABILITY		25			25			25		ppm/1000 hm.
SHORT-CIRCUIT CURRENT		30			30			30		mA
OUTPUT CURRENT Source (+ + 25°C Source T _{min} to T _{max}	10			10			10 5			mA mA
Sink T _{min} to T _{max} Sink 55 C to + 85 C	200			200			200			mA
TEMPERATURERANGE	55		125	55		+ 125	55		+ 125	ъ
Specified			1150	65		1 150	65		+ 150	°C
Operating	65									

NOTES See Figure 7 See Section 13 for package outline information

ABSOLUTE MAX RATINGS

Specifications subject to change without notice Specifications shown in buildface are tested on all production units at final electric

cal test. Results from those tests are used to calculate outgoing quality levels. All

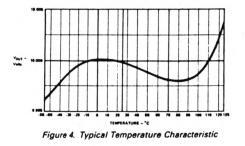
Input Voltage VIN to Ground					40V
Power Dissipation (1 + 25°C					. 600mW
Operating Junction Temperature Range		-	- 55	°C	to + 150°C
Lead Temperature (Soldering 10sec)					. + 300°C
Thermal Resistance Junction-to-Ambient					

min and max specifications are guaranteed, although only those shown in boldface are tested on all production units

VOLTAGE VARIATION VS. TEMPERATURE

Some confusion exists in the area of defining and specifying reference voltage error over temperature. Historically, references have been characterized using a maximum deviation per degree Centigrade; i.e., 10ppm/°C. However, because of nonlinearities in temperature characteristics, which originated in standard Zener references (such as "S" type characteristics) most manufacturers have begun to use a maximum limit error band approach to specify devices. This technique involves measurement of the output at 3, 5 or more different temperatures to guarantee that the output voltage will fall within the given error band. The temperature characteristic of the AD581 consistently follows the S-curve shown in Figure 4. Five-point measurement of each device guarantees the error band over the -55°C to +125°C range; three-point measurement guarantees the error band from 0 to +70°C.

The error band which is guaranteed with the AD581 is the maximum deviation from the initial value at +25°C; this error band is of more use to a designer than one which simply guarantees the maximum total change over the entire range (i.e., in the latter definition, all of the changes could occur in the positive direction). Thus, with a given grade of the AD581, the designer can easily determine the maximum total error from initial tolerance plus temperature variation (e.g., for the AD581T, the initial tolerance is ±10mV, the temperature error band is ±15mV, thus the unit is guaranteed to be 10.000 volts ±25mV from -55°C to +125°C).



OUTPUT CURRENT CHARACTERISTICS

The AD581 has the capability to either source or sink current and provide good load regulation in either direction, although it has better characteristics in the source mode (positive current into the load). The circuit is protected for shorts to either positive supply or ground. The output voltage vs. output current characteristics of the device are shown in Figure 5. Source current is displayed as negative current in the figure; sink cur-

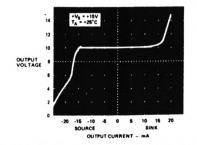
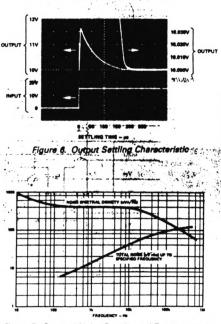


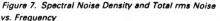
Figure 5. AD581 Output Voltage vs. Sink and Source Current

rent is positive. Note that the short circuit current (i.e., zero volts output) is about 28mA; when shorted to +15 volts, the sink current goes to about 20mA.

DYNAMIC PERFORMANCE

Many low power instrument manufacturers are becoming increasingly concerned with the turn-on characteristics of the components being used in their systems. Fast turn-on components often enable the end user to keep power off when not needed, and yet respond quickly when the power is turned on for operation. Figure 6 displays the turn-on characteristic of the AD581. This characteristic is generated from cold-start operation and represents the true turn-on waveform after an extended period with the supplies off. The figure shows both the coarse and fine transient characteristics of the device; the total settling time to within ±1 millivolt is about 180µs, and there is no long thermal tail appearing after the point.





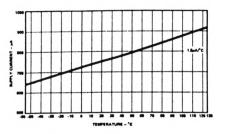


Figure 8. Quiescent Current vs. Temperature



Applying the AD581

APPLYING THE AD581

The AD581 is easy to use in virtually all precision reference applications. The three terminals are simply primary supply, ground, and output, with the case grounded. No external components are required even for high precision applications; the degree of desired absolute accuracy is achieved simply by selecting the required device grade. The AD581 requires less than 1mA quiescent current from an operating supply range of 12 to 30 volts.

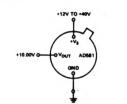
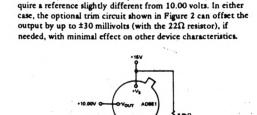


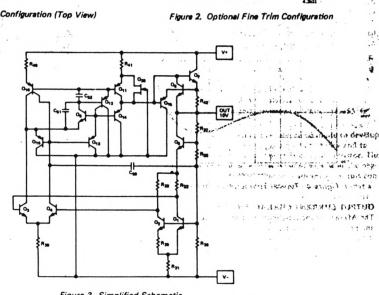
Figure 1. AD581 Pin Configuration (Top View)



An external fine trim may be desired to set the output level

to a main system reference). System calibration may also re-

to exactly 10.000 volts within less than a millivolt (calibrated



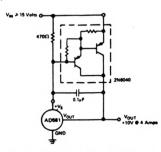
1 30m V

Figure 3. Simplified Schematic

Real Real Provide States

PRECISION HIGH CURRENT SUPPLY

The AD581 can be easily connected with power pnp or power darlington pnp devices to provide much greater output current capability. The circuit shown in Figure 9 delivers a precision 10 volt output with up to 4 amperes supplied to the load. The 0.1μ F capacitor is required only if the load has a significant capacitive component. If the load is purely resistive, improved high frequency supply rejection results from removing the capacitor.





CONNECTION FOR REDUCED PRIMARY SUPPLY

While line regulation is specified down to 13 volts, the typical AD581 will work as specified down to 12 volts or below. The current sink capability allows even lower supply voltage capability such as operation from $12V \pm 5\%$ as shown in Figure 10. The 560 Ω resistor reduces the current supplied by the AD581 to a manageable level at full SmA load. Note that the other bandgap references, without current sink capability, may be damaged by use in this circuit configuration.

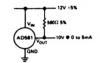
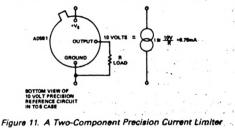


Figure 10. 12-Volt Supply Connection

THE AD581 AS A CURRENT LIMITER

The AD581 represents an alternative to current limiter diodes which require factory selection to achieve a desired current. This approach often results in temperature coefficients of $1\%/^{9}$ C. The AD581 approach is not limited to a defined set current limit; it can be programmed from 0.75 to 5mA with the insertion of a single external resistor. Of course, the minimum voltage required to drive the connection is 13 volts. The AD580, which is a 2.5 volt reference, can be used in this type of circuit with compliance voltage down to 4.5 volts.



and the state of the second of the

the test with the NEGATIVE 10-VOLT REFERENCE The AD581 can also be used in a two-terminal "Zener" mode." to provide a precision -10.00 volt reference. As shown in Figure 13, the VIN and VOUT terminals are connected together to the high supply (in this case, ground). The ground pin is connected through a resistor to the negative supply. The output is now taken from the ground pin instead of Vour. With 1mA flowing through the AD581 in this mode, a typical unit will show a 2mV increase in output level over that produced in the three-terminal mode. Note also that the effective output impedance in this connection increases from 0.20 typical to 2 ohms. It is essential to arrange the output load and the supply resistor, R_S, so that the net current through the AD581 is always between 1 and 5mA. The temperature characteristics and long-term stability of the device will be estentially the same as that of a unit used in the standard three-terminal mode. The operating temperature range is limited to -55 C to +85°C. Figure 13, dow Furer 11 Br. c. M. C.

The AD581 can also be used in a two-terminal mode to develop a positive reference. $V_{\rm IN}$ and $V_{\rm OUT}$ are tied together and to the positive supply through an appropriate supply resistor. The performance characteristics will be similar to those of the negative two-terminal connection. The only advantage of this connection over the standard three-terminal connection is that alower primary supply can be used, as low as 10.5 volts. This type of operation will require considerable attention to load and primary supply regulation to be sure the AD581 always remains within its regulating range of 1 to 5mA.

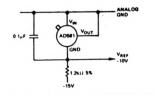
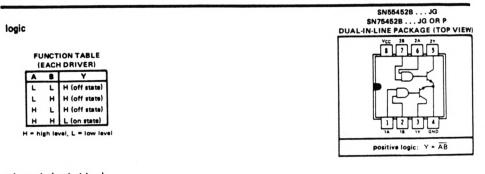
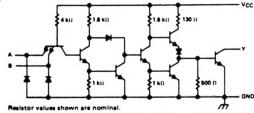


Figure 12. Two-Terminal - 10 Volt Reference

TYPES SN55452B, SN75452B DUAL PERIPHERAL POSITIVE-NAND DRIVERS



schematic (each driver)



electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

				\$N55452B		5	UNIT			
	PARAMETER	TEST CO	NDITIONS	MIN TYPT		MAX	MIN	TYP [‡]	MAX	
VIH	High-level input voltage			2			2			V
	Low-level input voltage					0.8			0.8	V
	Input clemp voltage	VCC - MIN,	II = -12 mA	1	-1.2	-1.5	1	-1.2	=1.5	V
	High-level output current	V _{CC} = MIN, V _{OH} = 30 V	VIL - 0.8 V.			300			100	μA
VOL Low-level output voltage	V _{CC} = MIN, I _{OL} = 100 mA	VIH = 2 V,		0.26	6.6		0.25	0.4		
	V _{CC} = MIN, I _{OL} = 300 mA	VIH - 2 V,		Ő.6	9.8		0.8	0.7		
1	Input current at maximum input voltage	VCC - MAX,	V1 - 5.5 V			1			1	mA
Чн	High-level input current	VCC - MAX,	V1 = 2.4 V			40			40	μA
41	Low-level input current	VCC = MAX,	V1 = 0.4 V		-1.1	-1.6		-1.1	-1.6	mA
ICCH	Supply current, outputs high	VCC - MAX,	V1-0V		11	14		11	14	mA
ICCL	Supply current, outputs low	VCC - MAX,	V1 - 5V		56	71		56	71	mA

[†]For conditions shown as MIN or MAX, use the appropriate value specified under recommended operating conditions. [‡]All typical values are at V_{CC} = 5 V, T_A = 25[°]C.

switching characteristics, VCC = 5 V, TA = 25°C

PARAMETER		TEST CO	TEST CONDITIONS		TYP	MAX	UNIT
tPLH	Propagation delay time, low-to-high-level output		C _L = 15 pF, See Figure 3		26	35	ns
TPHL	Propagation delay time, high-to-low-level output	10 ~ 200 mA,			24	35	ns
TLH	Transition time, low-to-high-level output	RL = 50 Ω,			5	8	ns
THL	Transition time, high-to-low-level output				7	12	ns
VOH	High-level output voltage after switching	Vs = 20 V, See Figure 4	I _O ≈ 300 mA,	Vg-6.5			m∨

National Semiconductor **Voltage Comparators** LM139/239/339, LM139A/239A/339A, LM2901,LM3302 Low Power Low Offset Voltage Quad Comparators **General Description** The LM139 series consists of four independent

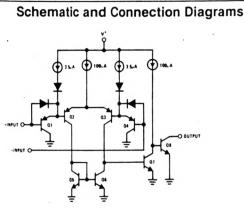
precision voltage comparators with an offset voltage specification as low as 2 mV max for all four comparators. These were designed specifically to operate from a single power supply over a wide range of voltages. Operation from split power supplies is also possible and the low power supply current drain is independent of the magnitude of the power supply voltage. These comparators also have a unique characteristic in that the input common-mode voltage range includes ground, even though operated from a single power supply voltage.

Application areas include limit comparators, simple analog to digital converters; pulse, squarewave and time delay generators; wide range VCO; MOS clock timers; multivibrators and high voltage digital logic gates. The LM139 series was designed to directly interface with TTL and CMOS. When operated from both plus and minus power supplies, they will directly interface with MOS logic- where the low power drain of the LM339 is a distinct advantage over standard comparators.

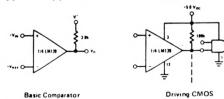
Advantages

High precision comparators

Reduced Vos drift over temperature



Typical Applications $(V^+ = 5.0 V_{DC})$



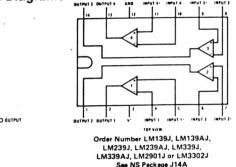
- Eliminates need for dual supplies
- Allows sensing near gnd
- Compatible with all forms of logic
- Power drain suitable for battery operation

Features

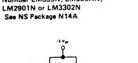
Wide single supply voltage range or dual supplies LM139 series. 2 VDC to 36 VDC or LM139A series, LM2901 ±1 VDC to ±18 VDC

LM3302 2 VDC to 28 VDC or ±1 VDC to ±14 VDC Very low supply current drain (0.8 mA) independent of supply voltage (2 mW/compara-

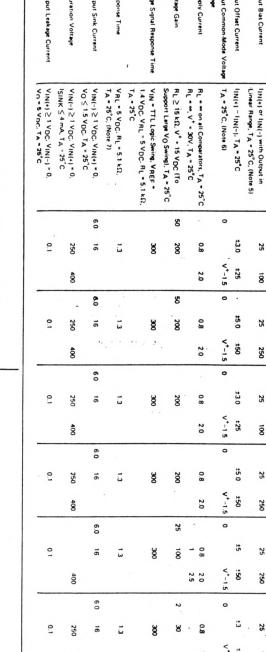
- tor at +5 Vpc) Low input biasing current 25 nA
- Low input offset current ±5 nA and offset voltage ±3 mV
- Input common-mode voltage range includes gnd Differential input voltage range equal to the
- power supply voltage 250 mV at 4 mA Low output
- saturation voltage Output voltage compatible with TTL, DTL,
- ECL, MOS and CMOS logic systems Dual-In-Line and Flat Package



See NS Package J14A Order Number LM339N, LM339AN,



Driving TTL



ğ

mVD(

nADO

mADC

tion

Electrical Characteristics

2

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σ

VDC , Note 4)

(Soldering,

. 10 seco

Absolute Maximum Ratings

LM139/LM239/LM339

LM3302

or ±18 VDC VDC to +36 VDC

28 V_{DC} or ±14 V_{DC} 28 V_{DC} 0.3 V_{DC} to +28 V_{DC}

570

570 mW

50 m A

10°C to +85°C Continuo 50 mA

300°C

2-28

PARAMETER

CONDITIONS

MIN

MAX

TYP

ŝ

M

MA ±5.0

TYP

MA ±5.0

TYP

±1.0 TYP

±2.0

±1.0

±2.0 250

> ±2.0 TYP

±2.0 25

±2.0

±7.0 MA

÷ TYP

±20 MA

UNITS

25

100

250

25

250

N

8

NADO **mV**DC

ã

nADO 0

mADO

25

õ

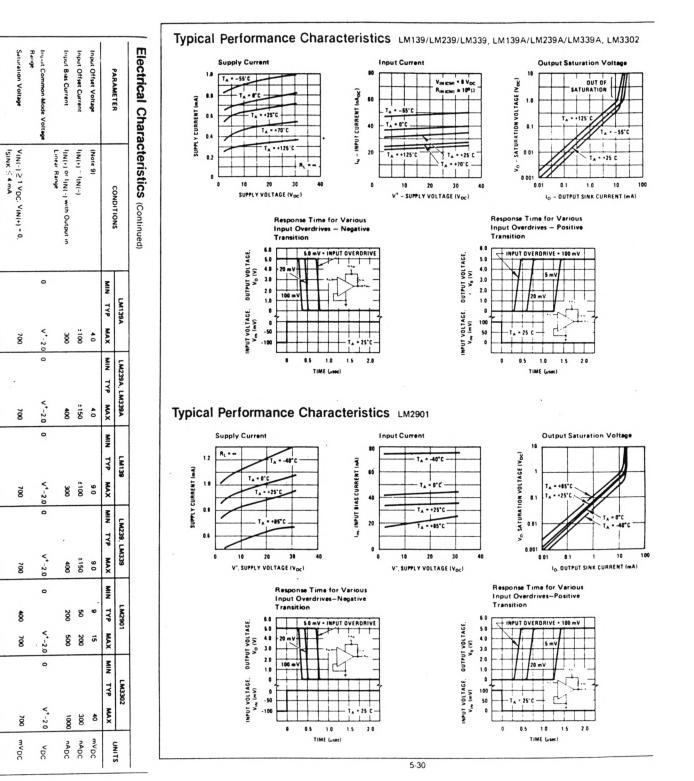
25

Bias Current Offset Voltag

A = 25°C. (Note 9)

Output

5



the d -: For operating ice soldered in a characteristic of t 170 P. . high t d circuit board, the LM339/LM339A, LM3901, LM3302 must be d, operating in a still air ambient. The LM239 and chip dissipation wery small (FD ≤ 100 mW), provide * can cause excessive heating and eventual destruction * can cause excessive heating and eventual destruction. LM139 must 8 9 n a 125°C maximum junction derated based on a 150°C max õ temperature and a thermal resistance of 175° C/W which applies for imm junction temperature. The low bias dissipation and the "ON-

8 10

36 10

36 10

0

8 1.0

28 10

VDC

8

mVDC

"ADC

ort circuits from output to V⁺ can cause destruction Ę ŝ . solde īe) 8 mA independent of the magnitude of V+

30 This current 3 exist when to this ħ voltage at action Ŋ 9 also lateral tion that ar that an NPN leads is 4 Ì ITAT ð e. This is not It is due đ ā chip nction at PNP 9 t voltage ward biased id and thereby rs to go to the hich was nega-

again returns to õ value gre Aldde eater th ō arge 0.3 V VDC (at at 25°C) and -55°C 1 to 0°C ≤ T Ĩ \leq T_A \leq +125°C A \leq +70°C, and t . 4 Vel , LM3302 negative ā With the LM239/LM239/ ure range is -40° C ≤ destructive ñ 2 temperature +85°C. output states specifications ŝ F đ õ -25° C I٨ AL IA +85° C. ź

lote 5: M339/LM339A ter The direction 9 5 Input pecifications current 5 are out 9 the IC due õ 5 PNP input stage M290 This current is essentially constant 5 o 9 5 state q 5 2 8 20 ō Ī change exists 9 the reter ence 0

6 should not be allo 0.3V The end of the Sile 5 < 1 1.50 Ę 9 both

The 8 õ +30 without voltage ī Or el for LM3302) hal voltage 15 mV Ned õ 5 negative 300 ns 5 than upper CONTINUO voltage

must not be less than cified is a -0.3 VD(M 0 red the power sup r 0.3 VDC below th = 0.0 with V⁺ from step WITH overdrive ħ 5 9 0 overdrive signals supply, if u 2 used) (at 8 obtain t 25°C) ş typical - ange char The

ō

point 5 R 1.4 V DC. from 5 VDC: magnitude and 3 3 Ē (0 VDC to V+ -1.5 VDC)

62-5

Differential Input Voltage

Keep all V_{IN} 's $\geq 0 V_{DC}$ (or V if used), (Note 8) VIN(+) :: 1 VUC. VIN(-) = 0. VO = 30 VDC

ut Leakage Cu

3

ş

50

ş

200 10 ы



TELEDYNE SOLID STATE SERENDIP[®] AC SOLID STATE RELAY **OPTICALLY ISOLATED** 1.0 A rms

PART

NUMBER

C45

SC45

FEATURES/BENEFITS

- · Optical Isolation -
- Isolates control elements from load transients. · Floating output -
- Eliminates ground loops and signal ground noise. · Zero voltage turn on, Zero current turn off -Minimum switching transient noise and extremely low EMI.
- . Low off state leakage current -For high off state impedance.
- · Switches high and low voltages and currents -Switches voltages from 20 to 250 Vrms Switches currents from 10 to 1000 mArms
- · High noise immunity -Control circuit cannot be triggered by output switching noise.
- · High dielectric strength -For safety and for protection of control and signal level circuits.
- · Meets design requirements of UL, CSA, and VDE 0884-Highest quality for commercial/industrial part. Approval pending.
- Switches resistive or reactive loads to 0.2 P.F. -Broad Load Switching Capability.

DESCRIPTION

The C45 Series employs back-to-back photo SCRs and a patented zero crossing circuit. The tight zero switch window ensures reliable transient free switching of AC loads and very low EMI and noise generation. Optical isolation of control from output prevents switching noise from coupling into signal, power and ground distribution systems for noise free power switching. This series of solid state relays will switch from 10 ma to 1.0 amp rms at 280 Vrms. The C45 is packaged in a low profile 16 pin Dual In-Line package for PC mounting with minimum space utilization.

INPUT SPECIFICATIONS (S	ee Figures 1 & 2)	MIN	MAX	UNITS
	C45-11, -21	5.0	50.0	ma
Input Currrent (See Note 4)	C45-12, -22	10.0	50.0	ma
	C45-13, -23	N/A		
	C45-11, -21	N/A		
Input Voltage (See Note 4)	C45-12, -22	N/A		
	C45-13, -23	3.5	7.0	volts
	C45-11, -21		10.0	
Turn Off Current	C45-12, -22		10.0	μa
	C45-11, -21	5.0	50.0	ma
Turn On Current	C45-12, -22	10.0	50.0	ma
Turn Off Voltage	C45-13, -23		0.5	volts
Turn On Voltage	C45-13, -23	3.5		volts
Reverse Voltage Protection			-7	volts
	See Hotes 2 & Sh ta		1	0.11
Load Current (See Figure 4)		0.01	1.0	Arms
Load Voltage Rating			280	Vrms
Frequency Range		47	650	Hz
On State Voltage Drop at Ra	ted Current		1.5	Vrms
Zero Voltage Turn On			10	Vpeak
Surge Current Rating (non-r maximum) (See Figure 3 &			8	•
Off State Leakage at Maximi			1.0	mArms
Turn-On Time			1/2	cycle
Turn-Off Time			1/2	cycle
	C45-11, -12, -13		400	Vpeak
Over Voltage Rating	C45-21, -22, -23		500	vpoak
Dielectric Strength (Input to	Output)	4000		Vrms
Isolation (Input to Output)		109		Ohms
Capacitance (Input to Output	it)		10	pF
Off State dv/dt			100	V/µsec
Fusing I ² T (1 ms)			5.0	A ² S
rusing i-i (i ma)			1.0	Watt/A
Output SCR's Dissipation Fa	ctor			+
			125	•c
Output SCR's Dissipation Fa				+

RELAY DESCRIPTION

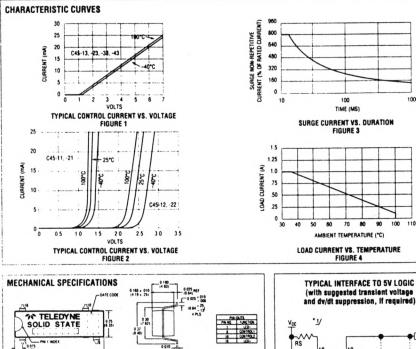
Solid State Relay with Terminals For Through Hole Mount

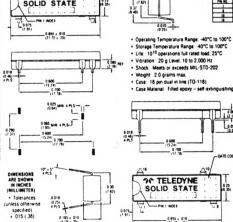
Solid State Relay with Terminals For Surface Mount

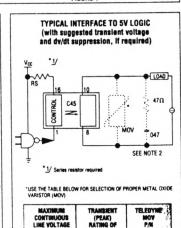
FI FOTDICAL ODECIFICATIONS

2.

SERIES C45







1000

CONTINUOUS LINE VOLTAGE RATING	(PEAK) RATING OF RELAY	MOV P/N
140 Vac	400	970-1
250 Vac	600	970-2

FIGURE 5

NOTES:

6/93

1 SCR may lose blocking capability during and after surge until T_J falls below 100°C maximum.

2 RC snubber is recommended but is not required

- 3 Minimum Load Power Factor = 0.2 (Capacitive or Inductive) Lower power factors will damage relay
- 4 Operation @ load frequencies above 70 Hz requires increased input signal Minimum input voltage is 5 Vdc for C45-13, -23. Minimum input current is 7.5 ma for C45-11, -21 and minimum input current is 15 ma for C45-12, -22

L0 070

DATE COOF

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

C 1993 12525 Dephre Avenue Indiane California V0250 (213) 777 0017

6/93

Absolute Maximum Ratings

Storage Temperature Range Laad Temperature (Soldering, 10 seconds)	LM2903 .	LM193/LM193A	LM293/LM293A	LM393/LM393A	Operating Temperature Range	Input Current (VIN < -0.3 VDC), (Note 3)	Output Short Circuit to Ground, (Note 2)	Metal Can	Molded DIP	Power Dissipation (Note 1)	Input Voltage	Differential Input Vultage	Supply Voltage V*	
iure (Soldering, 10 seconds)		193A	293A	393A	perature Range	(VIN < -0.3 VDC), (Note 3)	Sircuit to Ground, (Note 2)			ion (Note 1)		put Vultage	· · ·	

0°C -25°C to -55°C to -40°C - 65°C to	8	36 VDC or
0°C to +70 °C -25°C to +85 °C -55°C to +125°C -40°C to +85 °C -65°C to +150°C 300°C	570 mW 830 mW Sontinuous 50 mA	18 VDC 36 VDC 36 VDC

2.42

Electrical Characteristics Output Leakage Curren Output Sink Iput Common ę put Offset Cu pply Current turation Bias Offset Voltag Signal Re ĸ Gain Current 10 PARAMETER - Pe rren 9 25°C 25 C. (Note 6 "IN-. TA - 25"C 15 KS2. TA TA = 25"C. (Note ī 1 VDC VDC. 2 ≧ All Co (Note CONDITIONS = 5 VDC) (Note VIV. 2 1 VDC. VO = 5 VDC 02 9 25 5 • . S ISINK S4 0 ≤ 1.5 VDC 1.4 VDC 25 0 VDC 25 25 4 0 Ň 5 60 110 Ţ 25 125 12.0 õ ĝ 60 Ņ 1.0 25 Y 12.0 MAX 50 250 ĝ 5 0 :10 ±3.0 Ţ 25 ±25 5.0 MAX 100 0 5 6.0 11.0 25 MAX 5 ·5 0 250 M 0 :20 25 ł MAX ±50 :70 250 UNITS mVDC mADC mV DC

National Semiconductor **Voltage Comparators**

LM193/LM293/LM393, LM193A/LM293A/LM393A, LM2903 Low Power Low Offset Voltage Dual Comparators **General Description**

The LM193 series consists of two independent precision voltage comparators with an offset voltage specification as low as 2.0 mV max for two comparators which were designed specifically to operate from a single power supply over a wide range of voltages. Operation from split power supplies is also possible and the low power supply current drain is independent of the magnitude of the power supply voltage. These comparators also have a unique characteristic in that the input commonmode voltage range includes ground, even though operated from a single power supply voltage.

Application areas include limit comparators, simple analog to digital converters; pulse, squarewave and time delay generators; wide range VCO; MOS clock timers; multivibrators and high voltage digital logic gates. The LM193 series was designed to directly interface with TTL and CMOS. When operated from both plus and minus power supplies, the LM193 series will directly interface with MOS logic where their low power drain is a distinct advantage over standard comparators.

Advantages

- High precision comparators
- Reduced Vos drift over temperature

- Eliminates need for dual supplies
- Allows sensing near ground
- Compatible with all forms of logic
- Power drain suitable for battery operation

Features

- Wide single supply 2.0 V_{DC} to 36 V_{DC} Voltage range ±1.0 V_{DC} to ±18 V_{DC} or dual supplies
- Very low supply current drain (0.8 mA)-independent of supply voltage (1.0 mW/comparator at 5.0 Vpc) 25 nA

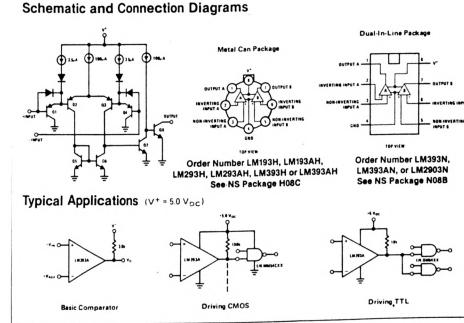
AN

VIN.

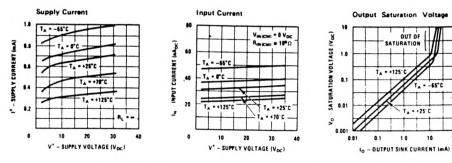
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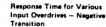
nApc

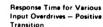
- Low input biasing current
- ±5 nA Low input offset current ±3 mV and maximum offset voltage
- Input common-mode voltage range includes ground Differential input voltage range equal to the power
- supply voltage 250 mV at 4 mA Low output
- saturation voltage Output voltage compatible with TTL, DTL, ECL,
 - MOS and CMOS logic systems









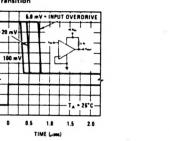


100

.

180

Output Saturation Voltage



Input Current

T.

T.

TA - +25"C

T. . +85"C

V", SUPPLY VOLTAGE (Voc)

OUTPUT VOLTAGE, Vo (V) HINPUT OVERDRIVE - 100 mV 5.0 ... 5 mV 3.0 2.0 20 mV 1.0 VOLTAGE.

TA - 25°C -+

0.5 1.0 1.5 2.0

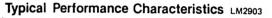
TIME (usec)

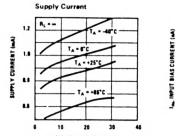
0

100

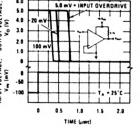
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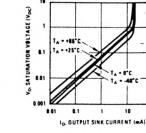
TUPUT



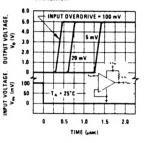


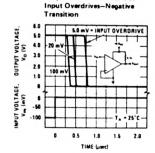


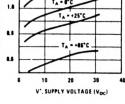




Response Time for Various Input Overdrives-Positive Transition







DUTPUT VOLTAGE. Vo (V)

INPUT VOLTAGE. V... (mV)

5.0

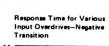
4.0

2.0

1.0

.

- 50

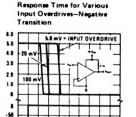




20

0 10 20 30 40





5-44

Electrical Characteristics Output I eakage Current Saturation Voltage nput Co nput Bias Current nput Offset Current Input Offset Voltage PARAMETER Mode ş IN. or IN-(Note VIN- = 0. VIN+ ≥ 1 VDC, VO = 30 VDC. VIN IN+ - IN-≥ 1 VDC. VIN+ = 0. ISINK ≤ 4 mA 9 (Continued) with Output CONDITIONS 5 Linea Rang MIN 0 LM193A TYP MAX < 300 10 -2.0 ô NIN 0 LM293A, LM393A TYP MAX ±150 700 10 36 40 -2.0 MIN 0 LM193 TYP V+-2.0 MAX ±100 10 700 MIN 0 LM293, LM393 TYP V+-2.0 ±150 MAX 1.0 G MIN 0 LM2903 TYP 9 20 5 8

MAX

UNITS

mVDC

OFF" For r operating at hig red in a printed c F" characteristic of at high c of the outputs ke atur es, 5 the LM393/LM393A and LM2903 must be derated based on a 125°C maximum junction temperature stating in a still air ambient. The LM193/LM193A/LM293/LM293A must be derated based on a 150°C n teps the chip distipation very small (P $_D\leq$ 100 mW), provided the output transistors are allowed to saturate mumixen and a the junct resistance of 17 ion temperature. of 175°C/W which rature. The low bias applies for dissipation à F

Differential Input Voltage

Keep All V_{IN} 's ≥ 0 VDC (or V⁻, if Used), (Note B)

36

36

36

à

VDC

200

mVDC

0

HADC

-20

VDC

80 200 5

NADC NADC

Short circuits from This input rent output to V+ exist Can excessive heat 0 g and eventual destruction . The may It is due à output tot rrent is oximately 20 Ę dent of the of V Nard biased and ther

i eiu 3 ins to a val p greater đ 3 ź a large ION TO ive) for lime durat ion Tha 5 â NPN s driven This action . not destr ō 3 Z I his tr ž establ ŝ tout when the **n**pu 0 voltage which was negat ä 350

LM393/LM393A tempe VDC 5 2 -55°C J'A IA T LM2903 . limited 5 ñ 40°C ≤ ATA LM293/LM293A ≤ +85°C. all ž are ed õ 25 0 I۸ 7 I۸ +85° C ñd 5

2.43

The direction of the input current 5 out 0 ħ ō due õ 5 PNP 51 age This 5 nen = con dent of the state q The output 8 ы load 3 change exists 9 0

ō. The 8 to 30 mode voltage 9 either 2 t signal voltage should not be Ne d 5 90 negative by than 0.3V. The end of the mode voltage range IS V+ 1 50 g eithei 9 both

specified 9 3 8 100 mV step with 5 ٨ For a ge sier 300 ns can 8 obtai à TYP 5 8 character õ ž Ð The

sta õ ٥ , if used) Fe 8 ô range < the 0 N

ð VDC 10 -1.5 VDC)



FEATURES Latch-Proof Overvoltage-Proof: ±25V Low RON: 75Ω Low Dissipation: 3mW **TTL/CMOS** Direct Interface Monolithic Dielectrically Isolated CMOS Standard 14/16-pin DIPs and 20-Terminal Surface Mount Packages

GENERAL DESCRIPTION

The AD7510DI, AD7511DI and AD7512DI are a family of latch-proof dielectrically isolated CMOS switches featuring overvoltage protection up to ±25V above the power supplies. These benefits are obtained without sacrificing the low "ON" resistance (75 Ω) or low leakage current (500pA), the main features of an analog switch.

The AD7510DI and AD7511DI consist of four independent SPST analog switches packaged in either a 16-pin DIP or a 20-terminal surface mount package. They differ only in that the digital control logic is inverted. The AD7512DI has two independent SPDT switches packaged in either a 14-pin DIP or a 20-terminal surface mount package.

Very low power dissipation, overvoltage protection and TTL/ CMOS direct interfacing are achieved by combining a unique circuit design and a dielectrically isolated CMOS process. Silicon nitride passivation ensures long term stability while monolithic construction provides reliability.

ORDERING INFORMATION¹

Temperature	Range	and	Packag	e
-------------	-------	-----	--------	---

0 to + 70°C	- 25°C to + 85°C	- 55°C to + 125°C
Plastic DIP	Hermetic	Hermetic
AD7510DIJN AD7510DIKN AD7511DIJN AD7511DIKN AD7512DIJN AD7512DIJN	AD7510DIJQ AD7510DIKQ AD7511DIJQ AD7511DIKQ AD7512DIJQ AD7512DIKQ	AD7510DISQ AD7510DITQ AD7511DITQ AD7512DISQ AD7512DITQ
PLCC ² AD7510DIJP AD7510DIKP AD7511DIJP AD7511DIKP AD7512DIJP AD7512DIKP		LCCC ³ AD7510DISE AD7511DISE AD7511DITE AD7512DISE AD7512DITE

NOTES

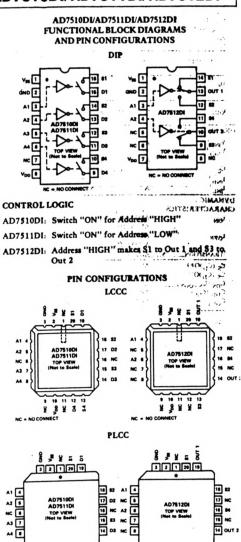
'To order MIL-STD-883, Class B processed parts, add/883B to part number. See Analog Devices' 1987 Military Product Databook military data sheet.

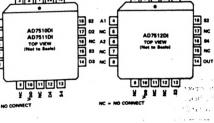
²PLCC: Plastic Leaded Chip Carrier.

'LCCC: Leadless Ceramic Chip Carrier

DI CMOS **Protected Analog Switches**

AD7510DI/AD7511DI/AD7512D





CMOS SWITCHES & MULTIPLEXERS 7-9

SPECIFIC	ATIONS	(V ₁₀ = +15V,)	$I_{35} = -15V$ unit	ess otherwise noted)
		COMMERCIA	L AND INDU	USTRIAL VERSIONS (J, K)
	MODEL	VERMON		

PARAMETER.	MODEL	VERSION	+25°C (N, P, Q, E)	0 to +70°C (N, ₽) -25°C to +85°C (Q)	TEST CONDITIONS
ANALOG SWITCH	· · · · ·				
RON	All	J. K	75Ω typ, 100Ω max	175Ω max	$-10V \le V_{\rm D} \le +10V$
RON VI VD (VS)	All	J. K	20% typ		IDS = 1.0mA
R _{ON} Drift	All	J. K	+0.5%/°C typ		
R Match	All	J. K	1% typ		N - 0 1 - 10-1
RON Drift					$V_{\rm D} = 0, I_{\rm DS} = 1.0 {\rm mA}$
Match	All	J, K	0.01%/°C typ		· · · · ·
ID (IS)OFF	All	ј, к	0.5nA typ, 5nA max	500nA max	$V_D = -10V, V_S = +10V$ and $V_D = +10V, V_S = -10V$
ו _D (Is)סו'	All	ј, к	10nA max		$V_S = V_D = +10V$ $V_S = V_D = -10V$
νυτ ^ι	AD7512DI	J. К	15nA max	1500nA max	$V_{S1} = V_{OUT} = \pm 10V, V_{S2} = \pm 10V$ and $V_{S2} = V_{OUT} = \pm 10V, V_{S1} = \pm 10V$
DIGITAL CONTROL					
VINL	All	J. K		0.8V max	
VINH	All	j		3.0V min	
in in	All	ĸ		2.4V min	
CIN	All	J. K	7pF typ		
LINH.	All	J. K	10nA max		VIN - VDD
INL I	All	J.K	10nA max		V _N = 0
DYNAMIC					
CHARACTERISTICS					
LON	AD751001	J. K	180ns typ		1
	AD7511DI	J. K	350ns typ		V _{IN} = 0 to +3.0V
LOFF	AD7510D1	J. K	350ns typ		VN = 0 to +3.04 split dis in thirting -
011	AD7511DI	J. K	180ns typ		that the day of some the set
TRANSITION	AD7512DI	J. K	300ns typ		1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1
Cs (CD)OFF	All	J. K	8pF typ		14-ptit Ditt on a shirter state in 11G nig-+!
C. (C.)ON	All	J. K	17pF typ		
CDS (CS-OUT)	All	J. K	lpF typ		Very low prese distants by (V) = (v)
CDD (CSS)	All	J. K	0.5pF typ		CMOS direct interesting to the COMU
COUT	AD7512DI	J. K	17pF typ		and an art a feat fierb theorem
Q _{INJ}	All	Ј, К	30рС тур		Measured at S or D terminal, 10) 1611 (1000) CL = 1000 F, VM = 0 to 3V, VD (VS) = +10V to -10V
POWER SUPPLY					
bg	All	J. K	800µA max	800µA max	All digital inputs = V
lss	All	J. K	800µA max	800µA max	
	All	J. K	100	****	All distant increases of M
bq	All	J. K	500µA max 500µA max	500µA max 500µA max	All digital inputs = V _{DVL}
ss	A.	J. K	JOOPA max	Joopaninax	
PACKAGE OPTIONS ²					
Plastic (N-14)	AD7512DIJ				
Plastic (N-16)	AD7510DIJ				
	AD7511DIJ				
Cerdip (Q-14)	AD7512DIJ				
Cerdip (Q-16)	AD7510DIJ				
	AD7511DIJ				
PLCC (P-20A)	AD7510DIJ				
	AD7511DIJ				
	AD7512DIJ	F/KP			
OTES					
100% tested		Snerif	ications subject to change w	the same sectors	

CAUTION:

ESD (Electro-Static-Discharge) sensitive device. The digital control inputs are diode protected; however, permanent damage may occur on unconnected devices subjected to high energy electrostatic fields. Unused devices must be stored in conductive foam or shunts. The foam should be discharged to the destination socket before devices are removed.



7-10 CMOS SWITCHES & MULTIPLEXERS

		EXT	ENDED VERSION	IS (S, T)	
PARAMETER	MODEL	VERSION	+25°C	-55°C to +125°C	TEST CONDITIONS
ANALOG SWITCH	All	S, Т	100Ω max	175Ω max	$-10V \le V_D \le +10V$ $I_{DS} = 1mA$
D (IS)OFF	All	S, T	3nA max	200nA max	$V_{D} = -10V, V_{S} = +10V$ and $V_{D} = +10V, V_{S} = -10V$
ID (IS)ONI	All	S, T	10	5	$V_s = V_D = +10V$ and $V_s = V_D = -10V$
lout	AD7512DI	S, T	9nA max	600nA max	$V_{S1} = V_{OUT} = \pm 10V$ $V_{S2} = \pm 10V$ and
				. Jb. 7	$V_{s2} = V_{OUT} = \pm 10V$ $V_{s1} = \mp 10V$
UIGITAL CONTROL	All	S, T		0.8V max	
VINH ^{1,2}	AD7510DI	s		2.4V min	
	AD7511DI	Ť		2.4V min	
	AD7512DI	т		2.4V min	
	AD7511DI	S		3.0V min	
	AD7512DI	S		3.0V min	
INH,	All	S, T	10nA max		V _{IN} = V _{DD}
INL	All	5. T	10nA max		V.N = 0
YNAMIC					
HARACTERISTICS					
ton 3	AD7510DI	S,	1.0µs max		V = 0 to +3V
	AD7511DI	S, T	1.0µs max		
LOFF 3	AD7510DI	S, T	1.0µs max		÷
	AD7511D1	S, T	1.0µs max		4. · · ·
TRANSITION 3	AD7512DI	S, T	1.0µs max		•
OWER SUPPLY					All digital inputs = V _{DH}
log ' Iss	All	S, T		800µA max 800µA max	An aignar inputs . ANH
	All	S, T			
IDD.	All	S, T		500µA max	All digital inputs = V _{INL}
Iss	All	S, T		500µA max	
ACKAGE OPTIONS					
Cerdip (Q-14)	AD7510DIS	Q			
Cerdip (Q-16)	AD7511DIS	Q/TQ			
	AD7512DIS	Q/TQ			
LCCC (E-20A)	AD7510DIS	E			
	AD7511DIS	E/TE			
	AD7512DIS	E/TE			

100% tested.

A pullup resistor, typically 1-2kR is required to make AD7511DISQ and AD7512DISQ TTL compatible. Guaranteed, not production tested.

See Section 13 for package outline information.

pecifications subject to change without notice.

ABSOLUTE MAXIMUM RATINGS*

DD to GND										+ 17
/ss to GND										
)vervoltage at $V_{D}(V_{S})$										
(1 second surge)								Vr	DD	+ 25
										- 25
(Continuous)							,	٧r	00	+ 201
		Ċ	Ċ							- 20
witch Current (IDS, Continuou	s)									50m
witch Current (IDS, Surge)										
Ims Duration, 10% Duty Cyc	le									150m/
Digital Input Voltage Range .										
'ower Dissipation (Any Package)										

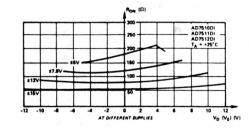
Up to +75°C 450mW Derates above +75°C by 6mW/°C Lead Temperature (Soldering, 10sec) + 300°C Operating Temperature

Commercial (JN, KN, JP, KP Versions) . . . 0 to +70°C Industrial (JQ, KQ Versions) - 25°C to + 85°C Extended (SQ, TQ, SE, TE Versions) ... -55°C to +125°C

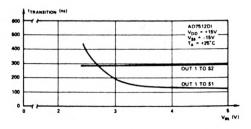
"Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

۰, CMOS SWITCHES & MULTIPLEXERS 7-11

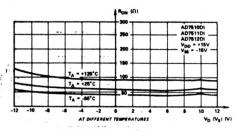
Typical Performance Characteristics



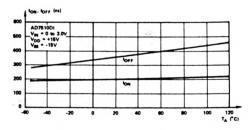
RON as a Function of VD (VS)



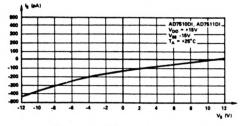
tTRANSITION as a Function of Digital Input Voltage



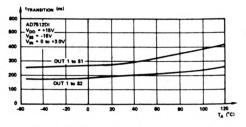
RON as a Function of VD (VS)



ton, toff as a Function of Temperature



IS, (ID)OFF VE VS



^tTRANSITION as a Function of Temperature

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7-12 CMOS SWITCHES & MULTIPLEXERS

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National Semiconductor

Industrial Blocks

LM135/LM235/LM335, LM135A/LM235A/LM335A Precision Temperature Sensors

General Description

The LM135 series are precision, easily-calibrated, integrated circuit temperature sensors. Operating as a 2-terminal zener, the LM135 has a breakdown voltage directly proportional to absolute temperature at +10 mV/ °K. With less than 1 Ω dynamic impedance the device operates over a current range of 400 μ A to 5 mA with virtually no change in performance. When calibrated at 25°C the LM135 has typically less than 1°C error over a 100°C temperature range. Unlike other sensors the LM135 has a linear output.

Applications for the LM135 include almost any type of temperature sensing over a -55° C to $+150^{\circ}$ C temperature range. The low impedance and linear output make interfacing to readout or control circuitry especially easy.

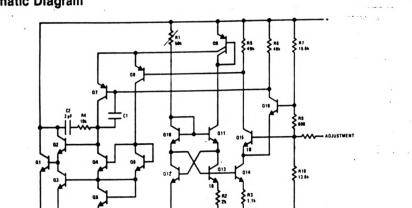
The LM135 operates over a -55° C to $+150^{\circ}$ C temperature range while the LM235 operates over a -40° C

Schematic Diagram

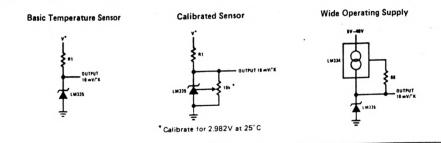
to +125°C temperature range. The LM335 operates from -40° C to +100°C. The LM135/LM235/LM335 are available packaged in hermetic TO-46 transistor packages while the LM335 is also available in plastic TO-92 packages.

Features

- Directly calibrated in °Kelvin
- 1°C initial accuracy available
- Operates from 400 µA to 5 mA
- Less than 1Ω dynamic impedance
- · Easily calibrated
- Wide operating temperature range
- 200°C overrange
- Low cost



Typical Applications



Absolute Maximum Ratings

	15 mA
	10 mA
	-60°C to +180°C
	-60°C to +150°C
perature Range	
Continuous	Intermittent (Note 2)
-55°C to +150°C	150°C to 200°C
-40°C to +125°C	125°C to 150°C
-40°C to +100°C	100°C to 125°C
ering, 10 seconds)	300°C
	Continuous -55°C to +150°C -40°C to +125°C -40°C to +100°C

Temperature Accuracy LM135/LM235, LM135A/LM235A (Note 1)

PARAMETER	CONDITIONS	LM1	35A/LM	235A	LM	M135/LM	235	UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
Operating Output Voltage	T _C = 25°C, I _R = 1 mA	2.97	2.98	2.99	2.95	2.98	3.01	v
Uncalibrated Temperature Error	T _C = 25°C, I _R = 1 mA		0.5	1		1	3	°c
Uncalibrated Temperature Error	$T_{MIN} < T_C < T_{MAX}$, $I_R = 1 mA$		1.3	2.7		2	5	°C
Temperature Error with 25°C Calibration	$T_{MIN} < T_C < T_{MAX}$. $I_R = 1 mA$		0.3	1		0.5	1.5	°c
Calibrated Error at Extended Temperatures	TC = TMAX (Intermittent)		2			2		°c
Non-Linearity	IR = 1 mA		0.3	0.5		0.3	1	°c
Temperature Accur	acy LM335, LM335A (Note 1)							
Temperature Accur	acy LM335, LM335A (Note I)						et 🔓	
			LM335A			LM335	e 1	UNITS
PARAMETER	CONDITIONS	MIN	LM335A TYP	MAX	MIN	LM335 TYP	MAX	UNITS
PARAMETER					MIN 2.92			UNITS
	CONDITIONS	MIN	TYP	MAX		TYP	MAX	
PARAMETER Operating Output Voltage	CONDITIONS	MIN	TYP 2.98	MAX 3.01		TYP 2.98	MAX 3.04	v
PARAMETER Operating Output Voltage Uncalibrated Temperature Error	CONDITIONS T _C = 25°C, I _R = 1 mA T _C = 25°C, I _R = 1 mA	MIN	TYP 2.98 1	MAX 3.01 3		TYP 2.98 2	MAX 3.04 6	v °c
PARAMETER Operating Output Voltage Uncalibrated Temperature Error Uncalibrated Temperature Error Temperature Error with 25°C	CONDITIONS T _C = 25°C, I _R = 1 mA T _C = 25°C, I _R = 1 mA T _{MIN} < T _C < T _{MAX} , I _R = 1 mA	MIN	TYP 2.98 1 2	MAX 3.01 3 5		ТҮР 2.98 2 4	MAX 3.04 6 9	v °c °c

Electrical Characteristics (Note 1)

PARAMETER	CONDITIONS	LM135/LM235 ĽM135A/LM235A			LM335 LM335A			UNITS
		MIN	TYP	MAX	MIN	ТҮР	MAX	
Operating Output Voltage Change with Current	400 μ A < I _R < 5 mA At Constant Temperature		2.5	10		3	14	mV
Dynamic Impedance	IR = 1 mA		0.5			0.6		Ω
Output Voltage Temperature Drift			+10			+10		mV/°C
Time Constant	Still Air 100 ft/Min Air Stirred Oil		80 10 1			80 10 1		sec sec
Time Stability	T _C = 125°C		0.2			0.2		°C/kh

Note 1: Accuracy measurements are made in a well-stirred oil bath. For other conditions, self heating must be considered.

Note 2: Continuous operation at these temperatures for 10,000 hours for H package and 5,000 hours for Z package may decrease life expectancy of the device.



OP-10

DUAL MATCHED INSTRUMENTATION OPERATIONAL AMPLIFIER

is provided between channels of the dual operational

The excellent specifications of the individual amplifiers

and tight matching over temperature enable construction of

high-performance instrumentation amplifiers. The designer can achieve the guaranteed specifications because the common package eliminates temperature differentials which

noise voltage, low bias current, internal compensation and

occur in designs using separately housed amplifiers. Matching between channels is provided on all critical parameters including offset voltage, tracking of offset voltage vs. temperature, noninverting bias currents, and common-mode and power-supply rejection ratios. The individual amplifiers feature extremely low offset voltage, offset voltage drift, low

14 V+ (A)

IN OUT (A)

...

V- (A)

+IN (B)

10 -IN (B)

9 NULL (B)

NULL (8)

inherent symmetry of pin locations of amplifiers A and B.

Device may be operated even if insertion is reversed; this is due to

14-PIN CERAMIC DIP

(Y-Suffix)

amplifier.

input/output protection.

NULL (A)

NULL (A)

-IN (A)

OUT (8)

V+ (8)

NOTE:

+IN (A) 14

V- (8) 5

Precision Monolithics Inc.

T-billetables

FEATURES

	Extremely Tight Matching
•	Excellent Individual Amplifier Parameters
	ottest Voltage Match 0.18mV Max
	offeet Voltage Match vs Temp 0.8µV/°C Max
	Common-Mode Rejection Match 114dB Min
	Power Supply Rejection Match 100dB Min
	Blas Current Match 3.0nA Max
	Low Noise 0.6µVp-p Max
	Low Bias Current 3.0nA Max
	High Common-Mode Input Impedance 200GΩ Typ
	Excellent Channel Separation 126dB Min

ORDERING INFORMATION

T _A = 25° C V _{OS} MAX (mV)	HERMETIC DIP 14-PIN	OPERATING TEMPERATURE RANGE	
0.5	OP10AY.	MIL	
0.5	OP10EY	COM	
0.5	OP10Y*	MIL	
0.5	OP10CY	COM	

 For devices processed in total compliance to MIL-STD-883, add /883 after part number. Consult factory for 883 data sheet.

Burn-in is available on commercial and industrial temperature range parts in CerDP, plastic DIP, and TO-can packages. For ordering information, see 199091 Data Book, Section 2.

GENERAL DESCRIPTION

The OP-10 series of dual-matched instrumentation operational amplifiers consists of two independent monolithic high-performance operational amplifiers in a single 14-pin dual-in-line package. Tight matching of critical parameters

SIMPLIFIED SCHEMATIC (1/2 OP-10)

 $\frac{1}{10}$

OP-10 DUAL MATCHED INSTRUMENTATION OPERATIONAL AMPLIFIER

ABSOLUTE MAXIMUM RATINGS

Supply Voltage	±22V
Differential Input Voltage	±30V
Input Voltage (Note 1)	
Output Short-Circuit Duration	
Storage Temperature Range	-65°C to +150°C
Operating Temperature Range	
OP-10A, OP-10	-55°C to +125°C
OP-10E, OP-10C	0°C to +70°C

PACKAGE TYPE	OIA (NOTE 2)	e,c	UNITS
14-Pin Hermetic DIP (Y)	108	16	•C/W

 For supply voltages less than +22V, the absolute maximum input voltage is equal to the supply voltage

 θ_A is specified for worst case mounting conditions, i.e. θ_A is specified for device in socket for CerDIP package

INDIVIDUAL AMPLIFIER CHARACTERISTICS at V_S = ± 15V. T_A = 25°C, unless otherwise noted.

				OP-10A		OP-10			
PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
Input Offset Voltage	Vos		-	0 2	0.5	-	0 2	05	m
Long-Term Input Offset Voltage Stability	VOS/Time	Notes 1, 2	-	0 25	10	-	0 25	1.0	μV. Μα
Input Offset Current	los		-	10	2.8	-	10	2.8	n/
Input Bias Current	ⁱ e		-	±1	± 3	-	±1	± 3	nA
Input Noise Voltage	enp-p	Note 2 0.1Hz to 10Hz	-	0.35	06	-	0.35	0.6	μVp.
Input Noise Voltage Density	•_	$f_{O} = 10Hz$ (Note 2) $f_{O} = 100Hz$ $f_{O} = 100Hz$		10.3 10.0 9.6	18 0 13 0 11 0		10.3 10.0 9.6	18 0 13.0 11.0	nV/ _V Hz
Input Noise Current	Inp-p	(Note 2) 0.1Hz to 10Hz	-	14	30	-	14	30	pA _p .
Input Noise Current Density	in	$f_0 = 10Hz$ (Note 2) $f_0 = 100Hz$ $f_0 = 100Hz$	-	0.32	0.80 0.23 0.17	-	0.32	0.80	pA/√ Hz
Input Resistance — Differential-Mode	RIN	(Note 3)	20	60	-	20	60	-	м
Input Resistance — Common-Mode	RINCM		-	200	-	-	200	-	Gi
Input Voltage Range	IVR		± 13	± 14	-	1 13	± 14	-	v
Common-Mode Rejection Ratio	CMRR	V _{CM} = ± 13V	110	126	-	110	126	-	dB
Power Supply Rejection Ratio	PSRR	V _S = ± 3V to ± 18V	-	4	10	-	4	10	μV/N
Large-Signal Voltage Gain	Avo	$R_L \ge 2k\Omega, V_O = \pm 10V$ $R_L \ge 500\Omega, V_O = \pm 0.5V.$ $V_S = \pm 3V$ Note 3	200 150	500 500	-	200 150	500 500	-	V/m\
Output Voltage Swing	v _o	R _L ≥ 10kΩ R _L ≥ 2kΩ R _L ≥ 1kΩ	± 12.5 ± 12.0 ± 10.5	± 13.0 ± 12.8 ± 12.0	-	± 12 5 ± 12 0 ± 10 5	± 13 0 ± 12 8 ± 12 0	-	v
Slew Rate	SR	RL ≥ 2k11	-	0.17	-	-	0.17	-	¥بر: ۷
Closed-Loop Bandwidth	BW	A _{VCL} = +1.0	-	06	-	_	0.6	_	MHz
Open-Loop Output Resistance	Ro	V ₀ = 0. 1 ₀ = 0	-	60	-	-	60	_	ſ
Power Consumption	Pa	Each Amplifier V _S = ± 3V	-	90 4	120 6	=	90 4	120 6	mW
Offset Adjustment Range		Rp = 20k1	-	:4	-	-	±4	-	m
Input Capacitance	CIN		- i	8	_		8		oF

NOTES:

1.

Long-Term Input Offset Voltage Stability refers to the averaged trend line of V_{QS} vs. Time over extended periods after the first 30 days of operation. Excluding the initial hour of operation, changes in V_{QS} during the first 30 operating days are typically $2.5\mu V -$ refer to typical performance curves.

Sample tested.
 Guaranteed by design.

5-102

3.0 RELEVANT NRAO DRAWINGS

Title:	Number:	Notes:
15 GHz FE Block Diagram	C53208K003	
System Block Diagram Front-End Assembly Front-End BOM	C53208K001 D53200A005-3 A53208B001	TR 24 Page 55
Card Cage Assembly Card Cage BOM Card Cage Wire List	D53206A005 A53208B004 A53208W001	Actually the assembly drawing for the 8.4 GHz Front-End TR 24 Page 56 TR 24 Page 69
RF Card Assembly RF Card BOM	D53208A001	No BOM, parts are on the assembly drawing.
Sensor Card Schematic Sensor Card Assembly Sensor Card BOM	D532008002 D53200A003	No BOM, parts are on the assembly drawing.
Control Card Schematic Control Card Assembly Control Card BOM	D53200S002 D53200A004 A53200B004	
Monitor Card Schematic Monitor Card Assembly Monitor Card BOM	C53200S005 D53200A006 A53200B006	
FET Bias Card Schematic FET Bias Card Assembly FET Bias Card BOM	D53200S001 D53200S002 A53200B002	

4.0 COMPONENT DATA SHEETS

Data sheets for:

Lake Shore Cryotronics DT-500 Hastings DV-6R Hastings DB-20 Texas Instruments TL084 Texmate PM-45XU Analog Devices AD581JH National Semiconductor LM339N Texas Instruments 75452 Teledyne 643-1 Teledyne 645-2 National Semiconductor LM393AN Analog Devices AD7512DIKN National Semiconductor LM335Z Precision Monolithics OP-10CY

5.0 APPENDIX

List of Relevant NRAO Technical Reports and Technical Memoranda.

- VLBA Technical Report No. 1, Low-Noise, 8.4 GHz Cryogenic GASFET Front-End, S. Weinreb, H. Dill and R. Harris, August 29, 1984.
- Electronics Division Internal Report No. 204, Temperature Readout Unit for Lake Shore Cryotronics Silicon Diode Sensors (DT-500 Series), Michael Balister, May 1980.
- Calibration of the vacuum sensors on VLBA and JPL Front-Ends, Harry Dill, Jan 26, 1987. (This memorandum follows this list.)
- VLA Technical Report No. 68, FRONT-END CONTROL MODULE, Module Type F14, David Weber, 5/15/92.
- VLBA Technical Report No. 22, FRONT-END CONTROL MODULE, Module Type F117, Paul Lilie, Larry May, David Weber, January 1993.

FAX NO. 5057724243

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Gerry Petencin	From S. Grayson
δα.····	Co. (
Dept.	Phone #
Fax #	Fex #

NATIONAL RADIO ASTRO Socorro, New Mexico

January 26, 1987

TO: VLBA Front End Maintenance Personnel

FROME Harry Dill

SUBJECT: Calibration of the vacuum sensors on VLBA and JPL front ends.

TOOLS REQD: Small flat bladed screw driver.

The vacuum sensor circuits in the field have a tendency to drift upward over time. The cause of this is possibly contamination of the thermocouple. The extent of this problem needs to be determined, and can be done by keeping accurate field repair records.

Two circuits exist for sensing vacuum. Vd-dewar vacuum and Vppump vacuum. These circuits are on the sensor card, which is the second from the top in the card cage. Each circuit has two potentiometers for setting a zero point and an atmosphere point. These two set points are coupled together so that changing one, will alter the other slightly.

Outlined here is a procedure for calibration of the vacuum sensors in the field. If these do not work, than the unit should be returned to maintenance. When ever this field calibration is performed a proper maintenance report form should be filed. This is the only way that data on this problem can be accumulated.

PROCEDURE

- The Vp and Vd thermocouple gauges on the front end will 1) be used as the reference points for ATM and ZERO. For this to work the front end must be cold, T15(25K.
- 2) Note the readings of Vd, Vp, T15, T50, T300 from the readout panel and record them on the maintenance sheet.
- 31 To ensure that the solenoid or the refrigerator will not be disturbed during the calibration process, the AC power plug, connected to J-1, should be connected directly to the refrigerator power receptacle. This removes power to the solenoid, and bypasses the control card for powering the refrigerator.

- 4) Disconnect the vacuum hose from the front and seal it off at the pump and such that other front ands can use the pump if required. (During the calibration the pump will turn on an off depending the Vd reading.)
- 5) Remove the cover to the card cage (two thumb screws located on either side of the readout panel)and locate the sensor card (second from the top). Then locate four trimpots labeled D ZERD, D ATM, P ZERD and P ATM. Do not turn any other trimpots as they may effect the calibration offithe receiver.
- 4) With the Vx, Vx is either Vd or Vp depending upon which circuit is being calibrated, plug connected to the Vp thermocouple the reading for Vx should be 10.0. Turning the multiturn matrimpot X ATM, again X is either P or D, should bring the readout to 10.0 if required. Note that the readout takes several seconds to stabilize after turning the trimpot, so turn it slowly.
- 7) Connect the Vx plug to the Vd thermocouple. The reading for Vx should be 0.0. Adjust X ZERO to bring this reading to 0.0+/~ .005.
- B) Recheck the ATM reading and ZERQ reading by reparing stepset and by
- 9) Reconnect the vacuum line. reconnect plugs Vp and Vd properly. Keplace the card cage cover and reconnect the AC power to J-1 and the refrigerator AC power to itself.

NOTES

a) A reading of Vd >.420 will activate a pump request. This will be activated at all times unless the front end is commanded to the OFF mode. If the front end is issuing a pump request and is cold and running properly then this indicates that the vacuum sensor has drifted upward.